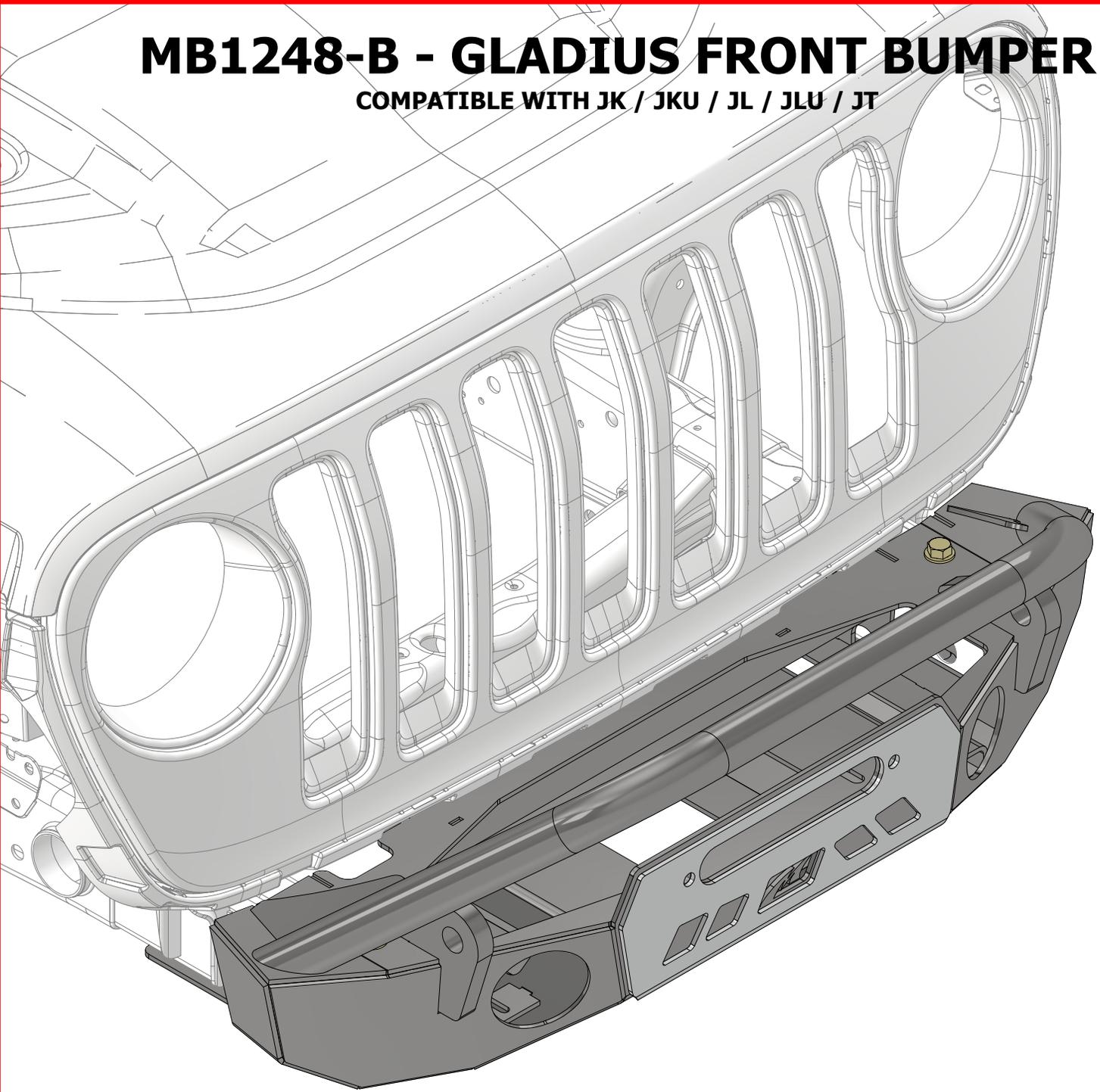


**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

**MB1248-B - GLADIUS FRONT BUMPER**

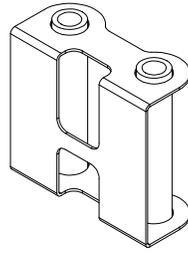
COMPATIBLE WITH JK / JKU / JL / JLU / JT



