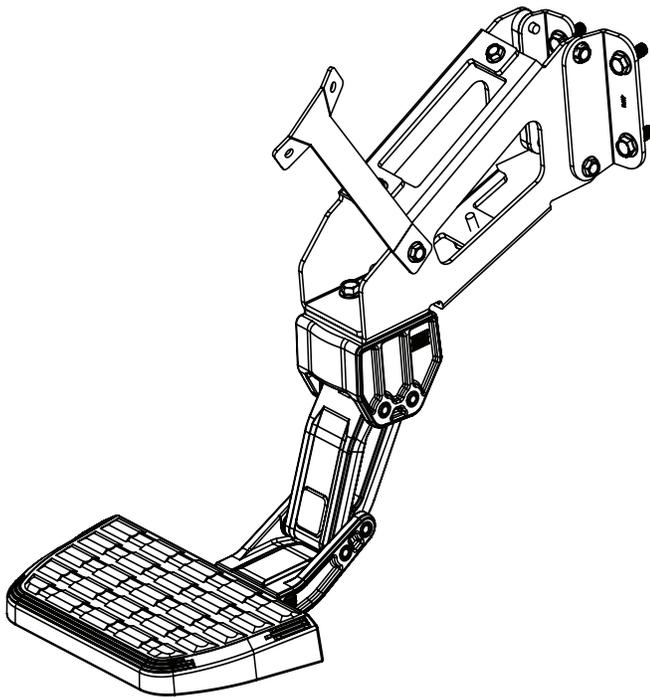
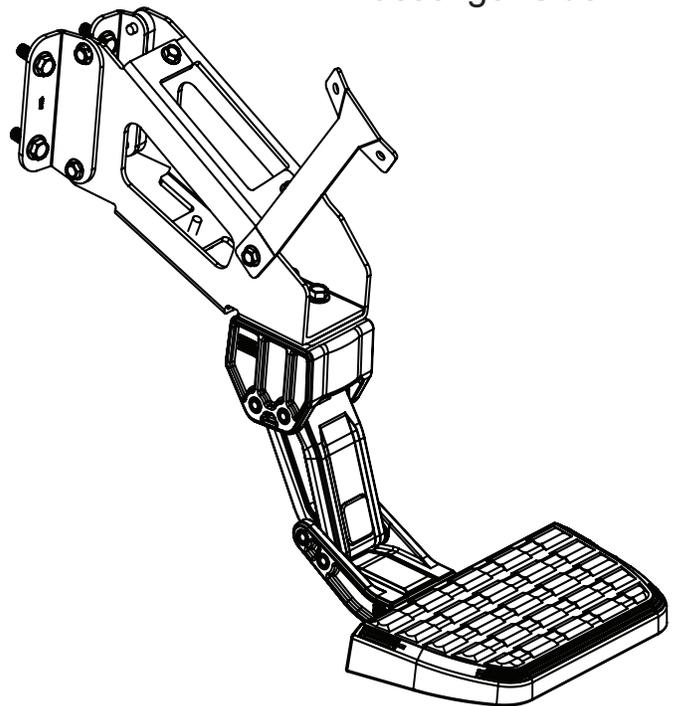


Preview of final assembly... Driver Side and Passenger Side will be assembled differently, resulting in mirror images of one another.

Driver Side



Passenger Side



1

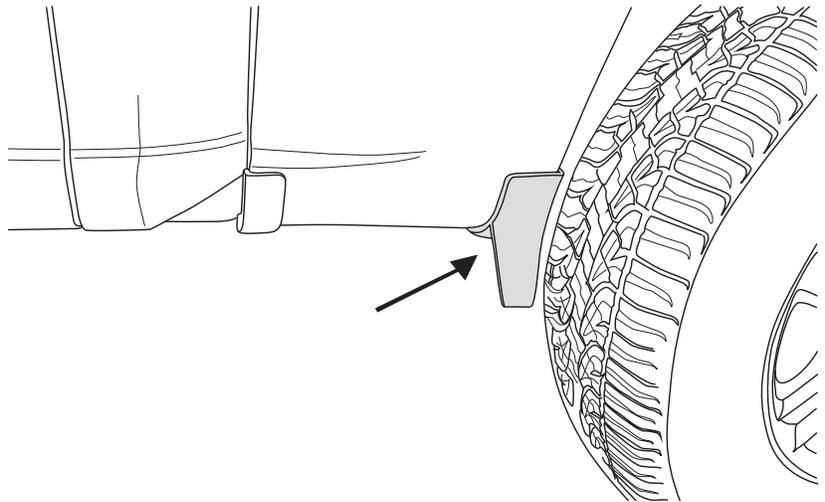
AMP RESEARCH TECH SUPPORT 1-888-983-2204 (Press 2) Monday - Friday, 7:00 AM - 5:00 PM PST

