

Required Tools List:

• SAE Hex Key & SAE Sockets\Wrenches

- Diagonal Cutting Pliers
- Cut-Off Tool or Hacksaw
- Adjustable Locking Pliers
- C-Clamps
- Safety Glasses
- Wheel Chock
- Floor Jack
- Jack Stands
- Measuring Tape
- Torque Wrench

1977.5-1979 Ford F250 Lowboy 4WD With 3" Wide Rear Springs 4" & 6" Lifts
1979 Ford F150 SuperCab 4WD With 3" Wide Rear Springs 4" & 6" Lifts
1967-1977 Ford F250 Highboy 4WD With 2-1/4" Wide Rear Springs 2" & 4" Lifts Installation Instructions



Before beginning installation, read these instructions & enclosed driver's WARNING NOTICE thoroughly & completely. Also affix WARNING decal in passenger compartment in clear view of all occupants. Please refer to Parts List to insure that all parts & hardware are received prior to disassembly of vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Please Record the Important Measurement Information Below for Reference. It is very helpful on determining an Accurate Achieved Lift Height Measurement.

Make sure you park vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from factory, but is usually not noticed until a lift kit has been installed which makes difference more visible. Using a measuring tape, measure front & rear (both sides) from ground up to center of fender opening above axle.

Driver Side Front: _	/	Passenger Side Front:	/
	BEFORE / AFTER	3	BEFORE / AFTER
Driver Side Rear: _	/	Passenger Side Rear:	/
	BEFORE / AFTER	· ·	BEFORE / AFTER

Important Notes:

- Lift Kit Height is Based off of Front Lift Height with Less Rear Lift for a More Level Stance.
- If Larger Tires (10% More Than the OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local FORD Dealer or an Authorized Skyjacker® Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align the Vehicle to the OEM Specifications.

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Kit Breakdown:

Part # F720K for F250 Highboy

Item #	Description	Qty
F724S	SOFTRIDE LEAF SPRING, FRONT	2
F7240	COMPONENT BOX, 67-77 F250 2-4"	1
R5005	ADD-A-LEAFS, REAR - PAIR	1

Part # F720KS for Highboy

Item #	Description	Qty
F724S	SOFTRIDE LEAF SPRING, FRONT	2
FR74S	SOFTRIDE LEAF SPRING, REAR	2
F720S	COMPONENT BOX, 67-77 F250 2"	1

Part # F740K for Highboy

Item #	Description	Qty
F746S	SOFTRIDE LEAF SPRING, FRONT	2
F7240	COMPONENT BOX, 67-77 F250 2-4"	1
R225	ADD-A-LEAFS, REAR - PAIR	1

Part # F740KS for Highboy

Item #	Description	Qty
F746S	SOFTRIDE LEAF SPRING, FRONT	2
FR74S	SOFTRIDE LEAF SPRING, REAR	2
F740S	COMPONENT BOX, 67-77 F250 4"	1

Part # F749K

Item #	Description	Qty
F724S	SOFTRIDE LEAF SPRING, FRONT	2
F749	COMPONENT BOX, 77.5-79 F250 4-6"	1

Part # F749KS

Item #	Description	Qty
F724S	SOFTRIDE LEAF SPRING, FRONT	2
FR54S	SOFTRIDE LEAF SPRING, REAR	2
F749S	COMPONENT BOX, 77.5-79 F250 4-6"	1

Part # F760K

Item #	Description	Qty
F746S	SOFTRIDE LEAF SPRING, FRONT	2
F760	COMPONENT BOX, 77.5-79 F250 4-6"	1

Part # F760KS

Item #	Description	Qty
F746S	SOFTRIDE LEAF SPRING, FRONT	2
FR56S	SOFTRIDE LEAF SPRING, REAR	2
F760S	COMPONENT BOX, 77.5-79 F250 4-6"	1

Component Box Breakdown:

Part # F720S

Item #	Description	Qty
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
58X318X11U	5/8 X 3-1/8 X 11 U-BOLT, ROUND	4
RB20	REAR BLOCK, 2" - TAPERED	2
HB-F740S	HDWR BAG: FOR F720S / F740S	1

Part # F7240

Item #	Description	Qty
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
3806	3/8 X 6 TIE BOLTS - PAIR W/NUTS	1
HB-F740	HDWR BAG: FOR F720 / F740	1

Part # F740S

Item #	Description	Qty
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
58X318X1212U	5/8 X 3-1/8 X 12-1/2 U-BOLT, RD	4
HB-F740S	HDWR BAG: FOR F720S / F740S	1

