

2010-2019 Taurus SHO Axle-Back Exhaust System

Part No. 91L700



STOP – Verify that all of the following components are included in kit before beginning installation:

Driver Side Axle-Back Assembly

Passenger Side Axle-Back Assembly

(2) - 2 ¼" Clamps

Required Tools

Measuring Tape

Marker

Sawzall or Cutting Tool

Safety Glasses

Ratchet

15mm Socket

Extension

Torque Specifications

Band clamps - 55lb/ft.

- Do not use impact on band clamps, overtightening can result in damaged clamp.

Warranty Information

IMPORTANT – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

Begin with removing the factory mufflers:



Figure 1 Visual reference of factory bend to measure from



Figure 2

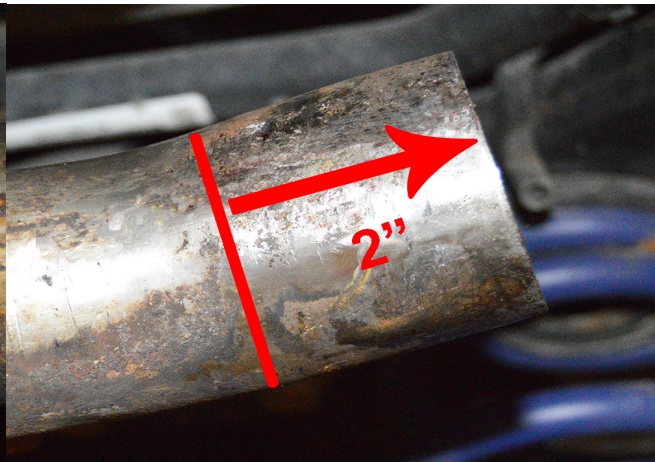


Figure 3

Step #1: Using the image above (figure 1) as a reference point. Locate the bend in the factory exhaust tubing. From the end of the bend you will need to measure two inches towards the rear of the exhaust system. (Figure 2 & 3) That point will be your cut mark.

Step #2: Using a sawzall or cutting tool cut the marked line to detach the factory mufflers from the exhaust system.

Step #3: Remove the hangers from the rubber isolator and set mufflers aside.

Installation steps for the MRT Axle-Back System:

Step #1: Place one of the supplied 2 ¼" clamps on each of the drivers and passenger side outlet section of the factory exhaust tubing.

Step #2: Install the driver side axle-back assembly onto the outlet of the factory tubing and insert the hanger rod into the rubber isolator. Snug the clamp down but do not tighten. Repeat this step with the passenger side.

Step #3: Ensure the exhaust tips are in desired location and torque clamps to 55lb/ft.

Note: Exhaust tip position can be manipulated by adjusting depth and rotation at which the axle-back is installed onto the factory tubing.

During vehicle operation heat cycles tubing will expand and contract, because of this we suggest checking all clamps re-tighten if necessary after 30 miles of driving vehicle.

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at Sales@MRT-Direct.com