



**RUST
BUSTER**
FRAMEWORKS

RB7330
1999-2004 & 2006 Chevy Silverado 1500
Forward Fuel Tank Crossmember



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Locking Pliers
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Fuel Tank Crossmember
M10 30mm Flanged Bolt
M10 Flanged Nut
M10 50mm Flanged Bolt

QTY

1
4
4
1



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F R A M E W O R K S

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Remove the vehicle's bed.



Cut off the 4 rivets retaining the part, followed by punching out the remaining material with an air hammer. Remove the crossmember.



Clean and grind the area free of rust and debris, revealing bare metal. Coat the area with a primer to help prevent against further rust development.



4) INSTALL

Install the new crossmember with the included hardware.

