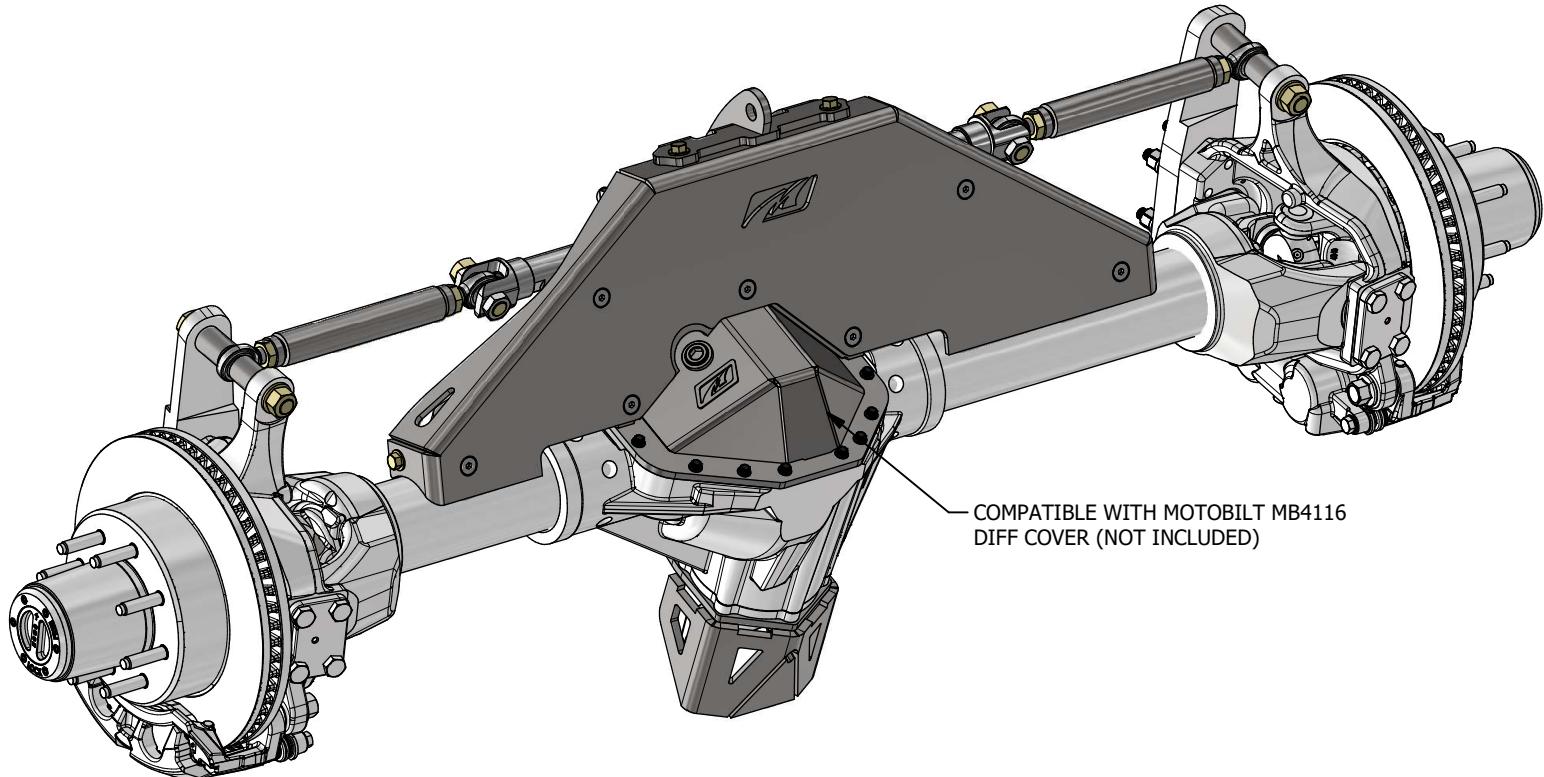
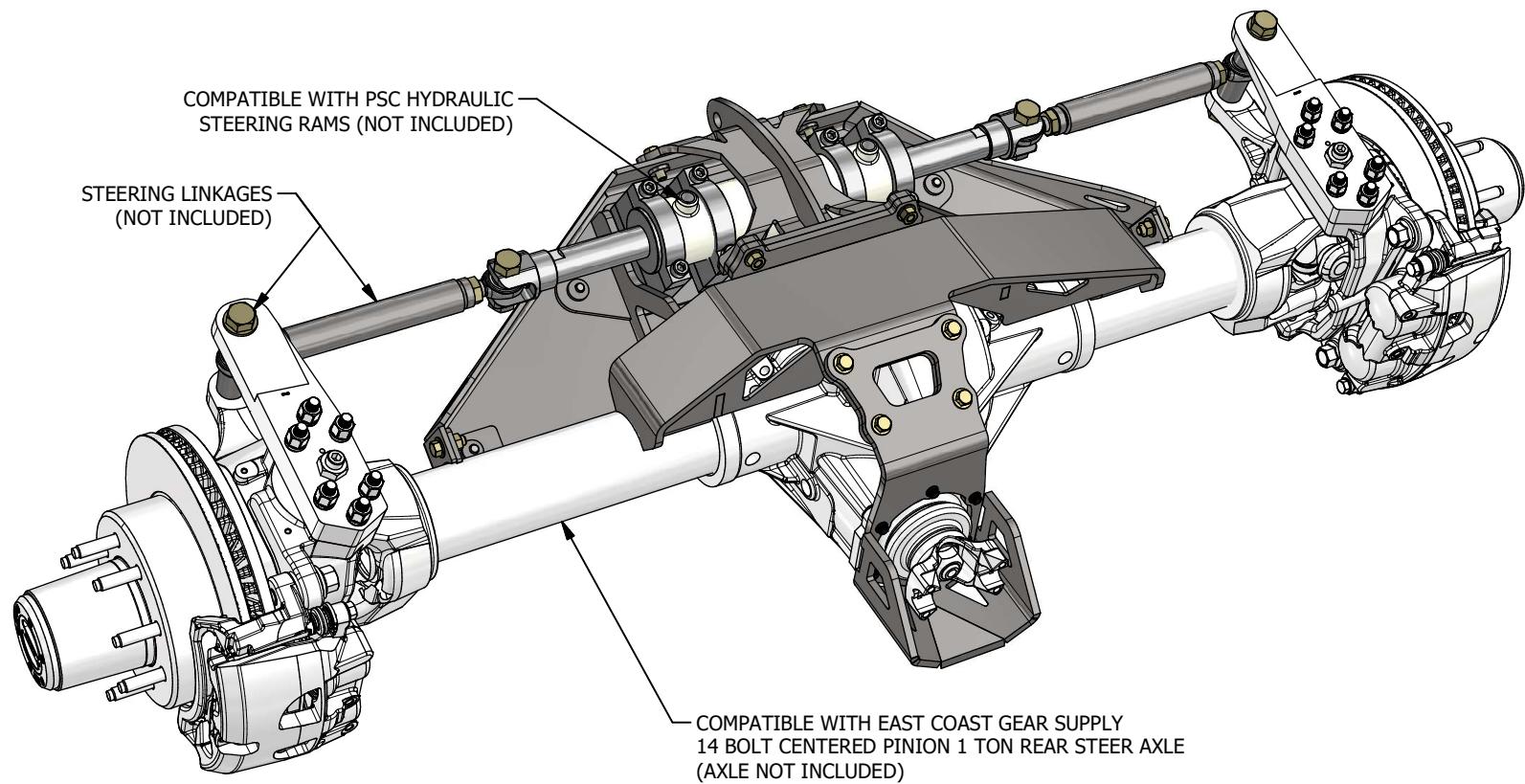
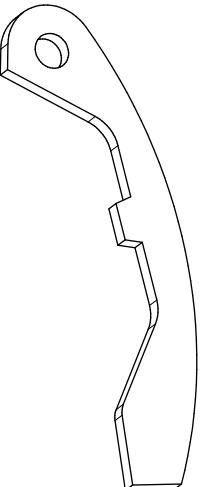
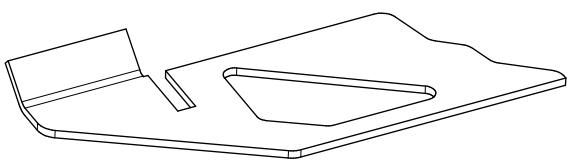
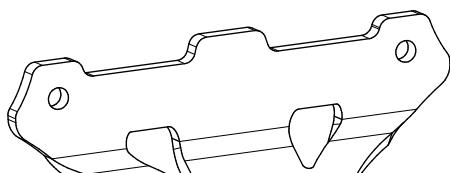
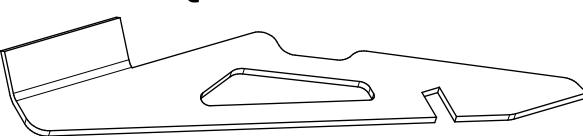
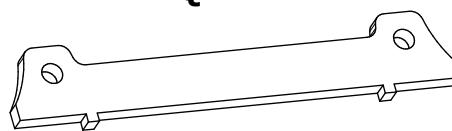
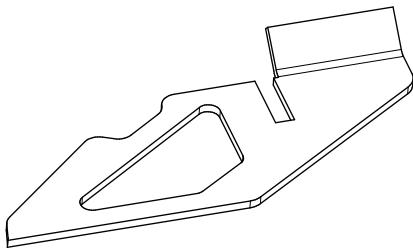
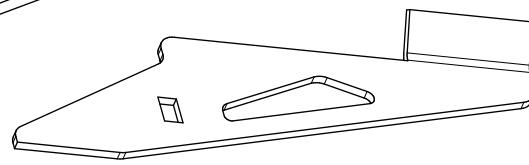
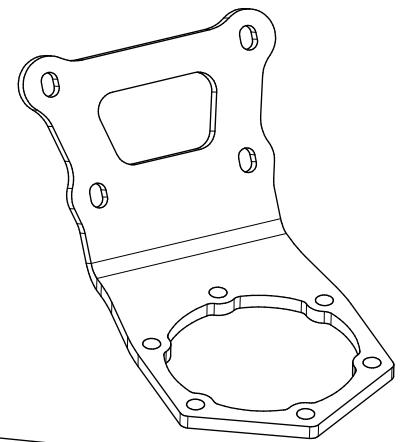
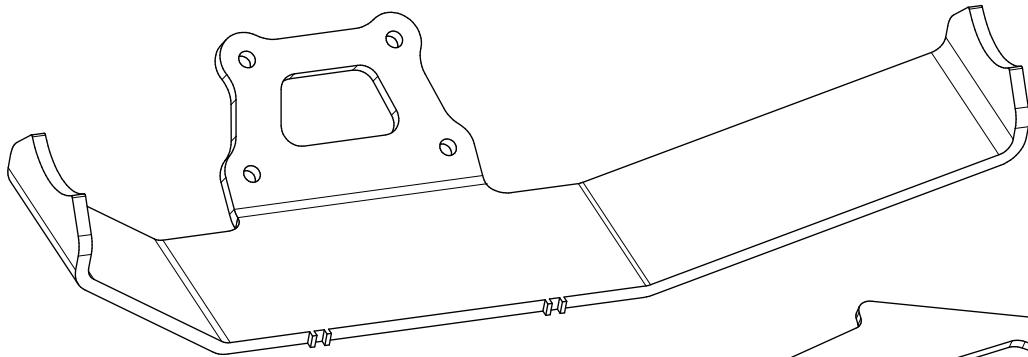
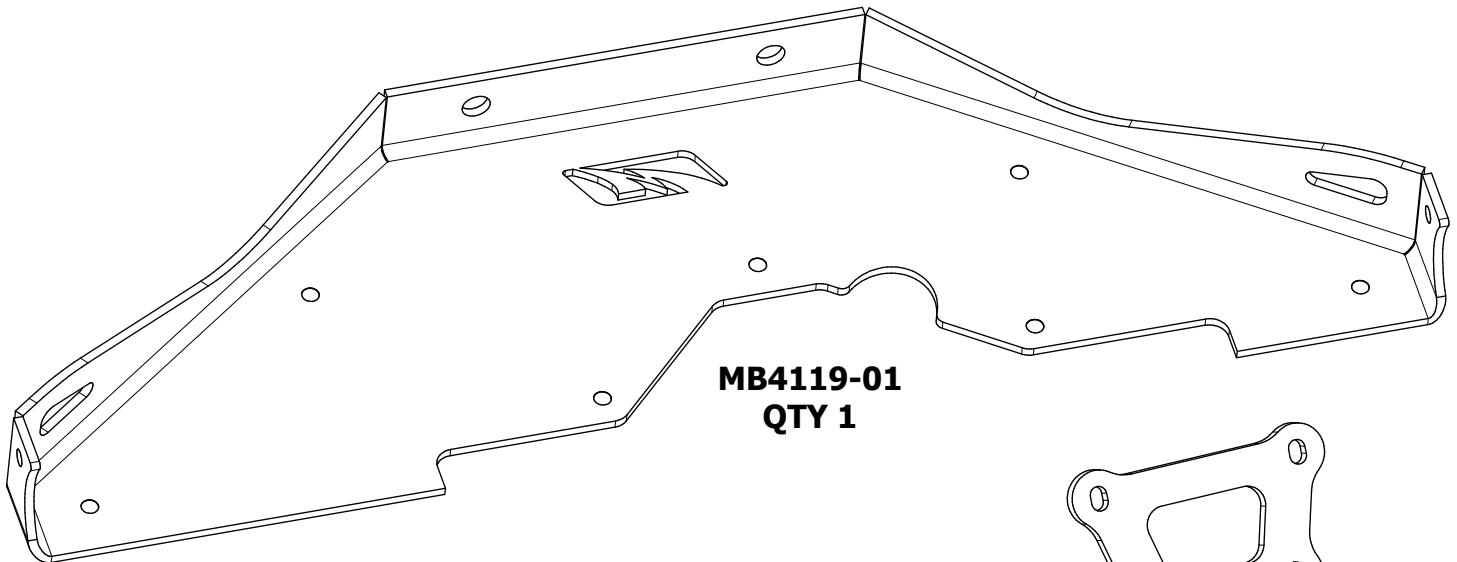


MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY INSTRUCTIONS



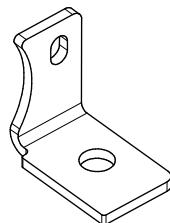
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss**CONTENTS**

MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

CONTENTS



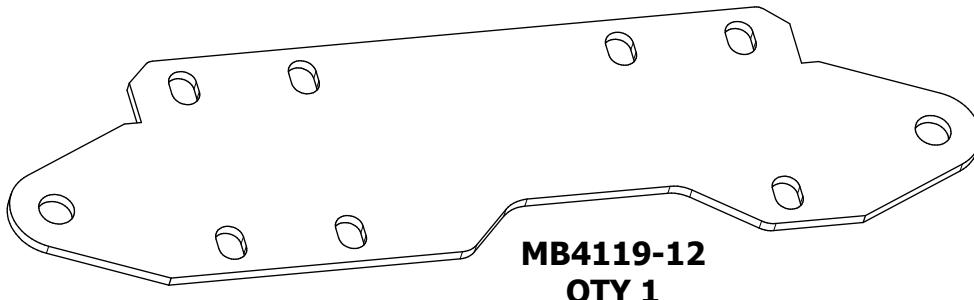
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QTY 1



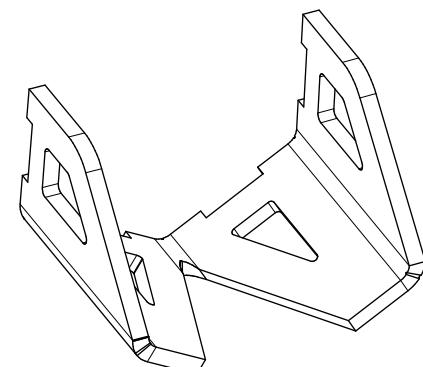
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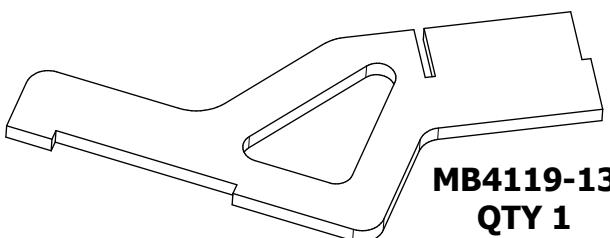
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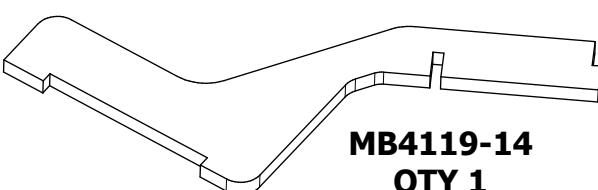
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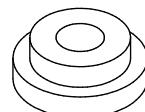
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QTY 1



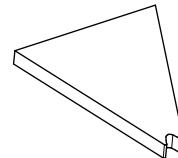
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QTY 1



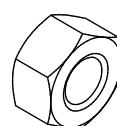
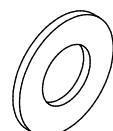
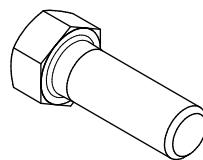
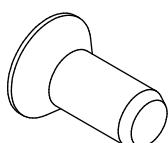
MB4119-14
QTY 1



WELD NUT
7/16"-14 UNC
QTY 10
(INCLUDES 1 SPARE)

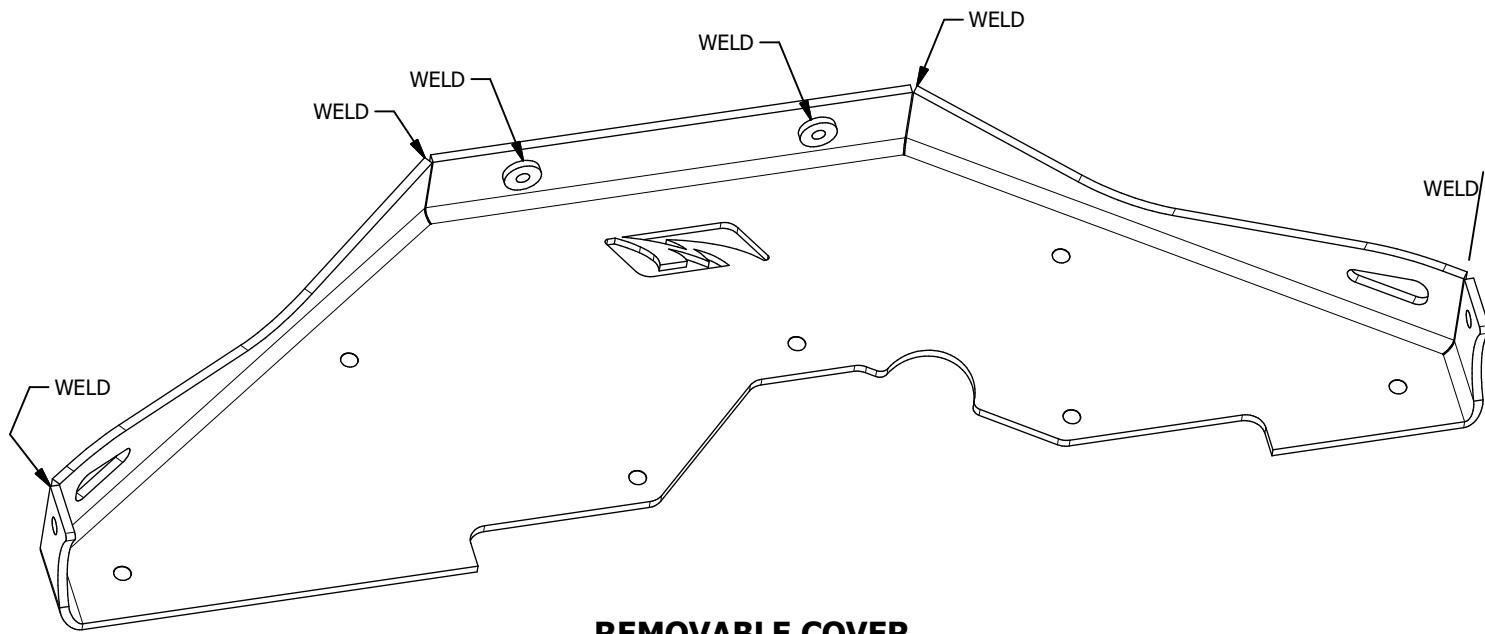
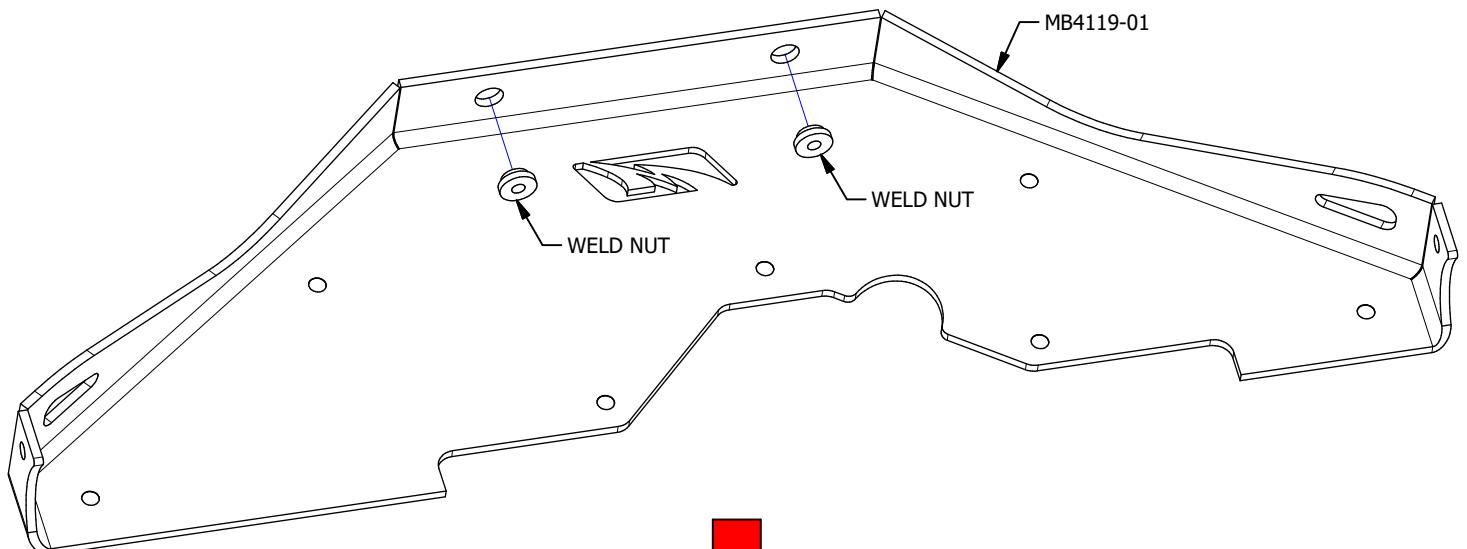


