

# INSTALLATION GUIDE



# Power Step

MADE IN USA

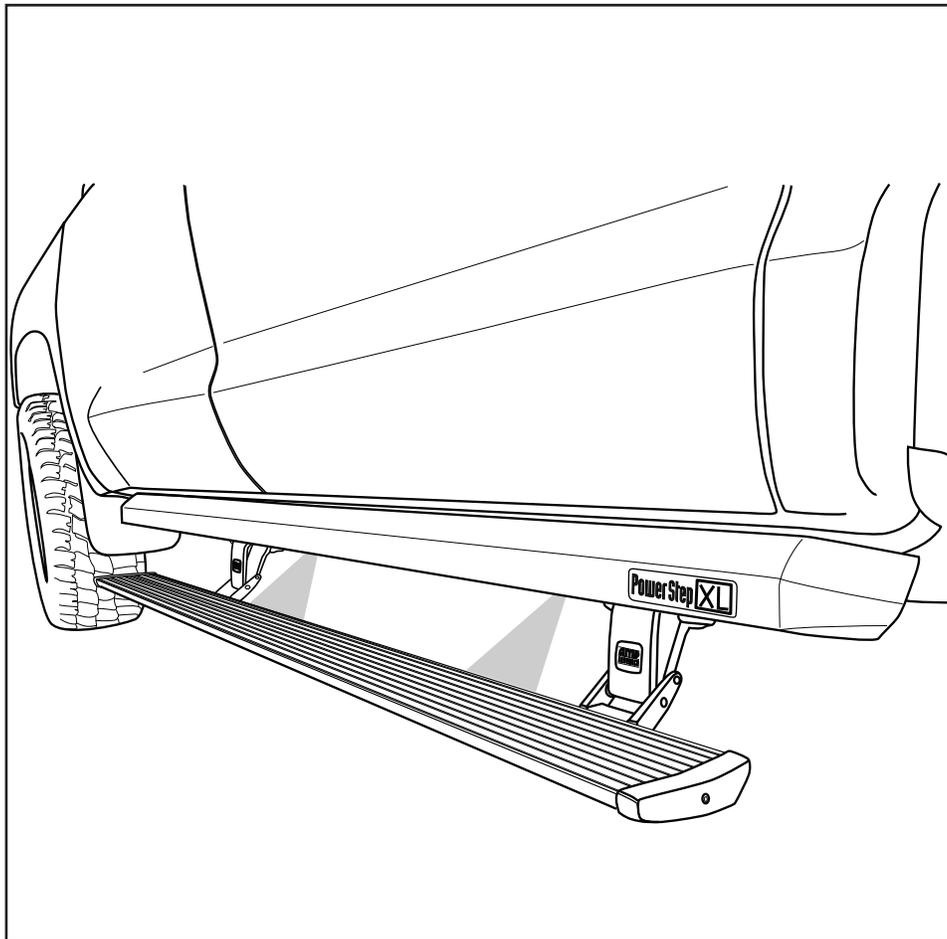


## APPLICATION

## AMP Part #

Ram 1500	Crew Cab	2009-2012	77158-01A
Ram 2500/3500	Crew Cab	2010-2012	77158-01A

**Note:** The application works only on the Crew Cab model Vehicles.



## INSTALLATION TIME

**3-5 Hours**

Professional installation recommended

## SKILL LEVEL



4= Experienced

## TOOLS REQUIRED

- Safety goggles
- Measuring tape
- 10 mm socket
- 13 mm socket
- 1/2" socket
- Ratchet wrench and extension
- Wire crimpers
- Wire stripper / cutter
- 3/16" hex key wrench (allen wrench)
- 4mm hex key wrench ( allen wrench )
- Electrical tape
- Weather proof caulking (silicone sealer)
- Silicone spray

## WARRANTY

**5-Year Limited Warranty**

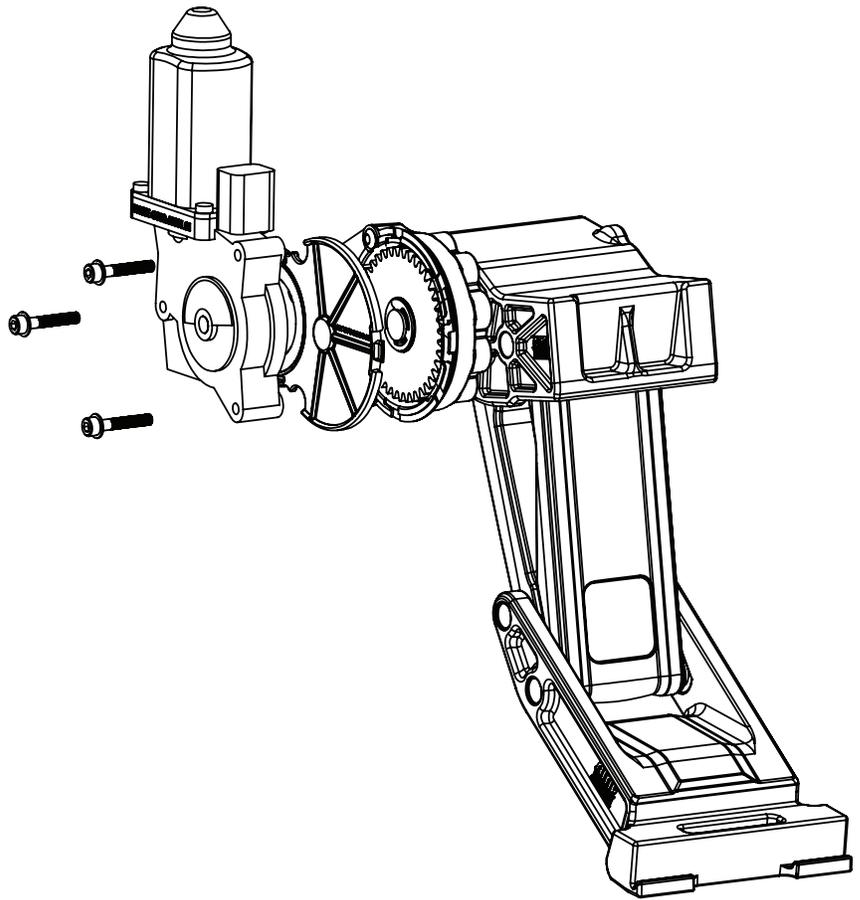
AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

Invented, engineered and manufactured exclusively by AMP Research in the USA. May be covered by one OR MORE of the following patents: 6,641,158; 6,830,257; 6,834,875; 6,938,909; 7,055,839; 7,380,807; 7,413,204; 7,398,985; 7,584,975; 7,566,064; 7,487,986; 8,157,277; 8,408,571; 9,302,626; 9,561,751; 10,053,017; CA2463717 ©2012 AMP Research. All rights reserved. Printed in USA.

## INSTALLATION GUIDE

Attaching motor to Linkage assembly.