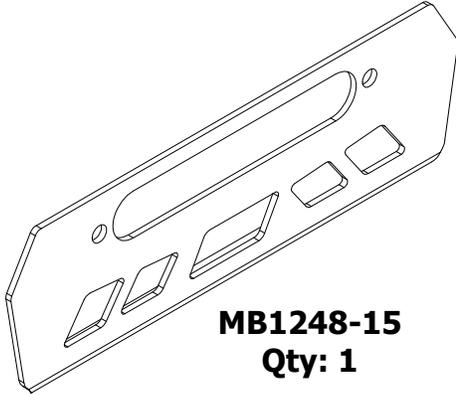
**ASSEMBLY INSTRUCTIONS**

**MB1248-B - Shipping Gladius Frame Chop Front Bumper**

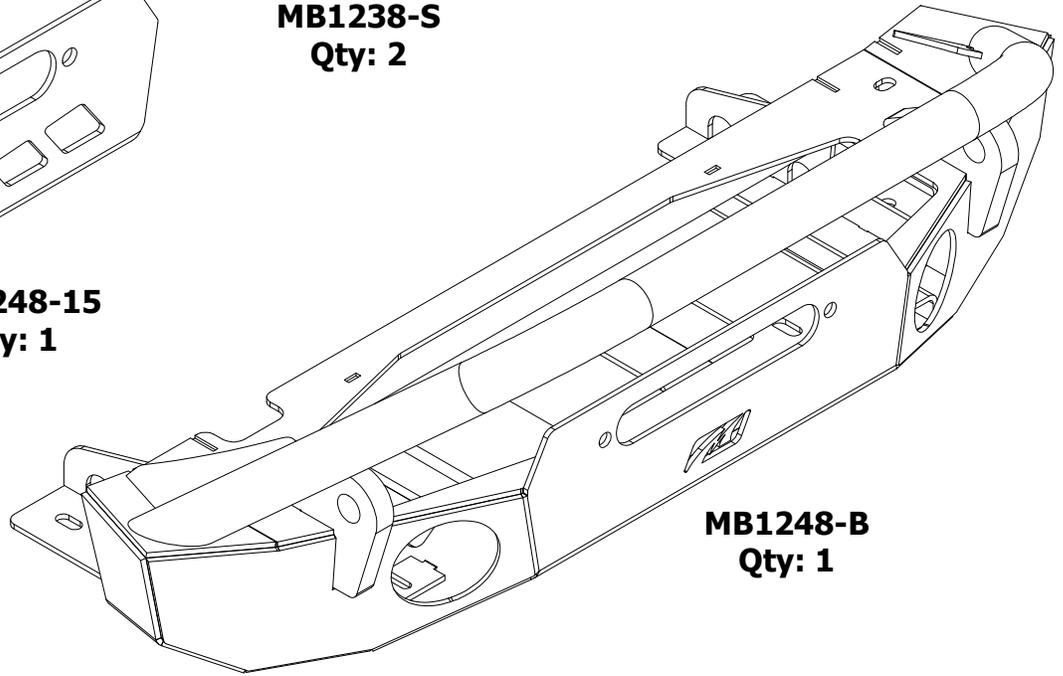
