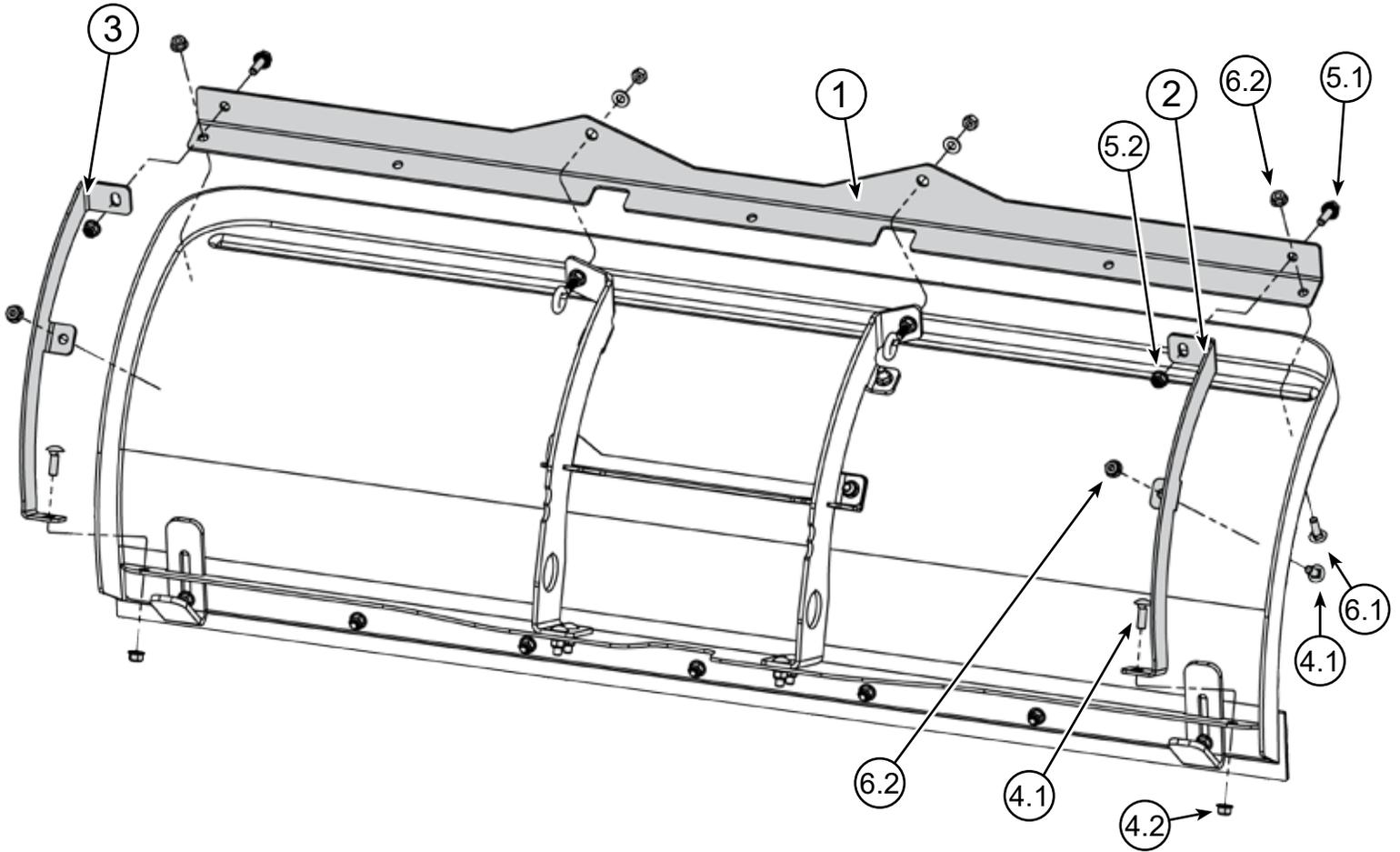


FLEX BLADE STIFFENER

Plow Accessory PART #106125



Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Flex Blade Upper Stiffener	5	1	Hardware Kit HK-001
2	1	Gusset- Flex Blade Passenger Outside	5.1	4	5/16"-18 X 1.00" Hex Bolt Flange GR5 Serrated (2 used)
3	1	Gusset- Flex Blade Driver Outside	5.2	4	5/16"-18 Hex Nut Flange Nylock GR5 (2 used)
4	1	Hardware Kit HK-165	6	1	Additional Hardware
4.1	4	5/16"-18 X 1.00" Carriage Bolt GR5	6.1	2	5/16"-18 X 1.00" Carriage Bolt GR8
4.2	4	5/16"-18 Hex Nut Flange Nylock GR5 (2 used)	6.2	4	5/16"-18 Hex Nut Flange Serrated GR5



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. Remove the plow springs from the eyebolts if installed. (Not Shown)
2. Remove top nut and washer (A) from the eyebolts and place the upper stiffener (1) on top of the center gussets. Secure the upper stiffener with the original washers and nuts (A). See **Figure 1**.
3. Place passenger gusset (2) below the upper stiffener just installed, and secure with bolt (5.1) and nut (5.2) Repeat with driver's side gusset (3). See **Figure 1**.
4. Place carriage bolt (4.1) through the lower, square hole in the passenger side gusset (2) and through the Lower Support Bracket. Secure with nut (4.2). Repeat on driver's side gusset (3). See **Figure 1**.

Note: If the holes in the lower support bracket do not exist, use the outer gussets to mark the hole location. Before marking, make sure that the side gussets are parallel with the edge of the blade. Drill through the lower support bracket with a 5/16" drill bit.

5. Once all components are secure, tighten all hardware evenly.
6. It is recommended to drill holes B and C as shown in **Figure 2** with a 5/16" Drill Bit
7. Use carriage bolt (6.1) on the upper stiffener and secure with nut (6.2) on the back. Use carriage bolt (4.1) on the side gusset and secure with nut (6.2) on the back. Tighten evenly and repeat on Driver's Side.