MB4119-17
QTY 1

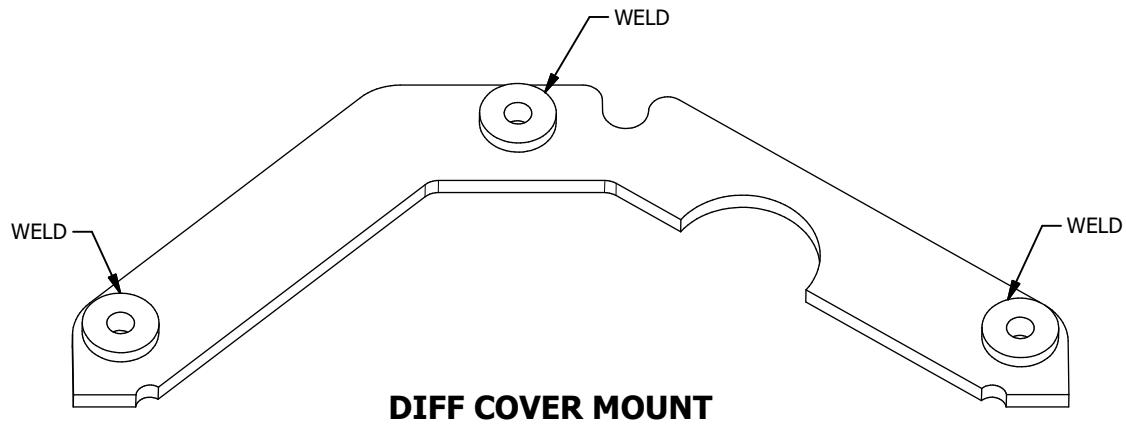
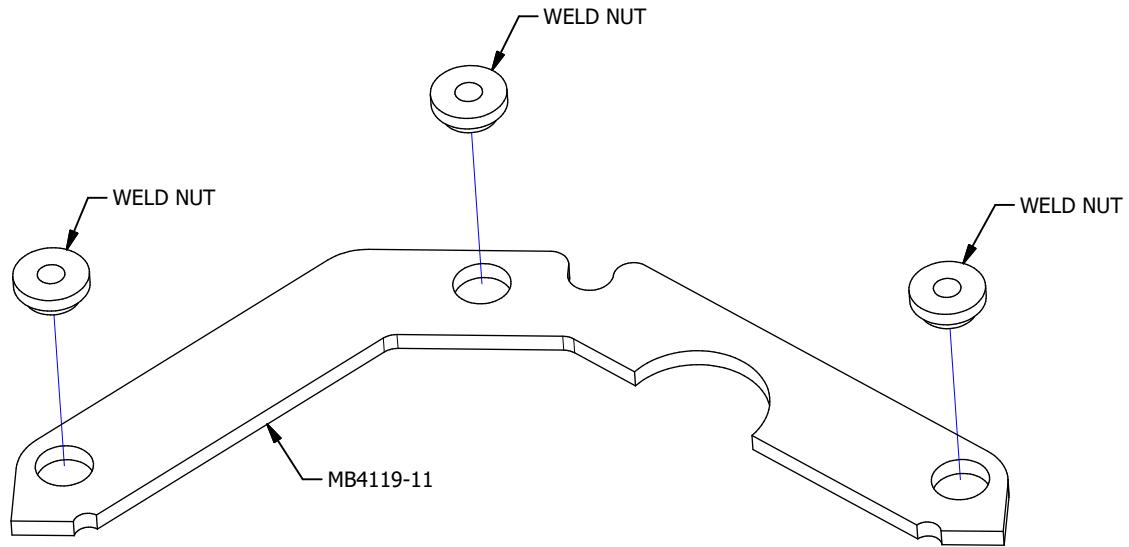


COUNTERSUNK BOLT 7/16"-14 UNC x 1" LONG QTY 8 (INCLUDES 1 SPARE)	HEX BOLT 7/16"-14 UNC x 1-1/4" LONG QTY 12 (INCLUDES 2 SPARES)	FLAT WASHER 7/16" QTY 20 (INCLUDES 2 SPARES)	NYLOCK NUT 7/16"-14 UNC QTY 10 (INCLUDES 2 SPARES)
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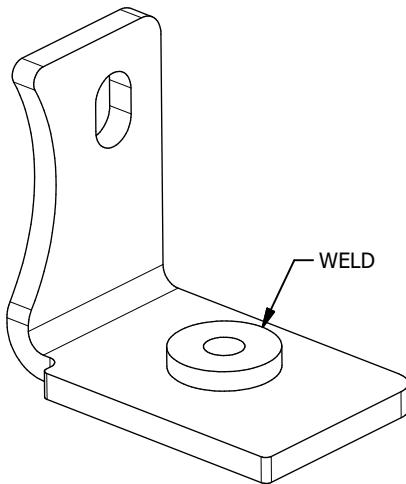
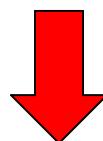
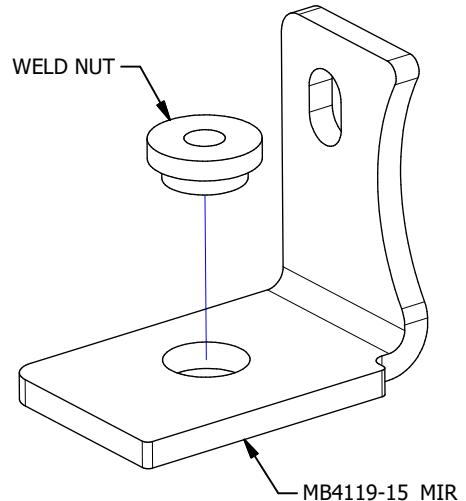
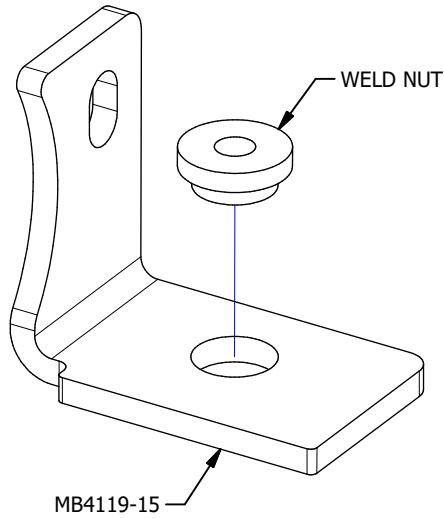
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY
STEP 1

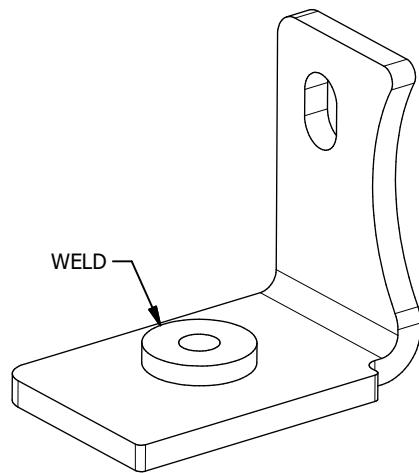
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY
STEP 2

MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

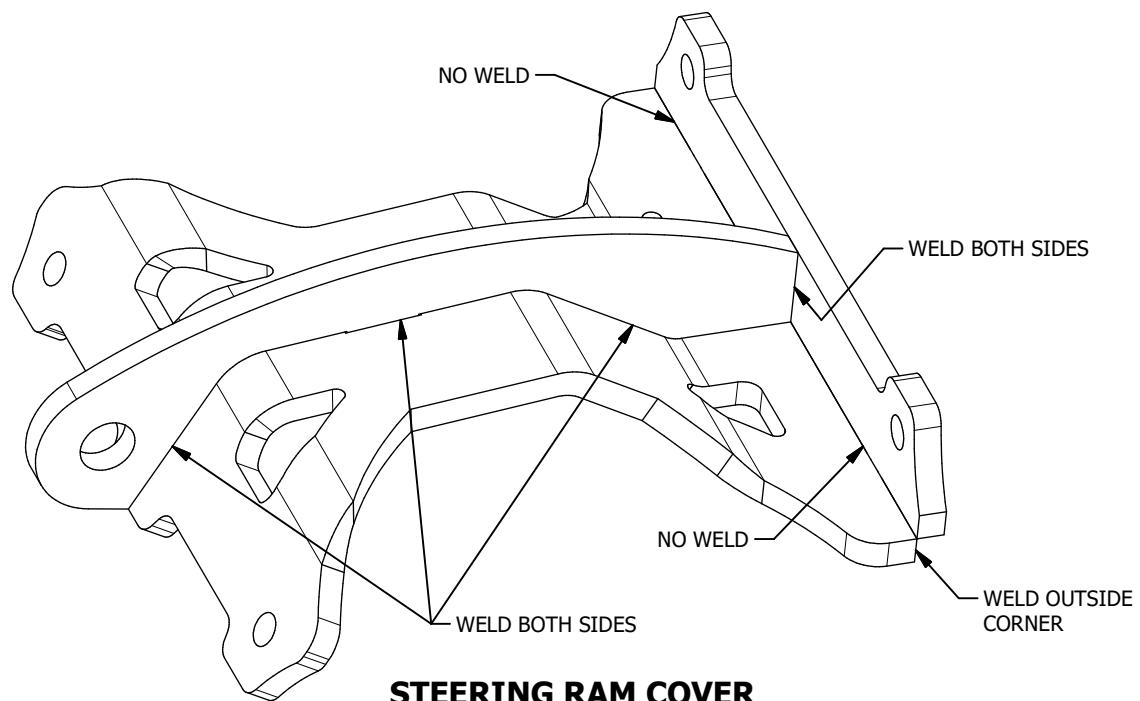
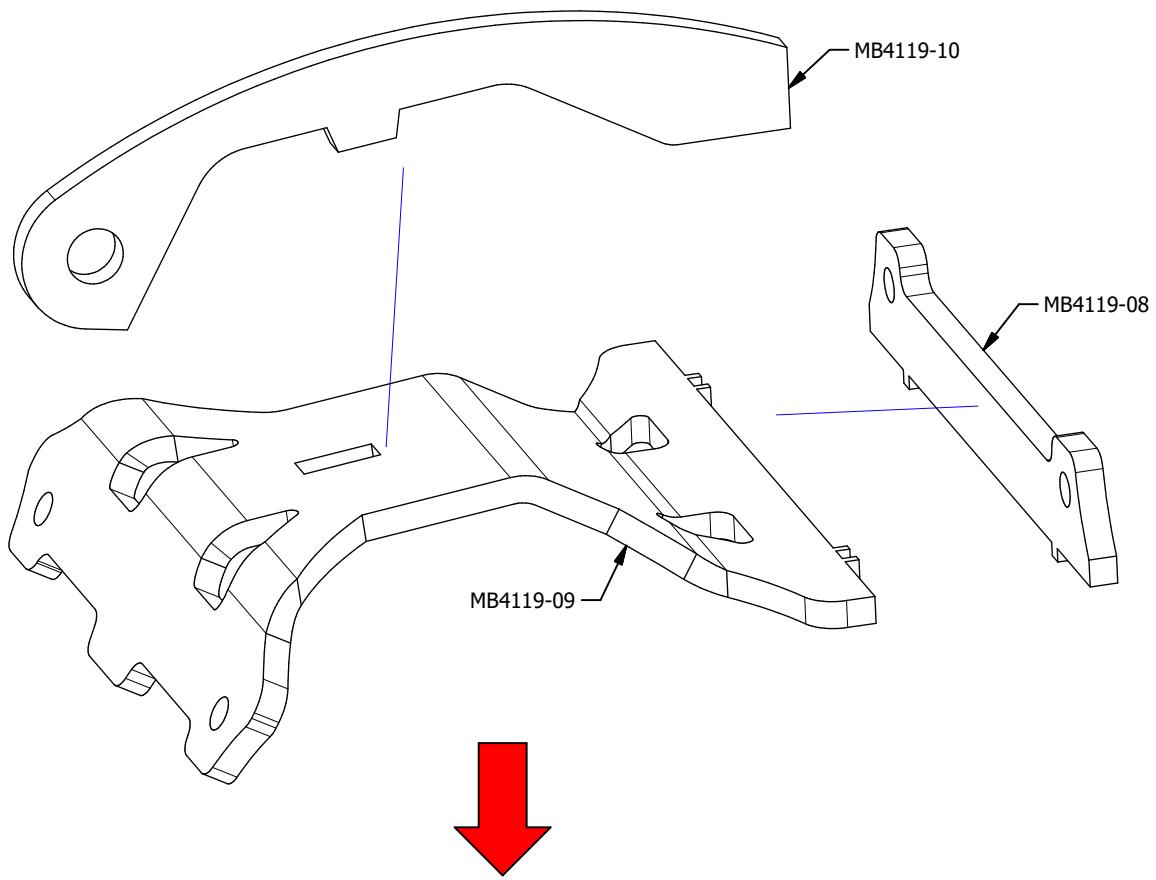
ASSEMBLY
STEP 3