**CONTENTS**



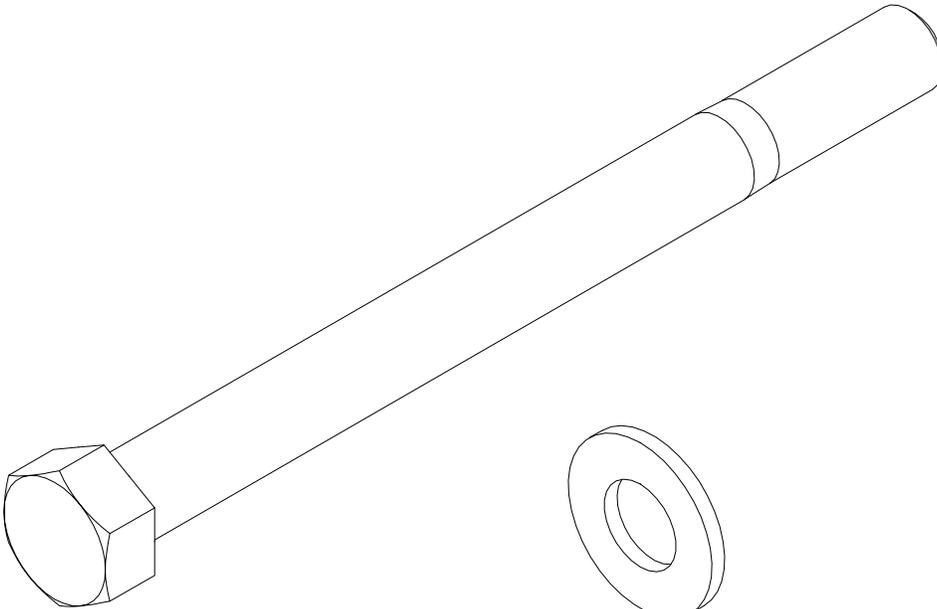
**MB1238-S**  
Qty: 2



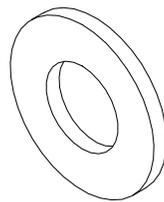
**MB1248-15**  
Qty: 1