## EXPLODED VIEW



- Motor
- Socket cap screw
- Washer
- Drive Gear Housing Cover

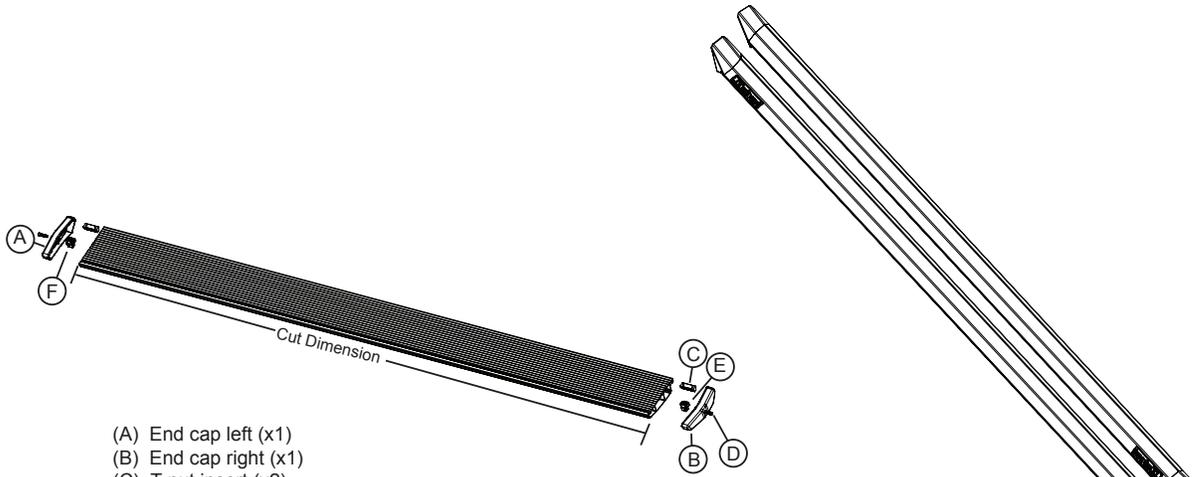
**CAUTION: HANDLE WITH CARE.**

To ensure our customers receive all components with full integrity, we pack the motors separate from their linkage assemblies. This requires that the installer position and fasten the motor before continuing with the install. Please follow the instructions below and handle the assembly carefully.

**CAUTION:** Dropping the assembly or any excessive impact **MAY** cause damage to the motor.

## Instructions:

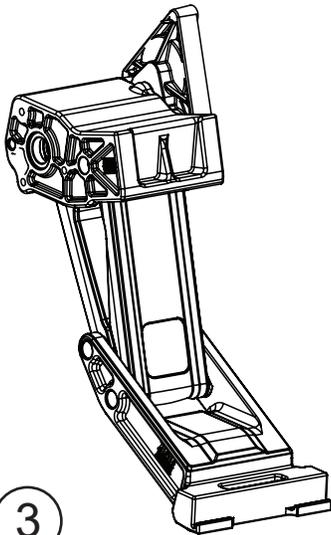
1. Position the gear cover in place as shown if not already in place.
2. Seat motor into position on the three mounting bosses. This may require an adjustment of the gear by moving the swing arms.
3. After seating into place, fasten the motor with the three motor mount screws with 4mm Hex Head. Tighten screws to 36 in-lbs (4N-m). **Do not over torque.**



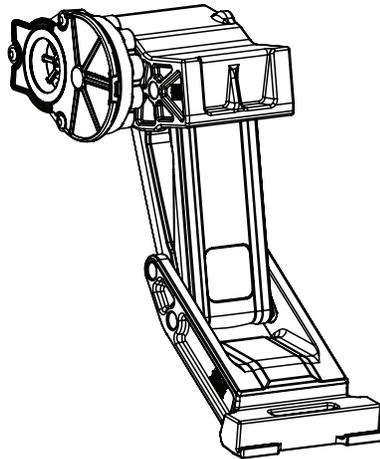
- (A) End cap left (x1)
- (B) End cap right (x1)
- (C) T-nut insert (x2)
- (D) Socket cap screw (x2)
- (E) End cap wedge right (x1)
- (F) End cap wedge left (x1)

**1** x2  
Running board assembly

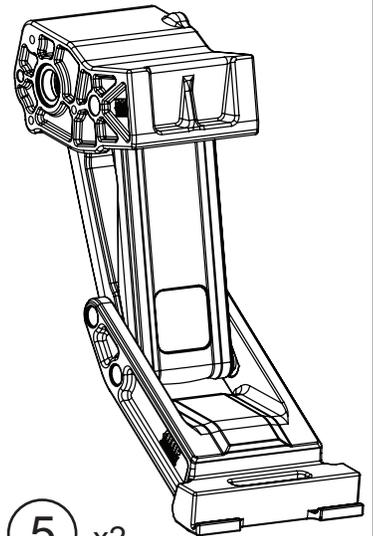
**2** x2  
Rail Assembly



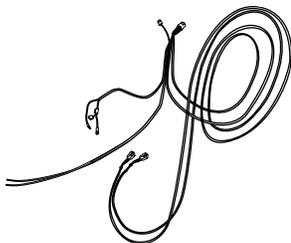
**3**  
Motor Linkage assembly  
Driver



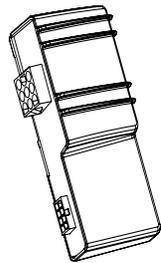
**4**  
Motor Linkage assembly  
Passenger



**5** x2  
Idler Linkage assembly



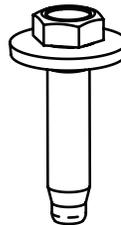
**6**  
Wire harness



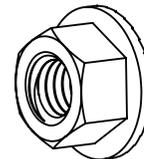
**7**  
Controller STA



**8** x4  
Posi-Tap™



**9** x16  
M8 Hex Bolt w  
Conical washer



**10** x12  
5/16-18  
Flange Nut



**11** x6  
M5 Hex Bolt

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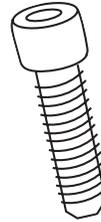
12 x6  
M5 Washer



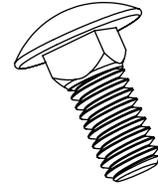
13 x4  
M6 Flange Bolt



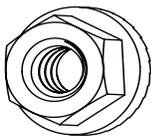
14 x4  
5/16 Flange Bolt



15 x8  
Socket Cap Screw



16 x8  
5/16-18  
Carriage Bolt



17 x8  
1/4-20  
Flange nut



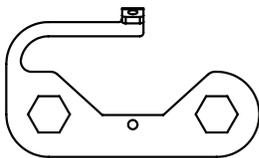
18 x8  
Rivet Nut



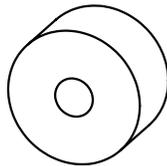
19 x8  
Button Head Torx  
Screw



20 x8  
Washer



21 x4  
Reinforcement  
Bracket



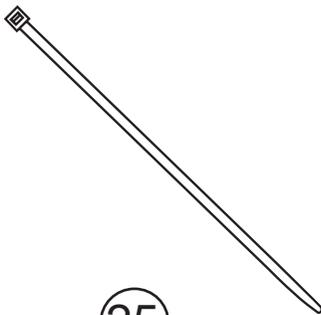
22 x4  
Upper Mount  
Spacer



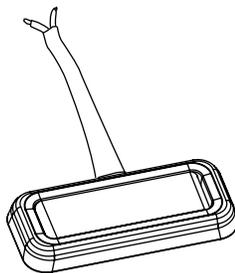
23 x4  
Blind Rivet



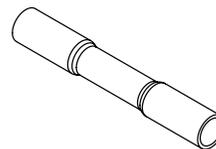
24 x20  
Cable tie (7")



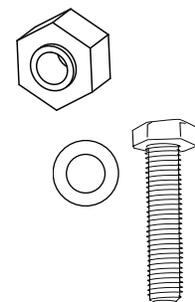
25 x2  
Cable tie (11")