BedStep2™ is invented, designed, engineered and manufactured exclusively by AMP Research and may be covered by one of the following patents: 6,641,158; 6,830,257; 6,938,909; 7,055,839; 7,380,807; 7,398,985; 7,584,975. Made in USA © 2011 AMP Research
Three-year limited warranty. Professional installation is recommended.

Step 2 through 4 are ONLY for 2021 Models. All other model years, skip to step 5.

On 2021 Models only.

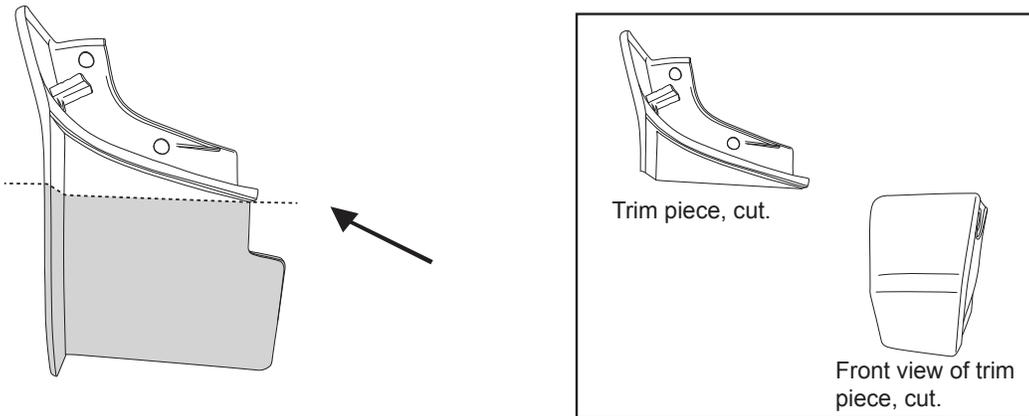
Remove trim piece (shown with arrow) by first removing 3 fasteners with 7mm socket and then carefully releasing from remaining clip fastener.



2

On 2021 Models only.

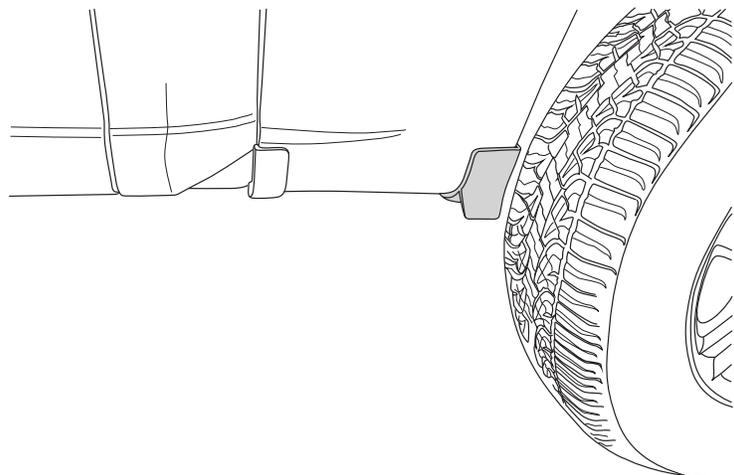
Mark trim line as shown. Cut to trim line and clean up edges. Additional trimming/shaping is optional to more closely match the original shape of the trim piece. Band saw recommended for trimming but other tools can be used, ie. utility knife, hack saw, etc.



