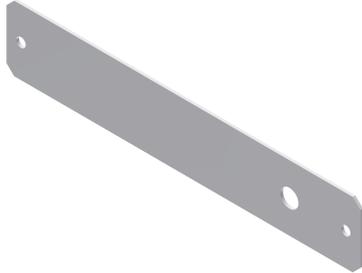




INSTALLATION INSTRUCTIONS

Security Console Insert #320-01
2014+ Silverado/Sierra
2015+ Tahoe / Suburban / Yukon

Please read and fill out the enclosed warranty registration card or register online at tuffypromts.com/warrantyreg.aspx to activate your warranty.



#11 (2) Bottom Plate
(In Bottom of Shipping Box)



#10 (1) Blocking Plate

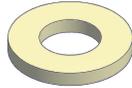


Console Insert #320

SHIPPING PACKAGE CONTENTS (Included With Keys)



#14.2 (4)
#10-32 x 3/16" Screw



#14.3 (2)
1/4" Nylon Washer



#14.4 (1)
1/4"-20x5/8" Cap Screw



#14.5
1/4"-20 Nylock Nut



#14.6 (2)
#10-32 x 3/8" Screw

Tools needed for standard installation:

•Phillips Head Screwdriver

•5/32" Hex Wrench

•7/16" End Wrench

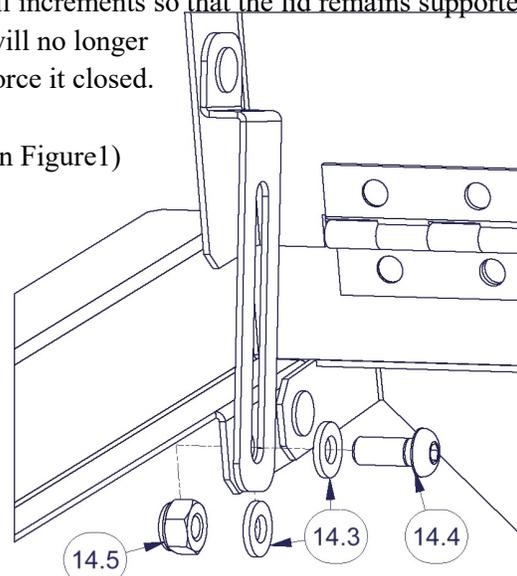
PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

1. Remove all contents from the shipping box and confirm that you have all the components listed above.
2. Unlock the lid of the #320 Console Insert and rest on a flat surface, open the lid and assemble the lid support hardware as shown in Figure 1. Tighten the hardware in small increments so that the lid remains supported as you require. After assembling this hardware, the Console Insert will no longer fully collapse to its original shipping size, do not attempt to force it closed.

NOTE: Second nylon washer (#14.3 shown below assembly in Figure1) slips between moving slotted part, and stationary body.

NOTE: Over time the friction that holds the lid in the open position may be reduced. To increase the friction, it is necessary to tighten the assembly. Tighten in small increments and test by opening/closing the lid.

FIGURE 1



3. Open the factory console lid and remove the #1 Hanging Folder Supports on either side of the console by sliding them forward, and then toward the center of the console. See Figure 2
4. *Truck Applications:* Remove the #2 Forward Bin by lifting it vertically from the underside of the bin.
SUV Applications: #2 Forward Bin is integral to the console shell and removal is not required.
5. *Truck Applications:* Standard installation leaves the forward area (created by removing the #2 Bin) open to the bottom of the console. If you wish to block off this area you may install the #10 Blocking plate using (2) #14.6 machine screws, install but *do not tighten* these screws as the plate fits snugly in the space and may need to move slightly from side to side while being placed in final position. See Figure 1a.