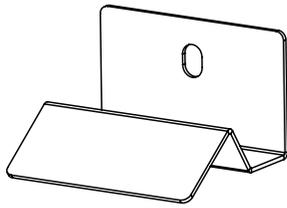
26 x4  
LED Lamp



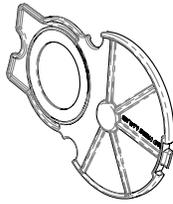
27 x8  
Butt Connector



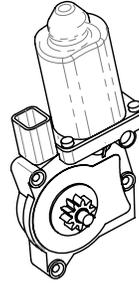
28  
Rivet Nut Tool



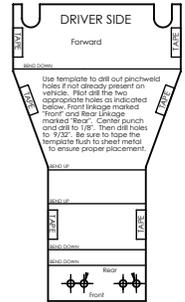
**29** x4  
LED Light Bracket



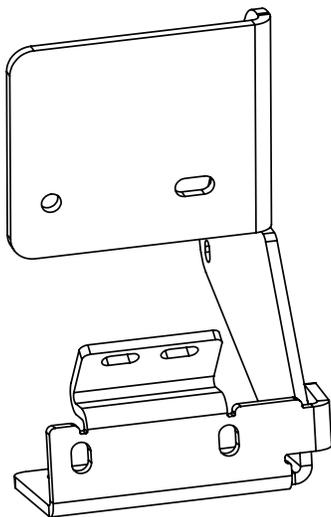
**30** x2  
Gear Cover



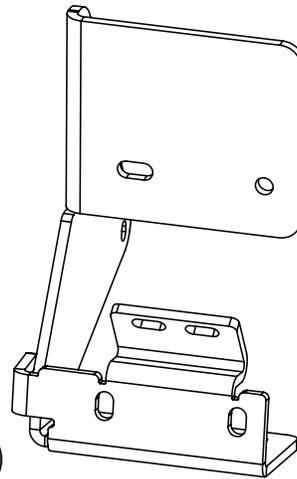
**31** x2  
Motor



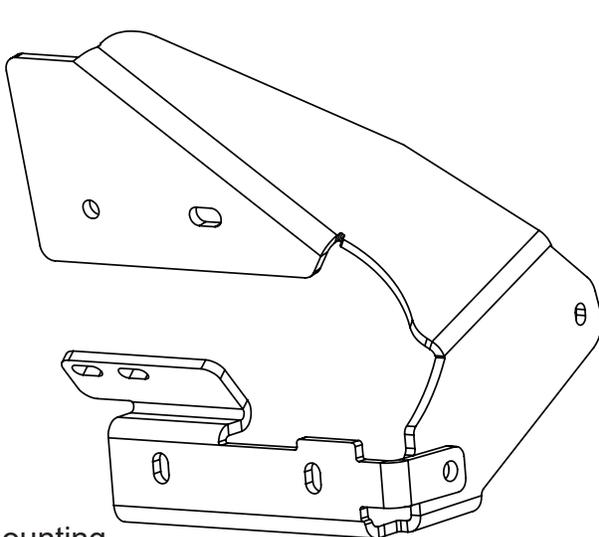
**32** x2  
Drill Templates  
(Driver & Passenger)



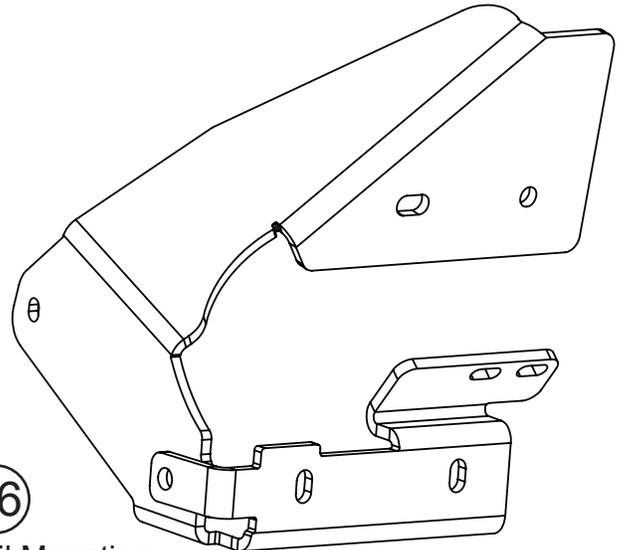
**33**  
Linkage Mounting  
Bracket Passenger



**34**  
Linkage Mounting  
Bracket Driver



**35**  
Rail Mounting  
Bracket Passenger

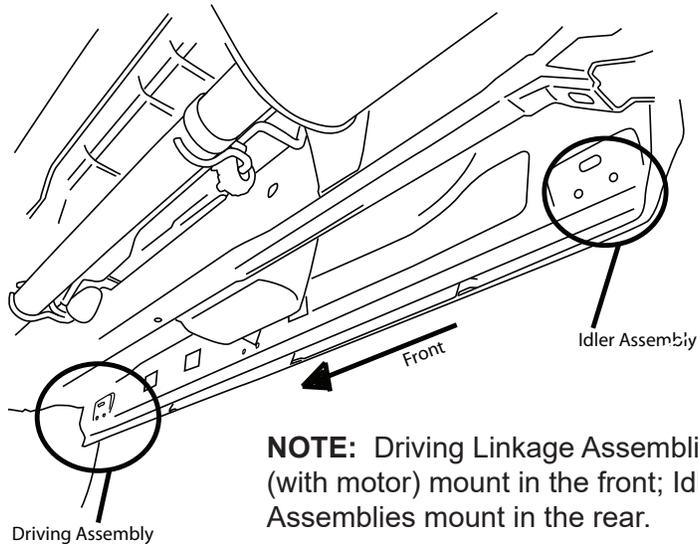


**36**  
Rail Mounting  
Bracket Driver

## HARDWARE MOUNTING OVERVIEW (passenger side shown)

Locate forward most and rearward most mounting provisions on inner sill of truck. Remove tape from sill drain hole at both mounting points.

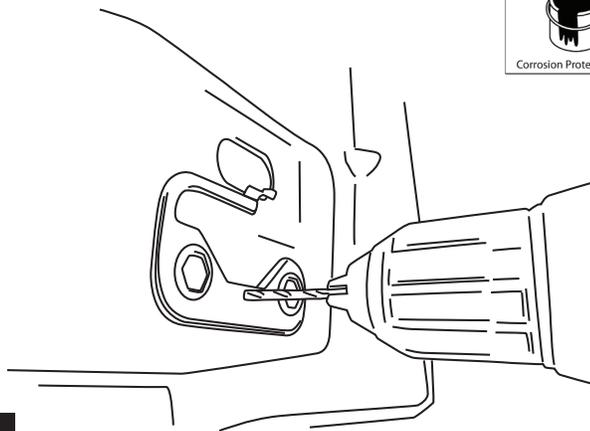
**Note: Some vehicles may have Front welded fasteners installed already. Backing plates and rivet nuts are not needed on these locations. Factory Rivet nuts will need to be removed to install backing plates.**



**NOTE:** Driving Linkage Assemblies (with motor) mount in the front; Idler Assemblies mount in the rear.

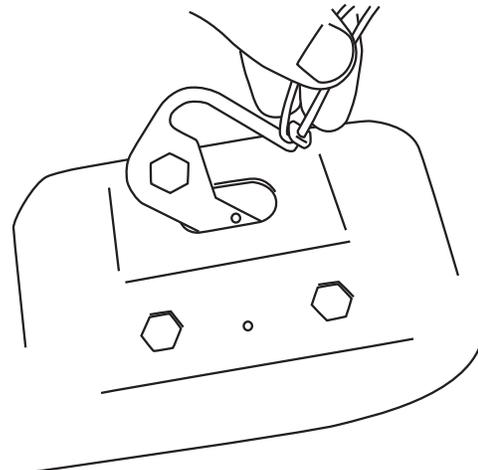
1

Set Reinforcement Plate in place and locate with rivet nuts. Drill hole using an 1/8" drill bit. After drilling apply paint to prevent rusting



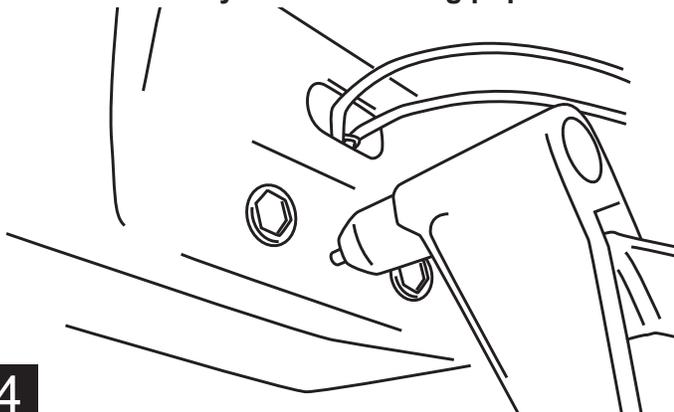
2

Once hole is drilled insert a piece of string or wire through hole in Reinforcement Plate. Set plate into position.