Part # F749

Item #	Description	Qty
916X314X1312U	9/16 X 3-1/4 X 13-1/2 U-BOLT, RD	4
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
RB20	REAR BLOCK, 2" - TAPERED	2
HB-F760	HDWR BAG: 67-77 F250	1

Part # F749S

Item #	Description	Qty
916X314X1112U	9/16 X 3-1/4 X 11-1/2 U-BOLT, RD	4
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
HB-F760	HDWR BAG: 67-77 F250	1

Part # F760

Item #	Description	Qty
916X314X1512U	9/16 X 3-1/4 X 15-1/2 U-BOLT, RD	4
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
RB45	REAR BLOCK, 4.5" - TAPERED	2
HB-F760	HDWR BAG: 67-77 F250	1

Part # F760S

Item #	Description	
916X314X1112U	9/16 X 3-1/4 X 11-1/2 U-BOLT, RD	4
916X318X912U	9/16 X 3-1/8 X 9-1/2 U-BOLT, SQ	4
HB-F760	HDWR BAG: 67-77 F250	1

Part # R225

Item #	Description	Qty
R225S	ADD-A-LEAFS, REAR - SINGLE	2
3806S	3/8 X 6 TIE BOLT	2
38TBN	3/8 TIE BOLT NUT	2

Part # R5005

Tare # 10000		
Item #	Description	Qty
R5005S	ADD-A-LEAFS, REAR - SINGLE	2
3803S	3/8 X 3 TIE BOLT	2
38TBN	3/8 TIE BOLT NUT	2

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Hardware Bag Breakdown:

Hardware Bag Breakdown:

Part # HB-F740

Part # HB-F760

Item #	Description	Qty
916FTN	9/16 NYLON INSERT LOCK NUT	8
SP2037-1	SPRING EYE BUSHINGS, F746	8
SSF250665	SPRING SLEEVE 67-79 F250, 5/8	2
SSF250669	SPRING SLEEVE 67-79 F250, 9/16	2

,	Item # Description		Qty
	916FTN	9/16 NYLON INSERT LOCK NUT	8
	SP2037-1	SPRING EYE BUSHINGS, F746	8
	SSF250665	SPRING SLEEVE 67-79 F250, 5/8	2
	SSF250669	SPRING SLEEVE 67-79 F250, 9/16	2

Part # HB-F740S

Item #	Description	Qty
916FTN	9/16 NYLON INSERT LOCK NUT	8
58FTN	5/8 NYLON INSERT LOCK NUT	8
SP2037-1	SPRING EYE BUSHINGS, F746	8
SSF250665	SPRING SLEEVE 67-79 F250, 5/8	2
SSF250669	SPRING SLEEVE 67-79 F250, 9/16	2

Pre-Installation Tips: Install Spring Eye Bushings & Sleeves into Front Leaf Springs.

- 1. Coat Spring Eye Bushings with a water resistant lithium-based grease. Press into each spring eye of Front Softride Leaf Springs.
- 2. <u>Tech Note</u>: Skyjacker Front Softride Leaf Springs have an offset center pin. 'Short' end goes towards front.

Coat outside of 'Thin Wall' 5/8" ID Sleeve with a water resistant lithium-based grease. Press into front spring eye bushings.

Coat outside of 'Thick Wall' 9/16" ID Sleeve with a water resistant lithium-based grease. Press into rear spring eye bushings.

Pre-Installation Tips: Install Shock Boots & Bushings.

- 1. Install supplied Shock Boot over Skyjacker Shock. Attach boot to cylinder body with supplied Boot Cable Tie. Remove excess cable tie with diagonal cutting pliers.
- 2. On rear shocks, Coat Hourglass Bushings with a water resistant grease & press into each shock eye. Coat Sleeve & press into cylinder eye bushings.

Front Installation: Note: Save all factory components & hardware for reuse, unless noted.

- 1. With vehicle on flat level ground, set emergency brake & chock rear tires\wheels.
- 2. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.
- 3. Remove front tires \ wheels.
- 4. Place a floor jack underneath front axle for support. Put a slight load on axle \jack to prevent axle from moving. Allow ample room to lower front axle.
- 5. Remove OEM front shocks. Disconnect shock upper & lower retaining nuts. **Tech Note**: Use adjustable locking pliers or wrench to hold stem\shaft to loosen nut.
- 6. Remove OEM U-bolts. Discard U-bolts & hardware. Retain lower OEM U-bolt plate.
- 7. While checking for appropriate slack in brake lines, differential vent hose, & etc, lower front axle to gain access to OEM front leaf springs.

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Note: Perform Step 8-10 on One Side at a Time.