3

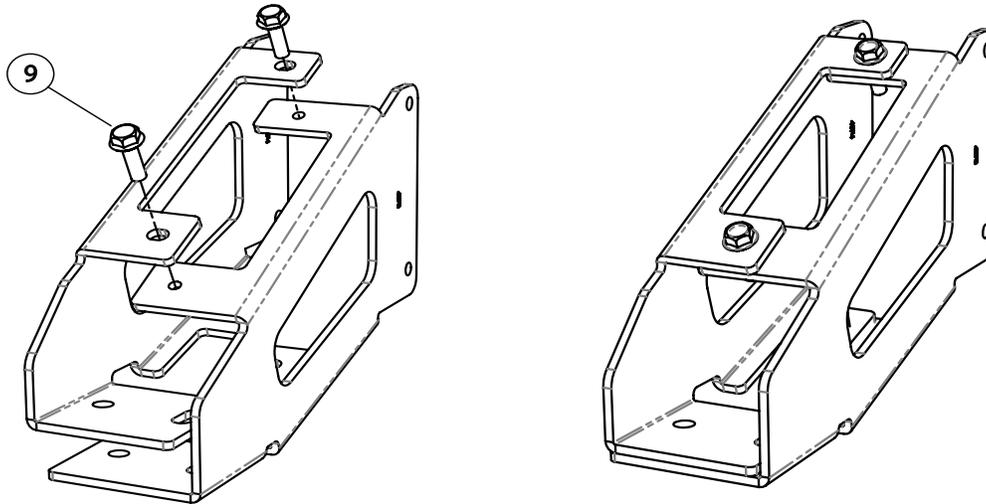
On 2021 Models only.

Reinstall trim piece back on to truck by fastening it to the clip than install the 3 fastners using a 7 mm socket to snug fit.

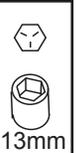


4

Main Bracket Assembly...Bolt Left Main Bracket (3) over Right Main Bracket (4) and hand tighten all three (9) Small M8 Bolts (2 on top, 1 on bottom).

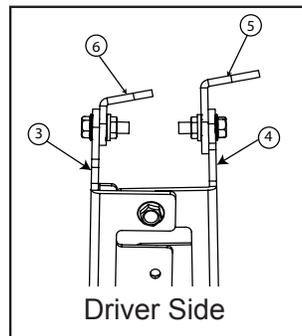
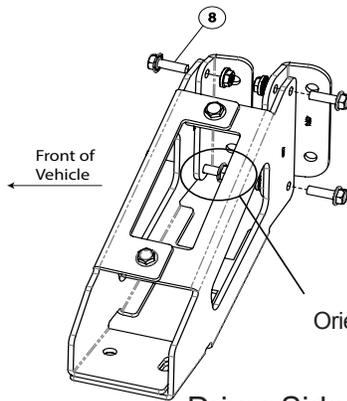


5

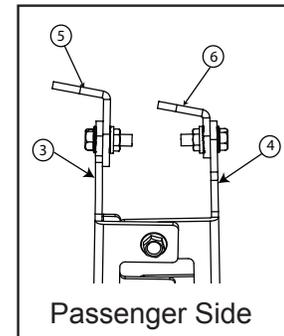


For 5.5ft Beds, L Bracket Assembly for 5.5ft bed... On Driver Side, bolt Left Main Bracket (3) to L Bracket (6) and bolt Right Main Bracket (4) to L Bracket (5) using 4 M8 bolts (8). Tighten to 20 ft lbs. For Passenger Side, The L-Bracket will swap positions and orientation.

Note: Orientation of Bolt Circled Below

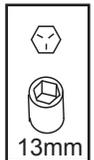


Driver Side



Passenger Side

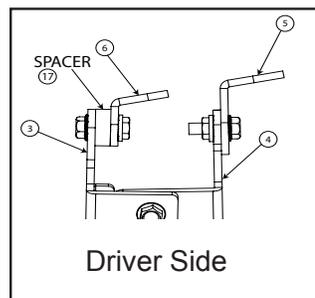
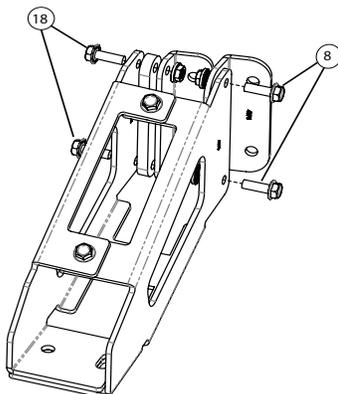
Orient Bolt as pictured to allow for clearance and ease of installation.