AXLE MOUNT, PASSENGER



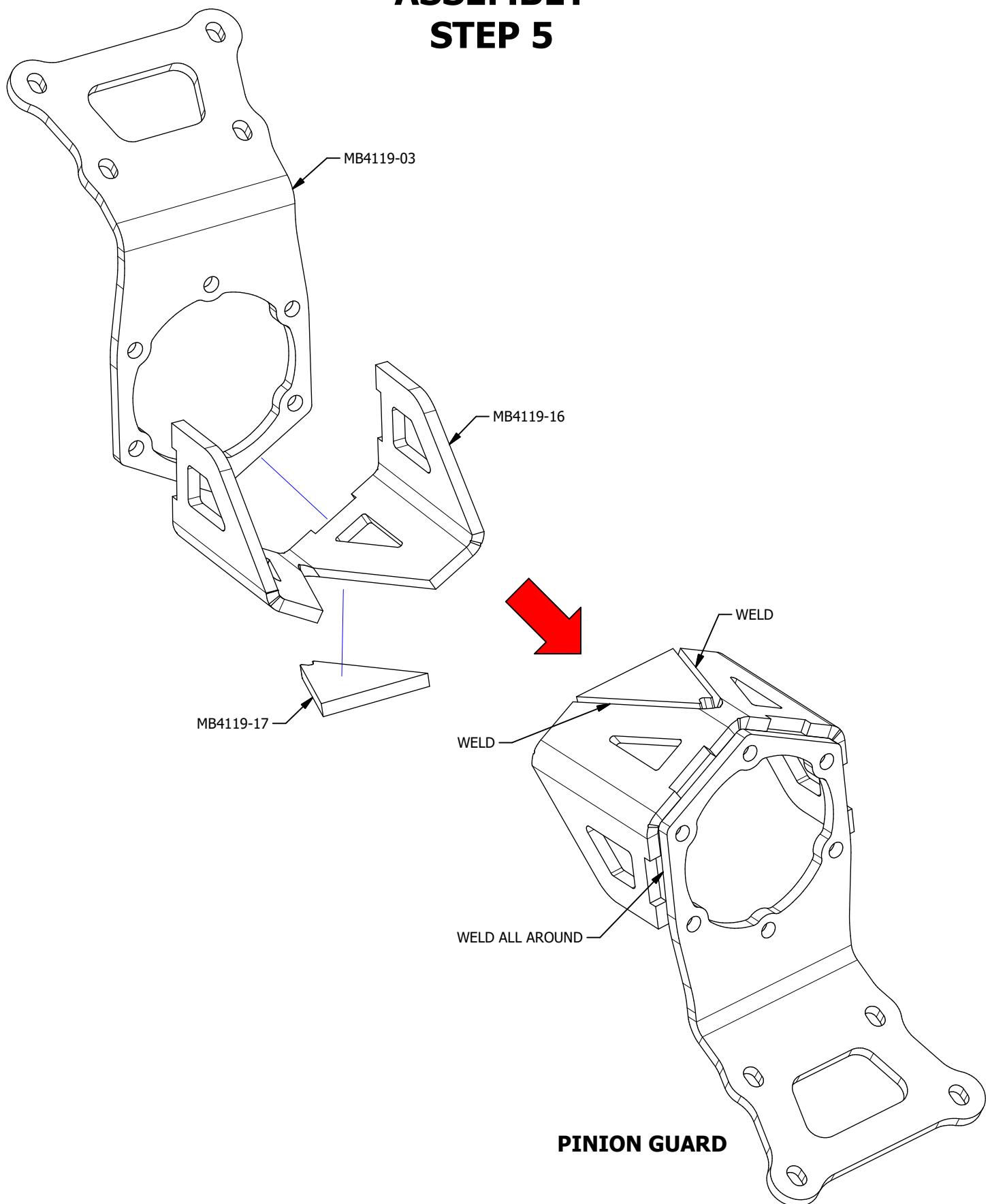
AXLE MOUNT, DRIVER

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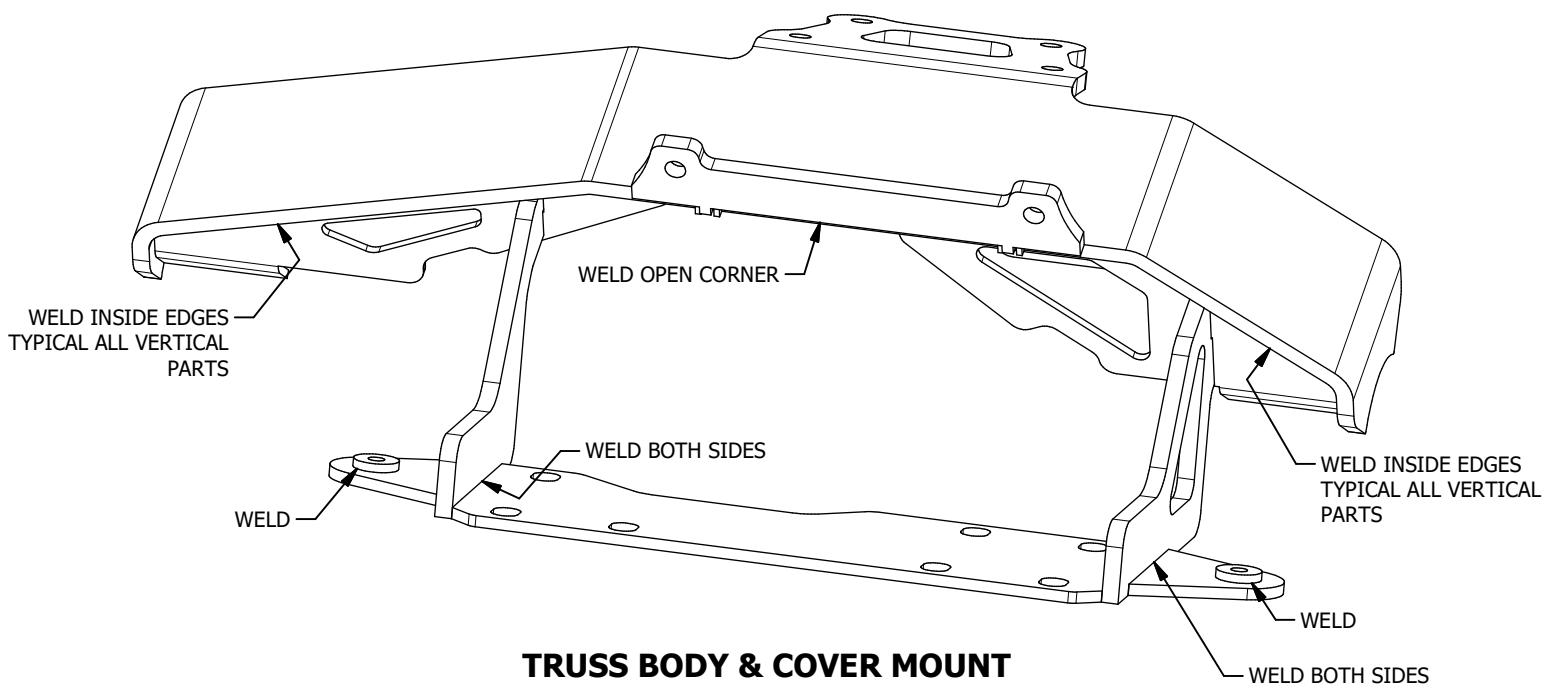
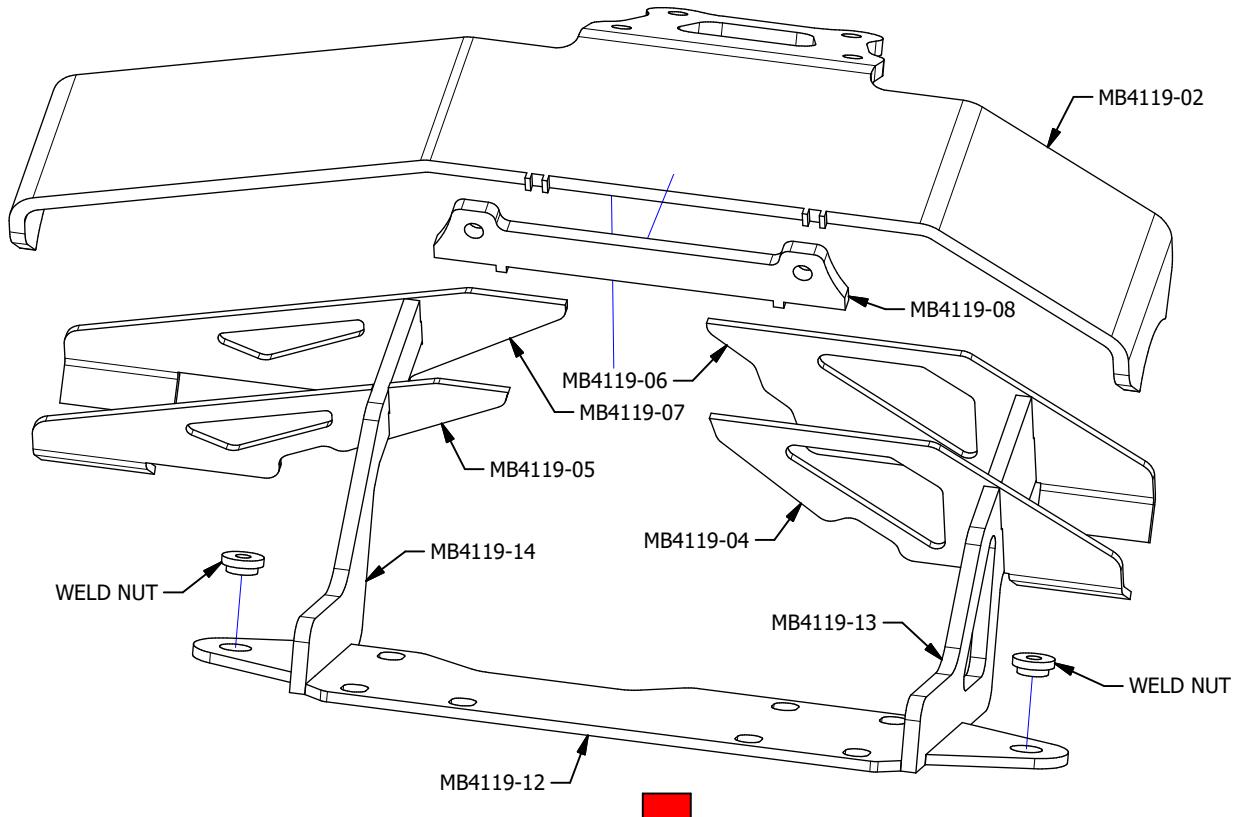
ASSEMBLY
STEP 4

