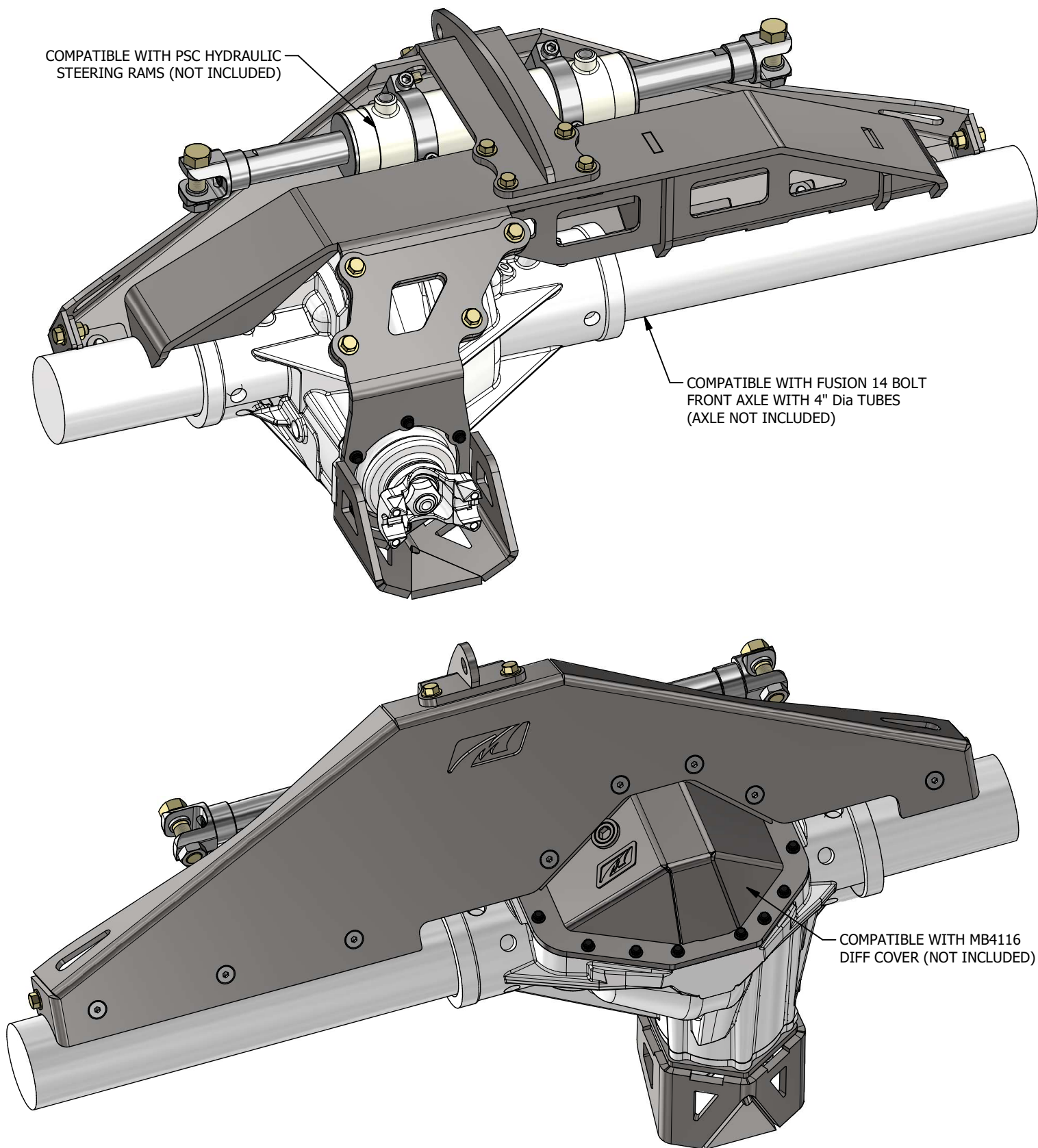


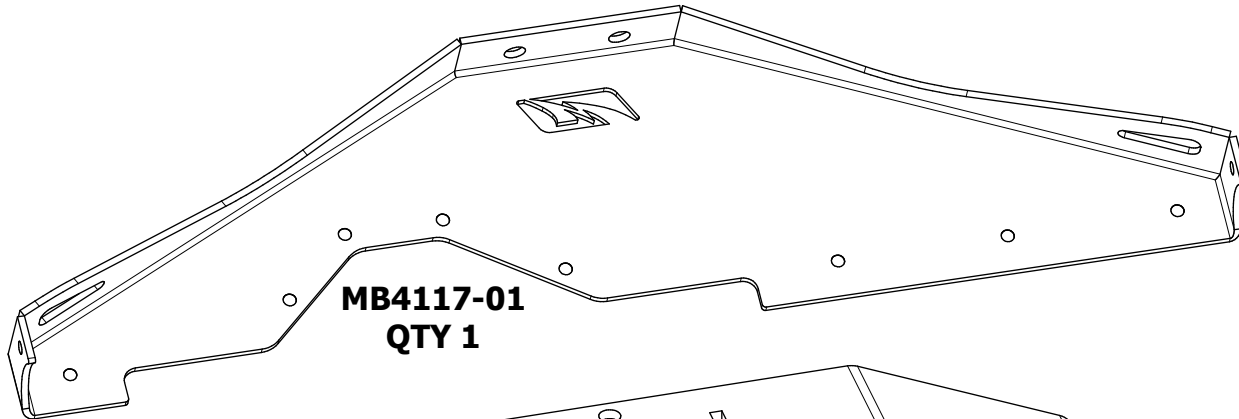
MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY INSTRUCTIONS

