

2020+ Chevrolet C8 Corvette Stingray Coupe
2023+ Chevrolet C8 Corvette Z06 Coupe



IMPORTANT! WARRANTY AND INSTALLATION INSTRUCTIONS

Please Forward All Information to End Consumer

Be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts or instructions, or if you encounter a problem during installation:

CALL TECHNICAL SUPPORT: 440.891.0999 or 800.486.0999

**TO ACTIVATE YOUR WARRANTY, GO TO:
corsaperformance.com/warranty**

This warranty does not extend to damaged or defect in the finish of a product or to any product, that in the opinion of CORSA Performance, has been misused, damaged by accident or negligence, altered, or modified in any way, faulty installation, or installed contrary to CORSA installation instructions, or repaired by an unauthorized service facility.

Full warranty available on CorsaPerformance.com



NEVER work on a hot engine bay.
Allow time for the vehicle to cool.



**Always wear eye protection
when working on a vehicle.**

Color instructions are available at CorsaPerformance.com. Search by kit number

Please confirm that all parts are present according to the bill of materials before beginning the installation.



Bill of Materials

1. CORSA Carbon Fiber Trunk Panel (652221)	2. CORSA Trunk Window (652220)
3. Driver Side Heat Shield (part of 652269)	4. Passenger Side Heat Shield (part of 652269)
5. Screw for Window (59025132) QTY 10	6. Rubber Washer for Window (59025122) QTY 10

If something is missing, call CORSA Tech Support at 440.891.099 or Toll Free: 1.800.486.0999.

Please take time to read and understand these installation instructions.

CORSA recommends that the installation of this system be performed by a qualified service center or professional installer who has the necessary equipment, tools, and experienced personnel. However, if you decide to perform this installation yourself, the use of an additional person may be required.

WARNING: Never work on a hot engine bay. Allow time for the vehicle to cool.

Always wear eye protection when working on a vehicle.

Recommended Tools & Supplies

- T15 Torx Driver
- Utility or Upholstery Knife
- Chalk or similar NON-permanent method of marking the carpet
- 4mm Hex Wrench
- Upholstery or Utility Shears
- Trim Removal Tool or similar

INSTALL DIFFICULTY



Be sure to read the Cleaning and Care Instructions on the last page.

The Window is made of polycarbonate and will scratch easily if proper cleaning and care are not followed.

Instructions

CORSA Carbon Fiber Trunk Panel and Window



REMOVE THE STORAGE NET AND ALL OTHER ITEMS FROM THE VEHICLE'S TRUNK. DO NOT REMOVE ANY OTHER PARTS YET!

- 1.** Locate the CORSA Carbon Fiber Trunk Panel. Do not dispose of the protective foam it was shipped in. It will be used in Step 18. Store the Corsa Trunk Window and the other parts in a safe place. They are not needed at this time.
- 2.** Place the CORSA Carbon Fiber Trunk Panel in the vehicle's trunk and center it between the Factory Roof Storage Latches.

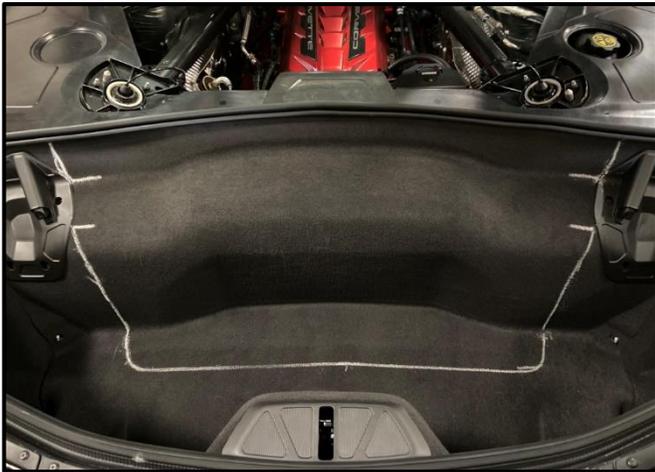
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Instructions

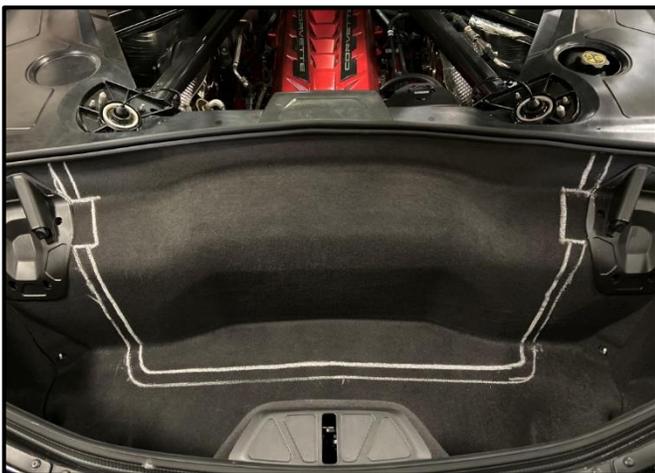
CORSA Carbon Fiber Trunk Panel and Window



3. Using a piece of Chalk or a similar NON-permanent method of marking, draw an outline around the entire CORSA Carbon Fiber Trunk Panel onto the Trunk Carpet.



