



INSTRUCTIONS

Focus Rear Engine Mount

555-4002

We strongly recommend that a factory shop manual be available for reference during the installation. If you are not confident you can complete the job safely, have the work performed by a certified technician who is familiar with the Focus.

1. To facilitate the installation of the Steeda rear engine mount, it is necessary to raise the entire vehicle to access the rear of the engine. If a car lift is not available secure the car on jack stands. **Never work under a car that is not properly supported by jack stands.**

Once properly supported, allow the vehicle to cool to room temperature before attempting to work underneath the engine.

2. Using a jack, gently support the engine to relieve the pressure on the rear engine mount.

3. Remove the bracket connecting the engine mount to the engine. There are three bolts connected to the engine and 1 bolt thru the front of the engine mount. **PIC 1,2**

4. Remove the bolt that attaches the engine mount to the K member assembly. **PIC 3**

5. Remove the stock engine mount. It maybe necessary to pry the stock engine mount out with the help of a screwdriver. **PIC 4**

6. To simplify install, connect the engine bracket to the Steeda engine mount before putting it into place. Reinstall the bolt loosely, as shown in **PIC 5**

7. Manuever the mount into place with the larger bushing facing down. Then, replace all bolts. Once all the bolts are started, tighten each one to spec.

8. Carefully lower and test drive the vehicle in a controlled environment to make sure all systems are in working order.

