

LT4 Super Charger Lid

P/N BLK95068
P/N N95068



Required Items:

- Inch-Lb. Torque wrench (Not Ft. Lb.)
- T30 Torx Bit socket.
- Ratchet & Extension.
- Anti-seize (Not Included)

GM P/N 12642744

Supercharger Housing Cover Perimeter Gasket. (Not Included)

GM P/N 12642745

Supercharger Housing Cover Bolt Gasket. (Not Included)

IMPORTANT - The engine must be completely cool before you begin.

- Remove the existing supercharger lid and set aside.
- Install the new gaskets into the new billet lid, make sure they are properly seated in place.
- Apply anti-seize to the threads of each M6-1.0 x 25mm Torx Head Cap Screw.
- Carefully place the new lid on the supercharger, then place the Torx Head fasteners into each location.
- Set your torque wrench to 10 Newton Meters or 89-inch Lbs.
- Tightening Procedure. (sequence is shown in illustration)
The supercharger bolts need to be tightened twice, in sequence, to the same torque value. This ensures the proper bolt clamp and sealing.

First pass – tighten in sequence to 10 Newton Meters or 89-inch Lbs.

Final pass – re-tighten in sequence to 10 Newton Meters or 89-inch Lbs.

