



**DC Sports**  
13000 Temple Ave  
City of Industry Ca, 91746  
T. 626-937-6988  
[www.dcsports.com](http://www.dcsports.com)

---

**DCS5534**  
**Dual Canister Exhaust System**  
**2018-2020 Honda Accord 2.0L T**

**!!! READ ALL INSTRUCTION THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!**

**\*\*\*IF UNSURE ABOUT EXHAUST SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM\*\*\***

**\*\*\*FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION\*\*\***

**\*\*\*PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE\*\*\***

**TOOLS REQUIRED**

**3/8 Socket wrench, 14mm Socket, 12 mm Socket, 8mm Socket**  
**3/8 extension 10"**  
**Flat Screwdriver**  
**Phillips Screwdriver**  
**Pliers**  
**Rubber mallet**

**REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM**

1. Locate a flat surface and place the car on jack stands.
2. Remove four (4) Philip head screws from engine under tray. *(Photo A)*
3. Locate and remove two (2) OEM plastic pins securing engine under tray to chassis. *(Photo B)*. There is one on either side, driver, and passenger. Be careful not to break these clips.
4. Remove four (4) m8 bolts securing chassis brace. *(Photo C)*
5. Remove three (3) m10 nuts securing exhaust system to downpipe.
6. Lubricate all exhaust hangers and carefully dislodge exhaust system from hangers. **\*\*\*we recommend using an exhaust hanger removal tool\*\*\***
7. Locate three (3) screws for rear bumper trim. Using an 8mm socket remove all thee bolts. Remove bumper trim *(Photo D)*
8. Take a rubber mallet and gently push back the edges of the frame until they are at 90 degrees as shown in *(Photo E)*. repeat this process on passenger side
9. Install gasket and primary pipe, and tighten bolts
10. Install secondary pipe, and y pipe into place. Leave clamps hand tight
11. Install OEM rubber hangers on to muffler sections *(Photo F)*
12. Install driver side muffler followed by passenger side muffler. Leave clamps hand tight.
13. Position exhaust tips into desired location then starting from the muffler slip joints begin tightening and work your way towards the engine. *(secondary pipe can be rotated to better improve ground clearance, but heatshield may need to be adjusted a little. If piping contacts heatshield you can push the section marked in (Photo G) upwards to create clearance, this will take very little effort and should be done by hand)*
14. If needed loosen clamps and readjust tips until desired location is reached.
15. **USING HOT SOAP AND WATER THOROUGHLY CLEAN ENTIRE EXHAUST SYTEM TO CLEAR IT OF ANY HANDPRINTS, OIL, & DEBRIS. DC Sports will not warranty finish of piping due to lack of proper clean up before starting up.**
16. **\*\*\*NOTE: AFTER 50 MILES OF DRIVING PLEASE RETIGHTNE ALL CLAMPS AND HARDWARE\*\*\***

**\*\*\*LIMITED 1 YEAR WARRANTY\*\*\***

DC Sports only warranty's exhaust systems due to poor workmanship. We do not cover normal wear and tear damages due to misuse or abuse.

Warranty covers the original owner of exhaust system by having proof of purchase.  
We have the right to void all warranty if you cannot provide the information needed by DC Sports.  
DC Sports does not cover any cost for installation or removal of products.

**\*\*\*CAUTION\*\*\***

DC Sports exhaust systems are designed to be used with all OEM equipment. DC Sports will not be held liable for sound, performance, fitment issues, damaged or any other complications caused by using additional aftermarket components such as downpipes, cat deletes, test pipes etc.

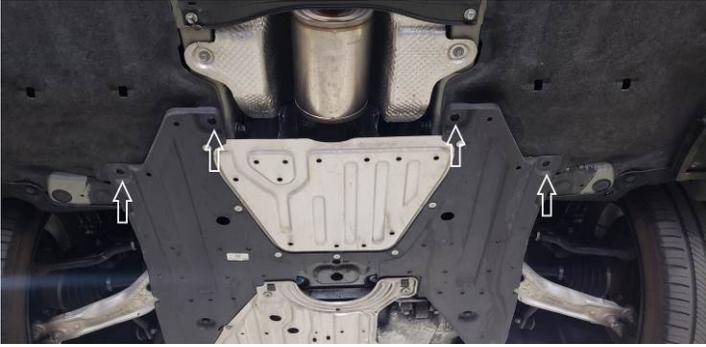
**\*\*\*WARRANTY CLAIMS\*\*\***

All warranty claims must be shipped prepaid by the customer to DC Sports.  
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package will be refused and sent back to the shipper.

**PARTS LIST**

Quantity	Part Number	Part Description
1	DCS5534	DCS5534 Dual Canister System (5 pieces)
2	DCECL300	3" Exhaust Clamp
2	DCECL250	2.5" Exhaust Clamp
1	RM-CB80	3" Three bolt Honda Gasket
3	RHBA-M10x1.25x25	M10x1.25x 25 mm long botl
3	RHNA-M10x1.25	M10x1.25MM Nut
1	DCDECAL	DC Sports Decal (two pieces)
1	DC-LPFRAME	DC Sports License Plate Frame

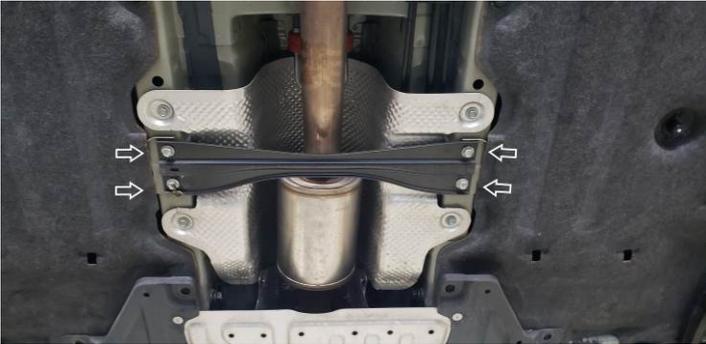
**THANK YOU FOR CHOOSING DC SPORTS**



**Photo A**



**Photo B**



**Photo C**



**Photo D**



**Photo E**



**Photo F**



**Photo G**

