



**Toyota Tundra 07-21 2wd/4wd Long-Travel Kit (Billet UCA) [CAM-310018-K]**

**Heim Billet Upper Arm Hardware (1 Left Arm / 1 Right Arm)**

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4	FK RSMX-12T 7/8" RHT Heims
4	7/8-14 RHT Jam Nuts
4	Inner Pivot Heim Spacers (#960458)(long)
4	Outer Pivot Heim Spacers (#960459)(short)
4	3/8-24 x 1.125" SHCS Bolts
4	3/8-24 MS21042-6 Nuts
8	3/8 AN960 Round Washers
2	M16 x 1.50 Nyloc Nuts
4	10-32 x 3/8 BHCS Zinc Screws
4	10-32 Stainless Washers
4	ABS Wire Rubber Clamps
2	9/16-18 x 4" 12pt Gold Bolts
2	9/16-18 Stover Nuts
2	9/16 SAE G8 Washers
2	1.50" x 9/16" Recessed Uniball Spacers (top) (#960096)
2	1.50" x 9/16" Tapered Uniball Spindle Spacers (bottom) (#960047)
2	Press-on Uniball Caps
4	Press-on Uniball Cap O-rings

**Lower Arm Hardware (1 Left Arm / 1 Right Arm)**

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4	Inner Pivot Uniball Spacers (Long   Rear Mount) (#960053)
4	Inner Pivot Uniball Spacers (Short   Front Mount) (#960052)
4	1/2-13 x 2.75" G8 Bolts
4	1/2 SAE G8 Washers
2	12/-13 Stover Nuts

**Misc. Hardware & Components**

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2	1.50" LCA Uniball Spindle Adaptors
4	M18 x 1.50 x 40mm Hex Bolts
4	M18 Round Washers
2	1.50" x 3/4" Recessed Uniball Spacers (top) (#960055)
2	1.50" x 3/4" Mis-alignment Uniball Spacers (bottom) (#960001)
2	MS21250-12048 3/4" 12pt Bolts
4	3/4 SAE G8 Washers
2	3/4-16 CAD Stover Nuts
2	12" Limit Straps
2	Limit Strap Frame Tabs
4	1/2-13 x 1.25" G8 Bolts
8	1/2" SAE G8 Washers
4	1/2-13 Stover Nuts
1	Extended Front Brake Line Kit (#330004)
2	Steering Extensions (#960093)
2	Upper Coilover Mounting Plates
2	1/2-13 x 4.5" G8 Bolts
4	1/2" SAE G8 Washers
2	1/2-13 Stover Nuts
8	3/8-24 x 1" G8 Bolts
16	3/8" SAE G8 Washers
8	3/8-24 Stover Nuts
4	8.5" Camburg Stickers

**Notes:**

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- 1) When installing lower arm spindle uniball adaptors, make sure the snap ring is facing up and spacers are fully seated into the arm prior to tightening.
  - 2) Use red loctite on all spindle adaptor bolts and nuts. Torque to 260 ft/lbs.
  - 3) We recommend running a 35"-37" tire on either a 17" or 18" rim with a maximum backspacing of 4.75"
  - 4) We recommend using a 18" x 800# lower coil and 4" x 500# upper coil on the custom spec FOX/King 2.5 x 8" travel shocks. Shocks must have a 90 degree fitting on the top cap, a flat lower spring seat and 1.25" shock spacers on top and 1.50" shock spacers on the bottom.
  - 5) We recommend using 2.0 x 2"-2.5" bumpstops.
  - 6) Fiberglass front fenders are required.