



DC Sports
524 Highlandia Dr
Baton Rouge LA 70810
T. 1-225-300-6566
www.dcsports.com

DCS-DES-01-02 / DCS-DES-01-03
Dual Canister Exhaust System
2022 Honda Civic Si / Acura Integra

!!! READ ALL INSTRUCTIONS THOROUGHLY BEFORE BEGINNING INSTALLATION. FAILURE TO DO SO MAY RESULT IN COSTLY ENGINE AND/OR SYSTEM DAMAGE!!!

*****IF UNSURE ABOUT EXHAUST SYSTEM INSTALLATION PLEASE HAVE A REPUTABLE PERFORMANCE SHOP OR A LICENCED MECHANIC INSTALL THIS SYSTEM*****

*****FOR YOUR SAFETY, ALLOW ENGINE TO COOL FOR AT LEAST AN HOUR BEFORE BEGINNING INSTALLATION*****

*****PLEASE CHECK AND MAKE SURE ALL HARDWARE IS PRESENT BEFORE INSTALLATION. PARTS LIST ON LAST PAGE*****

TOOLS REQUIRED

3/8 Socket wrench, 14mm Socket, 13mm Socket

REMOVAL OF STOCK EXHAUST AND INSTALLATION OF EXHAUST SYSTEM

1. Locate a flat surface and place the car on jack stands.
2. Remove three (3) M10 nuts securing the OEM exhaust system to the OEM front pipe.
3. Starting from the rear of the car, dislodge the OEM exhaust from the rubber hangers in this order:
4. Carefully remove OEM exhaust.
5. Install provided three bolt gaskets onto the OEM front pipe.
6. Install front portion DC Sports Exhaust and reinstall the three (3) M10 nuts and tighten them.
7. Slip the next section into place. Make sure to use lubricant when reinstalling the OEM rubber hanger, this will help reduce the risk of damaging the hanger. The OEM rubber hanger is directional and is labeled with the words "UP" so please make sure that it is installed correctly. **DO NOT TIGHTEN CLAMP**
8. Install next section along with the clamp, **DO NOT TIGHTEN CLAMP**
9. Install y pipe and clamp. Make sure to use lubricant again when reinstalling the OEM rubber hanger, this will help reduce the risk of damaging the hanger. **DO NOT TIGHTEN CLAMP**
10. Install drive and passenger side tip section along with clamps. Make sure to use lubricant again when reinstalling the OEM rubber hanger, this will help reduce the risk of damaging the hanger. The OEM rubber hanger is directional and is labeled with the words "UP" so please make sure that it is installed correctly. **DO NOT TIGHTEN CLAMP**
11. Now that the full exhaust system is installed go back and tighten down all the clamps, working your way from the front of the car towards the back. Tighten them just enough that the tubing does not move on you.
12. The tip height can be adjusted once you have them in their desired spots, go back and fully tighten ALL clamps. **** DO NOT USE AN IMPACT ON THE CLAMP HARDWARE****
13. Double check all your work.

BEFORE STARTUP- PLEASE THOROUGHLY CLEAN THE ENTIRE EXHAUST SYSTEM. CLEAR IT OF ANY FINGERPRINTS, OIL OR DEBRIS. DC Sports will not warranty finish of piping due to lack of proper cleaning before starting up.

*****NOTE: AFTER 50 MILES OF DRIVING PLEASE RETIGHTNE ALL CLAMPS AND HARDWARE*****

*****LIMITED 1 YEAR WARRANTY*****

DC Sports only warranty's exhaust systems due to poor workmanship. We do not cover normal wear and tear damage due to misuse or abuse.

Warranty covers the original owner of exhaust system by having proof of purchase.
We have the right to void all warranty if you cannot provide the information needed by DC Sports.
DC Sports does not cover any cost for installation or removal of products.

*****CAUTION*****

DC Sports exhaust systems are designed to be used with all OEM equipment. DC Sports will not be held liable for sound, performance, fitment issues, damage or any other complications caused by using additional aftermarket components such as downpipes, cat deletes, test pipes etc.

*****WARRANTY CLAIMS*****

All warranty claims must be shipped prepaid by the customer to DC Sports.
Warranty claims must have an RMA (Return Merchandise Authorization) number on the box or package that will be refused and sent back to the shipper.

PARTS LIST

Quantity	Part number	Part Description
1	DCS-DES-01-02	DCS-DES-01-02 exhaust system (5 pieces)
3	DCECL-300	3" Stainless steel exhaust band clamp
2	DCECL-250	2.5" Stainless steel exhaust band clamp
3	RHNA-M10x1.25	M10x1.25 Right hand nut assembly
1	RM-CB65	3 Three Bolt 2.5" High Temp Gasket
1	DC-LPFRAME	DC Sports license plate frame
1	DCDECAL	DC Sports decal (two pieces)

THANK YOU FOR CHOOSING DC SPORTS