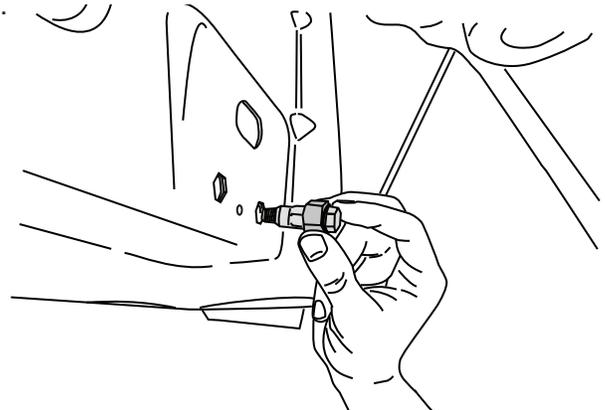
3

Set rivet nuts into place for alignment. Insert pop rivet through hole in plate and secure in place. Once pop rivet is installed remove string or wire from Reinforcement Plate. **NOTE: Verify plate is pulled flush to the body before securing pop rivet.**



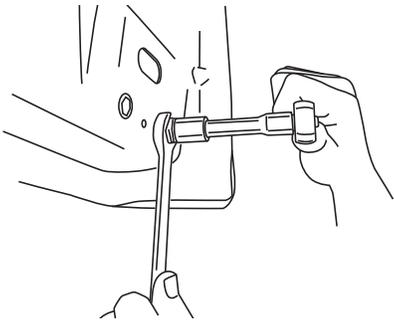
4

Assemble Hex Bolt (lubricated with soapy water), Washer, Rivet Tool, and Rivet Nut together as shown and place into hex cutouts in sill. An extra Hex Bolt and M8 Washer is supplied to install rivet nuts.



5

With Rivet Nut Tool held in place with 19mm wrench, tighten Hex Bolt until Rivet Nut deforms and secures itself to the sheet metal (110 in-Lbs. or 4 turns). Remove Hex Bolt and Rivet Nut Tool. Repeat for each of the four mentioned mounting locations.

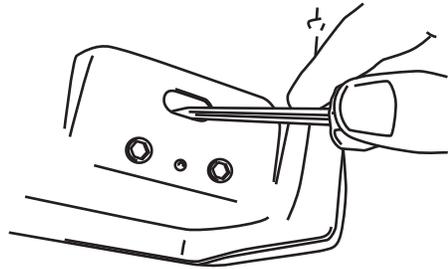


**WARNING:** Rivet Nuts not properly collapsed will not hold securely to sheet metal.

NOTE: Hold Rivet tool with wrench while loosening bolt.

6

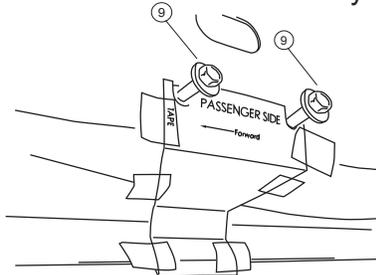
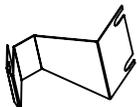
Once rivet nuts are in place use a screwdriver to push back tab in hole to avoid interference with linkage mount.



7

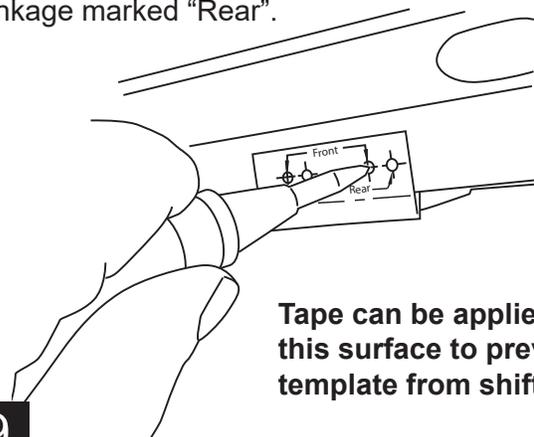
**NOTE: Models with holes in Pinch Weld Skip to Step #12**

Fold both the passenger and driver side templates (32) in the proper direction noted on the template. Thread in hex bolts and slide slots in template up to bolts. Next use tape and apply tape on all surfaces on template that is labeled "Tape". Start at Hex bolts and make sure template is flat on each surface. Work your way down and out.



8

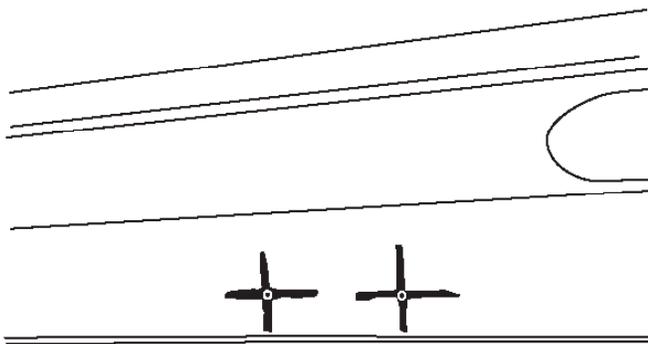
Mark appropriate holes as indicated with a center punch. Front linkage marked "Front" and Rear linkage marked "Rear".



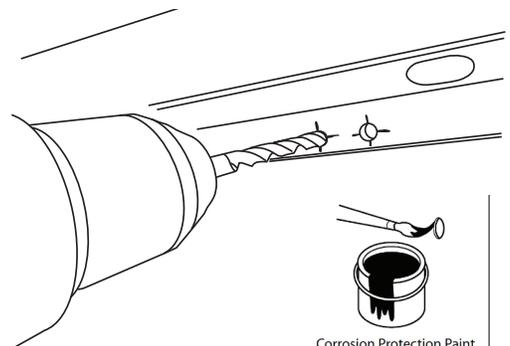
Tape can be applied to this surface to prevent the template from shifting.

9

Using a marker draw cross hatch to verify bit does not walk while drilling.



Pre drill hole using an 1/8" drill bit. Next drill holes to 9/32". Deburr all surfaces. NOTE: Filing of hole may be required if drill bit wandered. After drilling apply paint to prevent rusting.



