



RUST BUSTER

RB7601L & RB7601R
Rear Frame Section
1994-2004 Chevy S10 &
1994-2004 GMC Sonoma



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
C-Clamps
Paint Marker

KIT CONTAINS

Rear Frame Section

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area before continuing.

Using a socket, remove the nut and the bolt head with a 21mm socket to release the leaf spring and shackle.

4) CUT

Draw a line over the rear leaf spring shackle mount and cut along the line.



Grind the frame free of rust and debris, revealing bare metal.



Coat the part and work area with a weldable primer to help prevent against rust development.



Insert the leaf springs bushing according to the manufacturer's instructions.





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5) WELD

Push the part into place using the frame holes to help with the alignment. We recommend using c-clamps to hold the part in place.



Following proper welding procedures, tack weld the part into place before welding it on fully. Weld 100% around all edges.



6) REINSTALL

Using a 21mm socket, reinstall your leaf spring and shackle.

7) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

