



2020+ Ford F-250 7.3L V8

Header + Connection installation instructions

1400H440 – 1 7/8” Headers + Ultra-Green Catted Connections

1400H640 – 2” Ultra-Green Catted Connections



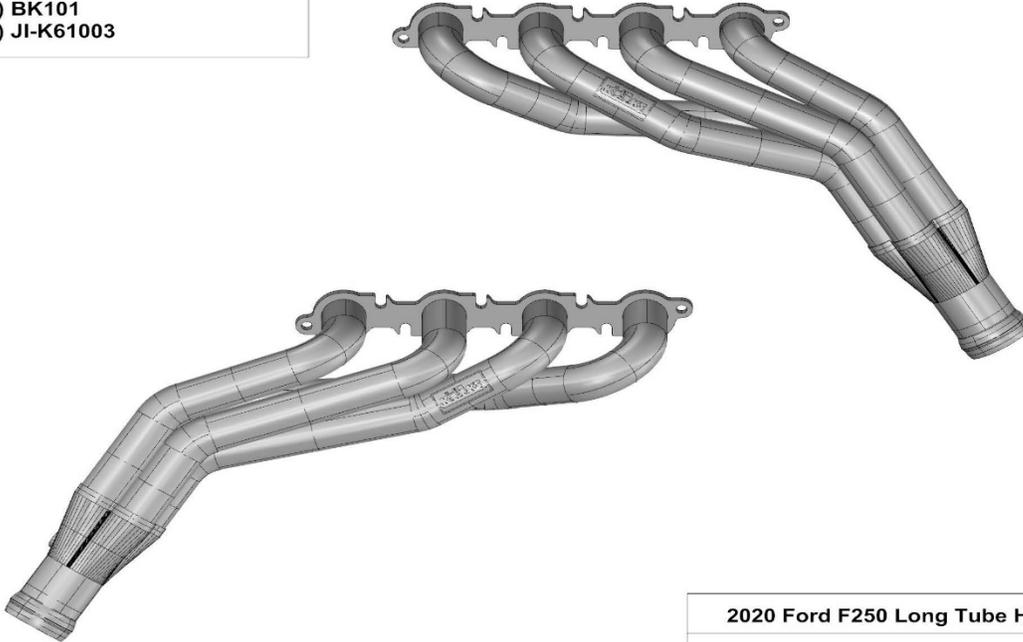
**Thank you for your purchase, we appreciate your business.
If additional assistance is needed, please contact Kooks Headers and Exhaust
Toll free at 1-866-586-KOOK or contact your local dealer.**



System Layout

Components to Ship with-

- 1) BK101
- 2) JI-K61003

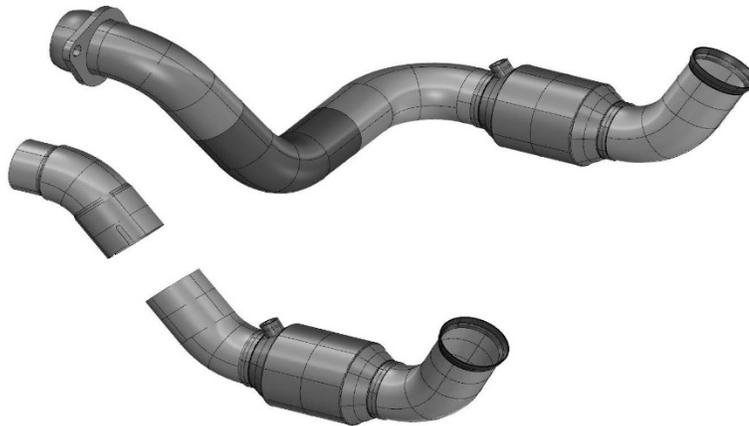


2020 Ford F250 Long Tube Headers

- 14002400 - 1 7/8" Headers
- 14002600 - 2" Headers

Components to Ship with-

- 1) RK-TAS300
- 1) SB-B60077



2020 Ford F250 Front Connections

- 14003100 - Non-Catted Connections
- 14003400 - Catted Connections



Do not attempt this installation if proper safety equipment is not available to you - seek the assistance of a professional installer.

Read and understand all instructions before beginning.

Vehicle Preparation

- **Raise and Support Vehicle (Refer to Owner's Manual for specified jacking points) **
- *Always disconnect the battery before performing this type of work on any vehicle*

2020+ F-250 header installation
Part# 14002400/14002600

Step 1: Disconnect the battery.

Step 2: Raise and support the vehicle.

Step 3: Starting behind the catalytic converters, unbolt the exhaust at the 2-bolt flange on the left pipe and loosen the barrel clamp on the right-side pipe.

Step 4: Unplug and remove all (4) O2 sensors.

Step 5: Unbolt the left and right front connection pipes from the manifolds. There are (4) 15mm nuts - 2 per side. This will require you to slide the exhaust towards the rear of the vehicle.

Step 6: Remove (16) 7 nuts - 8 per side - from the left and right manifolds and remove the manifolds from the vehicle.

Step 7: Remove the (8) studs from heads on each side using an E8 socket.



Step 8: Use OEM gasket to the headers and install each, using the 10mm bolts included in the kit.

2020+ F-250 front connection installation

Part# 14003100/14003400

Step 9: Install the left-side front connection using (1) 3” clamp (JI-K61003) at the header.

Step 10: Install the right-side front connection using (1) 3” clamp (JI-K61003) at the header.

Step 11: Connect the left-side front connection to the catback using the bolt kit SB-B60077.

Step 12: Connect the right-side front connection to the catback using the factory barrel clamp.

Step 13: Install all O2 sensors.

Step 14: Tighten all clamps and bolts in your header system.

Step 15: Reconnect the battery.

Step 16: Be sure to have adequate clearance around all wires, hoses, and lines. If anything is in contact with the exhaust system, it will melt. Make sure to have at least ½” of clearance and wrap any suspect areas with DEI thermal barrier wrap.

Step 17: After double checking for clearance and making sure all lines, wires and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.



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