STEERING RAM COVER

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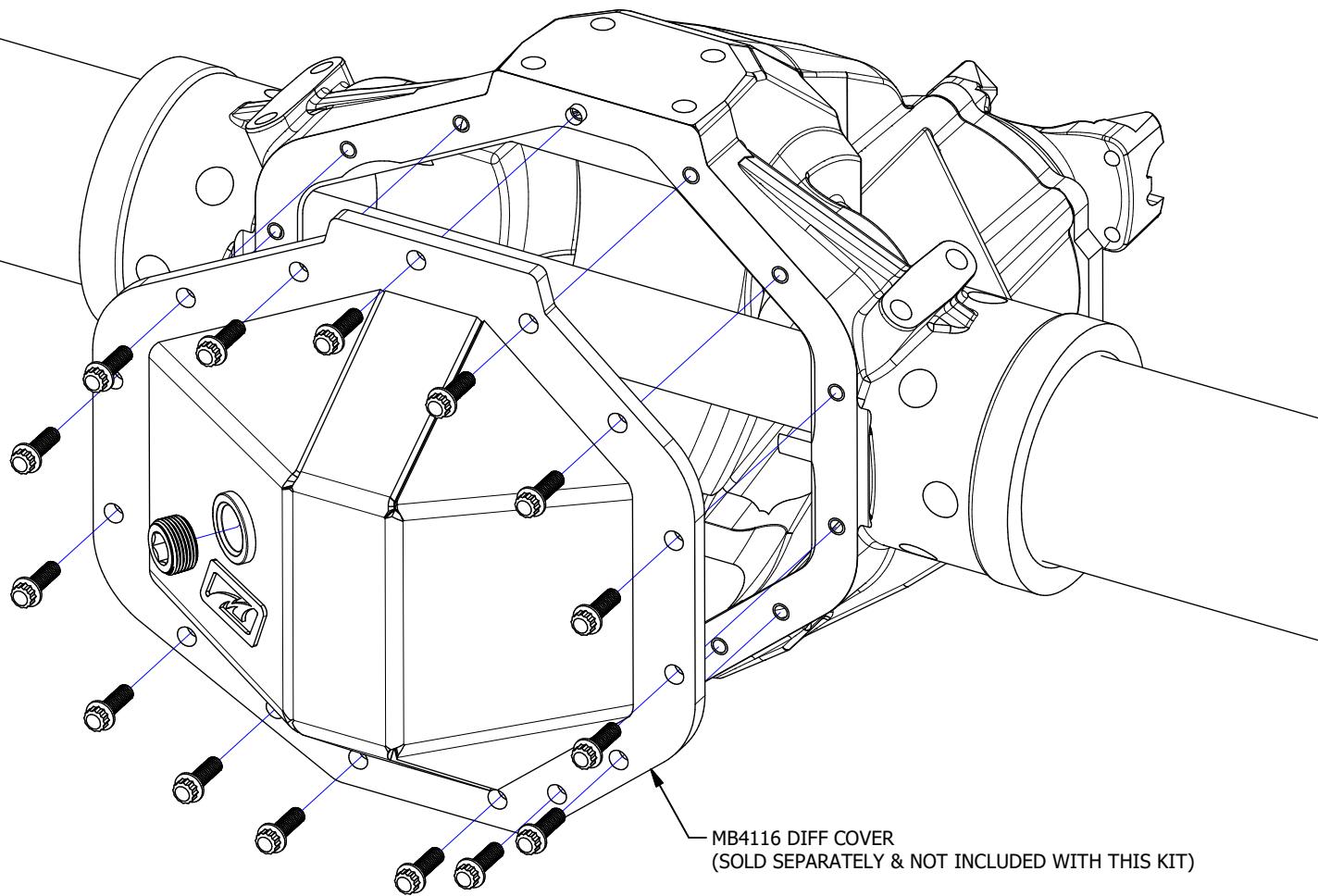
ASSEMBLY
STEP 5

MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY
STEP 6

TRUSS BODY & COVER MOUNT

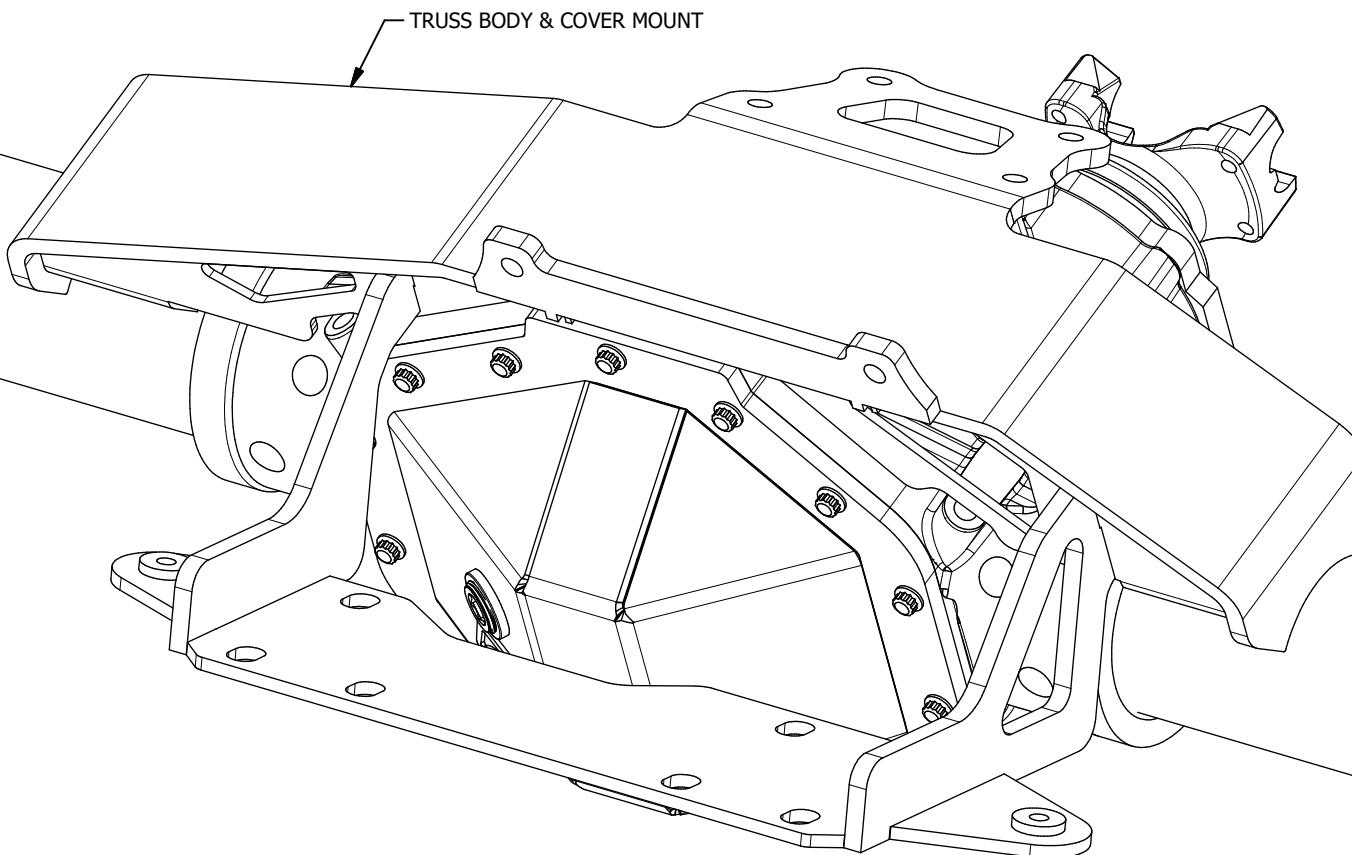
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

**ASSEMBLY
STEP 7****INSTALL MOTOBILT DIFF COVER BEFORE PROCEEDING TO NEXT STEP**

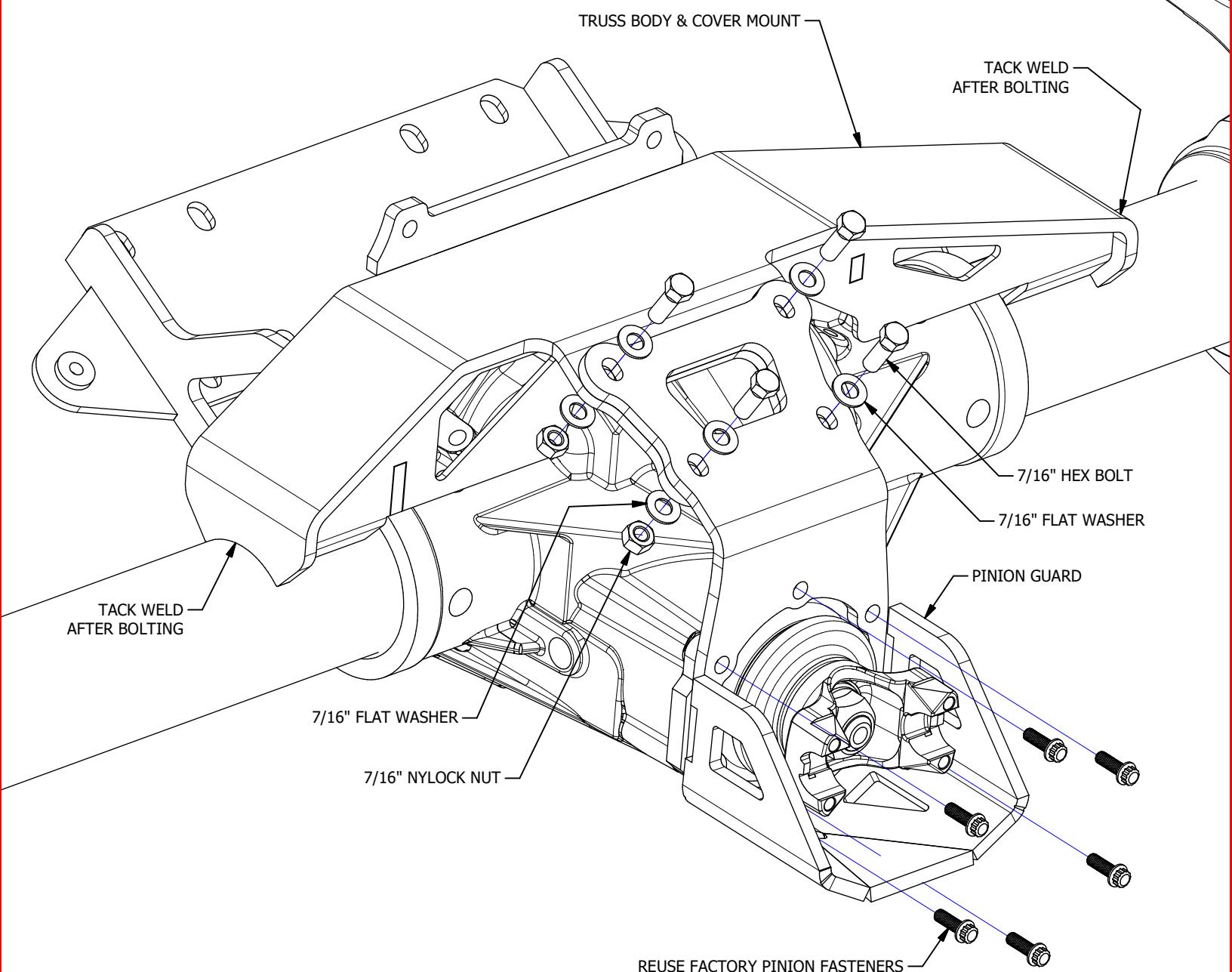
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY STEP 8