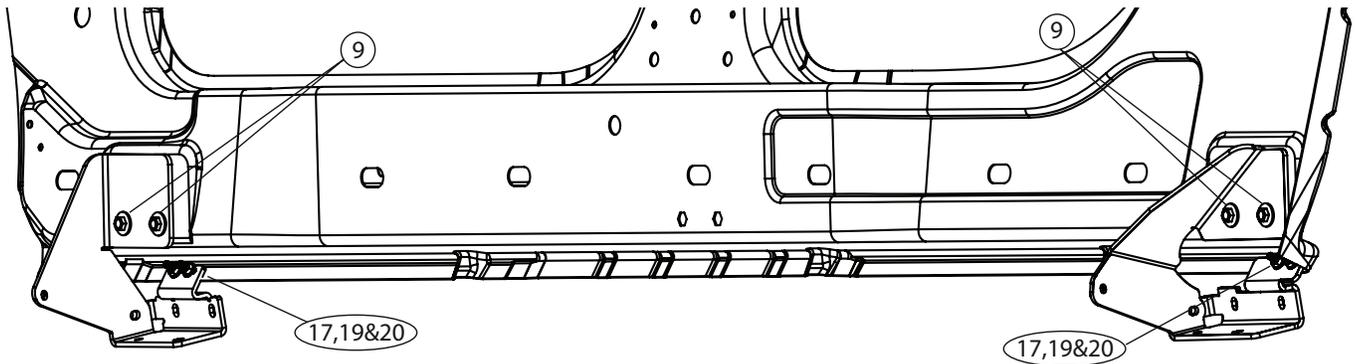
Corrosion Protection Paint

11

10

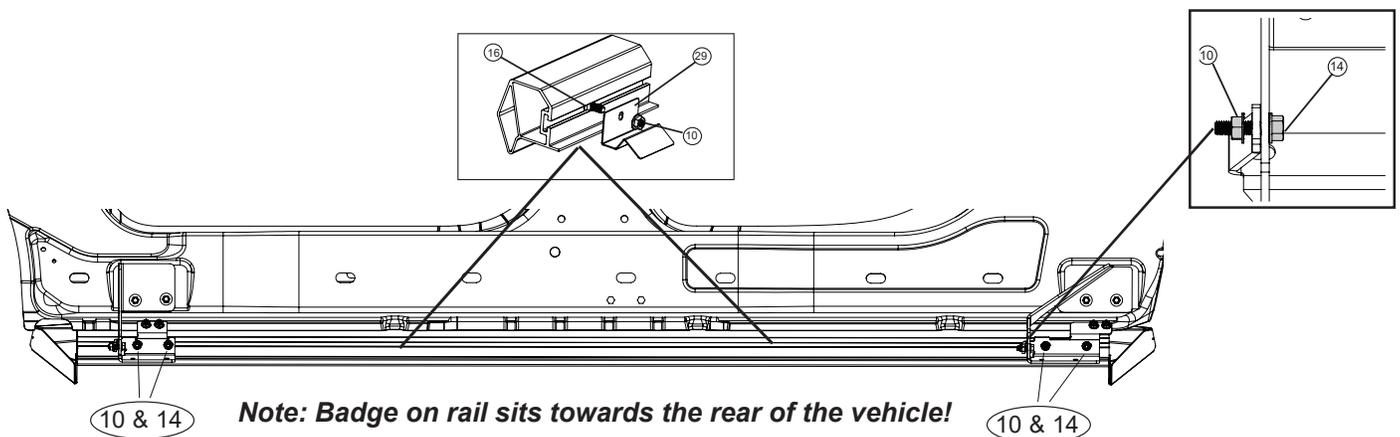
## AMP RESEARCH POWERSTEP™ – Ram Crew Cab

Install Brackets onto vehicle. On Passenger side install Rear Rail Mounting Bracket (35) and Front Linkage Mounting Bracket (33) using the Hardware provided. 4 Conical washer bolts (9), 4 Button Head Torx (19), washers (20) and Flange Nuts (21). Once bolts are tightened up to vehicle torque Conical washer bolts (9) to 16 ft-lbs and Button head Torx to 6ft-lbs. Repeat on Driver's side.



### 12

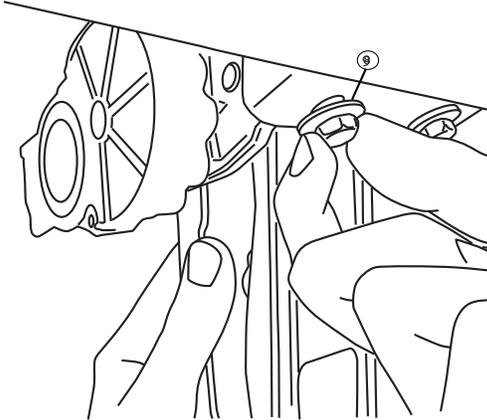
Insert and position 6 Carriage bolts (16) into slot on rail (4). Insert from either end of rail. Using Flange Nuts (10) provided assemble rail to Brackets using the 2 outer bolts on each side. Next install Flange Bolt (14) and Flange Nut (10) onto bracket tab. **Torque flange nuts to 16ft-lbs.** Install Light Bracket (29) using Flange Nut (10), leave loose to allow for adjustment. Driver side shown. Dimensions shown are for reference. Repeat on Driver's side.



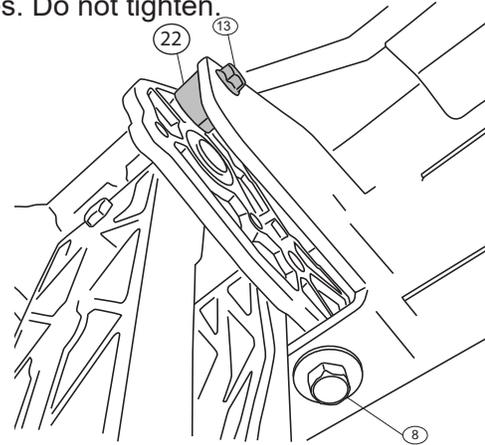
### 13

# AMP RESEARCH POWERSTEP™ – Ram Crew Cab

Thread supplied bolts 2x (9) into Front Drive Linkage. Repeat step for Rear Idler Linkage. Do not tighten.



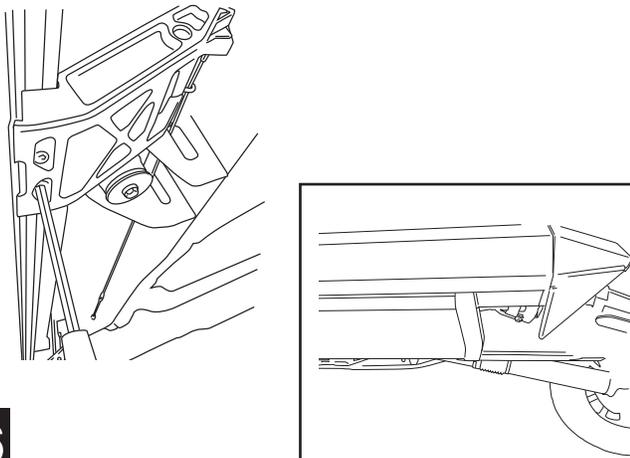
Install provided spacer (22) and M6 bolt (13) into upper mount as shown on both the Drive and Idler linkages. Do not tighten.



14

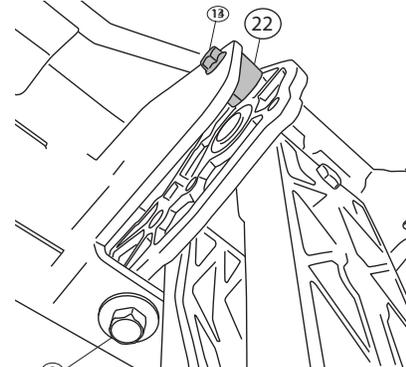
15

Slide mounting T-nut into position, Center board in rail pocket. Tighten fasteners to 10 ft-lbs.



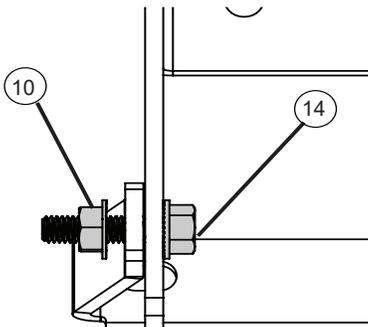
16

Using a 13mm socket Torque linkage bolts 4x (9) from step 3 to 16 ft-lbs. Next use a 10mm socket, torque linkage spacer bolt 2x (13) from step 6 to 8 ft-lbs. Once linkages are tight cycle board to verify steps deploy under own weight.



