

POLARIS RANGER 1000

Rear Bumper

PART #101825

Kit Components:		
Item #	Qty.	Description
1	1	Rear Bumper
2	1	Bumper Bracket (passenger side)
3	1	Bumper Bracket (driver side)
4	4	Bumper Tube Cap
5	1	Hardware Kit (HK-343)
5.1	6	5/16"-18 x .75 Carriage Bolt (black)
5.2	8	5/16"-18 x .75 Hex Flange Bolt
5.3	14	5/16"-18 Hex Flange Nylock Nut
5.4	2	5/16"-18 x .75 Hex Flange Bolt (cutting type)
5.5	2	1/4"-20 x .75 Hex Flange Bolt (cutting type) (NOT USED)

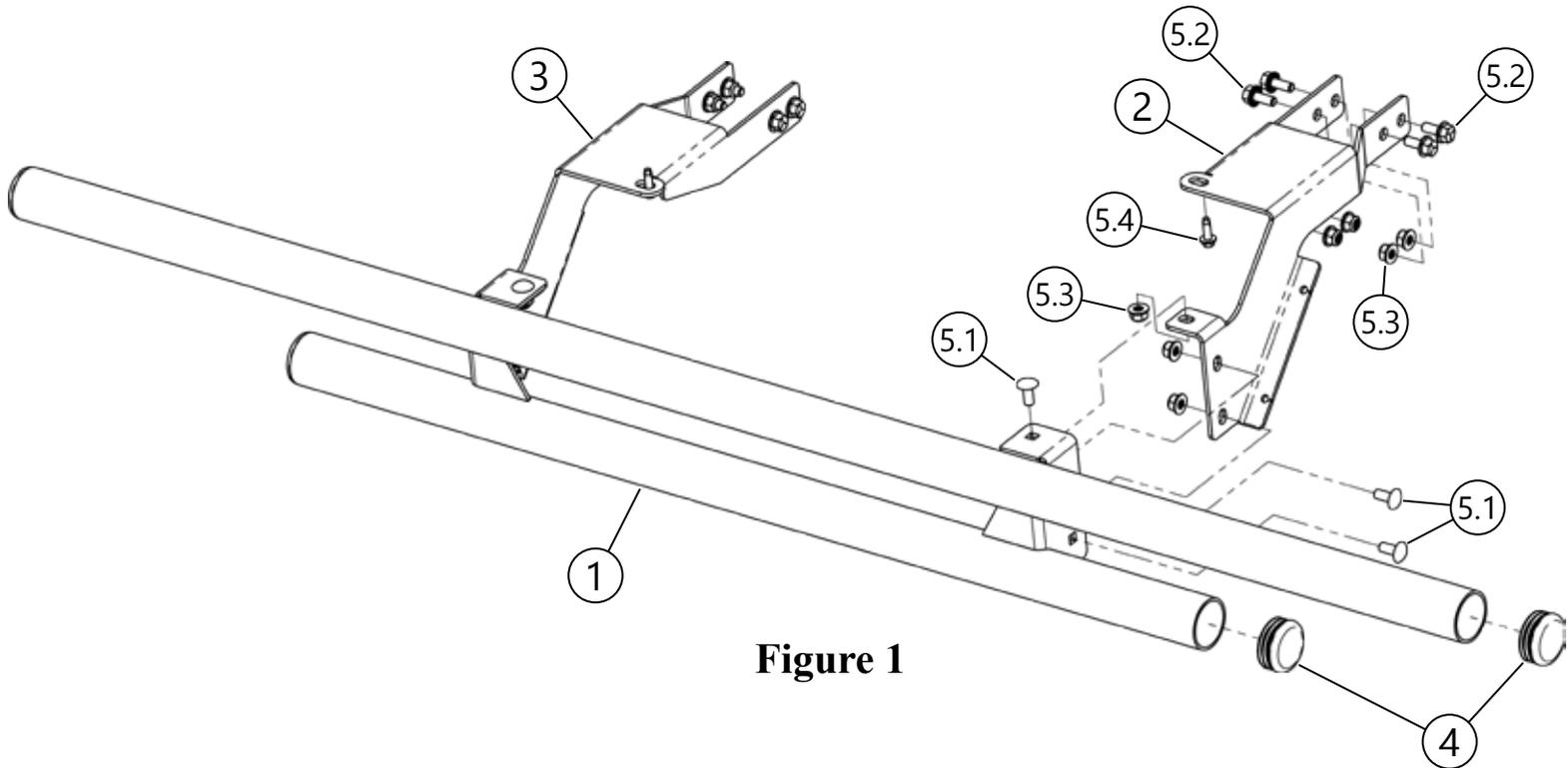


Figure 1



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. Assemble bumper tube caps (4) as shown in **Figure 1**.
2. Set bumper brackets (2 & 3) in place and secure to bed hinge using bolts (5.2) and nuts (5.3) as shown in **Figure 2**.
3. Secure rear of bumper bracket to bed frame using cutting type bolt (5.4) as shown in **Figure 2**.
4. Set rear bumper (1) onto bumper brackets (2 & 3) and secure using carriage bolts (5.1) and nuts (5.3) as shown in **Figure 3**.
5. Tighten all hardware evenly.