**LOOSELY POSITION THE "TRUSS BODY & COVER MOUNT" ONTO AXLE OVER CASTING.
DO NOT WELD.**



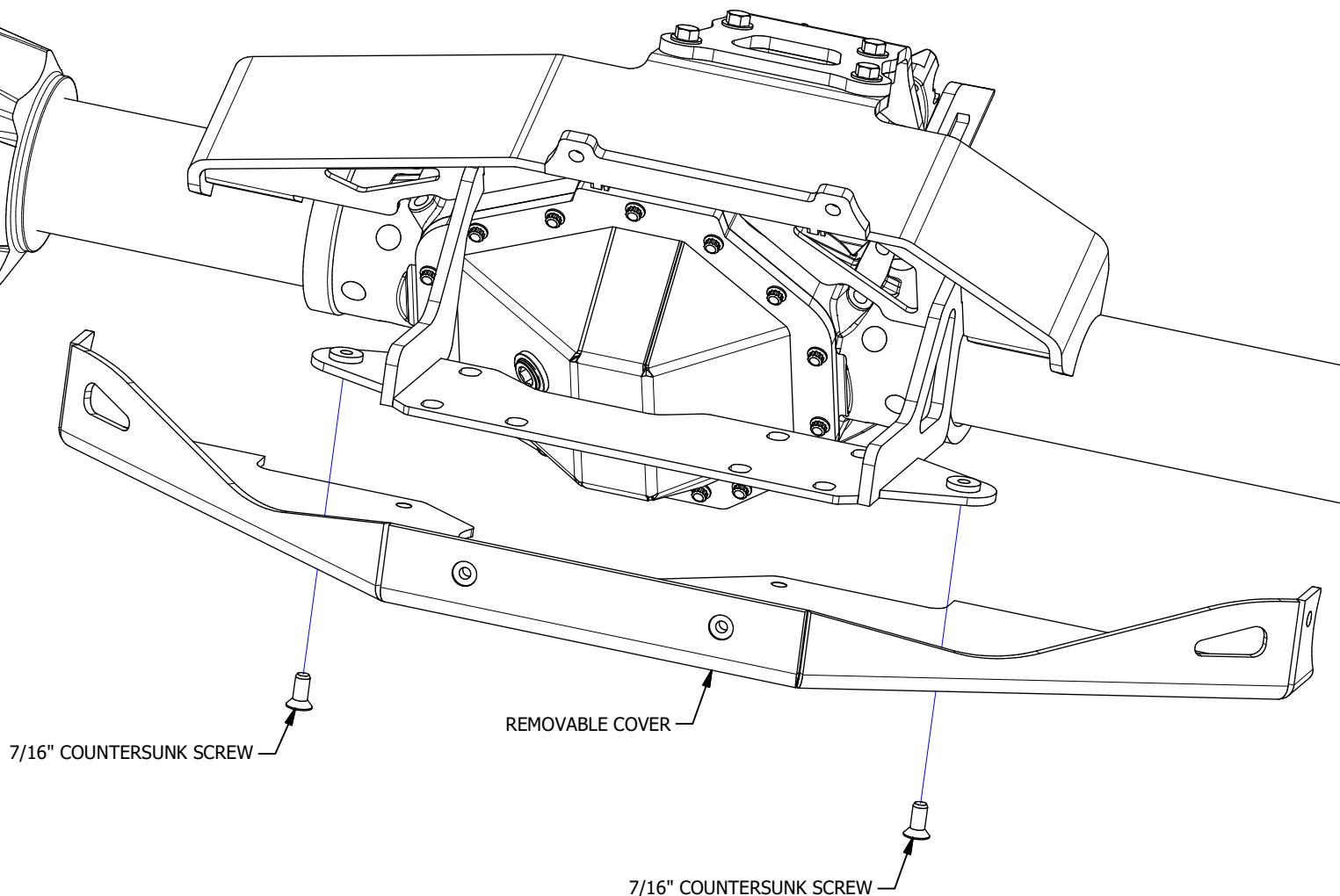
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

**ASSEMBLY
STEP 9****TEMPORARILY REMOVE THE FACTORY FASTENERS FOR THE PINION.****PLACE THE "PINION GUARD" OVER THE PINION & REINSTALL THE FACTORY PINION FASTENERS.****ALIGN THE UPPER HOLES IN THE "PINION GUARD" WITH THE HOLES IN THE "TRUSS BODY & COVER MOUNT" USING THE SUPPLIED 7/16" BOLTS, WASHERS & NYLOCK NUTS.**

MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY STEP 10

INSTALL THE "REMOVABLE COVER" WITH THE "TRUSS BODY & COVER MOUNT" USING TWO (2) 7/16" COUNTERSUNK SCREWS.



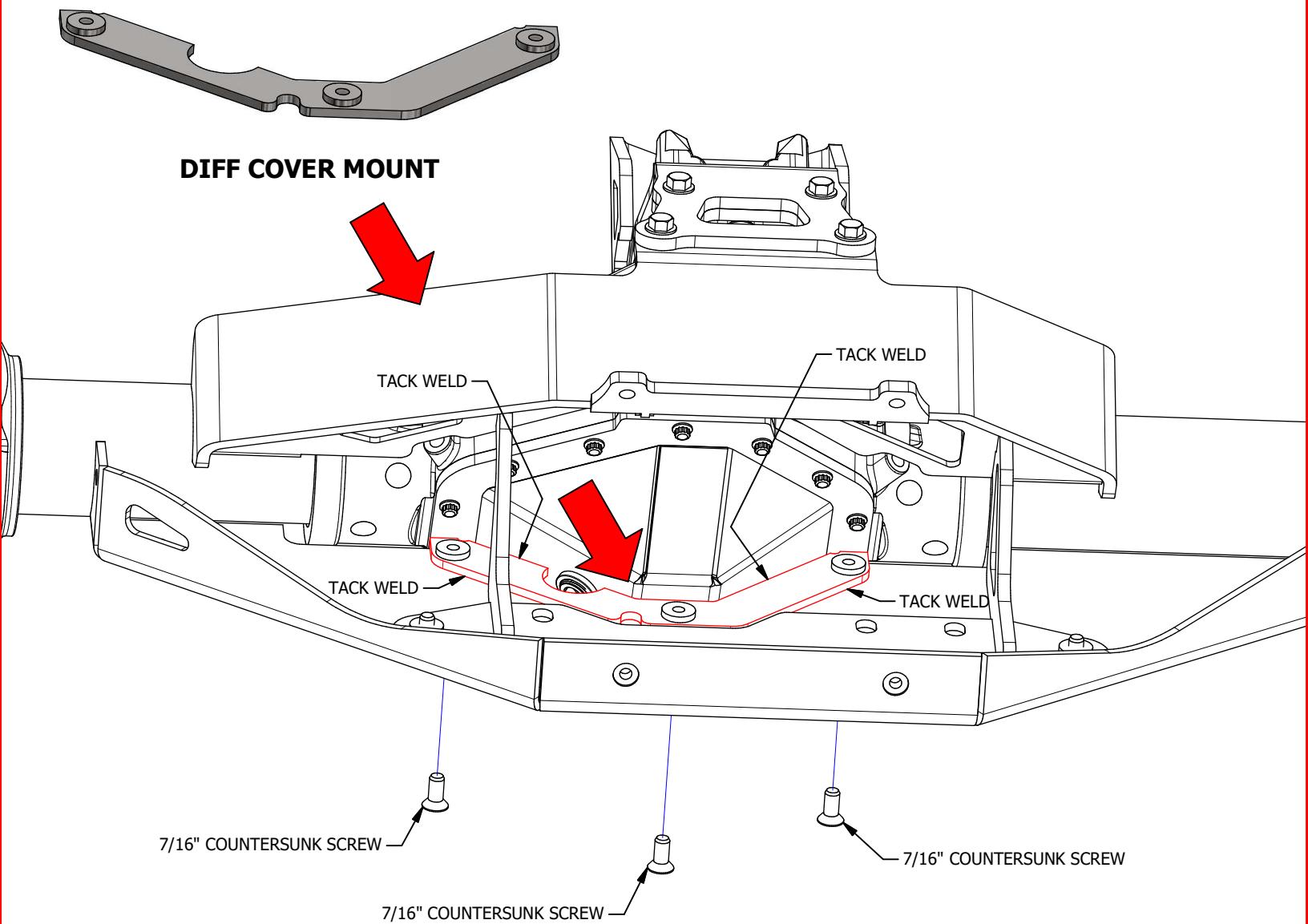
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**ASSEMBLY
STEP 11**

PLACE THE "DIFF COVER MOUNT" AGAINST THE FLAT INSIDE SURFACE OF THE "TRUSS BODY & COVER MOUNT" WITH THE EDGES OF THE PLATE TOUCHING THE DIFF COVER.

INSTALL THREE (3) 7/16" COUNTERSUNK SCREWS TO FASTEN THE "DIFF COVER MOUNT".

TACK WELD THE "DIFF COVER MOUNT" TO THE DIFF COVER.

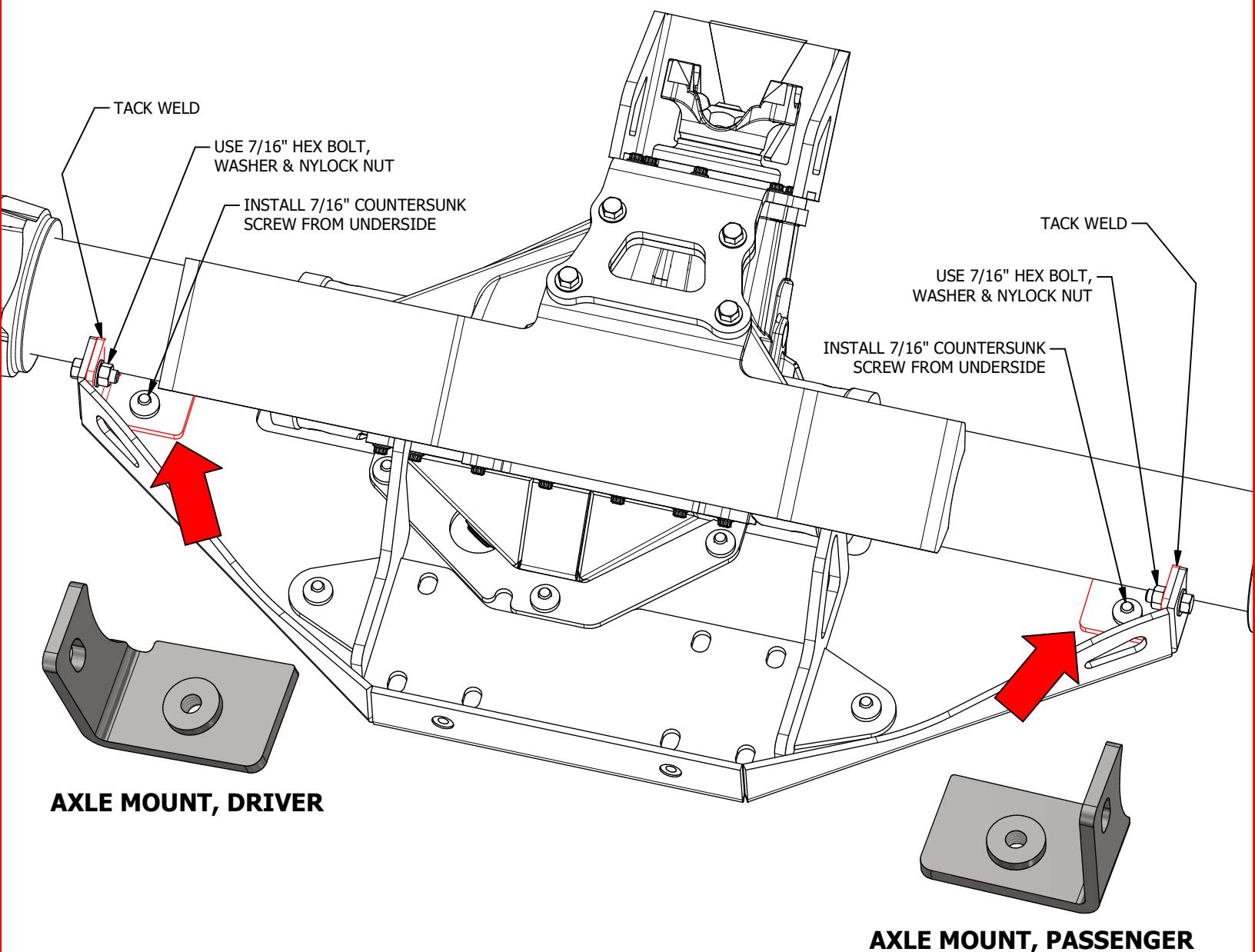


MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

ASSEMBLY STEP 12

INSTALL BOTH "AXLE MOUNTS" USING THE SUPPLIED 7/16" FASTENERS WHERE SHOWN.