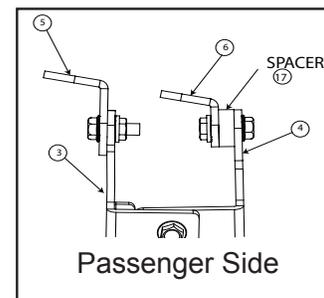
6a

Driver Side shown

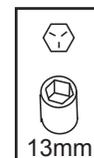
L Bracket Assembly for 6ft & 8ft beds... On Driver Side, bolt spacer in between Left Main Bracket (3) and L Bracket (6) using longer M8 bolts (18). Bolt Right Main Bracket (4) to L Bracket (5) using 2 M8 bolts. Tighten to 20 ft lbs.



Driver Side



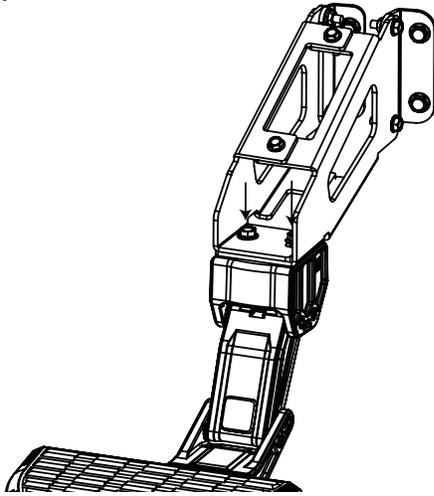
Passenger Side



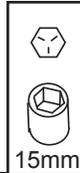
6b

Driver Side shown

Assemble bracket to linkage assembly using M10 Bolts. Tighten just enough to be able to swivel assembly back and forth.

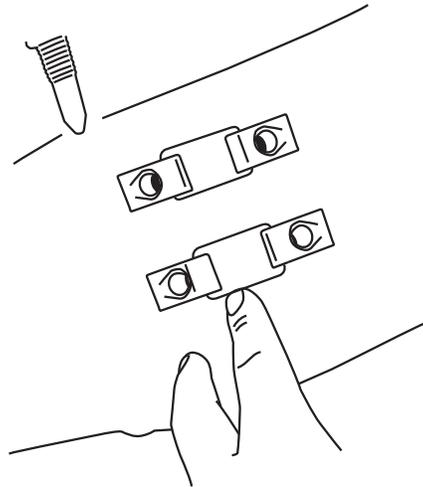


7



15mm

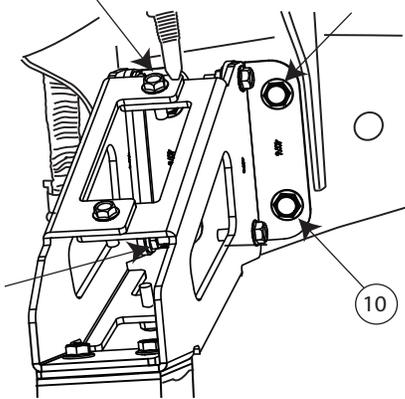
Insert four U clips into cutouts in frame. *Be careful not to drop U clips in frame.*



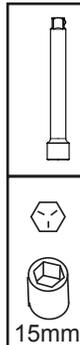
8

Set assembly in place and tighten 4 M10 bolts (10) to the frame using a 15mm socket. Torque bolts to 33 ft-lbs.

Note: Extension may be needed to access bolts.

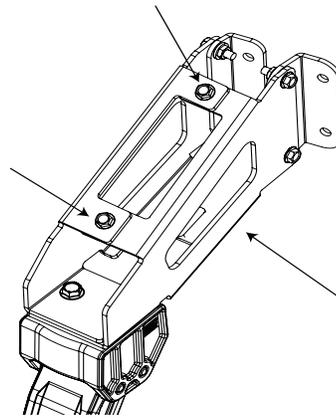


9

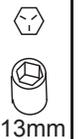


15mm

When assembly is secured to frame, proceed to tightening 3 M8 bolts shown below.

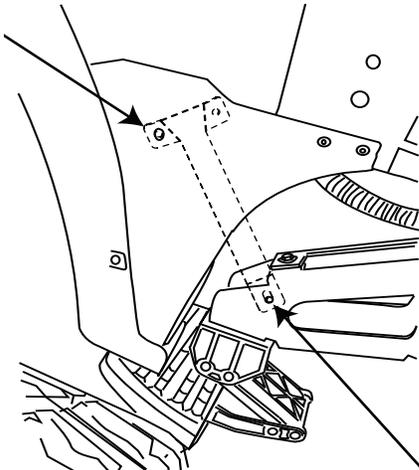


10



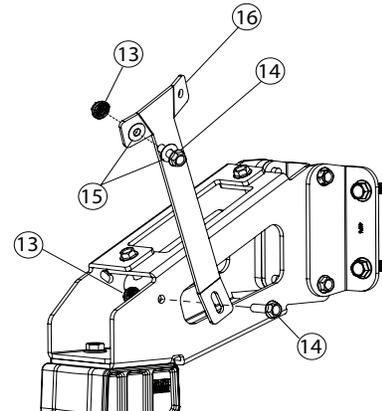
13mm

Locate holes on inner fender well and bracket and install support bracket on the inside of front of fender as shown below.