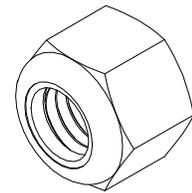
**MB1248-B**  
Qty: 1



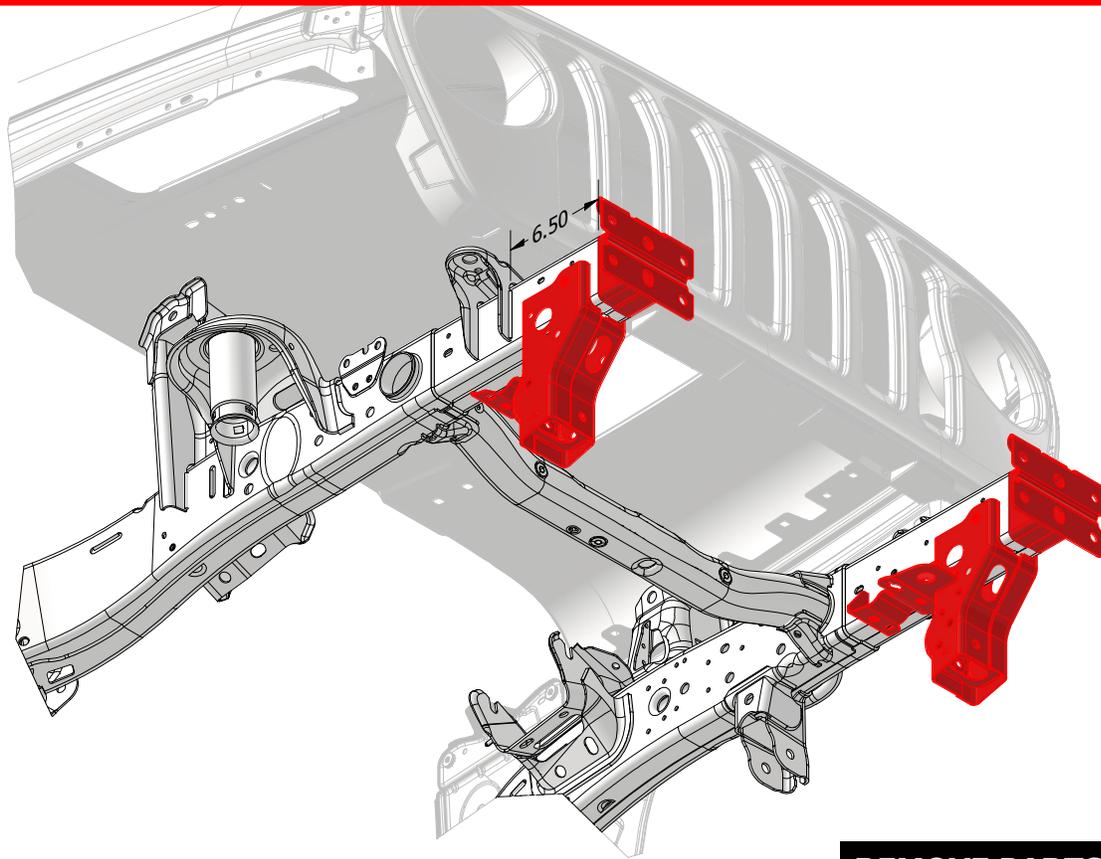
**1/2"-13 x 6" Hex Bolt**  
Qty: 4



