

## INSTALLATION INSTRUCTIONS LAT-NR442

LED Tail Lights for 1970 Mustang

## Kit Includes:



Installation: 70 Mustang



- 1. Remove tail light bezel/trim from the lens.
- 2. Remove the 6 screws that hold the lens to the tail light housing.
- 3. Remove the lens from the tail light housing being careful to not tear the gasket material.
- 4. Remove the bulb from the socket.

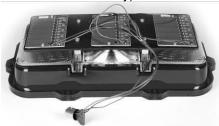




- 5. Clean dirt and rust from the seal surface of the housing as well as the housing. Now is also a good time to clean the lenses. If the lenses are in bad shape, a replacement set is recommended.
- 6. DO NOT remove the tape from the LED assemblies yet!
- 7. Before mounting the new LED assembly to the lens, plug the bulb base into the stock bulb socket and test the tail lights and flashers to make sure everything is working correctly. You can unplug the assembly once tested so mounting to the lens can be done away from the car.



8. Test fit the LED assembly to the lens. Note where the tape will contact the lens so you know where to prime the lens in the next step (four places total on each assembly).



- Make sure the tail light lenses are clean and dry so the single use primer applicator can be used for both sides.
  Apply the primer to the four places where the tape/mounts will attach. AFTER THE PRIMER HAS BEEN APPLIED, LET THE HOUSING DRY FOR 5 MINUTES BEFORE ASSEMBLY.
- 10. After the primer has had adequate time to dry, remove the backing from the tape located on the LED assembly.
- 11. Align the LED panel with the lens and press into place securing the tape to the lens
- 12. Now you are ready to assemble. Plug the bulb base into the bulb socket.



- 13. Place the lens/LED assembly back into the housing and secure with 6 lens mounting screws.
- 14. Reinstall the bezel.
- 15. Repeat for other side.
- 16. Test the tail lights, brake lights, and turn signals. If the turn signals do not flash, you will need to upgrade your flasher. If you are replacing only the rear turn signals you should be able to use a heavy duty electronic flasher from your local parts store. If you are replacing both front and rear or do not have front bulbs, you will need a no-load flasher; Dakota Digital part number LAT-NLF.

## **SERVICE AND REPAIR**

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our products. Please read through the Troubleshooting Guide. There, you will find the solution to most problems. Should you ever need to send the unit back for repairs, please call our technical support line, (605) 332-6513, to request a Return Merchandise Authorization number. Package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include the RMA number on the package, and include a complete description of the problem with RMA number, your full name and address (street address preferred), and a telephone number where you can be reached during the day. Any returns for warranty work must include a copy of the dated sales receipt from your place of purchase. Send no money. We will bill you after repair.

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