



RUST BUSTER

RB7614
Bed Mount
1994-2004 Chevy/GMC S10/Sonoma



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Bed Mount

QTY

1



RUST BUSTER

RB7614
Bed Mount
1994-2004 Chevy/GMC S10/Sonoma

1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

RB7614 Bed Mount 1994-2004 Chevy/GMC S10/Sonoma

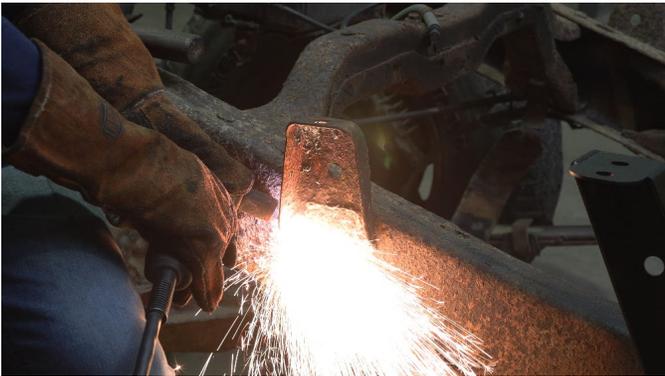
3) PREPARING FOR YOUR INSTALL

Remove your vehicle's bed mount bolt and bushing and set them aside.



4) CUT

Begin cutting away the mount while taking care to not damage the vehicle's body. Followed by grinding the frame free of rust and debris, revealing bare metal.



Coat the work area with a weld through primer to help prevent against further rust development.



Referencing the mounts on the opposite side of the vehicle, measure 12 $\frac{3}{4}$ inches from bolt hole center to center and 3 inches up from the top of the frame, and mark off the install location.

Alternatively, you can temporarily reinstall your bushing and bolt for proper alignment.





RUST BUSTER

RB7614 Bed Mount 1994-2004 Chevy/GMC S10/Sonoma

5) WELD

Tac weld the mount, and verify its alignment. If you installed the bolt and bushing, uninstall them at this time.



Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.



6) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



Finally, reinstall your bolt and bushing.