



## Billet Lower Engine Mount

**For: 2010+ Fusion Sport 3.5L**

Installation Instructions for part: 555-4028

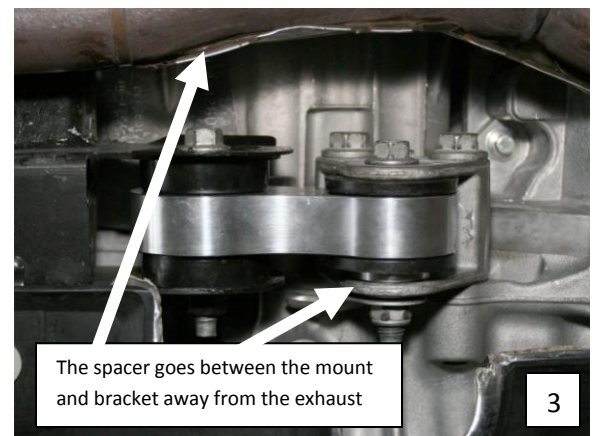
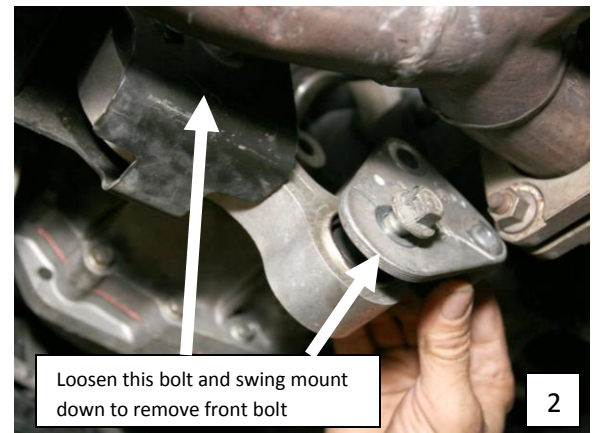
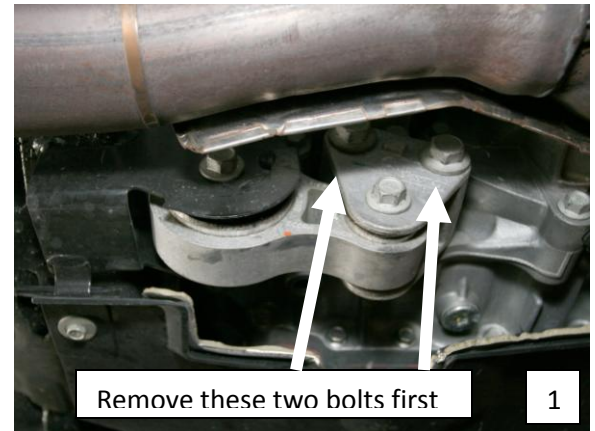
Refer to a shop manual for torque specifications.

### **Removal of the factory engine mount**

1. Lift the front of the car so that the front wheels are off the ground. Use caution operating a lift, or jack stands, to ensure the car is stable, and safe, to work around, and underneath.
2. Remove the two nuts from the exhaust pipe at the flex pipe flange to allow the exhaust/powertrain to move around easily while the mount is being replaced.
3. Remove the two bolts attaching the front mount bracket to the transmission case. See figure 1.
4. Loosen the rear engine mount bolt at the subframe a few turns and pull the front of the mount (with bracket still attached) down to remove the bolt attaching the bracket to the mount. See figure 2.
5. Remove the rear engine mount bolt, at the subframe mount, after gently rocking the engine enough to carefully wedge a small 2x4 block between the floor pan and exhaust pipe to gain clearance for the bolt.

### **Installation of the Steeda Billet Lower Engine Mount**

6. Generously grease the faces of all the bushings in the billet engine mount.
7. Place the Steeda mount in the same location and orientation of the factory mount. The end with the larger bushings mount to the subframe. See figure 3.
8. Place the supplied spacer to the left in between the mount and bracket at the transmission mount.
9. Finish installation in reverse of removal, and torque all bolts to specification.
10. Road test the vehicle. Any clunking or unusual noises should not be present. If so, re-check installation and torque on all fasteners.



Thank you for choosing Steeda Autosports, if you have any questions feel free to call us at 954-960-0074 or email at [GoFast@Steeda.com](mailto:GoFast@Steeda.com)