

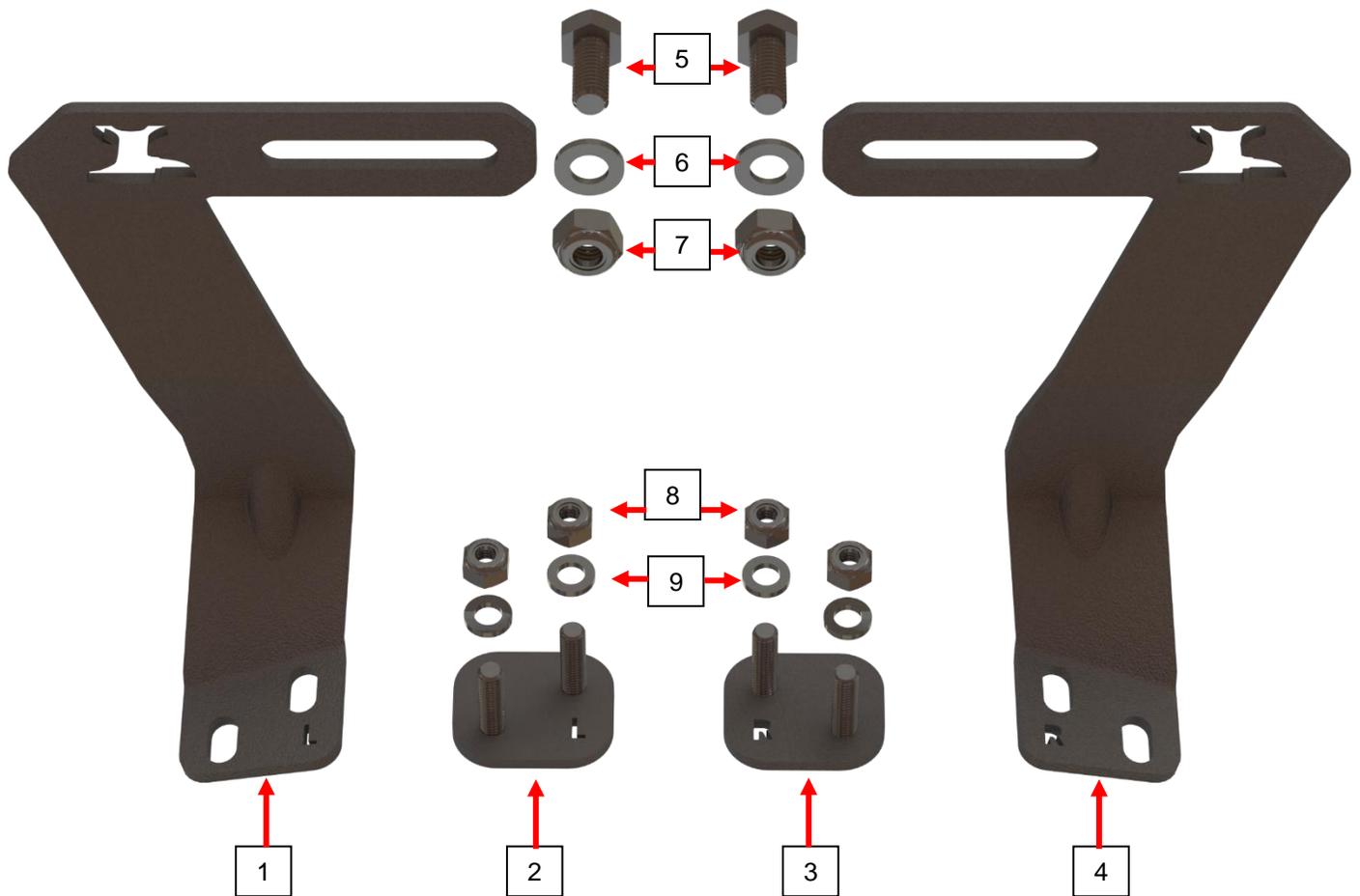


**2021-2022 Ford Bronco  
Rear Bumper LED Light Mounts  
628-25AOR  
Installation Instructions**



**INCLUDED HARDWARE:**

Item #	Qty.	Description
1	1	Rear Bumper LED Mount – Left
2	1	Rear Bumper LED Mount – Left Inner
3	1	Rear Bumper LED Mount – Right Inner
4	1	Rear Bumper LED Mount – Right
5	2	M8 x 1.25 x 18mm Hex Head Screw
6	2	M8 Washer
7	2	M8 x 1.25mm Nylon-Insert Locknut
8	4	M6 x 1mm Nylon-Insert Locknut
9	4	M6 Washer
10	1	Instruction Sheet



## **PRE-INSTALLATION:**

**Professional installation by a certified technician is strongly recommended.** Not responsible for altered products. No claims are made regarding any lifting devices. Any and all claims implied in this document excluded.

