



RUST BUSTER

RB7408

Transmission Crossmember

**2002-2006 Chevy Avalanche 1500, 2000-2006 Chevy
Suburban, 2000-2006 GMC Yukon XL, 2002-2006
Escalade EXT, 2003-2006 Escalade ESV**



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Paint/Primer

KIT CONTAINS

Transmission Crossmember

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle and jack up the transmission. Using a 21mm socket and wrench, remove the bolts on each end of the crossmember. With a 15mm socket, remove the two bolts in the center.



Remove the factory transmission crossmember.



4) INSTALL

Slide in the transmission crossmember and put a bolt in to hold it in place. Repeat on both sides.



Reinstall the bolts using a 21mm and 15mm socket and wrench.





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5) PAINT

Paint the part with primer or other rust inhibitor to help or reduce the risk of rust formation