4. After outlining the entire CORSA Carbon Fiber Trunk Panel, lift it out of the trunk and store it in a safe place. After removing the CORSA Carbon Fiber Trunk Panel, mark where the Factory Roof Storage Latches and CORSA Carbon Fiber Trunk Panel are close to each other.



5. Using the Chalk or a similar NON-permanent method of marking again, draw another outline, approximately 1½ in inside of the first outline. This will be your first cut line. Make sure you are far enough inside the original outline. More material can always be removed later, but can not be added back.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 6.** Using a T15 Torx Driver, remove the 4 screws from both Factory Roof Storage Latches.

Store the Screws and Factory Roof Storage Latches in a safe place. They will be reused in Step 14.



- 7.** Using an Trim Removal Tool or similar, remove the Push Pin Fasteners. There are 2 on each side, located at the back of the Vehicle's trunk floor.

Store the Push Pin Fasteners in a safe place. They will be reused in Step 17.



- 8.** Remove the Net Attachment Clip-Nuts from the lower front corners of the trunk by unscrewing them.

Store the Net Attachment Clips in a safe place. They will be reused in Step 25.

Next, lift the Trunk Carpet out and store in a safe place. It will be reused beginning in Step 11.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 9.** Using a T15 Torx Driver, remove the 19 screws that attach the Factory Trunk Panel to the vehicle.

Store the Screws in a safe place. They will be reused in Step 18.



- 10.** Remove the Factory Trunk Panel and set it aside. It will not be reused.



- 11.** Next, remove the Trunk Carpet and place it on a work surface.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 12.** Using an Utility or Upholstery Knife, an Upholstery or Utility Shears, or combination of both, carefully cut the Trunk Carpet on the inside line made in Step 5. Follow the inner lines shown in the upper right image, by the Factory Roof Storage Latches. More carpet material is needed in these areas.

PRO TIP

Do not cut the opening too large. In the next steps, more precise trimming will occur. There needs to be some carpet under the CORSA Carbon Fiber Trunk Panel to ensure the carpet doesn't move and the cut edge is hidden.



- 13.** Continue cutting until the center is separated.

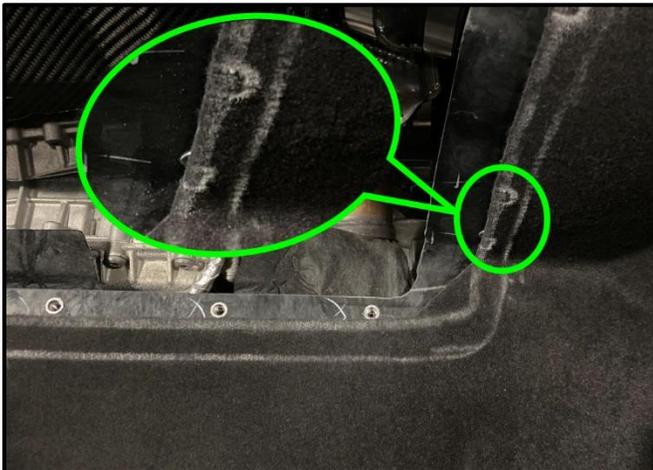
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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 14.** Place the Trunk Carpet back into the trunk and align it as if it were installed. Next, loosely install the Roof Storage Latches to ensure the carpet is properly positioned. Then gently set the CORSA Carbon Fiber Trunk Panel into position by aligning the screw holes with the threaded inserts.



- 15.** Using Chalk or similar, mark the screw holes along the perimeter of the CORSA Carbon Fiber Trunk Panel (as shown in the close-up) on to the Trunk Carpet.



- 16.** Trim the areas that cover the screw locations. After all screw locations are exposed, give the Trunk Carpet a final trim to straight the edges and provide good contact for the gasket. Always check and recheck before cutting too much of Trunk Carpet. The Trunk Carpet may need removed and reinstall several times to get the proper fit.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 17.** Once satisfied with the Trunk Carpet cutting, locate and reinstall the Push Pin Fasteners from Step 7 and tighten the screws for the Roof Storage Latches.

Next, locate the Net Attachment Clip-Nuts from Step 8 and thread them on the studs sticking through the carpet.



- 18.** Locate the protective shipping foam for the CORSA Carbon Fiber Trunk Panel. Place it on a work surface, and ensure there is no debris on the foam that will damage the carbon fiber's finish.

- 19.** Next, locate the CORSA Heat Shields. Remove them from the packaging and place them on the back side of the CORSA Carbon Fiber Trunk Panel to get them in the correct location and orientation. When completed, the centers should touch, but not overlap. The perimeter next to the Window Opening is a good guide for proper location.