8. Remove OEM front leaf spring. (Note direction of OEM hardware.)
Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt.
Disconnect spring eye bolts & remove leaf spring.

<u>Tech Note</u>: A helping hand is recommended during removal & installation to keep leaf spring assembly from falling.

9. Attach 'short' end of Skyjacker leaf spring to front frame mount with OEM hardware with bolt going from inside-to-outside.

Attach 'long' end of Skyjacker leaf spring to shackle at rear frame mount with OEM hardware with bolt going from inside-to-outside.

Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time. **Tech Note**: To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels.

10. Clean spring pads of all debris. Raise axle to mate leaf spring to axle.

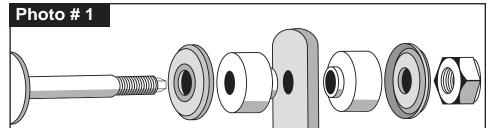
Note: Be sure that leaf spring center bolt head seats properly into axle pad.

Install supplied Skyjacker 9/16" Square U-Bolts over leaf springs top plate down into OEM U-bolt plate. Install supplied 9/16" Nylon Insert Nuts using a 13/16" socket wrench. Torque U-bolts evenly using an 'X' crisscross tightening sequence. Torque to 130 ft-lbs.

Note: Perform Steps 8-10 on opposite Side at a Time, Then Proceed to Step 11.

11. Install Skyjacker front shock. Install a supplied Washer & Poly Stem Bushing on cylinder body end of Skyjacker shock.

Attach to upper shock tower mount with supplied Bushing, Washer & Lock Nut. (See Photo # 1) Secure, but **Do Not Completely Tighten**.



Install a supplied Washer & Poly Stem Bushing on shaft end of Skyjacker shock.

Attach to lower shock axle mount with supplied Bushing, Washer & Lock Nut. (See Photo # 1) Secure, but **Do Not Completely Tighten** at this time.

12. Install front tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

Rear Installation: Note: Save all factory components & hardware for reuse, unless noted.

- 1. Chock front tires\wheels. Raise rear of vehicle & support frame rails using jack stands at indicated lift points in OEM service manual.
- Remove front tires \ wheels.
- 3. Place a floor jack underneath rear axle for support. Put a slight load on axle\jack to prevent axle from moving. Allow ample room to lower rear axle.
- 4. Remove OEM rear shocks. Retain factory mounting hardware for re-use.
- 5. Remove OEM U-bolts. Discard U-bolts & hardware. Retain lower OEM U-bolt plate.
- 6. While checking for appropriate slack in brake lines, differential vent hose, e-brake & etc, lower rear axle to gain access to OEM rear leaf springs.

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Rear Lift Option 1: Add-A-Leaf Installation

Note: Perform Steps 7-10 on One Side at a Time.

7. Loosen OEM leaf spring mounts. Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt.

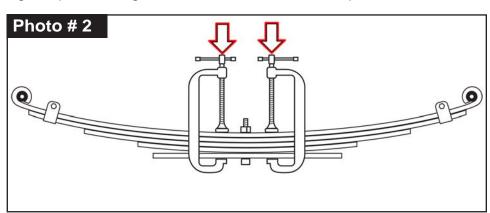
<u>Note</u>: Installation of Skyjacker Add-A-Leafs properly, you must use two (2) large C-clamps to contain elastic potential energy of OEM rear leaf springs when OEM tie bolts are being removed. <u>Tech Note</u>: Spray a good penetrating oil onto center tie bolt to help loosen nut.

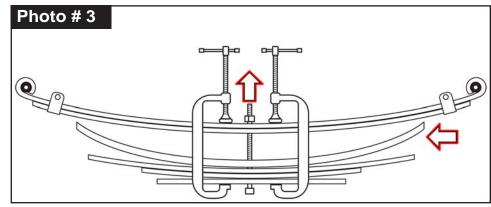
Attach C-clamp on each side of OEM leaf spring center tie bolt to hold leaf spring assembly securely together. Tighten C-clamp equally on each side. (See Photo # 2)

Use locking pliers to hold head of OEM tie bolt. Use a wrench to loosen & remove nut. Remove tie bolt.

Carefully & slowly loosen C-clamps equally on each side until leaf spring expands completely. Remove C-clamps.

8. Separate leafs & install
Skyjacker Add-A-Leaf into
spring pack so leaves
remain progressive (longest
at top & shortest to bottom).
(See Photo # 3)





Center pin is offset, match long\short end of add-a-leaf to OEM leaf spring offset. **Tech Note:** Lower rear axle as needed to allow add-a-leaf to be installed.