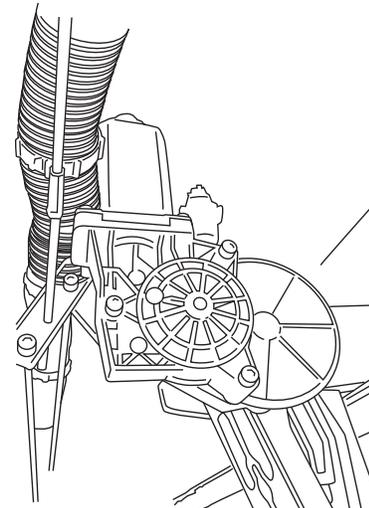
17

Once linkages are tightened to the bracket tighten bracket tab Flange bolt (14) and Nut (10). Torque to 16 ft-Lbs.



18

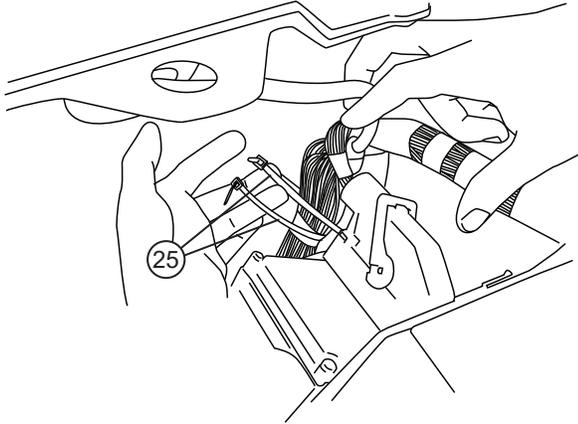
Attach motor to linkage. Using a 4mm hex Torque to 36 in-Lbs.



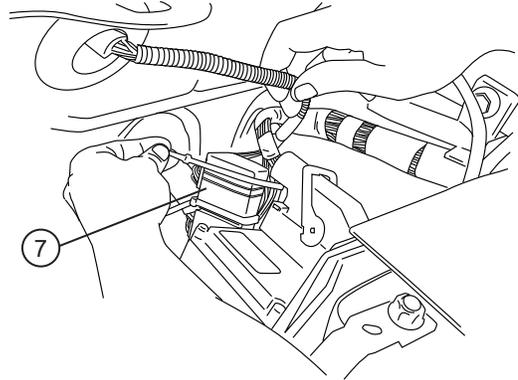
19

AMP RESEARCH POWERSTEP™ – Ram Crew Cab

Prepare large tie-wraps (25) for mounting Power Step Controller. Loosely loop tie-wraps around large bundle of wires behind battery in engine compartment.



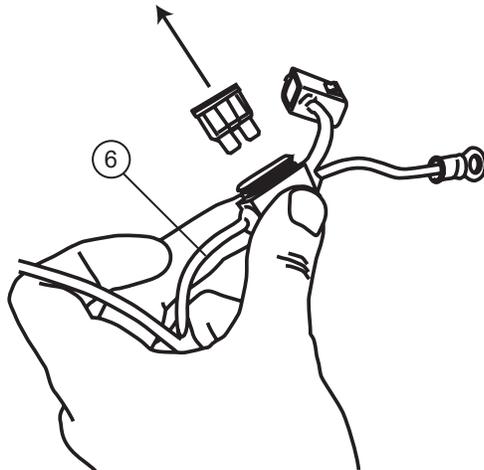
Insert controller (7) into tie-wrap loops and cinch down securely. The tie-wraps should cinch down into channels on controller surface.



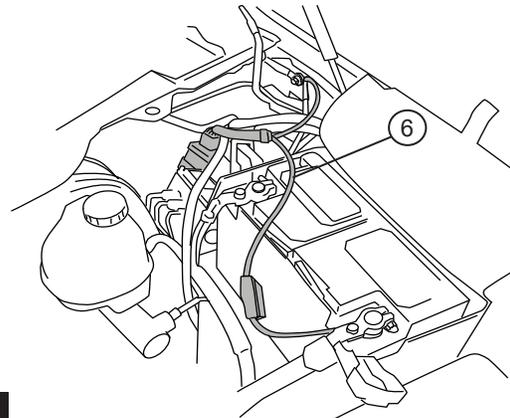
20

21

Remove fuse from Power Step Wire Harness.



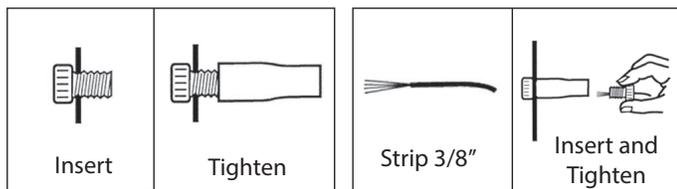
Connect power leads from Controller, Red to positive battery terminal and Black to the vehicle body ground as shown.



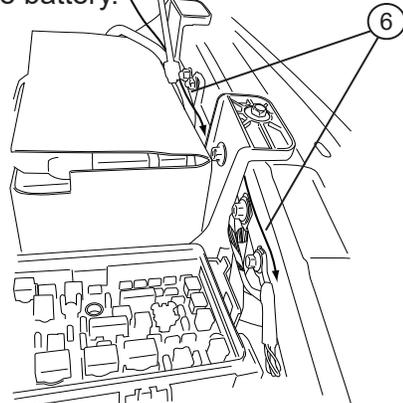
22

23

Splice Power Step trigger wires into the Door Ajar wires with provided Posi-Tap™ splicers. The Power Step trigger wires color coordinate with the factory Door Ajar wires. Follow the steps below to correctly splice wires.



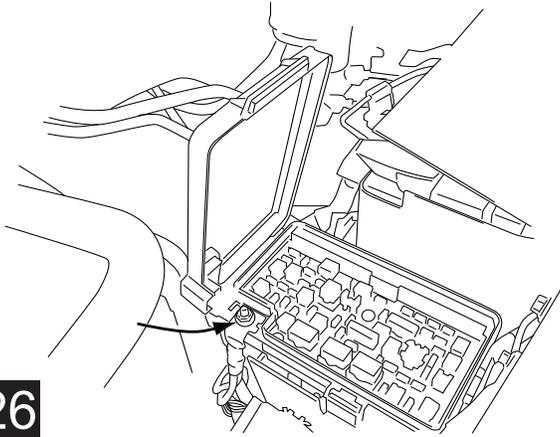
Route the trigger wires of Power Step Harness (Purple wires) down toward the fuse box located in front of the battery.



24

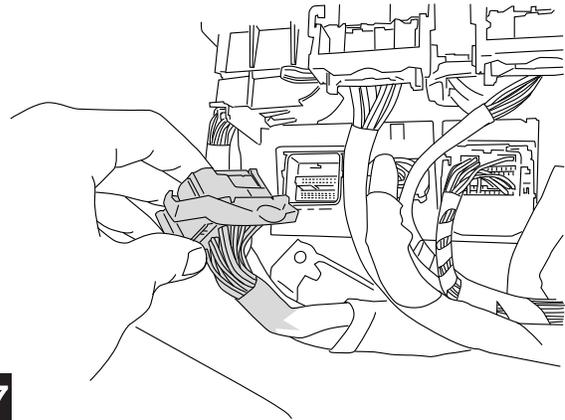
25

Remove fuse box lid and fuse box power lead with 13mm wrench. While depressing release tabs, lift fuse box to view bottom side.



26

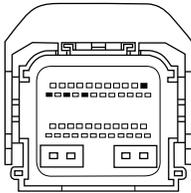
Locate and remove Black Connector with Gray latch on bottom side of fuse box (labeled “G” where connected to fuse box).