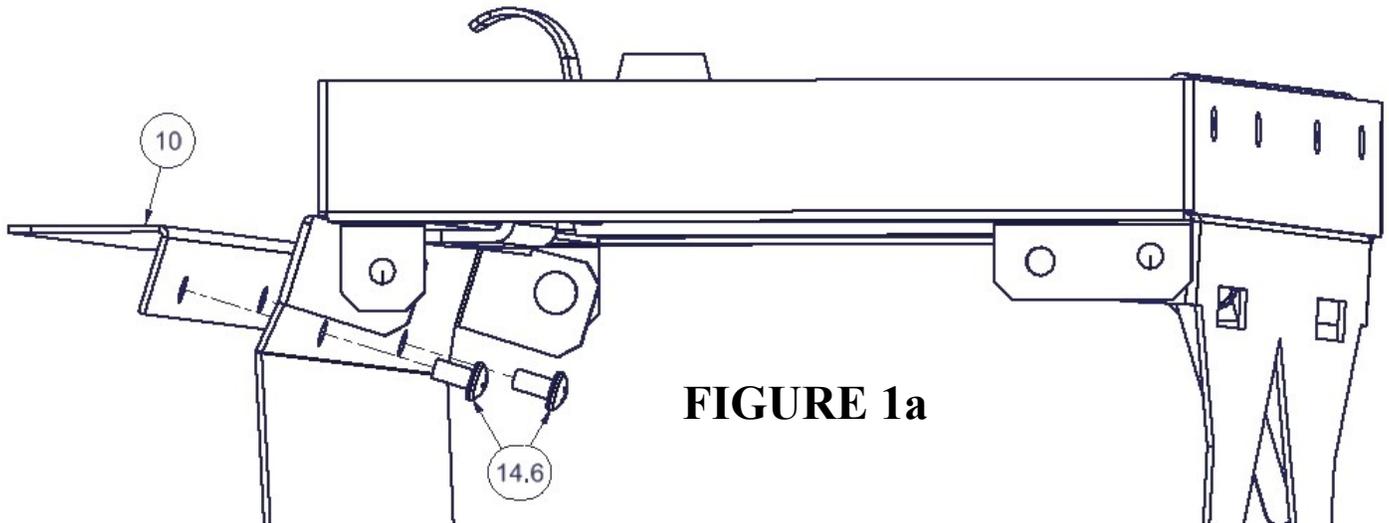
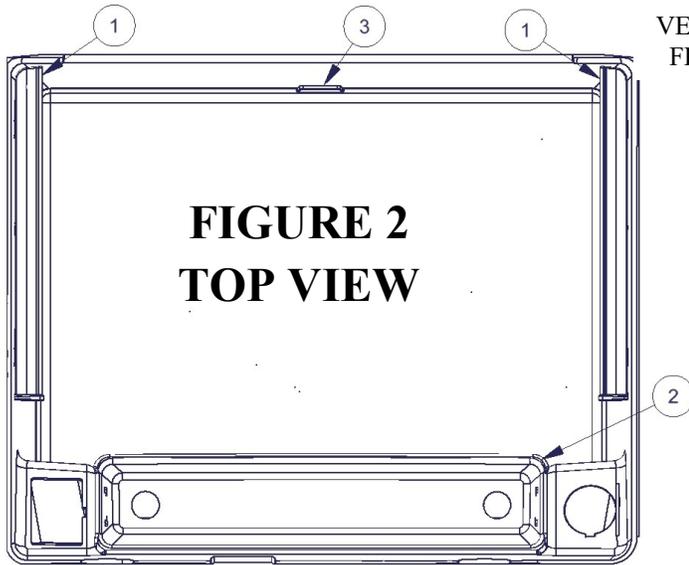


