



DC Sports
13000 Temple Ave
City of Industry CA, 91746
T. 626-937-6988
www.dcsports.com

SCS4305

EXHAUST SYSTEM INSTALLATION INSTRUCTIONS **15-21 Subaru WRX & STI**

!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

3/8 Socket Wrench
14mm Socket
13mm Socket
Exhaust hanger removal tool
Jack
Jack Stands

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. Utilizing a flat work area (preferably on concrete), jack up the car and **support the car on jack stands** under the frame support points (Refer to your owner's manual). **DO NOT USE THE JACK TO SUPPORT THE CAR WHILE WORKING UNDERNEATH!**
2. Remove the two nuts holding the exhaust pipe to the Catalytic Converter pipe and the nuts holding the y pipe to the muffler pipes (**Picture A**).
3. Using an exhaust hanger removal tool remove the rubber hanger holding the muffler pipe to the car. This is located just in front of the rear differential.
4. Use the exhaust hanger removal tool to remove the 2-rubber hangers holding the muffler pipes to the car.
5. Install DC Sports mid pipe onto the Catalytic Converter pipe. Make sure to use provided gasket and hardware. Hand tighten hardware for now. Slide exhaust hanger onto the end of pipe.
6. Install the secondary mid pipe onto the first mid pipe. Insert rubber hanger onto secondary mid pipe hanger. Make sure pipe is not contacting rear differential. Slide exhaust clamp onto the end of the pipe.
7. Install muffler piece onto car by inserting the hangers onto rubber hangers and making sure the exhaust pipe slips into the secondary mid pipe.
8. Tighten down hardware from mid pipe to Catalytic Converter pipe.
9. Make sure mid pipes or muffler piece do not rub on anything and tighten down exhaust clamps. Start with the clamp closes to the front of the car.
10. **RECHECK ALL YOUR WORK. If exhaust system looks off loosen clamps and adjust. Tighten clamps back down afterward.**
11. Lower the car off the jack stands and start the engine and check for exhaust leaks.
12. After approximately 500 miles (800km) re-check the exhaust system bolts and nuts and tighten as necessary.

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranties exhaust systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

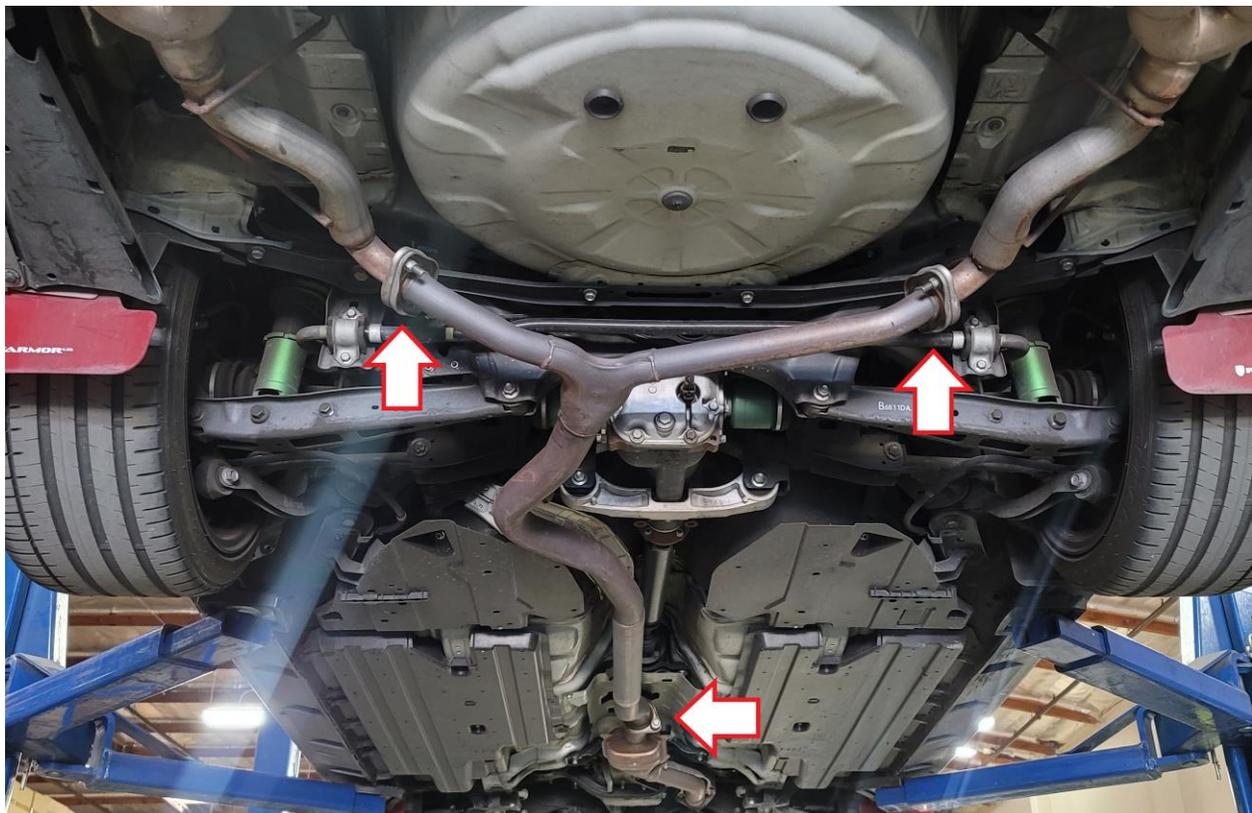
Warranty covers the original owner of exhaust system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part number	Part Description
1	SCS4305	SCS4305 Single Canister Exhaust (3 pieces)
2	DCECL-300	3" Exhaust Clamp
1	RM-CB62	3" Two Bolt Gasket
2	RHBA-M8x1.25x35	M8x1.25x35mm long bolt
2	RHNA-M8x1.25	M8x1.25 Nut
1	DC-LPFRAME	DC Sports License Plate frame
1	DCDECAL	DC Decal (two pieces)



Picture A



THANK YOU FOR CHOOSING DC SPORTS