27

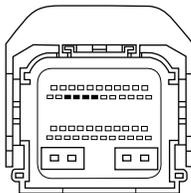
Locate the vehicle’s Door Ajar Switch wires on the removed connector as indicated in chart and diagram below according to vehicle model year.

Model Year  
2011- 2012



CAVITY	COLOR	FUNCTION
11	VIOLET	DRIVER DOOR AJAR SWITCH SENSE
12	VIOLET / WHITE	PASSENGER DOOR AJAR SWITCH SENSE
16	VIOLET / GRAY	LEFT REAR DOOR AJAR SWITCH SENSE
14	VIOLET / YELLOW	RIGHT REAR DOOR AJAR SWITCH SENSE

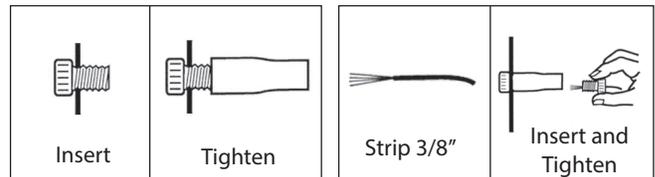
Model Year  
2009- 2010



CAVITY	COLOR	FUNCTION
14	VIOLET	DRIVER DOOR AJAR SWITCH SENSE
15	VIOLET / WHITE	PASSENGER DOOR AJAR SWITCH SENSE
16	VIOLET / GRAY	LEFT REAR DOOR AJAR SWITCH SENSE
17	VIOLET / YELLOW	RIGHT REAR DOOR AJAR SWITCH SENSE

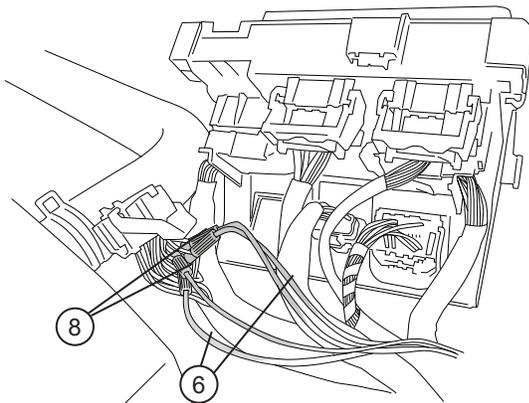
28

Splice Power Step trigger wires into the Door Ajar wires with provided Posi-Tap™ splicers. The Power Step trigger wires color coordinate with the factory Door Ajar wires. Follow the steps below to correctly splice wires.



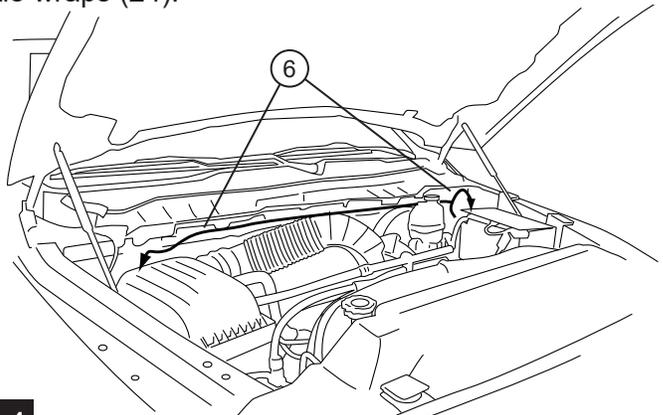
29

With Posi-Taps securely in place, carefully replace connector and drop wire bundles and fuse box back into place. Reattach fuse box power lead that was removed in previous step.



30

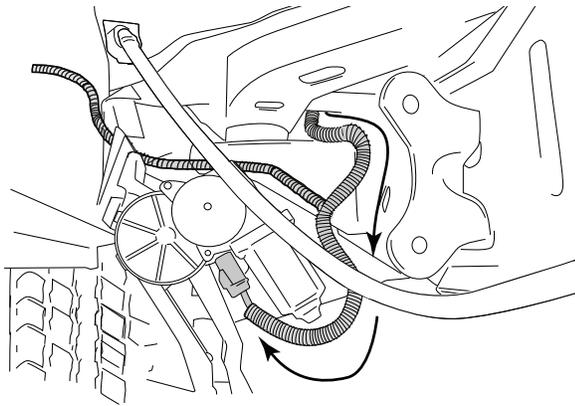
Route the two Wire Harness legs down over the wheel wells toward Motor Linkages, long leg across to the passenger side. Secure harness with tie wraps (24).



31

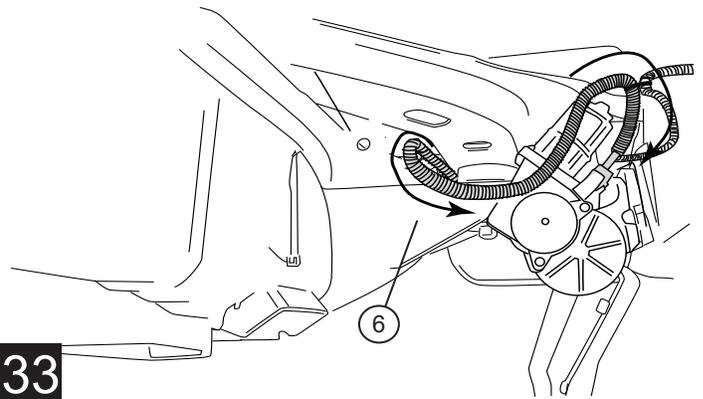
## AMP RESEARCH POWERSTEP™ – Ram Crew Cab

On driver side, run Wire Harness leg down and along underside of the vehicle floor and frame to front Drive Linkage. Connect harness to motor and secure harness with tie wraps. Route remainder of wire harness towards rear linkage assembly for LED lights



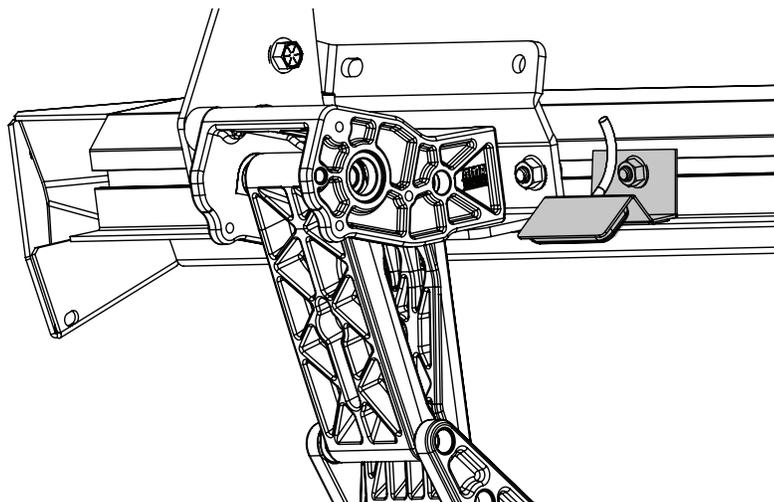
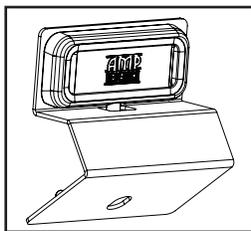
32

On Passenger Side, run Wire Harness leg down and along underside of the vehicle floor and frame to front Drive Linkage. Connect harness to motor and secure harness with tie wraps. Route remainder of wire harness towards rear linkage assembly for LED lights



