



# CAMBURG TOYOTA TUNDRA/SEQUOIA '22-23 REAR BILLET TRAILING ARM KIT PART# CAM-320029

Thanks for purchasing our rear trailing arm kit for your Toyota Tundra/Sequoia. If you are not installing these yourself have a qualified shop do so. These trailing arms were designed to replace the OEM versions and work with suspension kits associated with using them. Check the parts list to make sure you have every component prior to installing. Camburg Engineering has made every attempt to insure you receive the highest quality components in the most complete manner. This is a guide to help you through the process with some recommended torque specs & notes. It's your responsibility to ensure parts are being installed correctly using the correct tools and procedures to the proper torque. For step-by-step instructions refer to a Toyota or Haynes/Chilton service/repair manual.

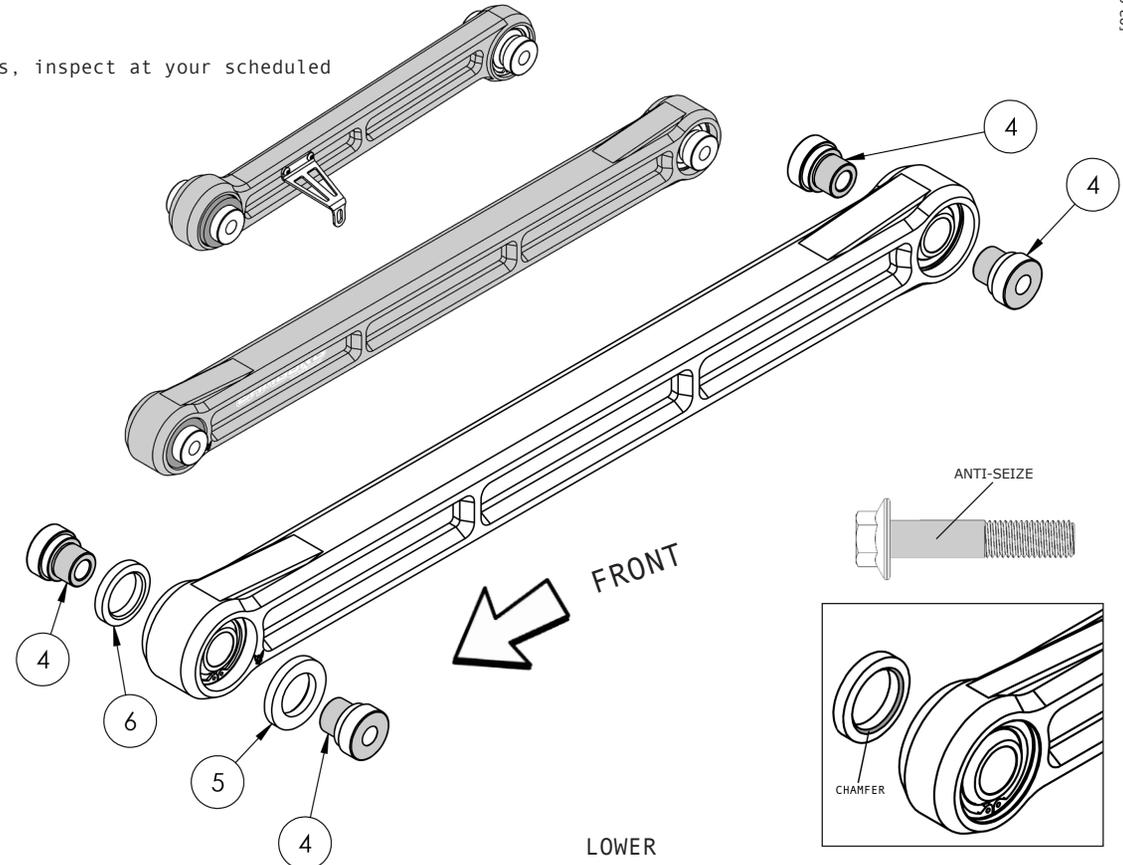
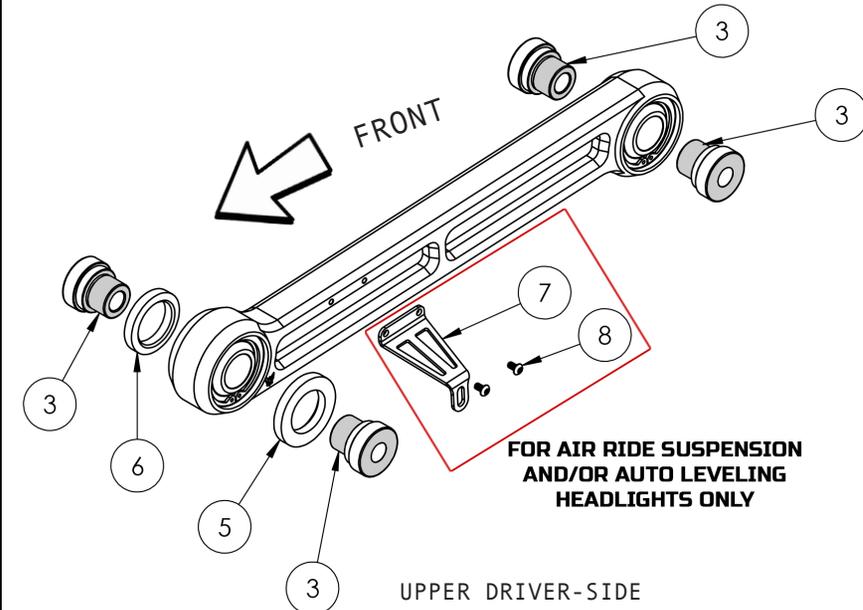
### Important Notes:

- OEM pivot hardware will be re-used in the same orientation.
- For models equipped with air ride suspension and/or auto leveling headlights, carefully remove the position sensor ball stud from the OEM upper trailing arm. Lastly, you'll re-install onto the outside of the Camburg bracket.
- The delrin wobble stoppers are used in the front pivots only.
- Make sure to install uniball wobble stoppers with chamfer towards the uniball (inside).
- Apply anti-seize to uniball spacer surfaces (shaded gray in diagrams) as well as the shoulder of the OEM bolts.
- Camburg logos go towards the front.
- Use RED loctite on all fasteners > 1/4" dia.
- Use BLUE loctite on all fasteners < 1/4" dia.
- Inspect and re-torque all hardware and components after the first 500 miles, inspect at your scheduled maintenance intervals and whenever using the vehicle off-road.

### Recommended Torque Specs:

- Uniball pivot bolts = 105 ft/lbs.
- 8-32 torx screws (sensor bracket) = 20 in/lbs. (hand tight)

ID	PART NBR	DESCRIPTION	QTY
		REAR BILLET UPPER TRAILING ARM	2
		REAR BILLET LOWER TRAILING ARM	2
3	960581	UPPER UNIBALL PIVOT SPACERS (SHORT)	8
4	960582	LOWER UNIBALL PIVOT SPACERS (LONG)	8
5	960571	DELTRIN UNIBALL WOBBLE STOPPER (A)	4
6	960572	DELTRIN UNIBALL WOBBLE STOPPER (B)	4
7	970460	POSITION SENSOR BRACKET	2
8	950218	8-32 X 5/16" STAINLESS BUTTON HEAD TORX SCREW	4
	030017	CAMBURG 8.5" STICKERS	4



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