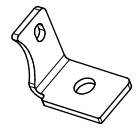


MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

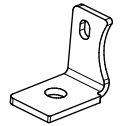
CONTENTS



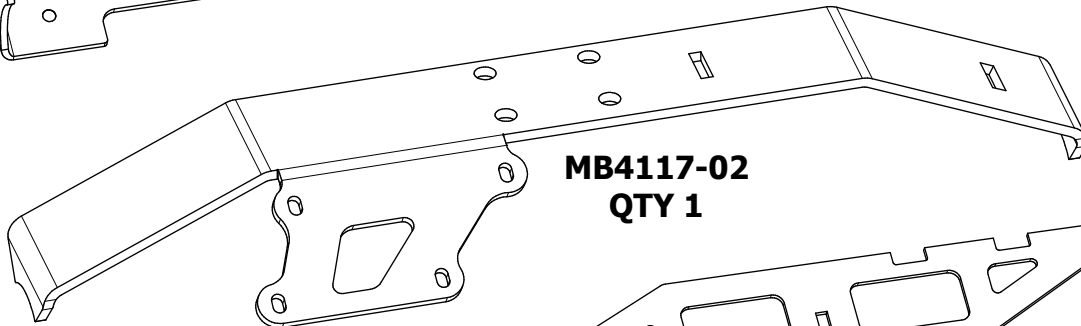
MB4117-01
QTY 1



MB4117-07
QTY 1



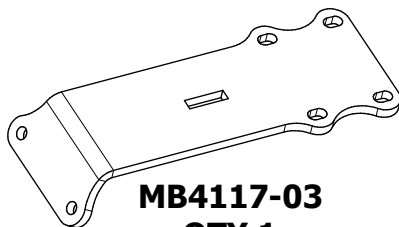
MB4117-07_MIR
QTY 1



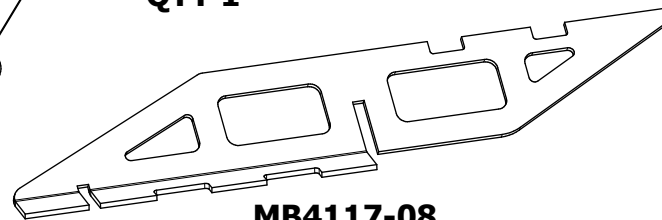
MB4117-02
QTY 1



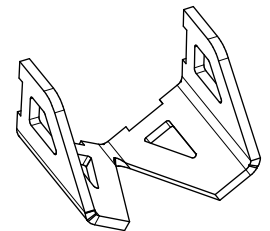
MB4117-09
QTY 1



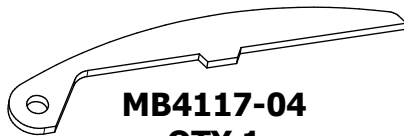
MB4117-03
QTY 1



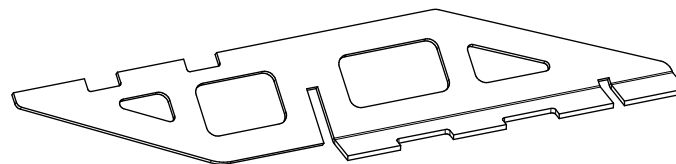
MB4117-08
QTY 1



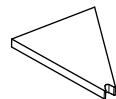
MB4117-11
QTY 1



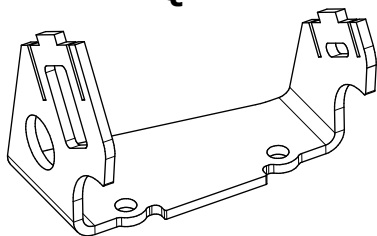
MB4117-04
QTY 1



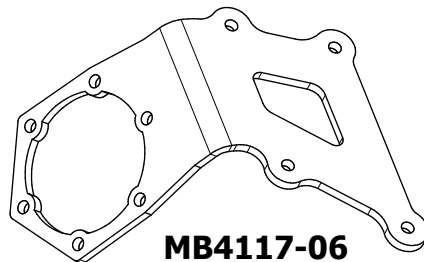
MB4117-13
QTY 1



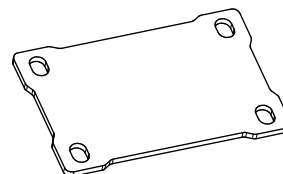
MB4117-12
QTY 1



MB4117-05
QTY 1



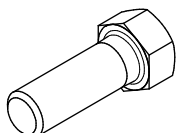
MB4117-06
QTY 1



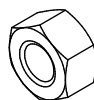
MB4117-10
QTY 1



MB4117-14
QTY 2



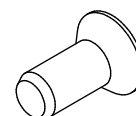
HEX BOLT
7/16\"-14 UNC x 1-1/4\"
QTY 12



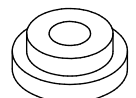
HEX NUT
7/16\"-14 UNC
QTY 6



FLAT WASHER
7/16\"
QTY 18



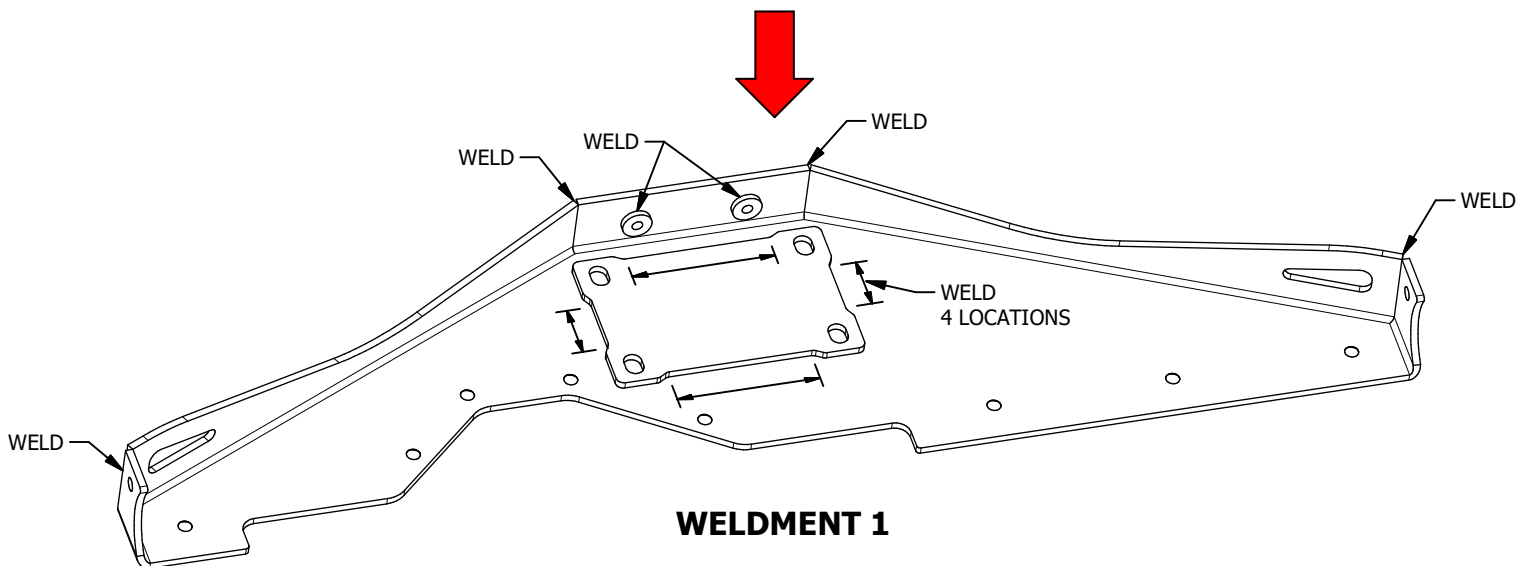
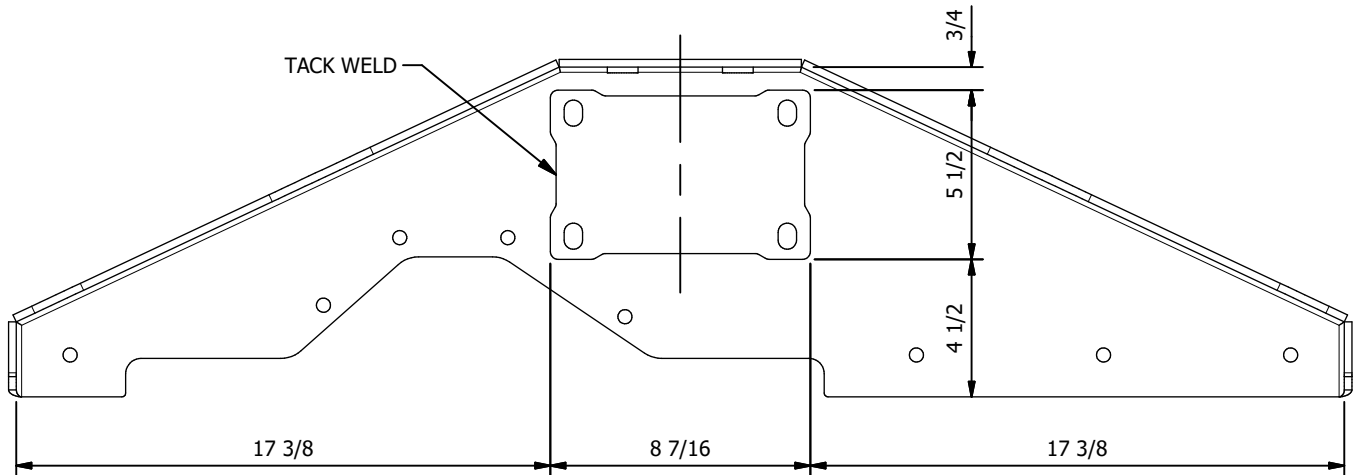
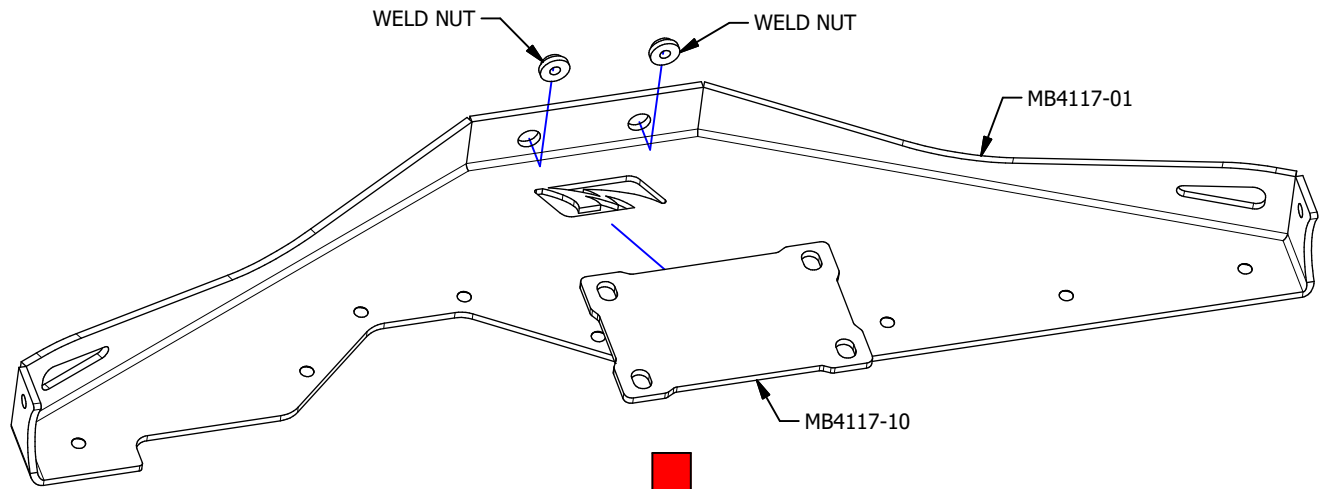
COUNTERSUNK SCREW
7/16\"-14 UNC x 1.0\"
QTY 8



