



# RUST BUSTER

**RB7365R & RB7365L**

**Rear Frame Section**

**1973-1987 Chevy C10 Standard Cab – 8ft Bed**



**RB7365L**



**RB7365R**

## **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Fire Extinguisher  
C-Clamp

## **KIT CONTAINS**

### **RB7365L**

Rear Frame Section - Driver  
M10 Flanged Bolt  
M10 Nyloc Nut  
Shock Clearance Plate

## **QTY**

1  
13  
13  
1

### **RB7365R**

Rear Frame Section – Passenger  
M10 Flanged Bolt  
M10 Nyloc Nut

1  
11  
11



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## 1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

## 2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated “Fire Watch” to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### **WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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#### 3) PREPARING FOR YOUR INSTALL

Move any liners, lines, and power harnesses from the work area.



#### 4) CUT

Begin by cutting or torching off the 6 rivets retaining your leaf spring mount, the 2 rivets retaining the rear crossmember, and the 2 rivets retaining the exhaust hanger (**driver side only**). Followed by lifting your vehicle to separate the leaf spring from the frame.



Grind the work area free of rust and debris, revealing bare metal/ followed by coating the work area with a weld through primer to help prevent against further rust development.

Push the part onto the frame while using the frame and hardware holes to help with alignment. Lower the vehicle so that the leaf spring reaches the frame.







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Attempt to slide the hardware into the former rivet holes.



#### (Driver Side Only)

Hold the Shock Clearance Plate up to the frame and tack weld it into place (we recommend inserting a bolt or similar through the frame and plate to ensure proper alignment).



#### 5) **WELD**

Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.



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#### 6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



Reinstall liners, lines, and power harnesses.