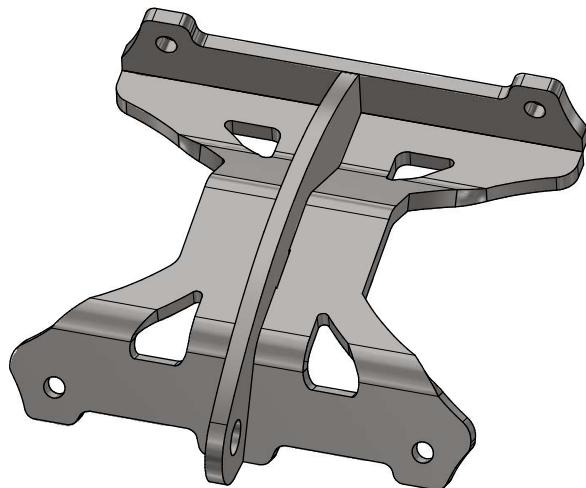
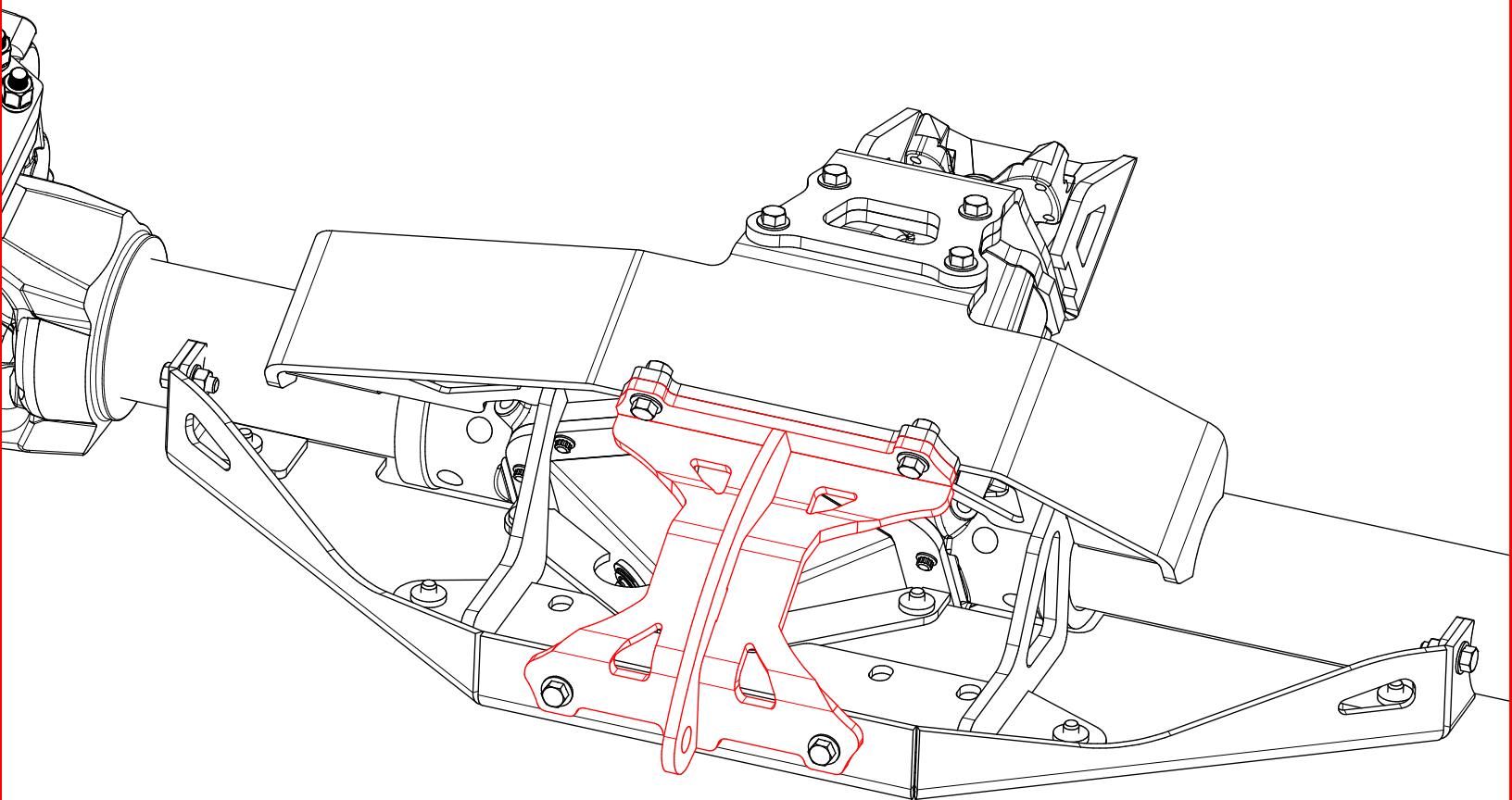
TACK WELD EACH "AXLE MOUNT" TO THE AXLE.



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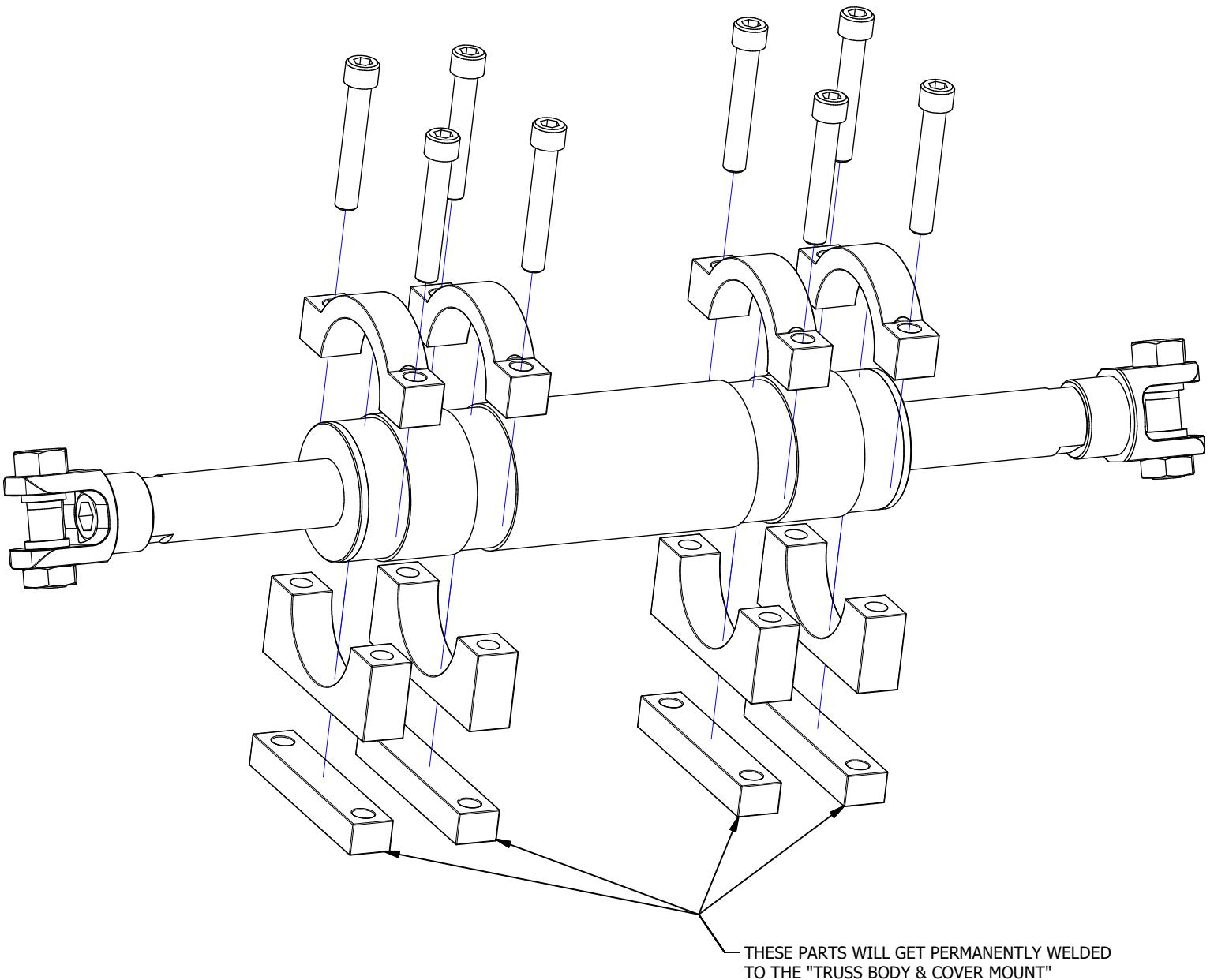
ASSEMBLY STEP 13

INSTALL THE "STEERING RAM COVER" TEMPORARILY TO TEST FITMENT. USE 7/16" FASTENERS.



STEERING RAM COVER

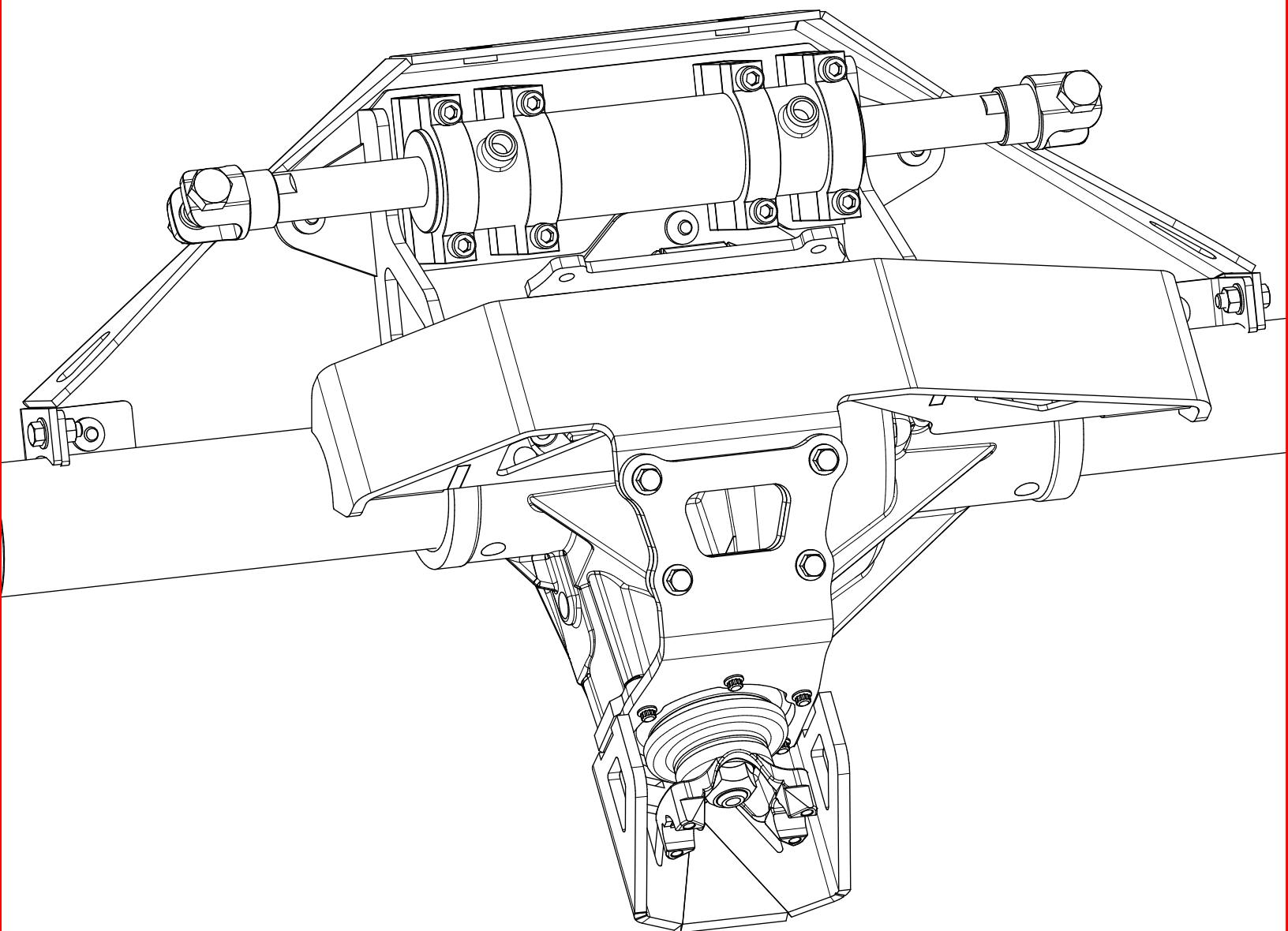
MB4119 - Assembly ECGS 14 Bolt Rear Steer Axle Truss

**ASSEMBLY
STEP 14****PREASSEMBLE YOUR STEERING RAM COMPONENTS.**

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ASSEMBLY STEP 15

PLACE THE ASSEMBLED STEERING RAM COMPONENTS INTO THE "TRUSS BODY & COVER MOUNT".