WELD NUT
7/16\"-14 UNC
QTY 18

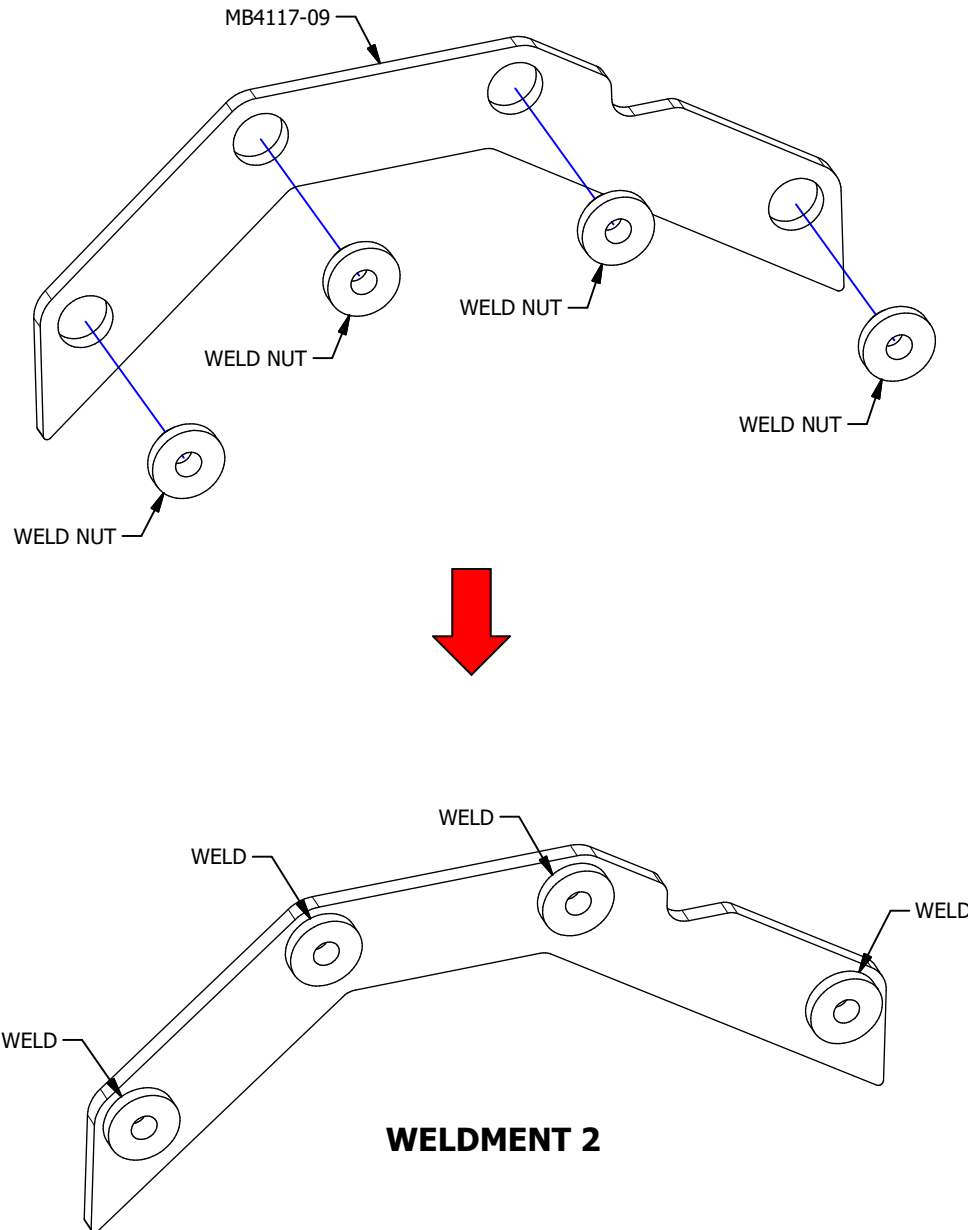
MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 1



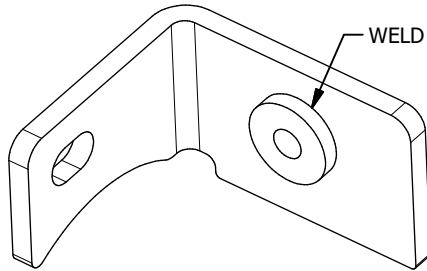
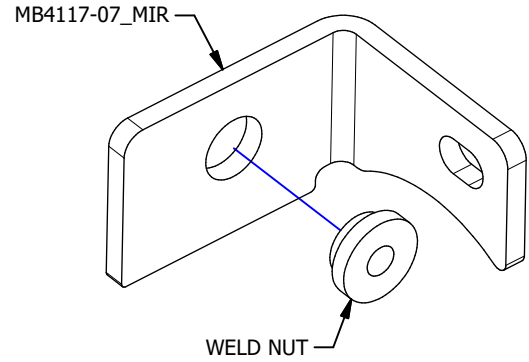
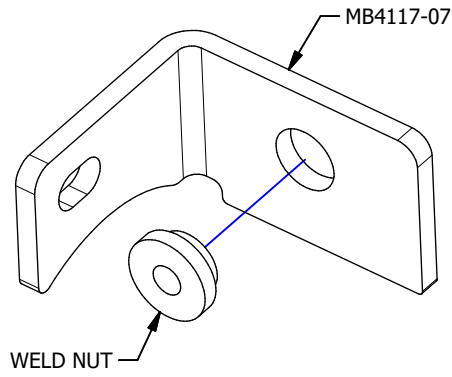
MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 2

