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Calibration Instructions for 67644 V1 & V2, and 67645 Systems:

1. Turn ON the scale pad that needs to be calibrated by flipping the small switch.
2. Activate calibration mode on the display box by holding both the "Tare" and "Function" buttons, then press and hold the "On/Off" button until you see "0000" displayed in the upper left area of the screen. Release all buttons.
3. The bottom two fields should read "Opt" for Option, and "CAL" for Calibration. You should also see the scale pad that is turned on.
4. Make sure the scale is sitting on a flat surface, then press "Tare" to zero out any values.
5. To start the calibration sequence, press and release the "Light" button once.
6. Select the pad to calibrate by pressing the "Function" button to toggle between "FL", "FR", "RL", and "RR".
7. Put 200 lbs. on the scale pad for calibration.
8. To complete the calibration sequence, press and release the "Light" button once. The screen will blink twice to confirm the new setting.
9. Remove the weight and Turn Off the display. The new calibration will be active upon turning the display on. Repeat steps 5-9 to calibrate additional pads.

Reset Factory Calibration for 67644 V1 & V2, and 67645 Systems:

1. Turn ON the scale pad that needs to be calibrated.
2. Activate calibration mode on the display box by holding both the "Tare" and "Function" buttons, then press and hold the "On/Off" button until you see "0000" displayed in the upper left area of the screen. Release all buttons.
3. The bottom two fields should read "Opt" for Option, and "CAL" for Calibration.
4. Press "Function" to toggle to the "RESET" mode.
5. Press and release the "Light" button to enter the reset menu.
6. Toggle to the desired scale pad by pressing the "Function" button.
7. Press and release the "Light" button to reset selected scale's calibration value to factory settings. The screen will blink twice to confirm the new setting.
8. If other pads need calibration, please repeat steps 5-7.
9. Turn off the display box.

For additional tech support, please call (586)774-2500, Mon.-Fri., 9 a.m.-5 p.m. EST, or send an email to tech@proformparts.com

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