



STEEDA®

2015+ S550 Mustang Rear Bumper Bar

Instructions for PN#555-5099



Removal of the factory rear bumper bar

1. Open the trunk and remove the push-pins holding the rear trunk liner in place using a flat head screwdriver or a push removal tool.
2. Remove the rear trunk liner.
3. Unclip the side trunk liners and fold them forward to access the taillight nuts.
4. Using a 10mm socket, 1/4" drive ratchet, and extension, remove the nuts securing the taillights. See Figure 1 for reference.
5. Disconnect the wiring harness and remove the taillights. NOTE: Remove the grommet to ensure no damage to the wiring harness.
6. Raise the rear of the car or use a lift for access under the vehicle.

NOTE: It is not necessary, but it may be helpful to remove the rear wheels.

7. Using a 7mm socket and 1/4" drive ratchet, remove the screws holding the inner fender liner to the rear bumper. NOTE: A screw is located on the top side of the rear bumper as shown in Figure 2.
8. Remove the push-pins running the length of the rear bumper.
9. Unplug the wiring harnesses on the passenger side of the vehicle.
10. Remove the rear bumper and place it to the side.
11. Remove the 4 bolts securing the factory rear bumper bar in place using a 13mm socket. Locations for these bolts is shown in Figure 3.



Figure 1: Factory taillight nuts



Figure 2: Top bolts on rear bumper

Installation of the Steeda rear bumper bar

12. Install the Steeda rear bumper bar in the same location as the factory one that was removed.
13. Reinstall the rear bumper in the reverse order of removal.



Figure 3: Factory rear bumper bar

This bumper bar is designed for off road competition use only and is not covered under any warranty stated or implied.