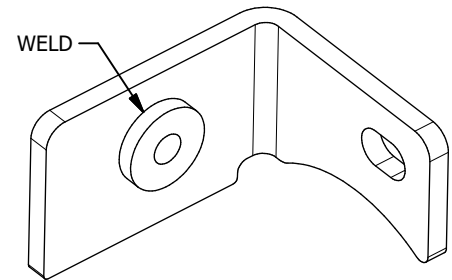


MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 3



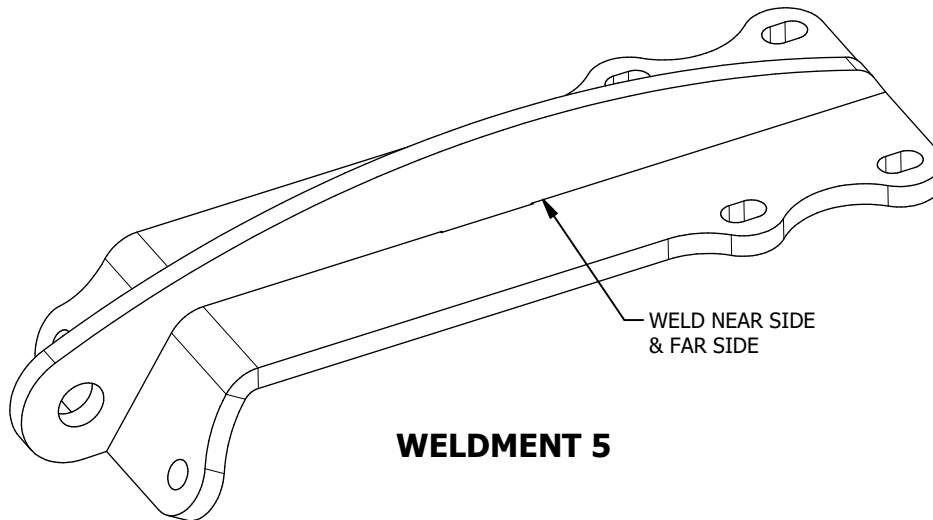
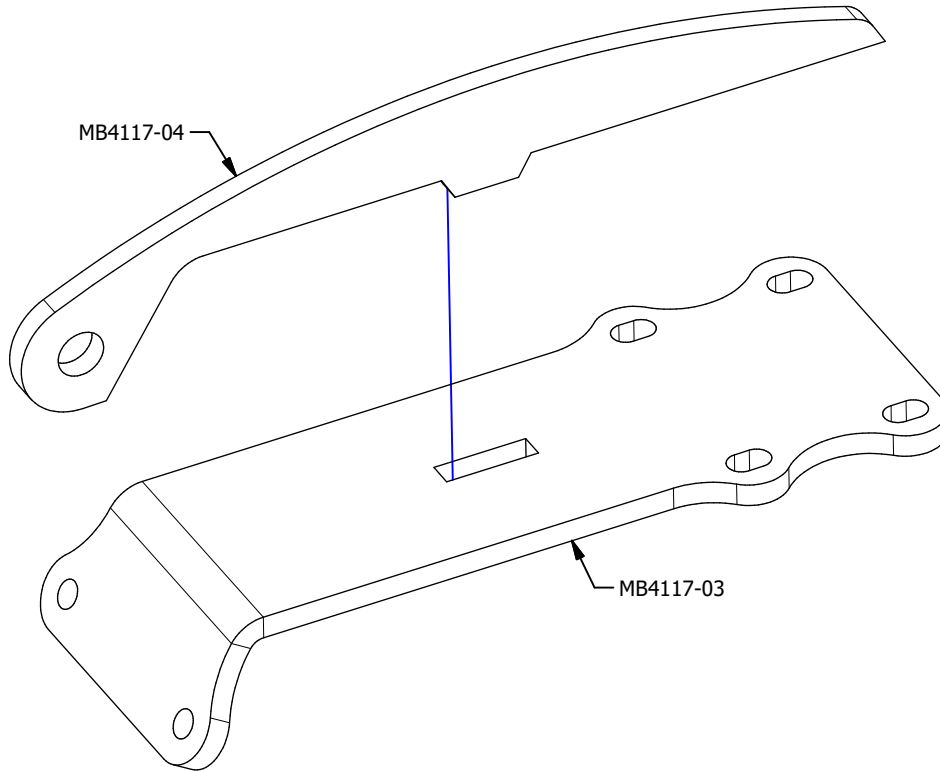
WELDMENT 3



WELDMENT 4

MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

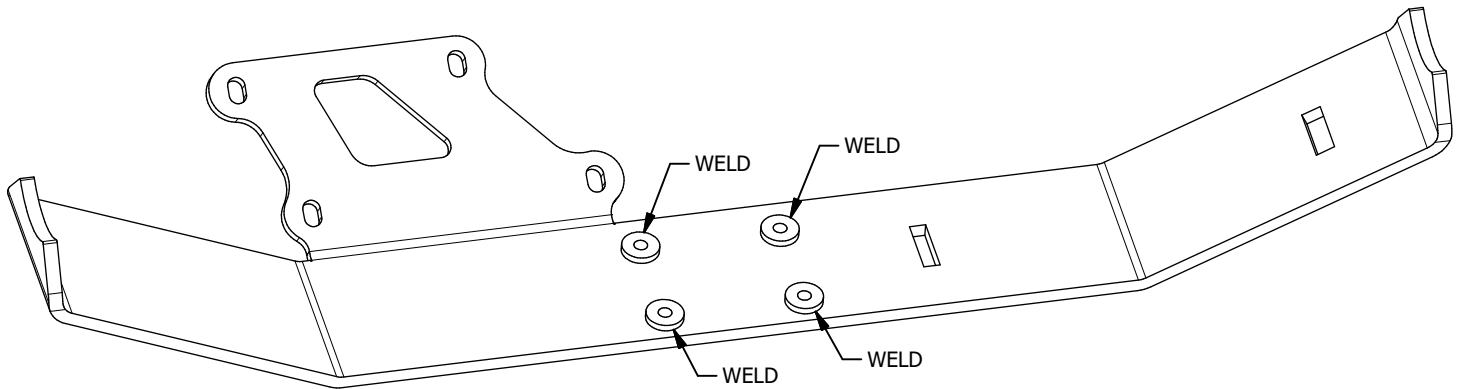
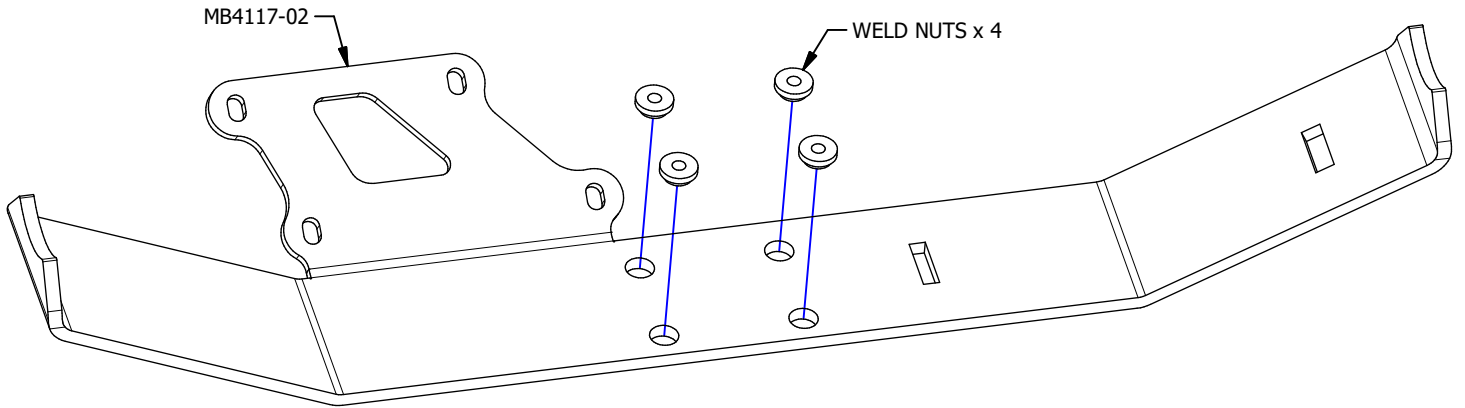
ASSEMBLY STEP 4



