



DC Sports
13000 Temple Ave
City of Industry Ca, 91746
T. 626-937-6988
www.dcsports.com

KMS1000
Stainless Steel Midpipes
2017-2020 Kia Stinger 3.3 L

**!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING
INSTALLATION. FAILURE TO DO SO MAY RESULT IN SYSTEM
DAMAGE!!!**

*****IF UNSURE ABOUT EXHAUST SYSTEM INSTALLATION PLEASE HAVE
A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC
INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN
HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT
BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRERD
Socket wrench, 19mm socket,
14mm ratcheting wrench
14mm box wrench
8" Extension

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. Place the car on a flat level surface and put the car safely on jack stands.
2. Make sure exhaust system is cool to the touch.
3. Remove four (4) M10 bolts that connect down pipe to midpipe.
4. Remove two (2) M10 bolts that secure the midpipe mounting bracket to the transmission. Then remove four (4) M10 bolts that secure mounting bracket to midpipes (Photo A)
5. Remove four (4) M10 bolts that hold the midpipe and axleback together. Remove midpipe.
6. Install provide RM-CBKMS101 Gasket onto downpipe. Mate the midpipe back to up the downpipe and hand thread the oem nuts back on.
7. Install RM-CBKMS102 onto rear of the downpipe using provided hardware join the midpipe to the axleback. Go back and tighten up the two bolts one the downpipe
8. Reinstall mounting bracket onto transmission. Using provide m10 nut and factory bolts secure mounting bracket to DC Sports Midpipe.
9. Double check all work.

*****Using hot soap and water clean and wipe down exhaust system. Make sure Exhaust is free of any oil, debris or fingertips before starting up. Discoloration due to lack of cleaning will not fall under warranty*****

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty's exhausts systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse. We do not warranty the finish of intake tubes.

Warranty covers the original owner of exhaust system by having proof of purchase. We have the right to void all warranty if you cannot provide the information needed by DC Sports. DC Sports does not cover any cost for installation or removal of products.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports. Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part number	Part Description
1	KMS1000	KMS1000 Midpipes (two pieces)
4	RHBA-M10x1.25x35	M10x1.25x 35mm long bolt
8	RHNA-M10x1.25	M10x1.25 Nut
1	RM-CBKMS101	2.5" two bolt High Temp Gasket
1	RM-CBKMS102	2.5" two bolt High Temp Gasket
1	DCDECAL	DC Sports Decals (two pieces)

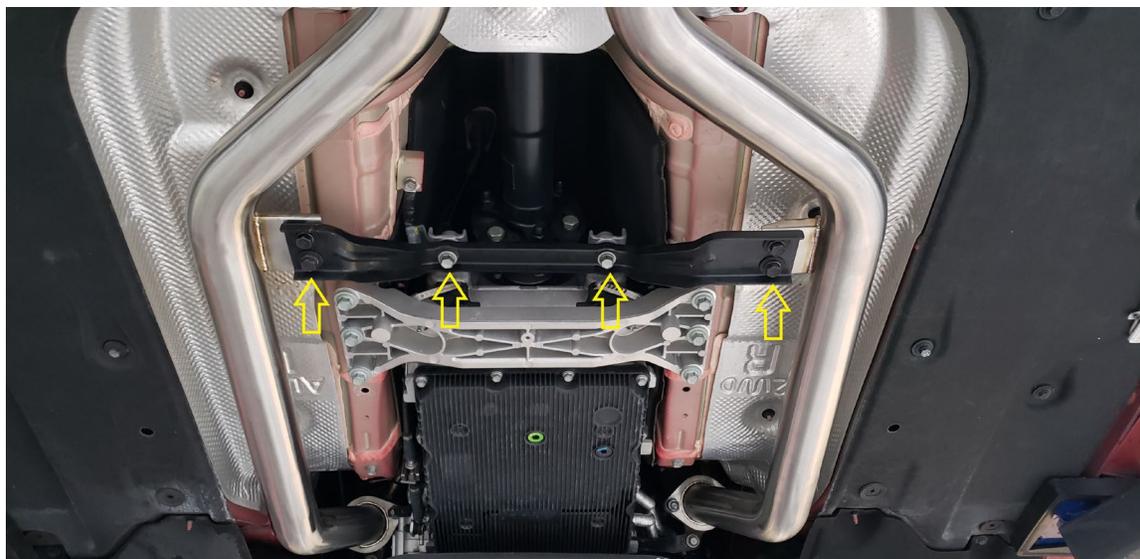


Photo A



THANK YOU FOR CHOOSING DC SPORTS