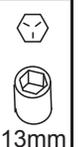


11

Attach support bracket to through hole with supplied M8 bolt and nut. Tighten to 33ftlbs. Orientation is shown below for driver side, mirror for passenger side. **Use the two supplied plastic washers to isolate the bracket and sheet metal to avoid possible corrosion.**

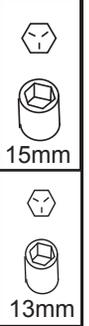
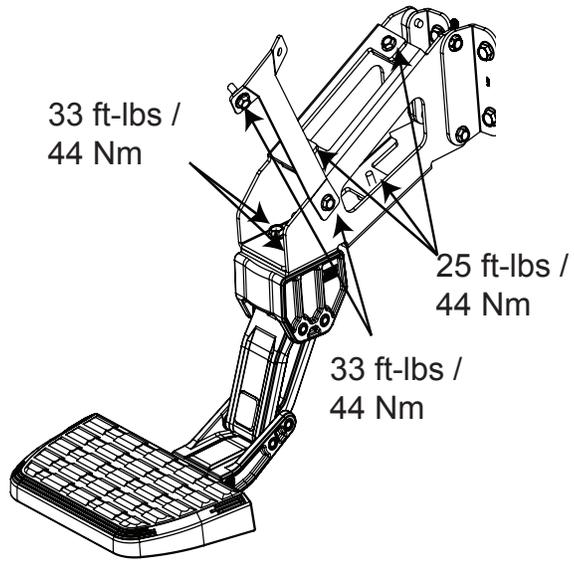


12



13mm

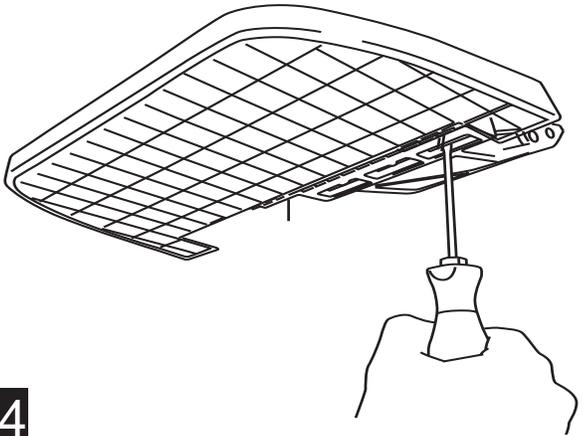
Once support bracket is secured, torque bolts to 33ft. lbs as shown below.
Tighten M8 Bolts from step 2 to 25 ft lbs.



13

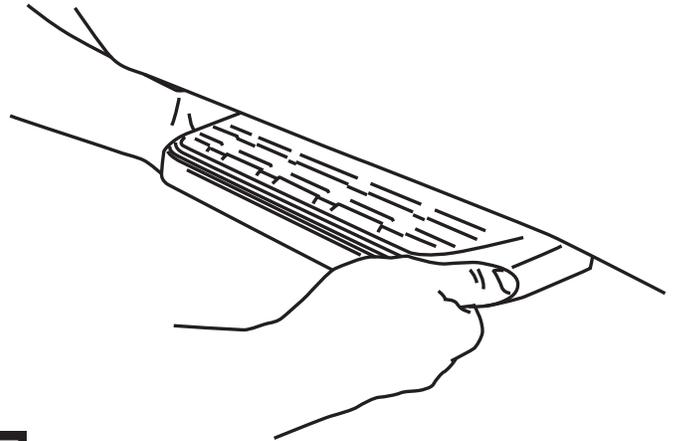
Offset the step pad forward and secure using provided PT Screws. Tighten to 5 ft-lbs using T25 torx bit.

