



RUST BUSTER

F R A M E W O R K S

RB8625R & RB8625L

**2000-2006 Toyota Tundra
Front Frame Section**



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Front Frame Section – Outer
Front Frame Section – Inner
M10x1.25mm Flanged Hex Bolt
M10x1.25mm Flanged Lock Nut

QTY

1
1
2
2



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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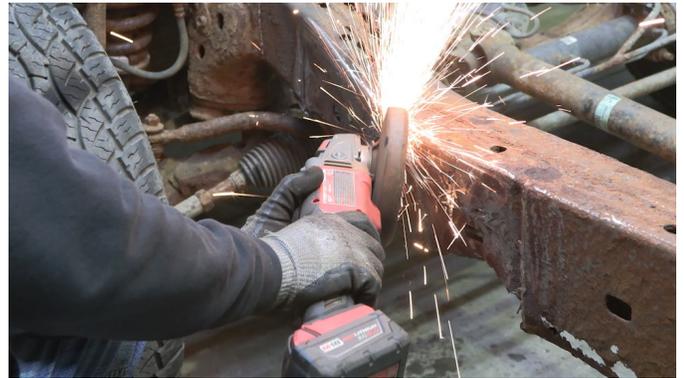
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3) CUT

Begin cutting away the body mount bracket, exhaust hanger, and sway bar bracket. Unless you are installing a new body mount bracket and hanger, you will need to clean the factory parts of rust to reinstall later.



Paint the part and work area with a weldable primer to help prevent against rust development.

Place the two sections onto the frame while using the frame holes for alignment. Secure them into place with c-clamps. Alternatively, you can weld one piece at a time to weld directly onto the frame





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4) WELD

Remove any potential fire hazards from the work area. Tac weld the part to the frame. Following proper welding procedures, begin welding the part. 100% weld around all edges.

Begin welding the two sections along all edges. You may need to move the c-clamps as you go.

