

## 1979-1993 FOX and 1994-2004 SN95 Mustang Front Bumper Bar

Instructions for PN#555-5095





Figure 1: Factory bumper and bumper bar attachment points

## Removal of the factory front bumper bar

- 1. Raise the front of the car or use a lift for access under the vehicle.
- 2. Remove the nuts holding the front bumper to the fender using a 7/16" socket and a 1/4" drive ratchet.

NOTE: The bumper has been removed for clarity in Figure 1.

- 3. Using an 8mm socket and a 1/4" drive ratchet remove the bumper support brackets securing the front bumper to the radiator shroud.
- 4. Unplug the headlights and turn signals.
- 5. Using a 13mm socket and 3/8" drive ratchet, remove the bolts holding the factory bumper bar in place.
- 6. Slide the factory bumper bar out.

## Installation of the Steeda front bumper bar

- 7. Line up the holes in the brackets on the Steeda front bumper bar.
- 8. Using a 13mm socket and 3/8" drive ratchet, reuse the factory bolts to tighten the Steeda front bumper bar in place.
- 9. Reinstall all of the components removed in the reverse order.