Note: Driver side shown



14

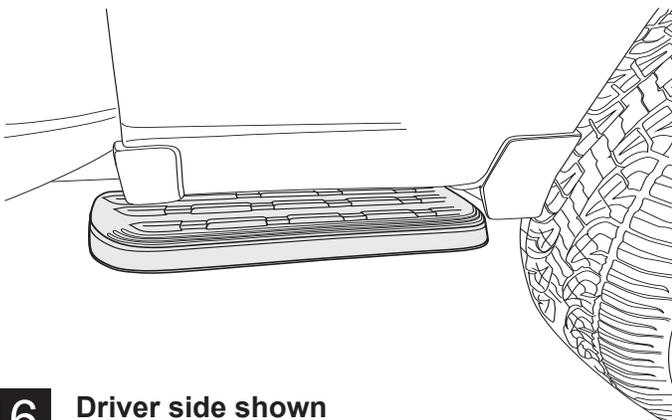
Adjust step pad to be in line with fender and torque bolts from Step 5 to 20ft-lbs.



15

To deploy the step, press down using your foot on the outside edge of the step pad.

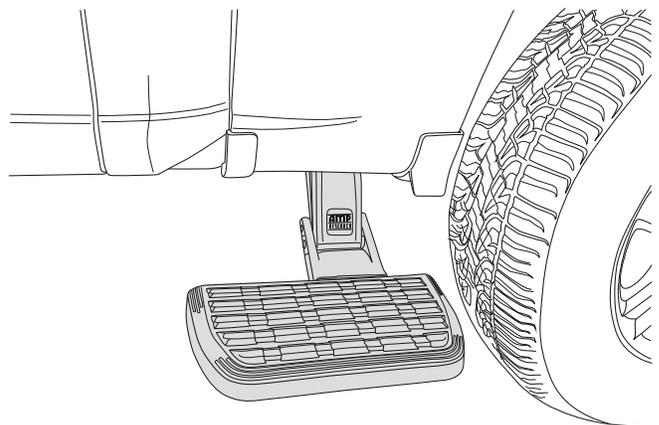
Note: 2021 Model shown below.



16

Driver side shown

To retract, gently kick up on the underside of the step pad.
Note: 2021 Model shown below.



17

Driver side shown



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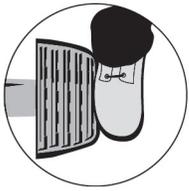
- Ensure we have your purchase receipt and product info in our system which is required for warranty
- Faster and easier access to customer service and tech support in the unlikely event you need warranty or product support
- Registration helps us keep you up to date on product information and offers

To view other Amp Research products that may be offered for your vehicle.

Please visit: www.amp-research.com



Congratulations on your purchase of the genuine AMP Research BedStep2™. Here's what you should know...



BEDSTEP2™ OPERATION

The AMP Research BedStep2™ is foot operated and deploys and retracts with a nudge of your foot. To deploy, press down using your foot, on the outside edge of the step pad.

Maximum load capacity of the deployed step pad is 300 lbs.

Always use appropriate hand holds when stepping up to or down from your truck's cargo bed.



To retract, gently kick up on the underside of the step pad.



MAINTENANCE TIPS - The stepping surface and linkage should be periodically washed with mild soap and water using a soft brush or sponge to dislodge any mud, dirt or accumulated road grime.

In severe driving conditions, pressure washing the linkage is strongly recommended.

Do not apply silicone spray, waxes or protectants like Armor All® to the stepping surfaces.

CAUTION! BEDSTEP2™ SHOULD ALWAYS BE STOWED IN THE RETRACTED POSITION WHEN DRIVING.

AMP RESEARCH LIMITED WARRANTY

AMP RESEARCH warrants this product to be free from defects in material and workmanship for THREE (3) YEARS FROM DATE OF PURCHASE, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair replacement of the product itself, or the repair or replacement of any component part thereof, found by the factory to be defective within the time period specified. The decision to repair or replace is wholly within the discretion of the manufacturer.

This warranty specifically excludes labor. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

FOR WARRANTY ISSUES WITH THIS PRODUCT PLEASE CALL AMP RESEARCH CUSTOMER SERVICE 1-888-983-2204

WARNING

Be sure to read and precisely follow the provided instructions when installing this product. Failure to do so could place the vehicle occupants in a potentially dangerous situation. After installing or reinstalling, re-check to insure that the product is properly installed.