9. Install supplied Skyjacker tie bolt up through bottom of leaf spring. (See Photo # 3)

<u>CAUTION</u>: Do Not Use Skyjacker Tie Bolts to Draw OEM Leaf Springs Together. Failure of Any Component Can Cause an Explosive Disassembly & Possible Injury!

10. Attach C-clamp on each side of Skyjacker tie bolt to hold leaf spring assembly. (See Photo # 3) Tighten C-clamps equally on each side until leaf spring compresses completely.

Once C-clamps have drawn leaves securely together, use locking pliers to hold tie bolt head & tighten tie bolt nut with a wrench. Torque 180 in-lbs. <u>Caution</u>: Do not use an air gun to tighten tie bolt. An air gun could strip or over torque \stretch tie bolt.

Note: Make sure individual leafs are all in-line with each other.

Remove C-clamps. Cut off any excess tie bolt length with cut-off tool or hacksaw.

Note: Perform Steps 7-10 on Opposite Side at a Time, Then Proceed to Step 11.

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- 11. Clean spring pads of all debris. Raise axle to mate leaf springs to OEM block. **Note:** Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad.
- 12. Install Skyjacker 5/8" U-bolts over axle up into OEM U-bolt plate. Install supplied 5/8" Nylon Insert Nuts using a 15/16" socket\wrench. Tighten U-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs. **Proceed to Step 17.**

Rear Lift Option 2: Rear Block & U-Bolt Installation

13. 1977.5-1979 Ford F250 Lowboy 4WD With 4" Lift. Clean spring pads of all debris.

Position Skyjacker # RB20 Tapered 2" Rear Lift Block On Top of OEM block & axle pad. **Note:** Place taller end of lift block toward rear of vehicle.

Raise axle to mate leaf springs to lift OEM block. **Note:** Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad.

1977.5-1979 Ford F250 Lowboy 4WD With 6" Lift. Clean spring pads of all debris.

Position Skyjacker # RB45 Tapered 4.5" Rear Lift Block On Top of OEM block & axle pad. **Note:** Place taller end of lift block toward rear of vehicle.

Raise axle to mate leaf springs to OEM block. **Note:** Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad.

14. Install Skyjacker 5/8" U-bolts over axle up into OEM U-bolt plate. Install supplied 5/8" Nylon Insert Nuts using a 15/16" socket\wrench. Tighten U-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs. **Proceed to Step 17.**

Rear Lift Option 3: Replacement Softride® Leaf Spring Installation

15. Remove OEM rear leaf spring. (Note direction of OEM hardware.)

Loosen front spring eye bolt. Loosen rear spring eye bolt. Loosen rear shackle eye bolt. Disconnect spring eye bolts & remove leaf spring with rear shackle attached.

Attach 'short' end of Skyjacker leaf spring to forward frame mount with OEM hardware.

Attach 'long' end of Skyjacker leaf spring to rear shackle mount with OEM hardware.

<u>Note</u>: On Skyjacker springs with a bottom degree shim, place <u>taller</u> end of shim toward <u>rear</u> of vehicle.

Secure OEM hardware, but **Do Not Completely Tighten** leaf spring hardware at this time.

Note: 1967-1977 Ford F250 Highboy 4WD With 2" Lift. Clean spring pads of all debris.

Remove OEM block. Position Skyjacker # RB20 Tapered 2" Rear Lift Block on top of axle pad. **Note:** Place taller end of lift block toward rear of vehicle.

Raise axle to mate leaf springs to 2" lift block. **Note:** Be sure that leaf spring center bolt head seats properly into block & that block pin seats properly into top of axle pad.

Note: ALL Other Highboy & Lowboy Applications. Clean spring pads of all debris. Raise axle to mate leaf springs to OEM blocks. Note: Be sure that leaf spring center bolt head seats properly into OEM block & that OEM block pin seats properly into top of axle pad \OEM block.

<u>Tech Note</u>: If rear of vehicle sits higher than front, the OEM rear block may be removed to lower rear down, if desired.

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- 16. Install Skyjacker 5/8" U-bolts over axle up into OEM U-bolt plate. Install supplied 5/8" Nylon Insert Nuts using a 15/16" socket\wrench. Tighten U-bolts evenly using an 'X' crisscross tightening sequence. Torque to 175 ft-lbs. **Proceed to Step 17.**
- 17. Install Skyjacker rear shock with OEM hardware at upper shock tower mount. Connect Skyjacker shock at lower axle mount with OEM hardware. Secure, but **Do Not Completely Tighten** at this time. To set bushings properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels.
- 18. Install rear tires\wheels. Lower vehicle to ground. Torque lugs to OEM service manual specifications.