WELDMENT 5

MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

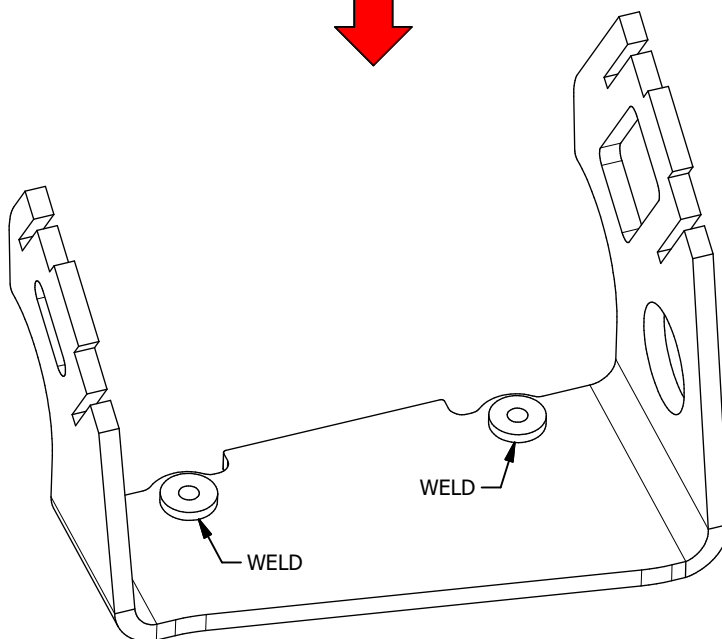
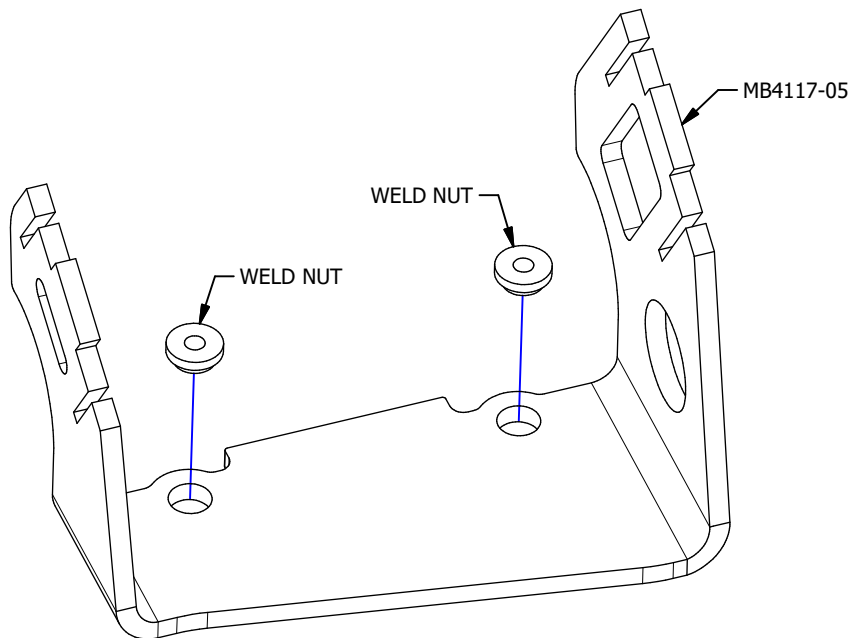
ASSEMBLY STEP 5



