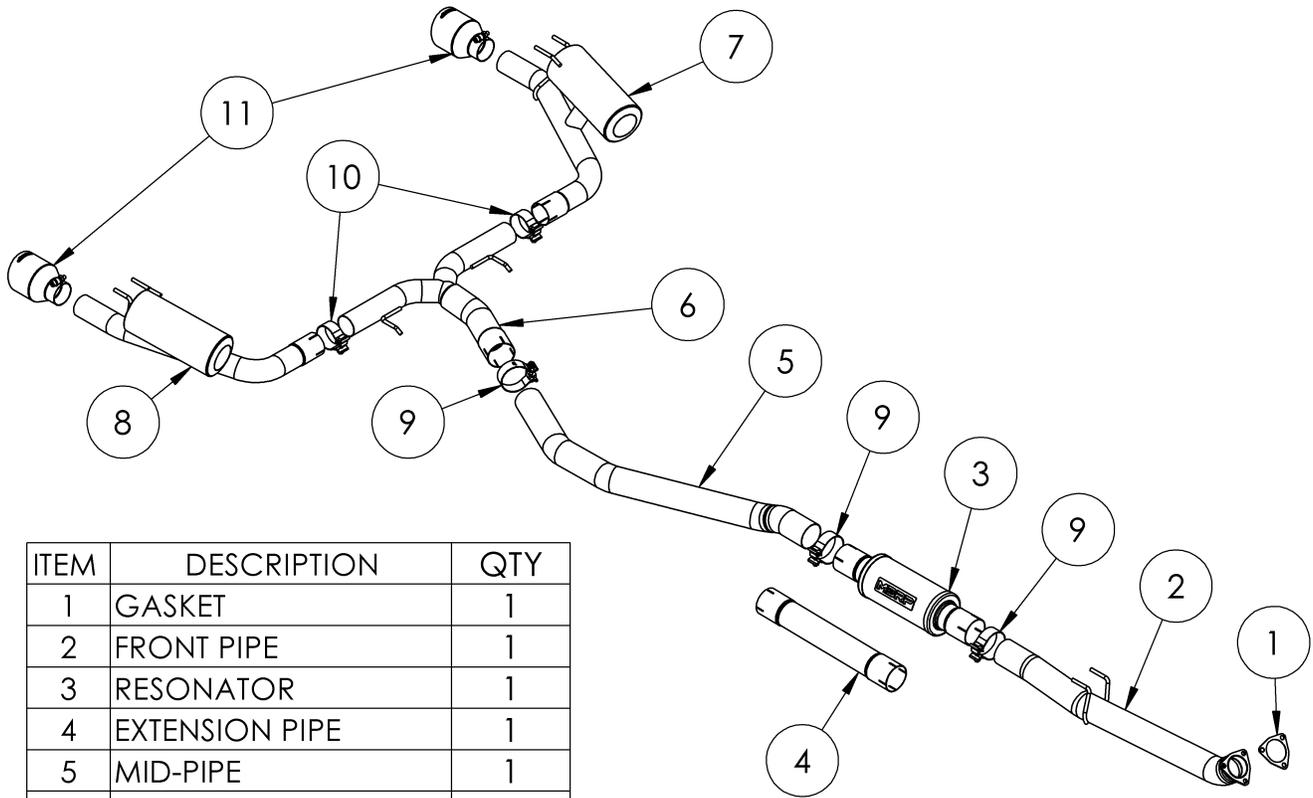


# S4903

2023-UP ACURA INTEGRA,  
2022-UP HONDA CIVIC SI, 1.5T,  
CAT-BACK, 3", DUAL SPLIT REAR

# MBRP®



| ITEM | DESCRIPTION         | QTY |
|------|---------------------|-----|
| 1    | GASKET              | 1   |
| 2    | FRONT PIPE          | 1   |
| 3    | RESONATOR           | 1   |
| 4    | EXTENSION PIPE      | 1   |
| 5    | MID-PIPE            | 1   |
| 6    | Y-PIPE              | 1   |
| 7    | DRIVER-SIDE TAIL    | 1   |
| 8    | PASSENGER-SIDE TAIL | 1   |
| 9    | 3.0" CLAMP          | 3   |
| 10   | 2.5" CLAMP          | 2   |
| 11   | TIP                 | 2   |

Refer to this LOT NUMBER when contacting customer service: \_\_\_\_\_

## PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

# MBRP

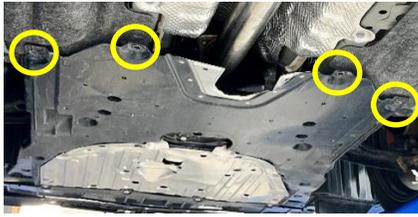


Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

## Removal of Stock System

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers, and rubber isolators.
2. Remove the four 10mm fasteners holding the plastic cover to the vehicle. Refer to Figure 1.
3. Un-bolt the rear of the OEM cat-back from the front pipe. Refer to Figure 2.
4. Disconnect all rubber isolators and remove the rear of the factory exhaust. It is recommended to have a support under the exhaust or a second person to assist in this step.

**Retain all rubber isolators as they will be reused.**

## Installation of MBRP Performance Exhaust

1. Install the supplied **Gasket** over the studs of the OEM front pipe. Refer to Figure 3.
2. Install the OEM dual rubber isolator onto the **MBRP Front Pipe** hangers and slide it all the way to the inlet side of the hangers. Install the **Front Pipe** to the factory flange with the supplied **Gasket** in between. Slide the dual rubber isolator on the **Front Pipe** over the factory mounting location on the vehicle. Secure the flange with the factory hardware. Refer to Figure 4.
3. Choose between the **Resonator** or the **Extension Pipe** and install **3" Band Clamps** on either end of the chosen pipe. Refer to Figure 5.
4. Install the **Mid-Pipe** into the outlet of the **Resonator** or **Extension Pipe**.
5. Install the **Y-Pipe** into the **Mid-Pipe** using a **3" Band Clamp** while simultaneously installing the **Y-Pipe** hangers into the rubber isolators. Refer to Figure 6.

# MBRP



Figure 6



Figure 7



Figure 8



Figure 9

6. Install the rear rubber isolators on to the **Driver-Side Tail Pipe** and the **Passenger-Side Tail Pipe**.  
See **Figure 7**.

7. Install each **Tail Pipe** onto the respective side with a **2.5" Band Clamp**. First slide the clamp joint together, and then rotate the pipe into position and install the rubber isolator to the vehicle in the factory location.  
Refer to **Figure 8**.

8. Install the **Exhaust Tips** onto the outlets of the **Tail Pipes** and adjust to your preference.  
Refer to **Figure 9**.

9. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate, or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide. Band clamps require approximately 45 lb-ft (60 N-m) of torque. Verify clearances, system security and band clamp torque after 30-60 miles (50-100 km) of driving.



**Congratulations!** You are ready to begin experiencing the improved power, sound and driving experience of your **MBRP** Performance Exhaust. We know you will enjoy your purchase!