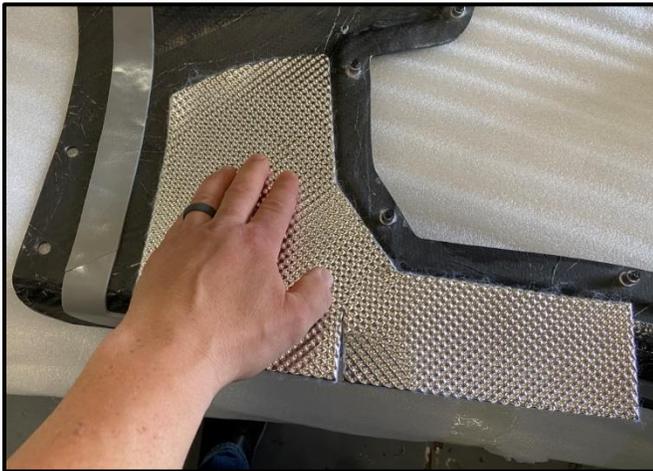


- 20.** Starting with one of the Heat Shield halves, peel off the plastic protecting the adhesive backing. Completely remove the plastic from the entire Heat Shield.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 21.** Realign the Heat Shield with the Trunk Panel recess. Do not allow the Heat Shield to touch the Carbon panel until it is properly aligned. The adhesive is aggressive and permanent. Gently press all over the upper portion of the heat shield to firmly attach it to the Carbon Panel.



- 22.** Next, bend the Heat Shield over to the edge of the Gasket. **DO NOT OVERLAP** the Heat Shield and the Gasket. Gently press the Heat Shield against the Carbon Panel, starting at the Gasket. The Heat shield may form a wrinkle and stick to itself going over the radius. This will not affect the performance of the Heat Shield.

Repeat the same process on the other side.



- 23.** Locate the Trunk Panel Screws from Step 9. Starting with the Top Center Screw, loosley start all 19 screws, using a T15 Torx Driver and **ONLY BY HAND**.

Do not tighten any screws at this time.

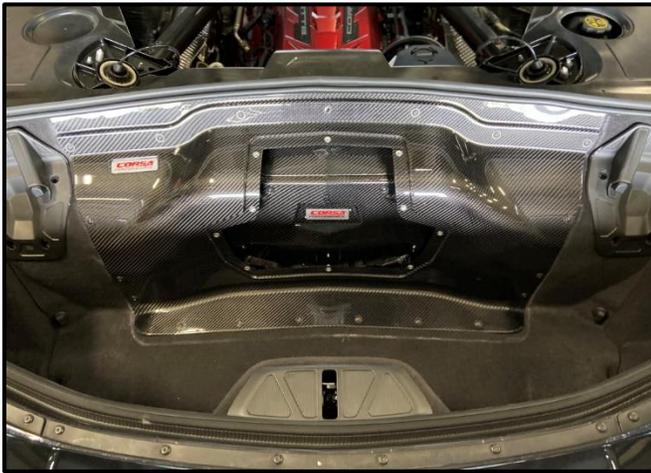
DO NOT USE A POWER OR AIR DRIVER!

The Threaded Inserts on the Vehicle can not be easily replaced and can be cross-threaded.

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Instructions

CORSA Carbon Fiber Trunk Panel and Window



- 24.** After all 19 screws are started, begin at the Top Center Screw and tighten the 19 screws using a T15 Torx Driver and **ONLY BY HAND**.

DO NOT USE A POWER OR AIR DRIVER!

Overtightening the Screws may crack or break the Clear Coat of the CORSA Carbon Fiber Trunk Panel. Overtightening will add excess stress to the CORSA Carbon Fiber Trunk Panel that may result in fracturing or breaking around the screw holes.



- 25.** Using a 4mm Hex Wrench, remove the 10 pre-installed Window Screws and Rubber Washers. Next, place the window into the recess and reinstall the Window Screws and Rubber Washers. Start with the upper center screw then lower center screw. This will help align the window to the recess. Do not over tighten the screws. Only tighten **BY HAND**. The washers will provide constant pressure to keep the window in place and the gasket sealed to the carbon panel.

This concludes installation of the CORSA Carbon Fiber Trunk Panel and Window

Care and Cleaning

The CORSA Carbon Fiber Trunk Panel and Window require certain care when cleaning.

1. Never use any abrasive cleaners on the Carbon Fiber Panel or the Polycarbonate Window.
2. Only use cleaners and polishes that are designed for Polycarbonate or similar plastics to clean the Window.
3. Always use separate clean microfiber clothes to clean the Carbon Fiber Panel and Polycarbonate Window.
4. The Carbon Fiber Panel may be cleaned with a waterless style cleaner.
5. A ceramic protective spray may be used on the Carbon Fiber Panel, but **DO NOT** apply to the Window. It will damage the Polycarbonate. Watch the overspray very closely.
6. Never place anything against the Carbon Fiber Panel or the Polycarbonate Window. This may cause damage to the surface finish.