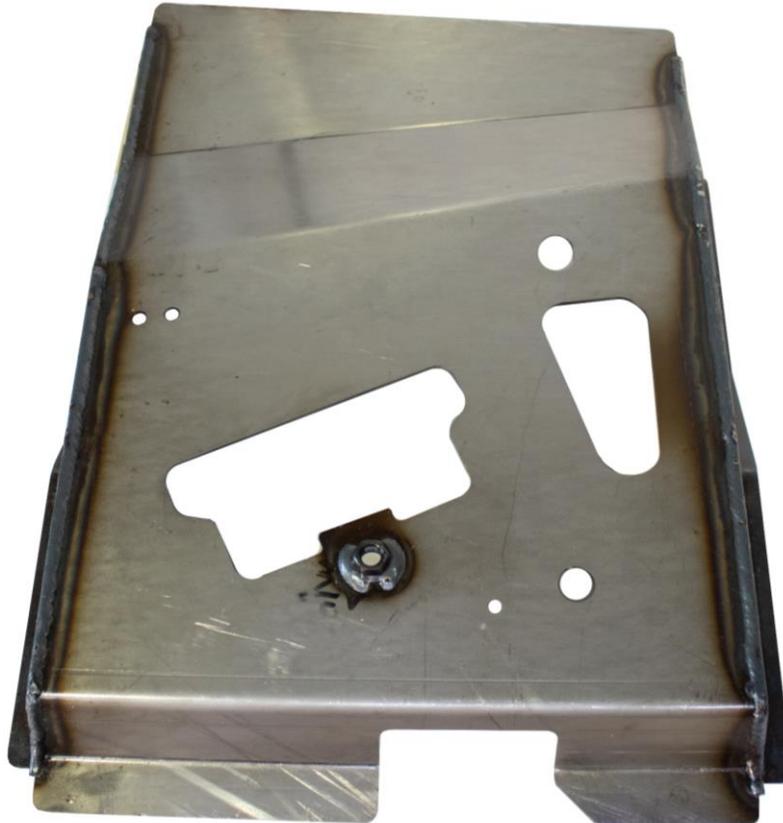




RUST BUSTER

RB7415
Spare Tire Plate

**2002-2006 Chevy Avalanche 1500, 2000-2006 Chevy
Suburban, 2000-2006 GMC Yukon XL, 2002-2006
Escalade EXT, 2003-2006 Escalade ESV**



VIDEO AVAILABLE

REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Spare Tire Plate

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area.

Using a 17mm socket, remove the bolt holding the spare tire hoist in place. Remove the spare tire hoist.

4) CUT

Cut out the factory spare tire plate. You can cut the part in half to make it easier to remove.



Grind the frame free of rust and debris.

Paint the part with a weld through primer to help prevent against rust development.

5) WELD

Hold the spare tire plate up to the frame inserting the rear end first.



Following proper welding procedures, tack weld the part into place before welding it on fully.





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6) REINSTALL

Using a 17mm socket, reinstall the spare tire hoist.



7) PAINT AND PROTECT

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