WELDMENT 6A

MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

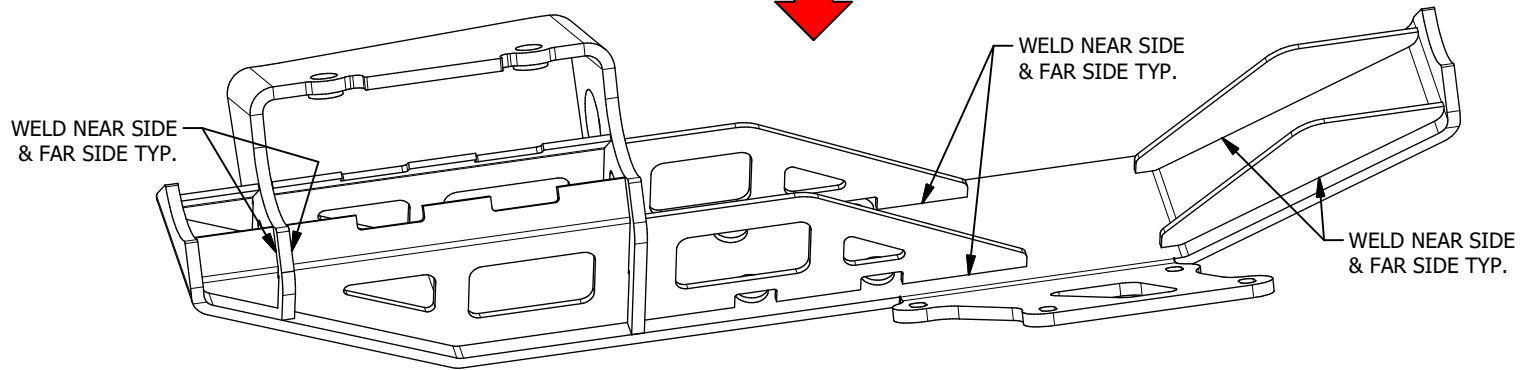
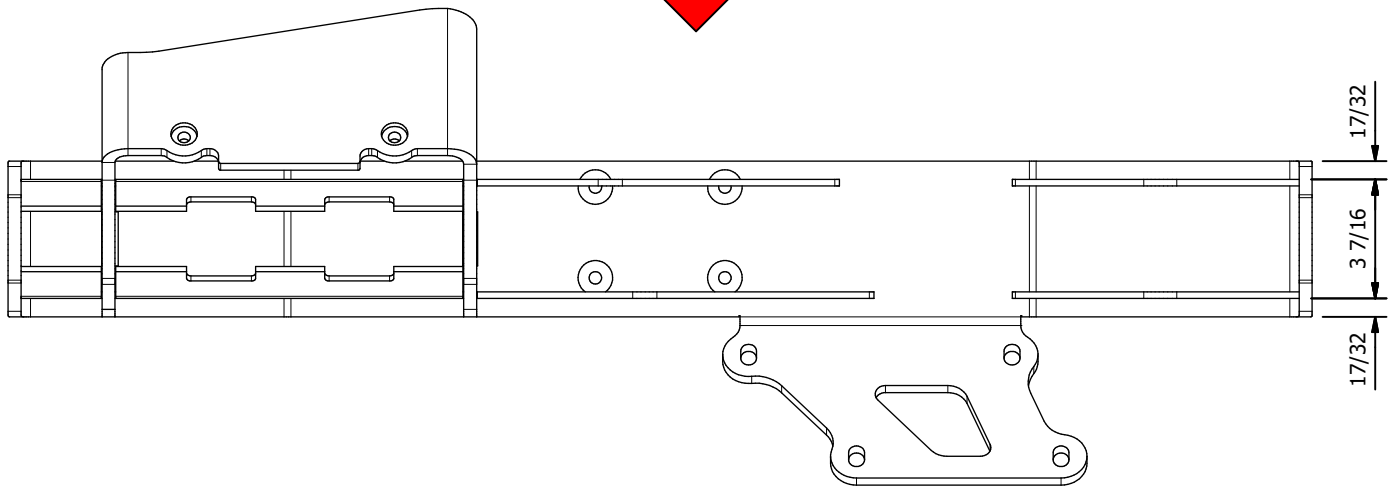
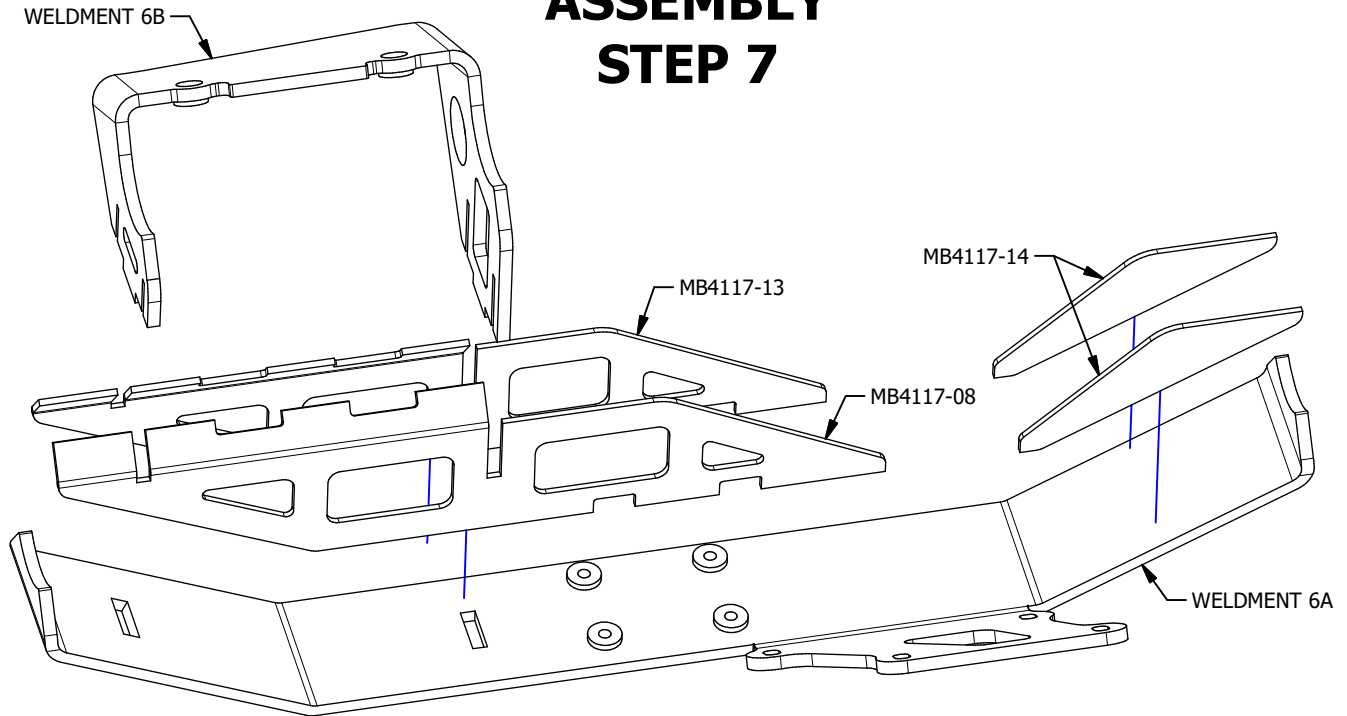
