

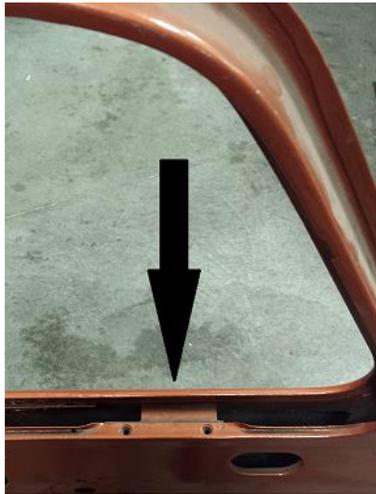
BROTHERS

47-87 Chevy & GMC Truck Parts

1951-1954 One Piece Window Kit

Start by taking the arm rest and door panel off. Once this is done, you will need to get the glass, window regulator, and vent window out, leaving you with an almost bare door.

Next, cut the metal tab that holds the inner door skin to the outer door skin.



Take the glass run channel provided in the kit and place it DRY (without glue or adhesive) into the door. Take your time and reshape the channel to your door. Once the main shape is made, glue only the top of the channel into place. You will need to take the inner door molding off. This will allow you to see the channel when installed.

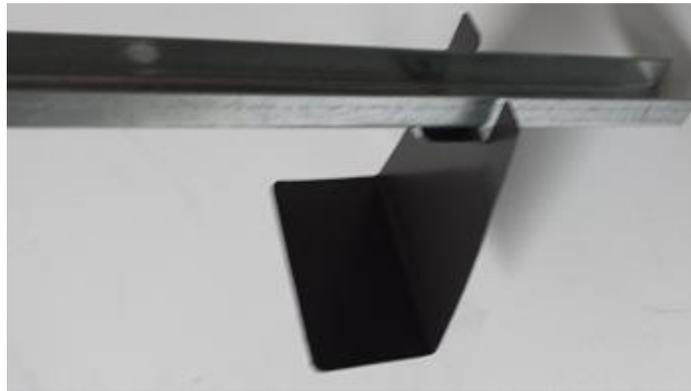
At this time, the door is ready for install. Pull the flat sheet metal panel out of your power unit box and follow the instructions labeled on the panel.



Before putting the window regulator in, you will need to install the front channel guide. With this guide, you will also need to drill on the front edge of the door. Drill a 5/16" hole 2 inches down from the door panel and 2-3/4" from the inside edge of the door.



Now, the bracket and front channel can be mounted to the door.



NOTE: When installing the power unit, it was easier to take the motor off and put the two pieces through. Then, reassemble them in the lower door opening.



Install the regulator into the door and slide the glass into the sash retainer (dry no setting tape).

Once power is hooked up to the regulator, roll the window up until the glass is firmly in place at the top of the door. Then, push the glass run channel against the glass (to ensure a tight seal). Back fill/glue in the remaining channel exposed. Let this sit so the glue has time to dry in place. This will ensure that the glass and the channel will not leak or have air whistles.

Once the glue has dried, roll the window up and down a few times, mark the sash ends on the glass, then roll the window up and down again. If the marks made match up with the sash then set the glass in the sash with setting tape. If the glass has shifted, remark the glass and repeat this step. This will ensure the windows will roll up and down smoothly.

Next, we will need to glue on the anti-rattles. We have added the original style staples that 1947-1950 Chevy trucks used if you would like to fasten them this way.

Now, your One Piece Window Kit is complete.

199R12501
Date: 5-3-23