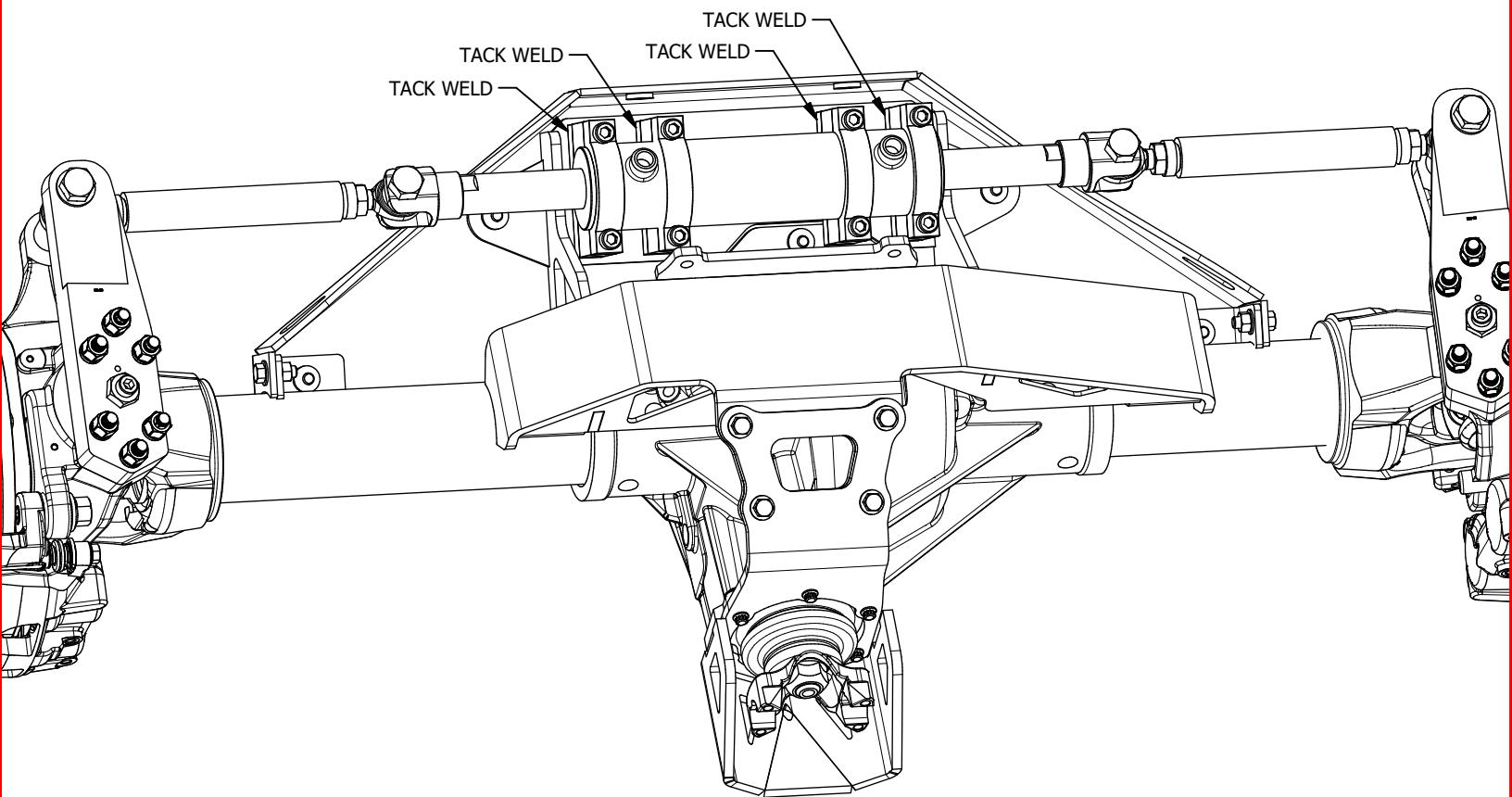
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ASSEMBLY STEP 16

ASSEMBLE YOUR STEERING TIE RODS (NOT SUPPLIED).

POSITION THE STEERING RAM WHERE YOU WANT IT, CYCLE YOUR STEERING TO TEST THE FUNCTION, THEN TACK WELD THE LOWER BLOCKS TO THE "TRUSS BODY & COVER MOUNT".

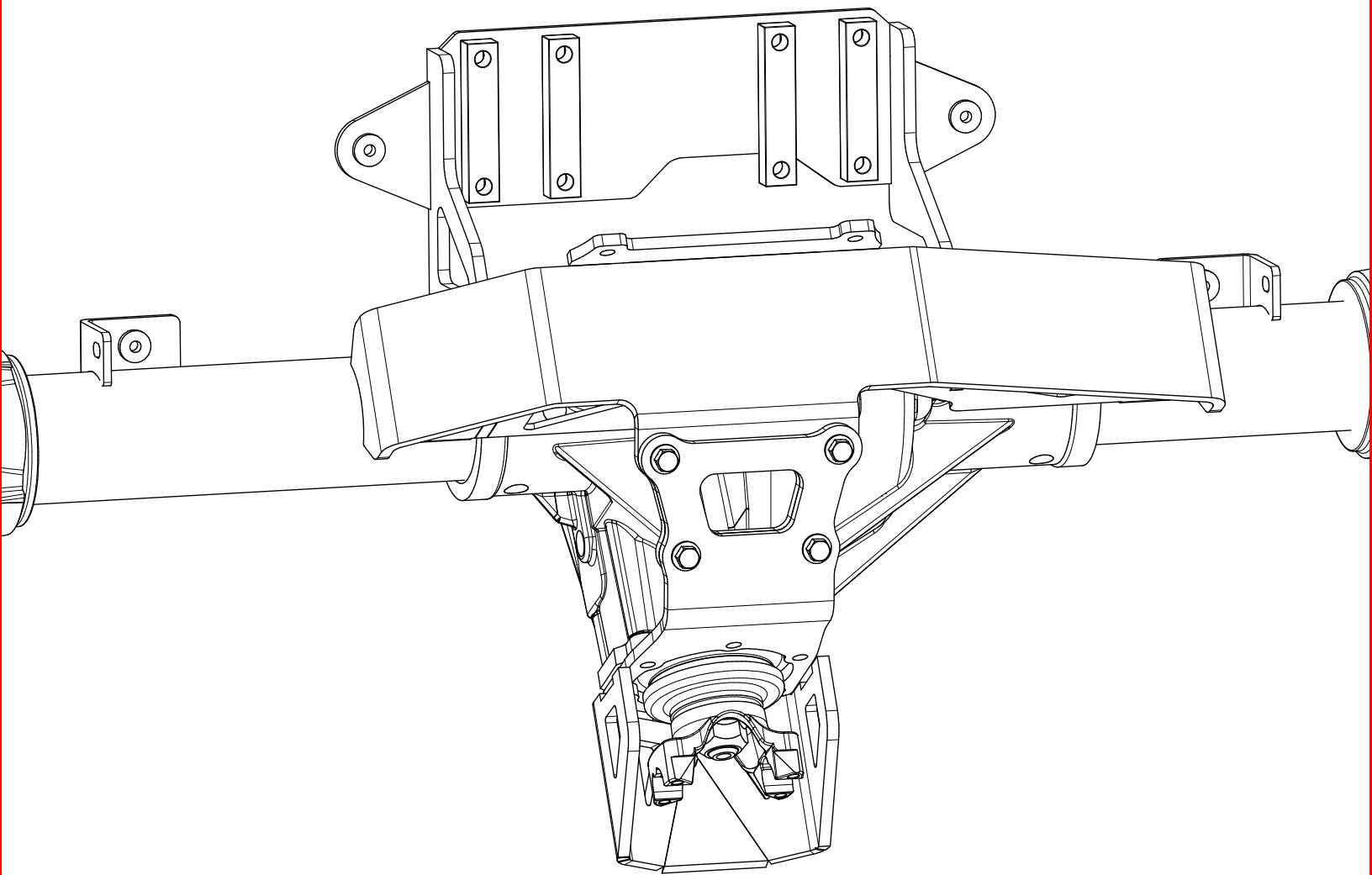
REMOVE THE STEERING COMPONENTS & "REMOVABLE COVER" LEAVING THE TACK WELDED BLOCKS IN POSITION.



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ASSEMBLY STEP 17

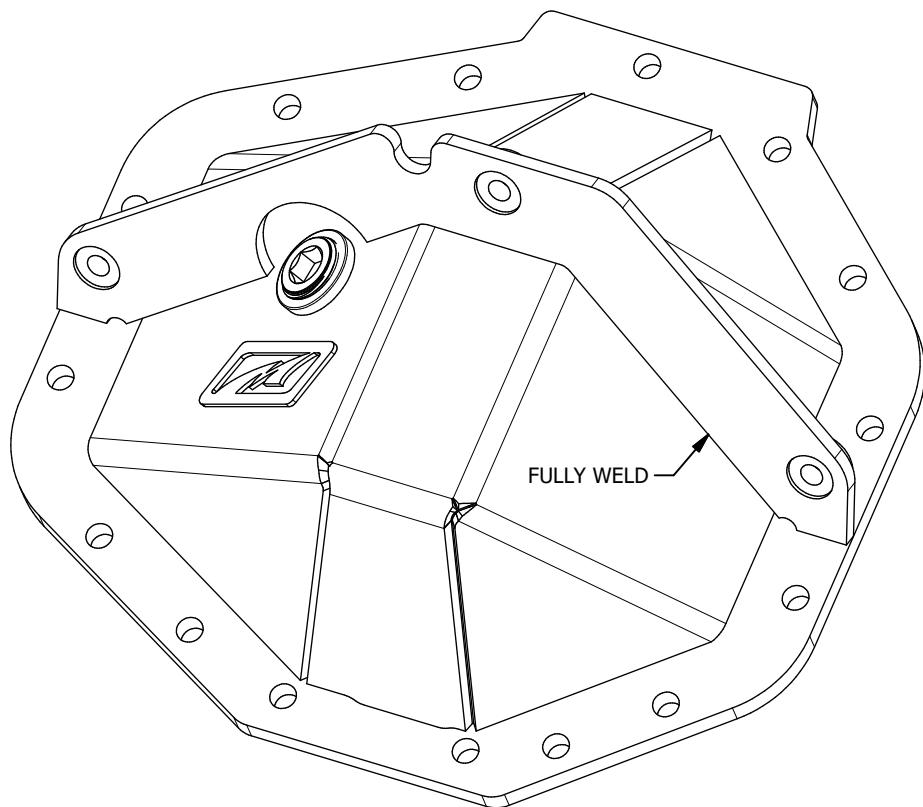
FULLY WELD ALL TACK WELD COMPONENTS.



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ASSEMBLY STEP 18

FULLY WELD THE "DIFF COVER MOUNT" TO THE DIFF COVER.



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ASSEMBLY STEP 19

PAINT & REASSEMBLE ALL COMPONENTS.