ASSEMBLY STEP 6



WELDMENT 6B

MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

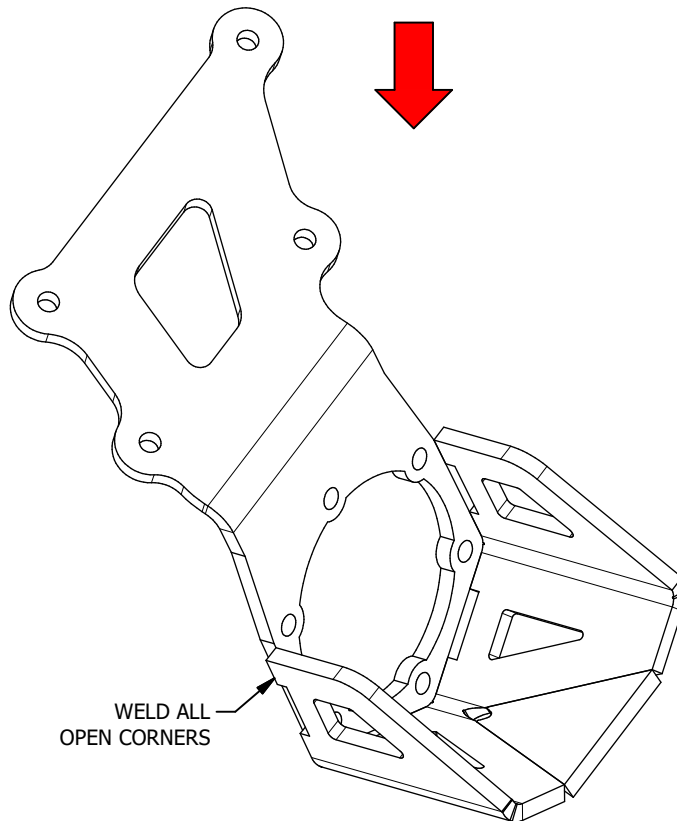
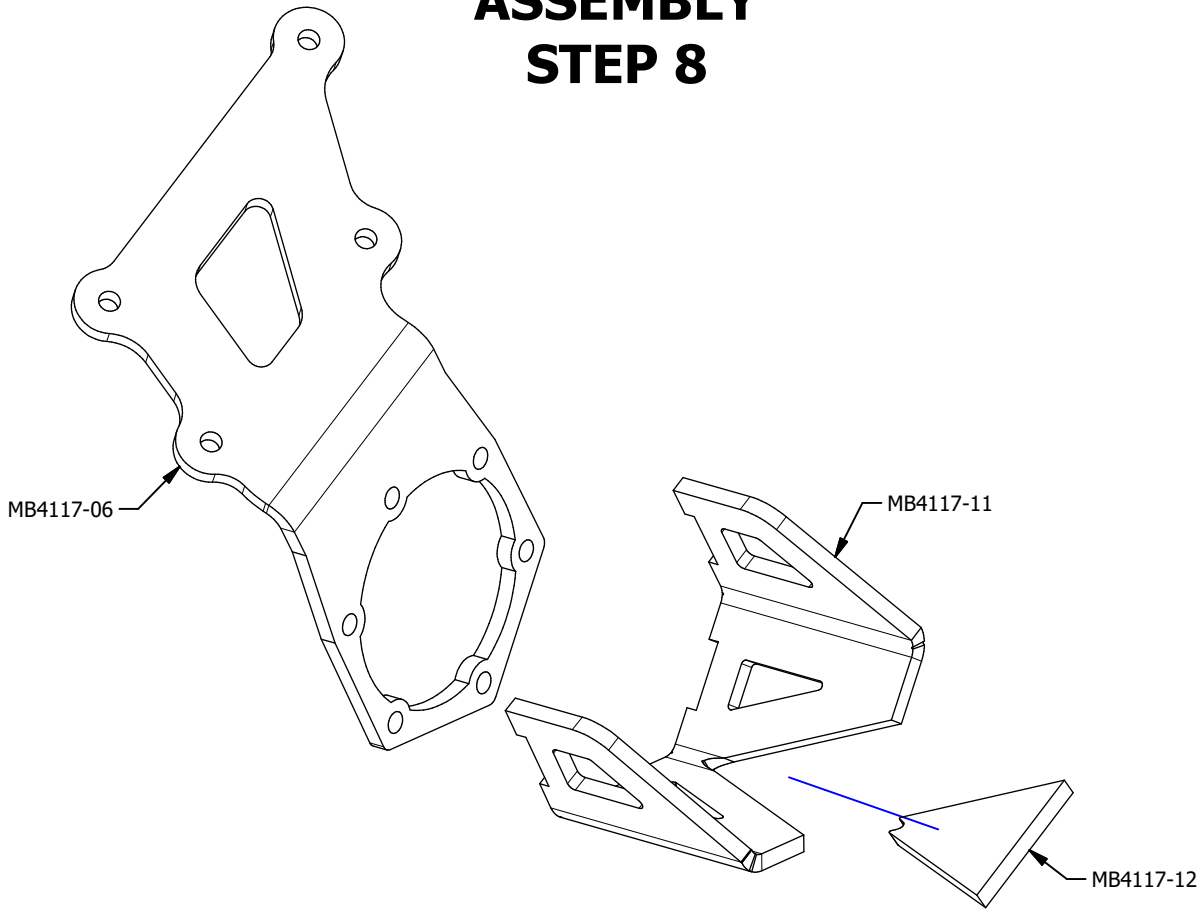
ASSEMBLY STEP 7