Final Clearance Check & Torque Steps:

1. Jounce vehicle a couple of times. This will help suspension settle to new ride height. Cycle steering lock-to-lock & check all components for proper operation & clearances. Pay special attention to clearance between tires\wheels, shocks, brake hoses, ABS wiring, etc.

2. Front Tighten & Torque Sequence.

Tighten Shock Bushings until bushing starts to swell slightly.

Tighten Leaf Springs in this sequence: Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.

3. Rear Tighten & Torque Sequence.

Tighten Shock Bushings until bushing starts to swell slightly.

Tighten Leaf Springs in this sequence: Front spring eye bolt. Rear spring eye bolt. Rear shackle eye bolt.

Final Notes:

- After installation is complete, double check that all nuts & bolts are tight. Refer to following chart
 for proper torque specifications. (<u>Note</u>: Do not re-tighten nuts & bolts where thread lock
 compound was used.)
- With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have headlights readjusted to proper settings.
- Have a qualified alignment center align vehicle to OEM specifications.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

TORQUE SPECIFICATIONS					
ll ll	NCH SYSTI	ΞM	METRIC SYSTEM		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	180 in-lbs	240 in-lbs	6MM	60 in-lbs	108 in-lbs
3/8	30 ft-lbs	35 ft-lbs	8MM	216 in-lbs	23 ft-lbs
7/16	45 ft-lbs	60 ft-lbs	10MM	32 ft-lbs	45 ft-lbs
1/2	65 ft-lbs	90 ft-lbs	12MM	55 ft-lbs	75 ft-lbs
9/16	95 ft-lbs	130 ft-lbs	14MM	85 ft-lbs	120 ft-lbs
5/8	135 ft-lbs	175 ft-lbs	16MM	130 ft-lbs	165 ft-lbs
3/4	185 ft-lbs	280 ft-lbs	18MM	170 ft-lbs	240 ft-lbs
The Above Specifications Are Not to Be Used When the Bolt Is Being Installed With a Bushing.					

Seat Belts Save Lives, Please Wear Your Seat Belt.

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Jesus Christ Died For You.

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.

For all have sinned; all fall short of God's glorious standard. Ephesians 2:8

God saved you by his special favor when you believed. And you can't take credit for this; it is a gift from God.

Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.

Romans 10:9-10

That if you shall confess with thy mouth the Lord Jesus, and shall believe in your heart that God hath raised him from the dead, you shall be saved. For with the heart man believeth unto righteousness; and with the mouth confession is made unto salvation.

Pray This Simple Prayer:

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved. I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life! Thank You, Lord Jesus for a new life in You!

Now, go and tell somebody about your new life in Jesus, get a Bible, begin to read it, and go to a Bible believing church.

If you would like someone to pray with you, call Kenneth Copeland Ministries anytime at 800-600-7395.

To listen to commercial free Christian radio on the web, go to www.887fm.org

Jesús murió por ti.

Juan 3:16

"Porque tanto amó Dios al mundo, que dio a su Hijo unigénito, para que todo el que cree en él no se pierda, sino que tenga vida eterna."

Romanos 3:23

"Pues todos han pecado y están privados de la gloria de Dios." Efesios 2:8

"Porque por gracia ustedes han sido salvados mediante la fe; esto no procede de ustedes, sino que es el regalo de Dios." Salmos 18:2

"El Señor es mi roca, mi amparo, mi libertador; es mi Dios, el peñasco en que me refugio. Es mi escudo, el poder que me salva, ¡mi más alto escondite!"

Romanos 10:9-10

"9 Que si confi esas con tu boca que Jesús es el Señor, y crees en tu corazón que Dios lo levantó de entre los muertos, serás salvo. 10 Porque con el corazón se cree para ser justifi cado, pero con la boca se confi esa para ser salvo."

Ahora dí esta simple oración:

Dios, vengo a Ti y admito que he pecado contra Ti, necesito que tomes el control de mi vida. La Biblia dice que todo aquel que invoca el nombre del Señor escapará con vida. En este momento yo clamo ante Ti, Jesús; te pido que vengas a vivir en mi corazón y que tomes el control de mi vida. ¡Yo creo que tu moriste en la cruz y resucitaste para darme vida! ¡Gracias Señor Jesús, por una nueva vida que tengo en Ti! Amen.

Ahora ve y dile a alguien sobre la nueva vida que tienes en Cristo. Compra una Biblia y empieza a leerla. Busca una Iglesia que cree en la Biblia y hazte parte de esa Iglesia.

Si te gustaría orar con alguien, puedes llamar a este número 800-600-7395

Puedes ir a este sitio de Internet para escuchar música Cristiana sin anuncios, www.887fm.org



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