



Polaris RZR XP4 1000 Stealth Doors (P144228)

Installation Instructions

WARNING

Please read: This product is sold without warranty expressed or implied. No warranty or representation is made as to the products ability to protect the user / occupant from any injury or death in any manner of use. The user assumes that risk. The effectiveness of this equipment is directly related to the manner in which it is installed, used, and / or maintained. Proper installation is solely the responsibility of the installer, and will not be assumed by Pro Armor.

▲ WARNING

If you have questions about your installation, are unable able to complete installation, or your door is not working correctly contact Pro Armor Customer Service or have an authorized dealer or trained technicians inspect your installation. Pro Armor recommends you do not use your UTV if installation of the Door is incomplete.

Pro Armor Door Inserts are designed to work with the seat belt and other safety features provided by the manufacturer, along with proper preparation and responsible driving from the driver. Pro Armor recommends you follow all manufacturers' instructions when preparing to ride and during operation.

If you have any questions contact us at 1-888-312-7667 or WWW.PROARMOR.COM



▲ WARNING

Improper Use of Off-Highway Vehicles Can Cause Severe Injury or Death

Be Prepared

- Fasten seat belts.
- Wear an approved helmet and protective gear.

- Each rider must be able to sit with back against seat, feet flat on floor (and foot rests), and hands on steering wheel or handhold[s], where equipped]. Stay completely inside the vehicle.

Be Sure Riders Pay Attention and Plan Ahead

If you think or feel the vehicle may tip or roll, reduce your risk to injury:

- Keep a firm grip on the steering wheel or handholds and brace yourself.
- Do not put any part of your body outside of the vehicle for any reason.

NOTICE

Due to the production variances and differing conditions of the frame, door adjustments may be necessary to avoid rubbing and proper fit. Ensure proper fit before tightening hardware and continuing with installation! If adjustment is necessary, confirm all mounting points are secured.

NOTE: Drill, 1/2" drill bit, & 1/4" drill bit needed for install.

Installation Instructions:

1. Make sure stock door opens and closes smoothly before proceeding. Then, place rubber strips on front door as shown.



2. Remove the two upper T40 torx bolts, and the two T25 torx screws from the stock door. Slide the front stealth door skin over the front of the stock door, lining up the mounting holes as shown. Then pull the stealth door skin over the rear of the stock door and line up the slots as shown.

3. Reinstall the two T25 torx screws and hand tighten.



4. Reinstall the upper two T40 torx bolts and hand tighten. Adjust the door along slots to make ensure smooth latch operation. It may be necessary to loosen the lower two T40 torx bolts to do so. Once the door is adjusted properly, torque down any loosened T40 torx bolts. Do not forget to fully tighten the two T25 torx screws as well.

5. Locate the lower mounting hole on the stealth door skin. You will need to drill a hole through the stock door plastic using a drill and 1/4" drill bit at this location. Once this is done, secure the door to the plastic using the provided M6 bolt, washer, and acorn nut.



6. Finally, using a drill and 1/2" drill bit, drill a hole into the front lower corner of the door area on the plastic. Once this is done, insert the provided push-in bumper. This concludes the front door install.

7. Make sure stock door opens and closes smoothly before proceeding. Then, place rubber strips on rear door as shown.



8. Remove the upper two T40 torx bolts and the T25 torx screw from the stock door. Slide the rear stealth door skin over the front of the stock door first, lining up the mounting hole. Then, pull the rear of the stealth door skin over the rear of the stock door and line up the slots.

9. Reinstall and hand tighten the T25 torx screw.

10. Reinstall the upper two T40 torx bolts and hand tighten. Adjust the door along slots to make ensure smooth latch operation. It may be necessary to loosen the lower two T40 torx bolts to do so. Once the door is adjusted properly, torque down any loosened T40 torx bolts. Do not forget to fully tighten the T25 torx screw as well.



11. Locate the rear lower mounting hole on the stealth door skin. You will need to drill a hole through the stock door plastic using a drill and 1/4" drill bit at this location. Once this is done, secure the door to the plastic using the provided M6 bolt, washer, and acorn nut. Repeat this for the front lower mounting hole. This concludes the rear door install.



12. Loosely install half clamps to the quarter panel using the provided M6 bolts. Line the quarter panel with the door frame, making sure the edges of the quarter panel run along the center lines of the tube. Tighten down hardware. This concludes the quarter panel install.



13. Finally, make sure all hardware and parts are properly fastened before operating vehicle. Installation is now complete.

HARDWARE LIST:

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HDWB0251	BOLT, M6 x 16MM, BUTTON HEAD FLANGE, BLACK ZINC	14
2	HDWN0051	M6 x 1.0 ACORN HEX NUT, ZINC	6
3	P141210-11		4
4	HDW00131	1/2" RUBBER PUSH-IN BUMPER	2
5	HDW00009	ADHESIVE BACKED NEOPRENE RUBBER 2"	16
6	HDWW0007	WASHER, M6, NARROW, BLACK ZINC	4

For further information on installation instructions and warnings please visit our website WWW.PROARMOR.COM or contact customer service at 1-888-31-ARMOR