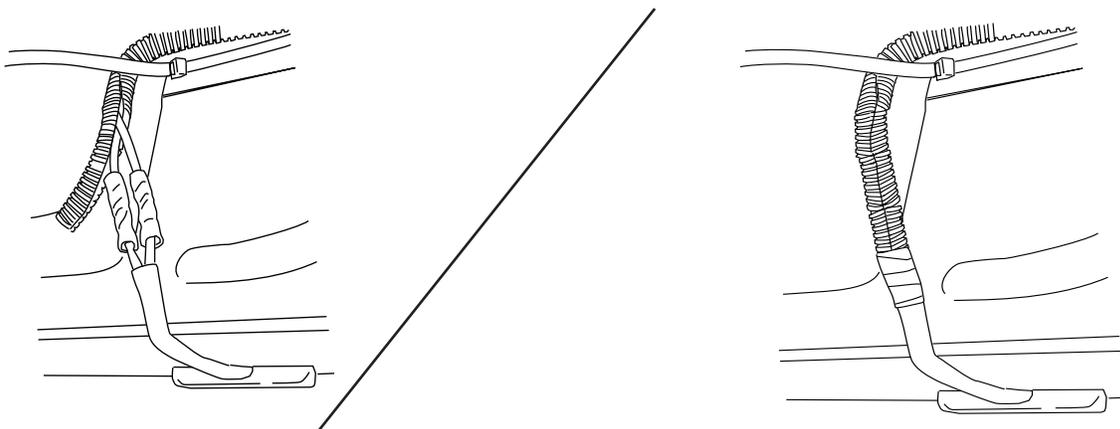
33

Affix LED lamp (#26) to Light bracket (#29) on rail. Slide bracket into desired position and tighten using 5/32" Allen key.



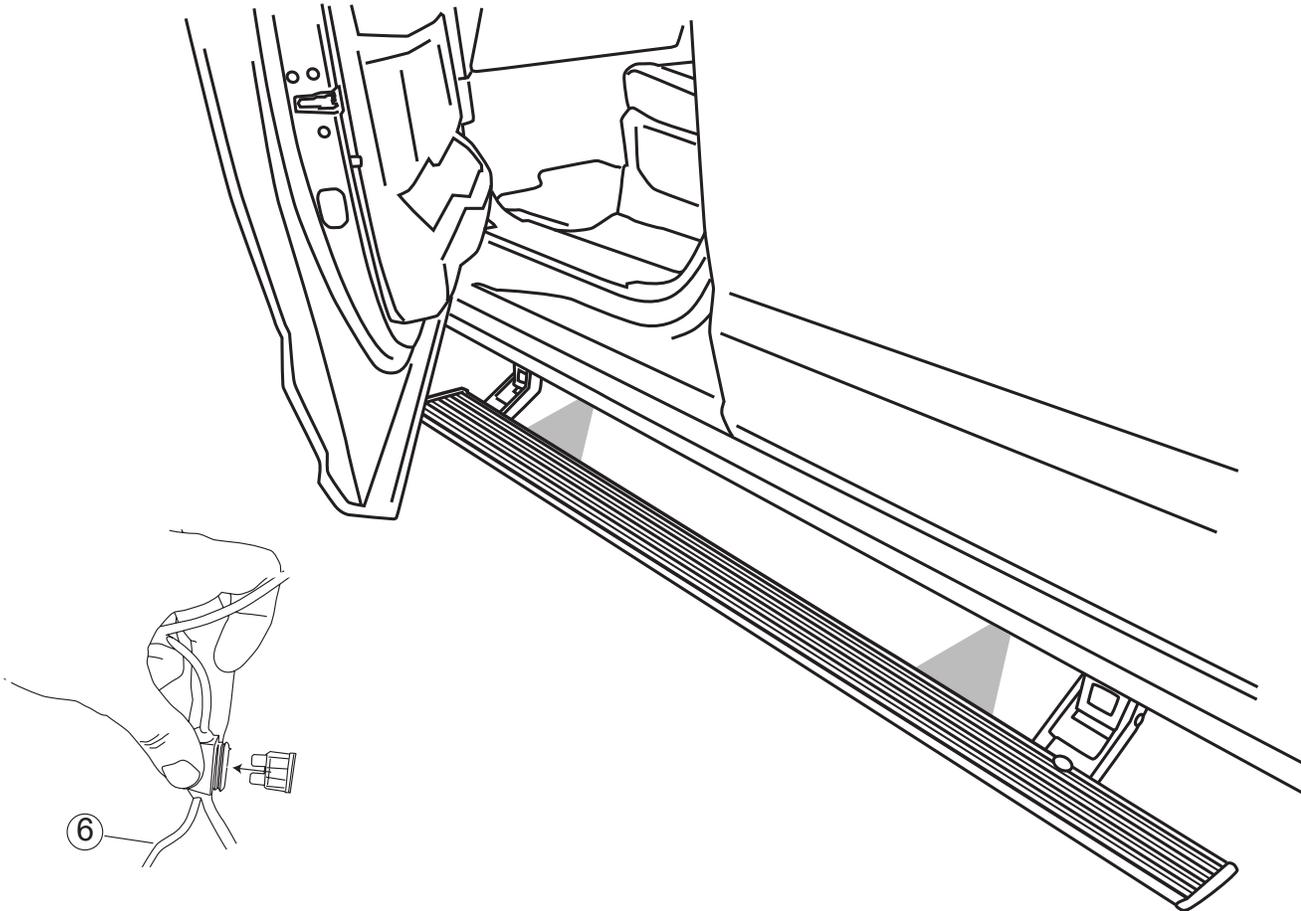
34

Using supplied butt connectors (27), connect the lamp wires. Red to Red, Black to Black. Once Crimped use heat gun to shrink tube. Close and wrap conduit with electrical tape. Secure all loose wires with cable ties. Pull lamp wires upward to avoid any wire snagging.



36

Reinstall Fuse and check that all doors activate the Power Step and the LED Lights work when doors open and close. Reinstall any remaining trim panels.



#### FINAL SYSTEM CHECK

Check that all doors activate the PowerStep and the LED lights work when doors open and close.

**NORMAL OPERATION:** When the doors open, PowerStep automatically deploys from under the vehicle. When the doors are closed, PowerStep will automatically return to the stowed/retracted position. **Note that there is a 2-second delay before the PowerStep returns to the stowed/retracted position.**

**CORRECT OPERATION OF LIGHTS:** All four lamps will illuminate upon opening any door of vehicle. Lamps will stay on until restowing of both Power Steps or until 5 minutes has expired with the doors open. When the lights timeout after 5 minutes, they can be reilluminated by closing and opening any door of vehicle.

# **AMP** **RESEARCH** **Power Step**™

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Rev 01.05.21

**POWER-DEPLOYABLE RUNNING BOARDS OPERATION:** AMP Research PowerStep running boards automatically move when the doors are opened to assist entering and exiting the vehicle.



**Automatic power deploy:**

The running boards will extend down and out when the doors are opened.

**Automatic power stow:**

The running boards will return to the stowed position when the doors are closed. There will be a 2-second delay before the running boards move to the stowed position.

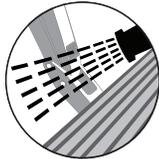
**Automatic stop:**

If an object is in the way of the moving running board, the running board will automatically stop. To reset, clear any obstruction, then simply open and close the door to resume normal operation.



**Manually set in the deployed (OUT) position for access to the roof:**

The running boards can be manually set in the deployed position by firmly holding the step down with your foot while at the same time closing the door. To resume normal operation, open and close the door.



**Maintenance:** In adverse conditions, debris such as mud, dirt, and salt may become trapped in the running board mechanism, possibly leading to unwanted noise. If this occurs, manually set the running boards to the deployed position and flush the front and rear hinge arms with a high-pressure car wash wand.

Avoid spraying the motors directly. After washing, apply silicone spray lubricant to the hinge pivot pins. Do not apply silicone, wax or protectants like Armor All® to the running board stepping surface.

**Caution!** Keep hands away when the running board is in motion.

## 5-YEAR LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for FIVE (5) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH TECH SUPPORT 1-888-983-2204

## WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

