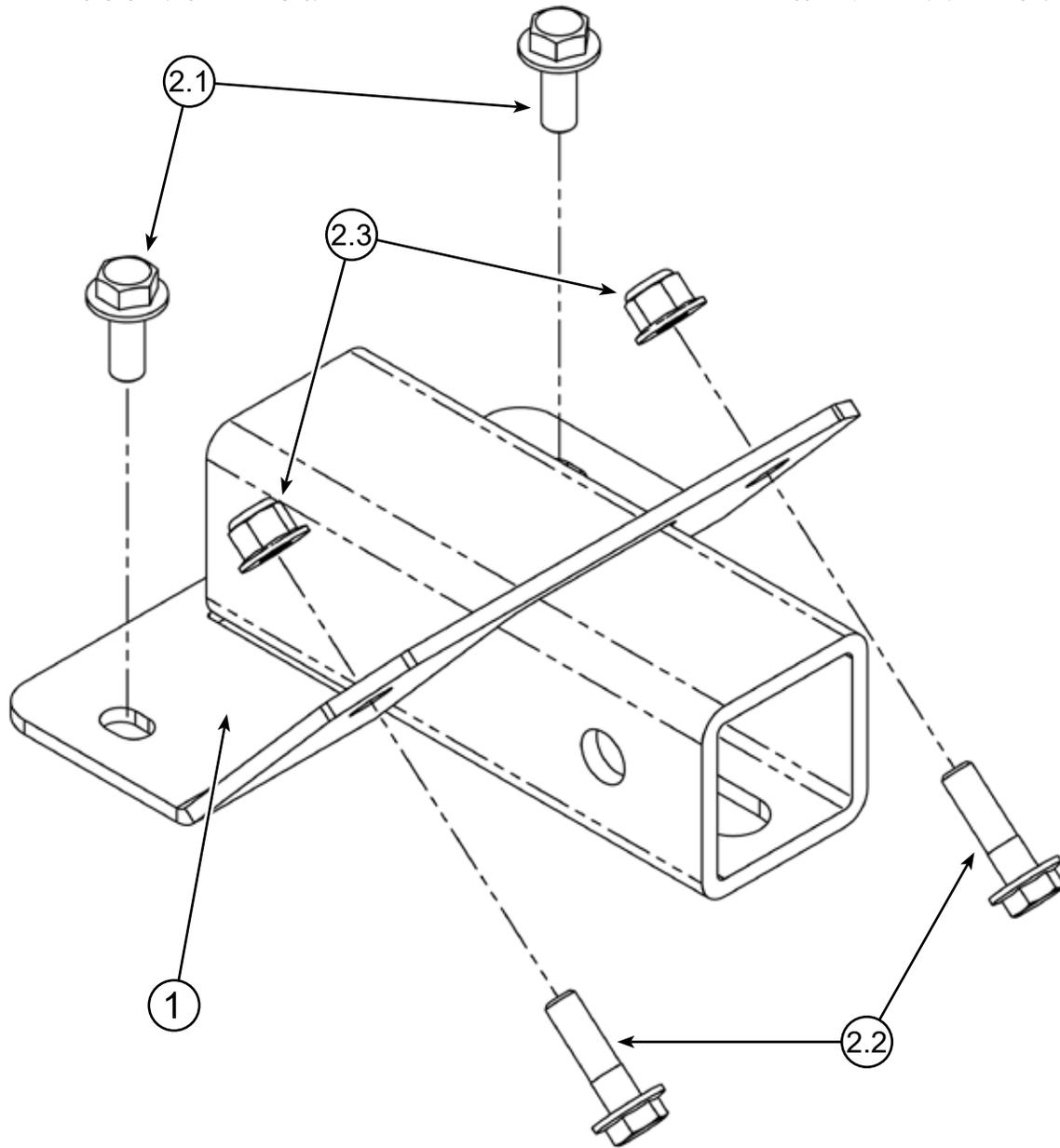


# POLARIS RANGER XD 1500

Receiver Mount

Part #102185 Rev. A



Kit Components:		
Item #	Qty.	Description
1	1	Front Receiver (102186)
2	1	Hardware Kit (HK-132)
2.1	2	M10-1.50 X 25 Hex Bolt Flange GR10.9
2.2	2	M10-1.50 X 35 Hex Bolt Flange GR10.9
2.3	2	M10-1.50 Hex Nut Flange Nylock



# INSTALLATION INSTRUCTIONS

**Note:** Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. Remove Bumper from the front of the machine by removing Bolts (A) as shown in **Figure 1**. This hardware needs to be removed from both the Driver and Passenger Side of the machine. Set this hardware aside for later.
2. With the bumper removed from the machine, install the Receiver (1) on the inside of the bumper as shown in **Figure 2**. Use Bolts (2.1) to secure the bottom of the Receiver (1). Use the Receiver (1) as a template and center punch the upper holes.
3. Remove the Receiver (1) from the bumper and drill the marked holes with a 7/16" drill bit. Deburr if necessary.
4. Reinstall the Receiver (1) with Bolts (2.1) on the bottom and use Bolts (2.2) through the front of the bumper, securing with Nuts (2.3) on the backside of the Receiver (1) as shown in **Figure 3**.
5. All hardware should be installed before tightening completely.
6. Reinstall bumper with Hardware (A) as shown in **Figure 1**.