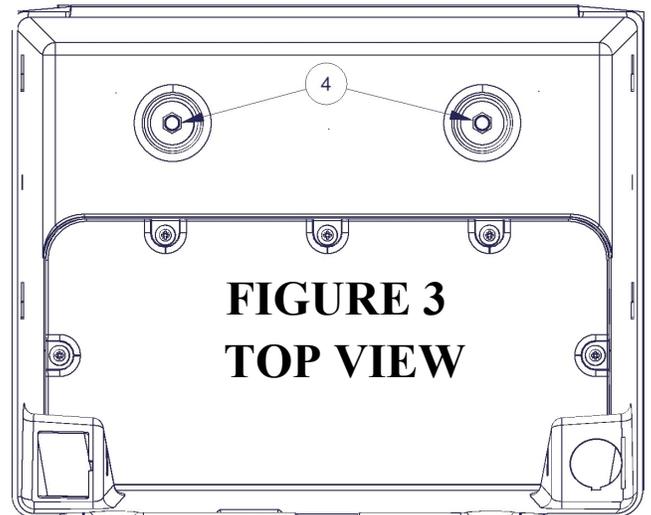
FIGURE 1a

6. Lift out the #3 Bottom Mat and set aside with the other removed factory components.



**FIGURE 2
TOP VIEW**

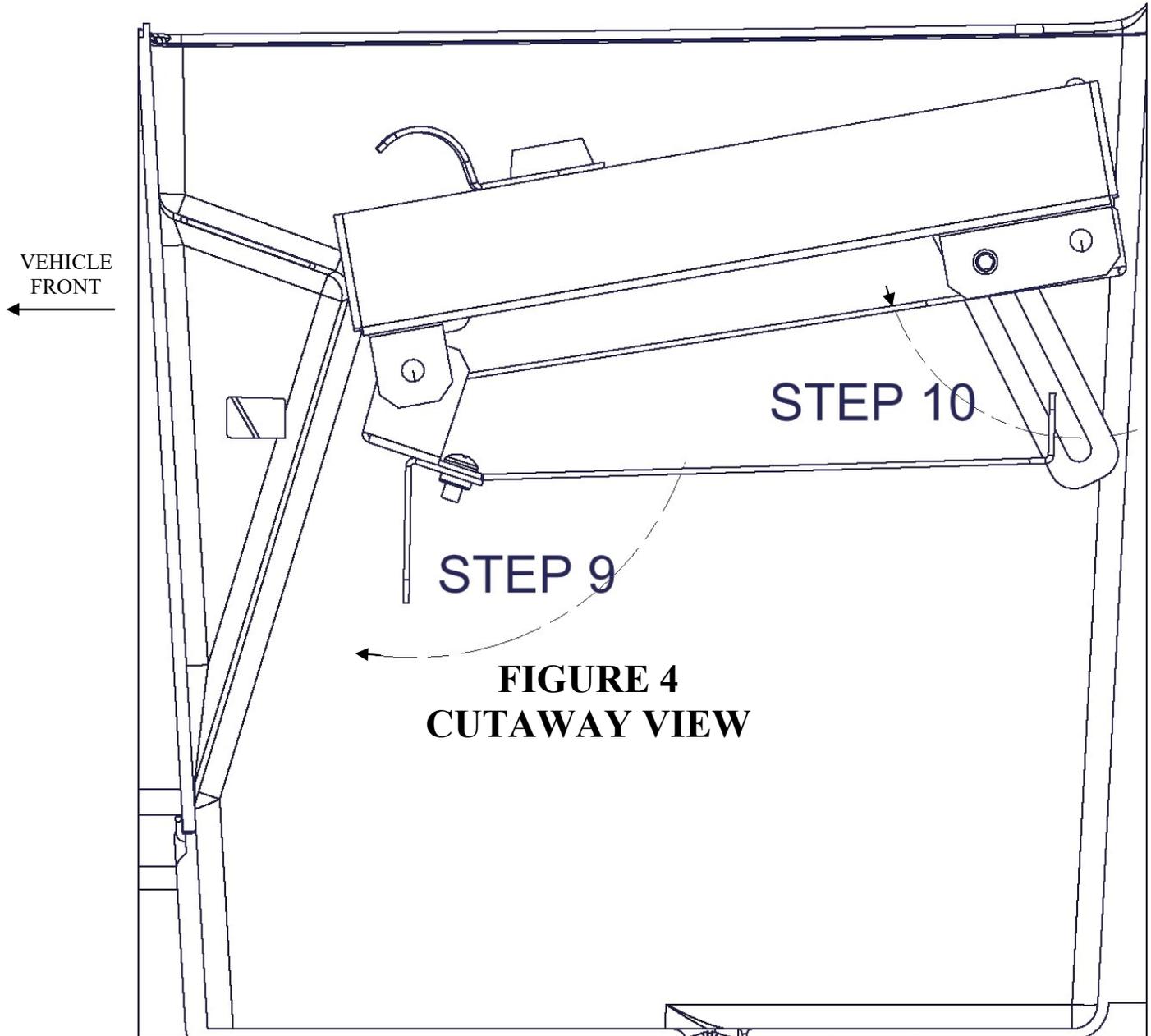
VEHICLE
FRONT
↓



**FIGURE 3
TOP VIEW**

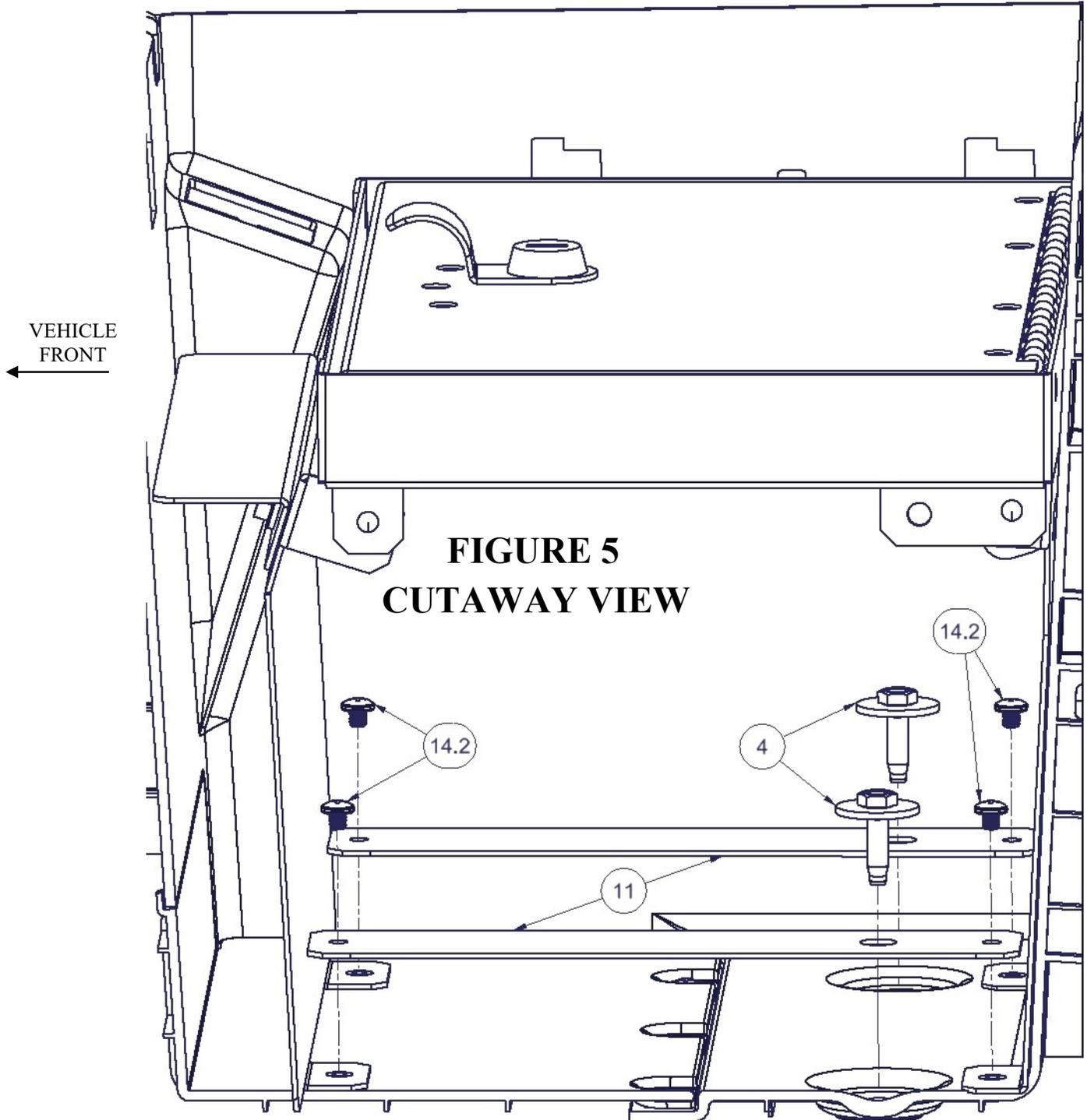
7. Using a 10mm socket remove the (2) #4 Factory Console Mounting Bolts shown in Figure 3.

8. Insert the partially collapsed #320 Console Insert into the console by tipping the forward edge down slightly and rotating it into place as shown in Figure 4.
9. Rotate the forward leg down into position so that the angled portion of the upper leg rests against the housings for the USB ports and 12V power port.
10. Move the rear leg so that its feet rest on the bottom of the console and its back edge is flush with the rear of the console interior.



11. Once in its final position, the (2) #14.6 Screws, left *slightly loose* in Step #5(Truck Applications) may be tightened. See Figure 1a.

12. Insert the (2) #11 Bottom Plates into the bottom of the console and install them using (4) #14.2 Machine Screws, as shown in Figure 5, starting with the (2) forward Screws. Due to the angle of the Insert legs, it is easiest to start the #14.2 Machine Screws by hand and finish tightening them with a screwdriver.



13. Reinstall the (2) #4 Console Mounting Bolts (removed in Step 6) in the factory locations and tighten to about 4 ft-lbs, or until the bottom of the #11 Plates meet the bottom surface of the console in the area around the concave inset.
NOTE: If you wish to cover the hardware in the bottom of the console, you may either trim the #3 Rubber mat (Removed in Step 5), or a piece of carpet/mat 12" x8" may be used.

Call (800)348-8339 for Technical Support