WELDMENT 6

MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

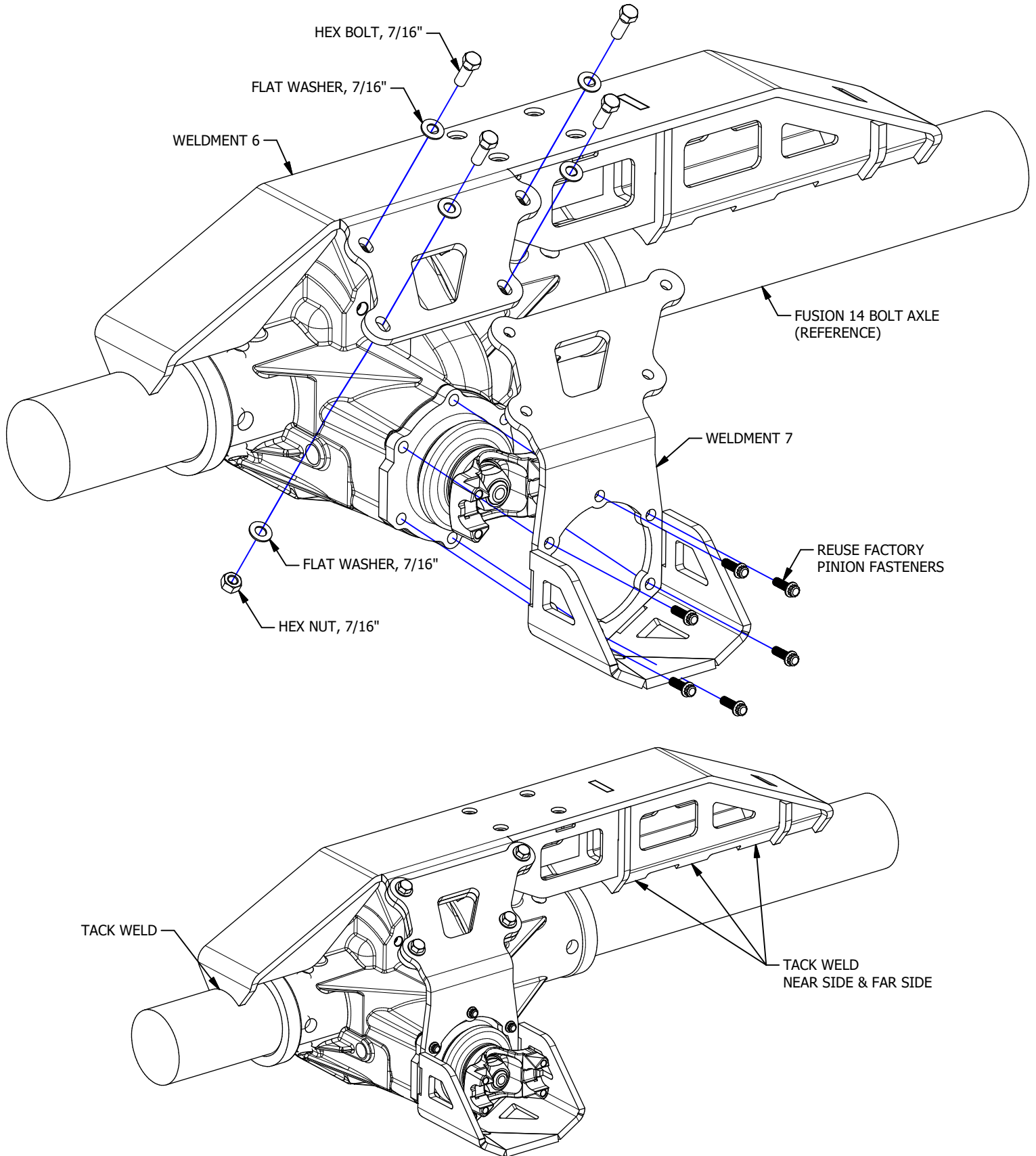
ASSEMBLY STEP 8



WELDMENT 7

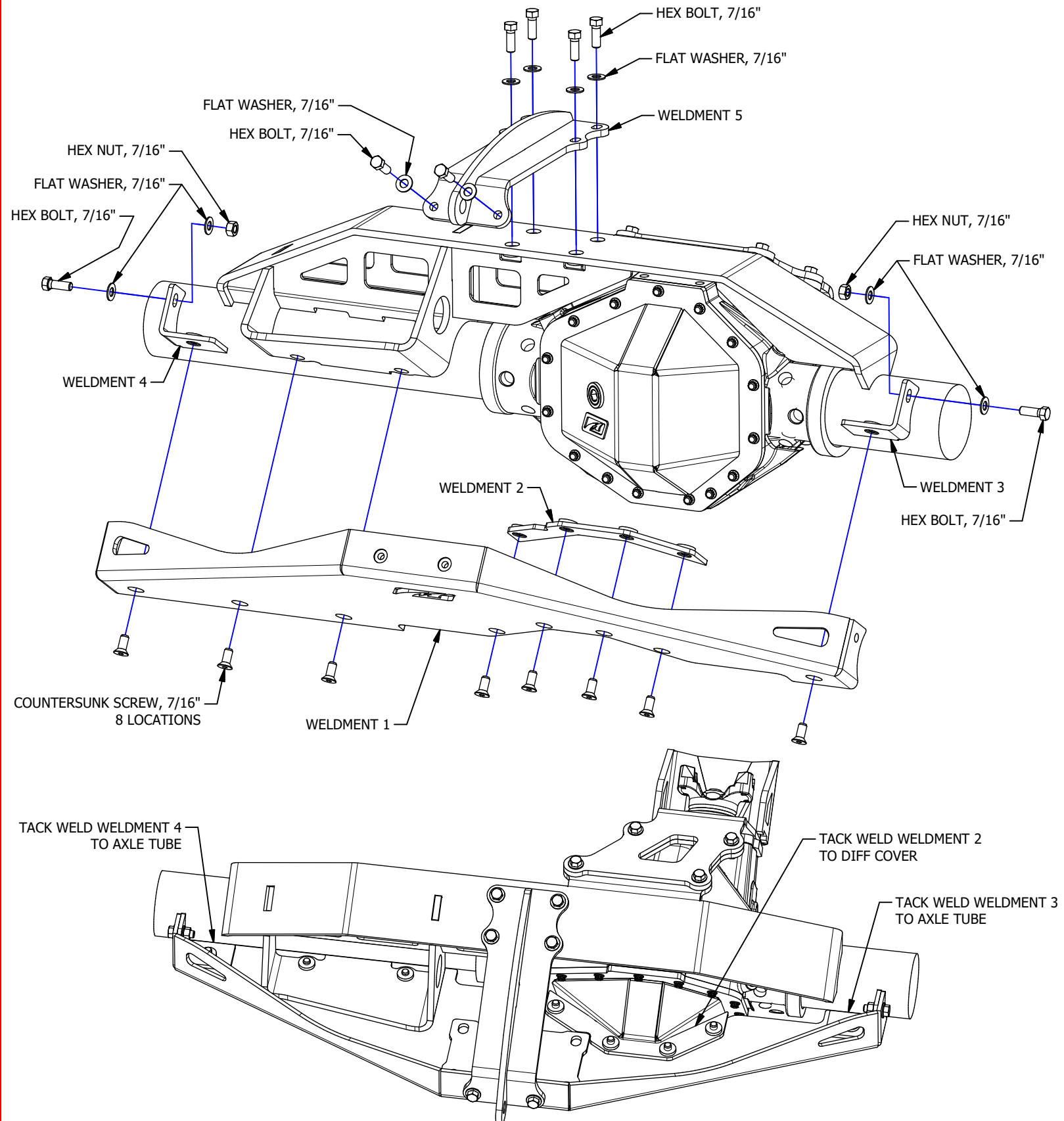
MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 9



MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

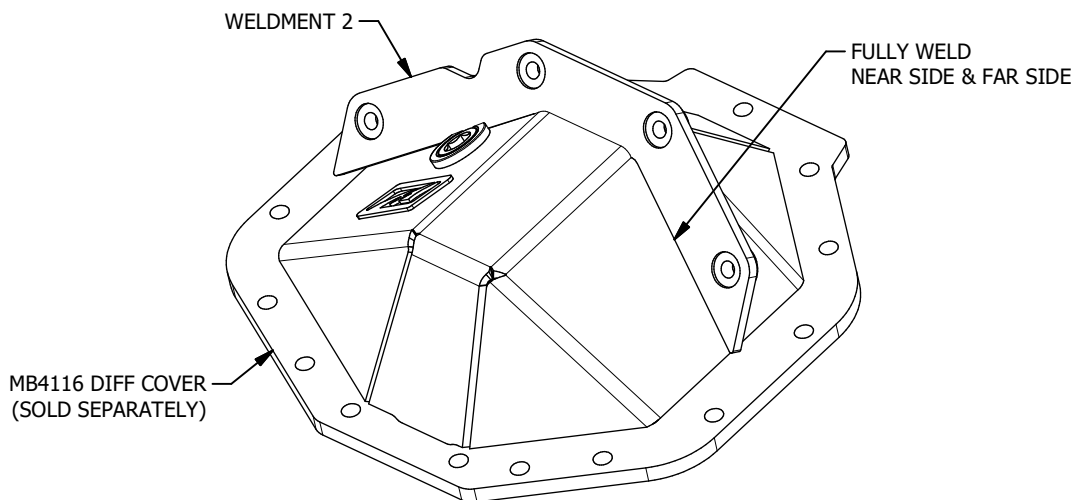
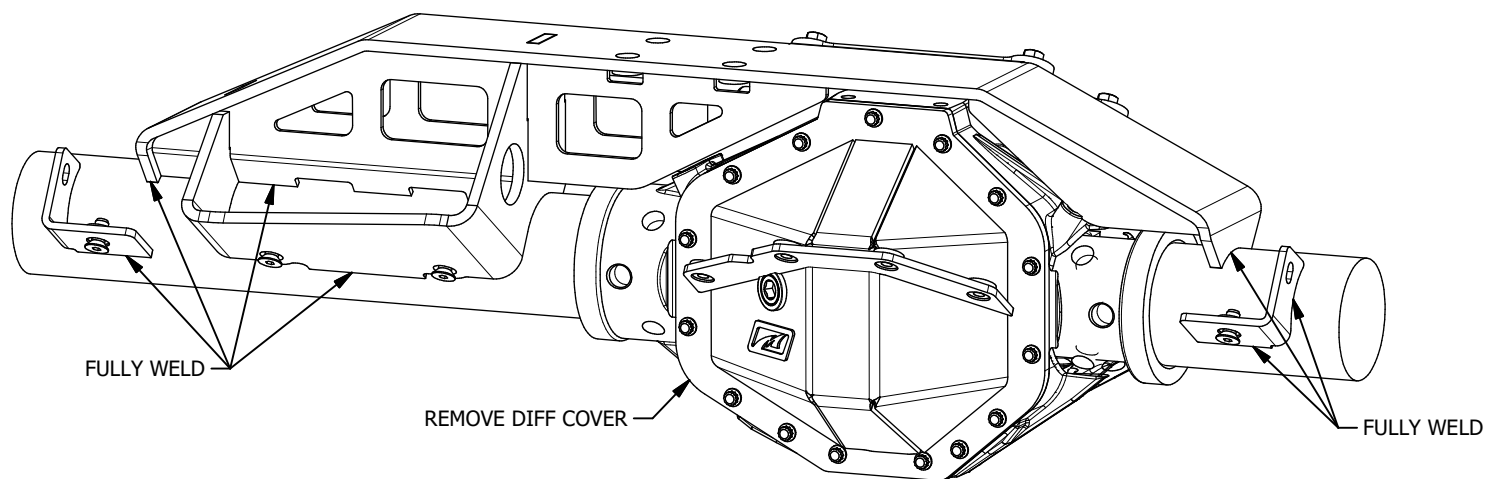
ASSEMBLY STEP 10



MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 11

REMOVE WELDMENT 1 & WELDMENT 5



MB4117 - Assembly Front Axle Truss for Fusion 14 Bolt

ASSEMBLY STEP 12

REASSEMBLE WELDMENT 1 & DIFF COVER WITH TRUSS (DO NOT ASSEMBLE WELDMENT 5)

WELDMENT 5 NOT
ASSEMBLED AT THIS TIME

WELDMENT 1

DIFF COVER

FASTENERS INCLUDED WITH PSC RAM

PSC HYDRAULIC STEERING RAM
(REFERENCE)

THESE BLOCKS GET WELDED
TO TRUSS WELDMENT 1

ASSEMBLE & POSITION STEERING RAM THEN WELD LOWER BLOCKS TO WELDMENT 1