## **RECOMMENDED TOOLS:**

- 10mm Socket
- 13mm Wrench
- 18mm Socket
- 19mm Socket
- Cable Management (wiring / zip ties)



## **NOTES:**

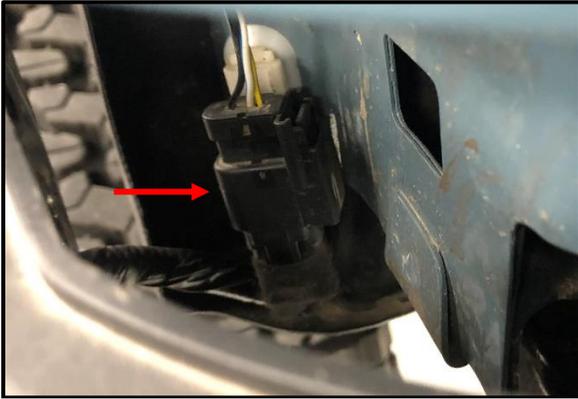
All pictures shown are for illustration purposes only. Actual product may vary due to product enhancement.

Does NOT fit Bronco Sport models.

Lights not included in kit.

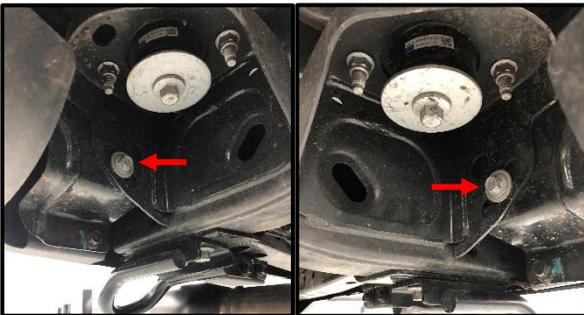
## **INSTALLATION:**

1. Disconnect negative battery lead before installation.
2. Remove spare tire.
3. Carefully undo the wiring clips for the license plate light and rear parking sensors (if equipped) (**Figure 1**).



**Figure 1**

4. Remove (x2) bumper adjustment bolts using a 13mm wrench (**Figure 2**).



**Figure 2**

5. Remove (x4) bumper mounting bolts using an 18mm socket. Recommended to have 2 people lift and set the bumper on the ground.



**Figure 3**

6. Slide right side inner bracket into place by angling the first stud through the opening and pushing the bracket into place (**Figure 4**). **Note:** Sides are indicated by "L" and "R" based on if you are sitting in the driver seat.



**Figure 4**

7. Install the right-side mounting bracket using provided M6 hardware and hand tighten (**Figure 5**).



**Figure 5**

8. Install light bracket (not included) using provided M8 hardware (**Figure 6**).



**Figure 6**

9. Install light. Adjust light bracket and mounting bracket to desired position (**Figure 7**). Tighten and torque M6 hardware to 77 in-lbs and M8 hardware to 16 ft-lbs.



**Figure 7**

10. Repeat steps 6-9 for left side (**Figure 8**).



**Figure 8**

11. Route the wiring for the lights following light manufacturer's instructions, keeping in mind wiring near the exhaust may get hot.
12. Connect lights and test that they work.
13. Install rear bumper and torque (x4) mounting bolts to 59 ft-lbs and (x2) adjustment bolts to 20 ft-lbs.
14. Reinstall spare tire (**Figure 9**).



**Figure 9**

## **POST-INSTALLATION:**

1. Check for proper torque on all fasteners. Check clearance between all rotating, mobile, fixed, and hot parts.
2. Reconnect battery.

**MAINTENANCE:** After 500 miles, re-torque all fasteners (recommended every 1000 miles thereafter).

**Technical Support: 1-866-464-6553**

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**199R12348**

**Date: 4-27-22**