



Toyota Supra (2020+) Roll Bar Installation Instructions



INTERIOR TRIM REMOVAL

To start installing your new Competition Motorsport Roll Bar, please complete the following steps;

Use the power or manual lever to move the seats all the way forward. Next remove the cargo cover and bottom panel of the trunk area.



Now remove the rear trunk panel (two T30 torx screws as well as two push pins)

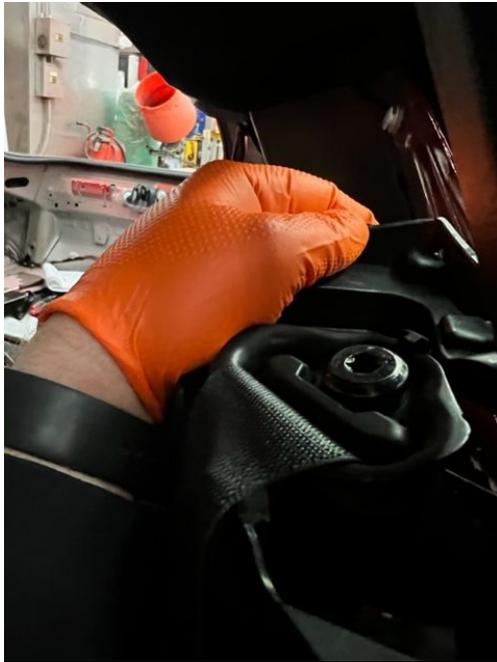


Then move to the B-Pillar top trim and remove them by pulling them off carefully, they just pop out.

Next remove both large side panels in the trunk areas. Carefully pull them out just enough to remove the light plug (two T20 torx screws on top and one push pin on the back)



Followed by removing the trim from around top of seatbelt (just pulls out). Next pull the trim from the bottom of the b-pillar. (two T20 torx screws on top then pull out) you will have enough slack in the seatbelt to pull this out of your car to mark and trim

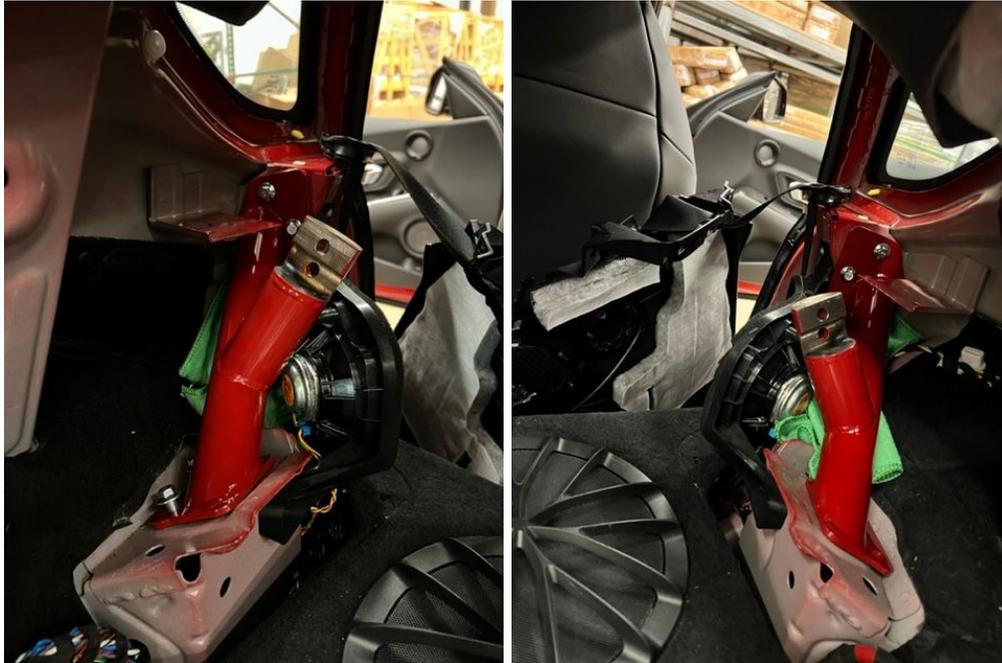


Remove the aluminum crossbar (one T50 torx bolt on each side) and also remove the support brackets (black aluminum rectangle tubes that run from the backside of the upper seatbelt mount down to chassis). A T12 torx bit will be needed.



THE COMPETITION MOTORSPORT ROLL BAR

First install the new mounting kicker base plates in-place of the aluminum rectangular tubes you just took out with the new 8mmx 1.25x25mm bolts which are provided (but only finger tight).



Now slide your new CMS roll bar in from the back hatch. Be sure to have a helper for this part as you don't want to hurt your back or damage your Supra. Line up the interlocking joints of the kick base plates installed in the previous step and install the bolts and nuts (but be sure to leave them loose)



Time to start fine-tuning the interior trim. Mark out the $\frac{3}{8}$ " holes that need to be drilled on the large side panel pieces for kicker placement.



Remove the kicker plates to reinstall the trim and place the large side pieces back in their location (then re-install your kicker plates leaving the bolts loose). Tighten all interlocking bolts to 30ft/lbs, then tighten all 10 of the mounting bolts to 50ft/lbs.

Lastly install the lower b-pillar trim, trim out the top of the seatbelt top b-pillar trim for bar clearance, and make sure to install b-pillar top piece first as they all lock together.

FINAL STEPS

Time to add the finishing steps; reinstall the cargo area trim in the trunk, tuck carpet back into place, remove tools, vacuum and reposition the front seats. Congratulations! You just installed the Competition Motorsport Roll Bar in your car.



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AUSTIN TEXAS