



# VERUS ENGINEERING

## Splitter Endplates (Standard Splitter) – Toyota Supra Install Manual



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### Document Revisions

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01	2023/02/21	T. Lang	Initial release of install manual

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## Splitter Endplate (Standard Splitter), Toyota Supra – Install Manual

**1. Introduction**

**1.1. Overview:** Detailed instructions on installing the Verus Engineering Splitter Endplate for the Toyota Supra.

**1.2. Difficulty:** Easy

**1.3. Time Required:** .5 hour

**1.4. Tools Needed:**

- 1.4.1. Pliers
- 1.4.2. 2.5mm Allen Key or Socket
- 1.4.3. 5/32 Drill bit (Preferably Extra-long length if installing on the car)
- 1.4.4. Drill
- 1.4.5. Marker
- 1.4.6. Countersink Drill bit

**1.5. Splitter Endplate Kit Components**

**1.5.1.** (2) Splitter Endplate

**1.5.2. Hardware Bag**

**1.5.2.1.** (6) M4 x .7 Nyloc Nut

**1.5.2.2.** (6) M4 x .7 x 20mm Long FHCS (Button Head Cap Screw), Stainless Steel

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### 2. Toyota Supra Splitter Endplate Install

- 2.1. Verus Engineering is not responsible for damage to you or your vehicle by following this manual and/or installing Verus Engineering products.
- 2.2. We begin by gaining access to underneath the car. Jack the car up, and support it safely.

**\*\*NOTE\*\***

We recommend that this install be done while the splitter is off the car. These instructions will cover how to install the product while the splitter is still on the car. However, the same general concept for installation remains if the splitter is off the car.

- 2.3. Perform the following steps for both sides of the vehicle simultaneously.
- 2.4. Set the endplate on the splitter where it will be installed. Make sure the endplate is flush with the edges of the splitter. If the endplate makes contact with the bumper before you can achieve a flush fitment, try loosening the rear splitter-to-bumper bolt, and pushing the bumper inward until the endplate is flush. Refer to the second photo below for reference.

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- 2.5. Mark the front two holes for drilling with a marker. Do this by using the endplate as a guide. Repeat for the opposite side.



- 2.6. Drill the holes using a 5/32" drill bit. Using an extra long drill bit can be useful here to prevent hitting the bumper.

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- 2.7.** Set the M4 nyloc nuts into the splitter endplates. Use a pair of pliers to press them in if needed.



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- 2.8. Using the opposite side endplate, temporarily bolt it up upside down using two 20mm long M4 FHCS (Flat Head Cap Screw).



- 2.9. Mark the last hole from the bottom of the splitter, and drill to 5/32”.

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- 2.10.** Counter the three holes on the **BOTTOM** side of the splitter.



- 2.11.** We recommend deburring the holes by simply using a sharp razor blade to cut off the “hairs” that may remain.

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- 2.12.** Using six 20mm long M4 FHCS, install both endplates. Tighten the FHCS about a quarter turn past bottom making sure the nyloc portion of the nut is adequately engaged.



- 2.13.** Congratulations on installing the Verus Engineering Splitter Endplate Kit for the Toyota Supra.
- 2.14.** Please send any questions, comments, concerns, or photos to Verus Engineering via e-mail; [sales@verus-engineering.com](mailto:sales@verus-engineering.com).

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