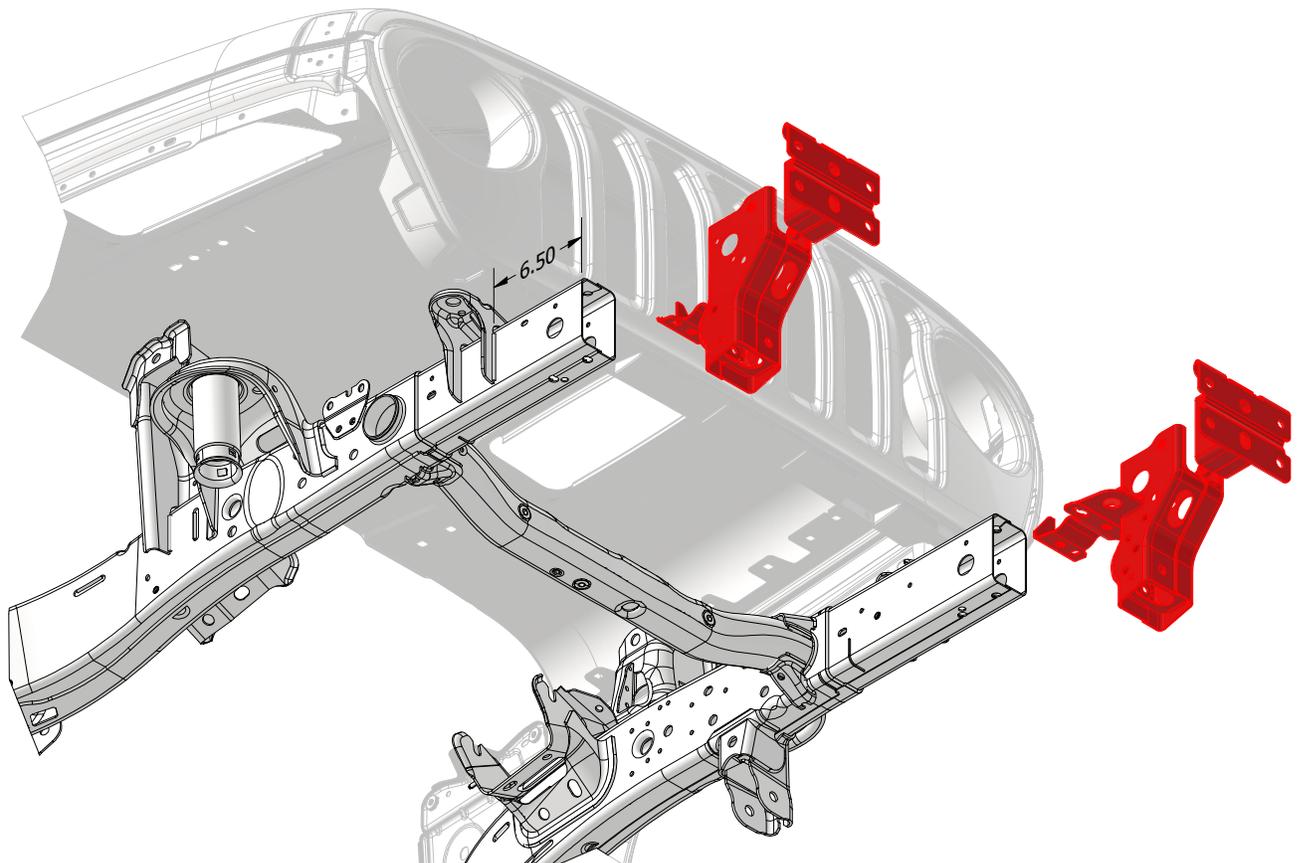
**1/2" Flat Washer**  
Qty: 8

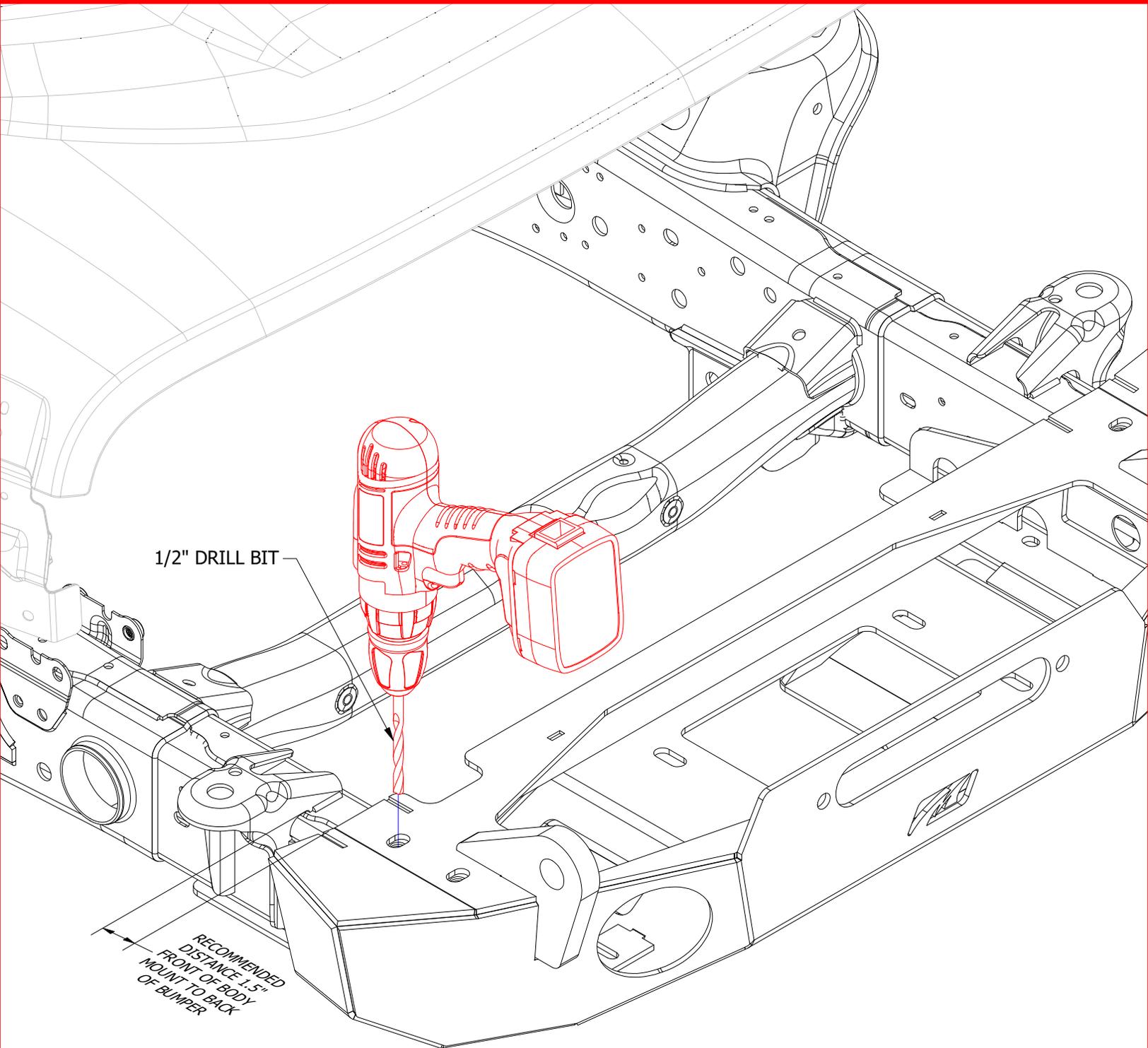


**1/2"-13 - Nylon Locknut**  
Qty: 4

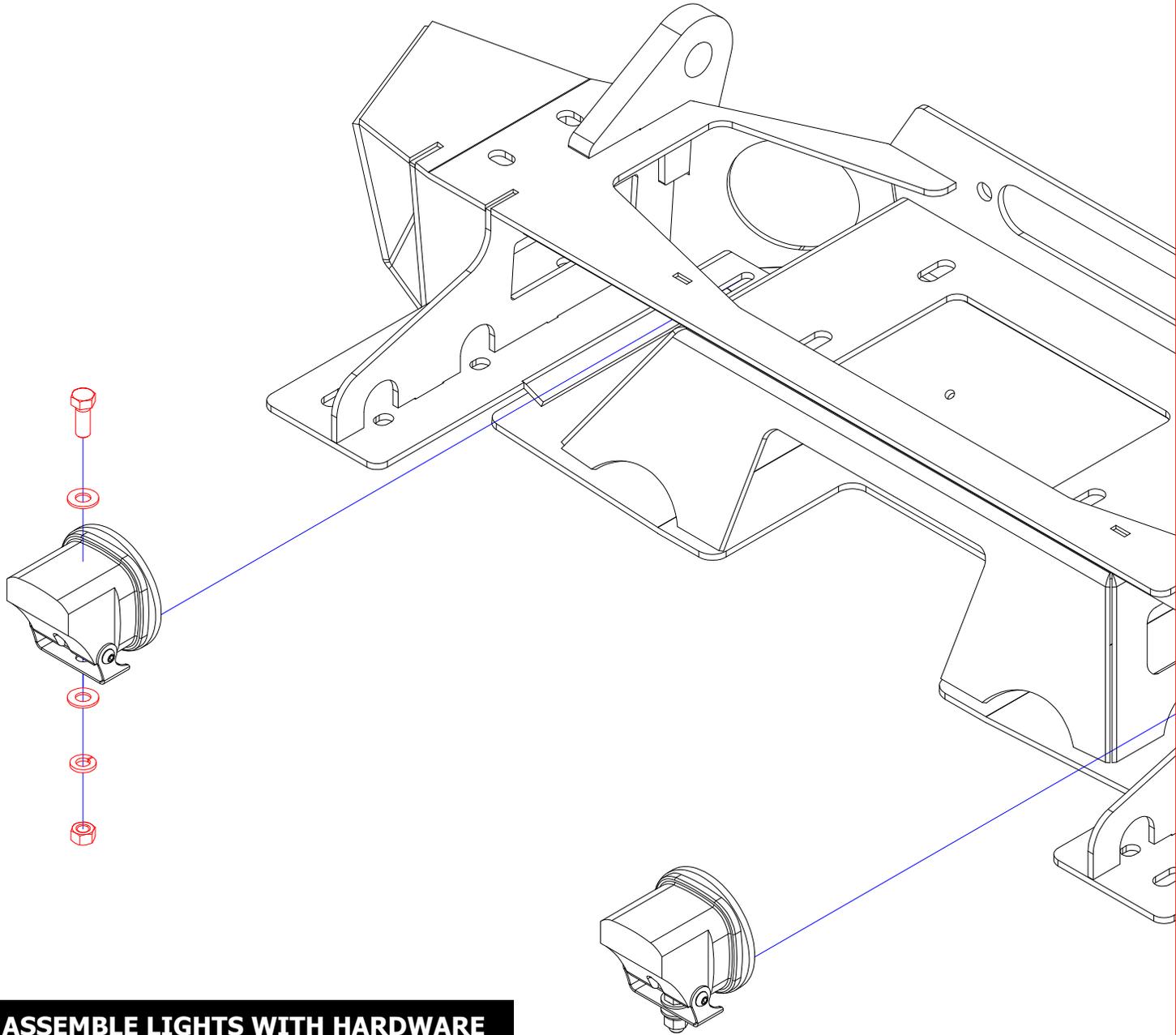
**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

**REMOVE PARTS HIGHLIGHTED  
IN RED, MEASURE 6.5" FROM  
FRONT OF BODY MOUNT**



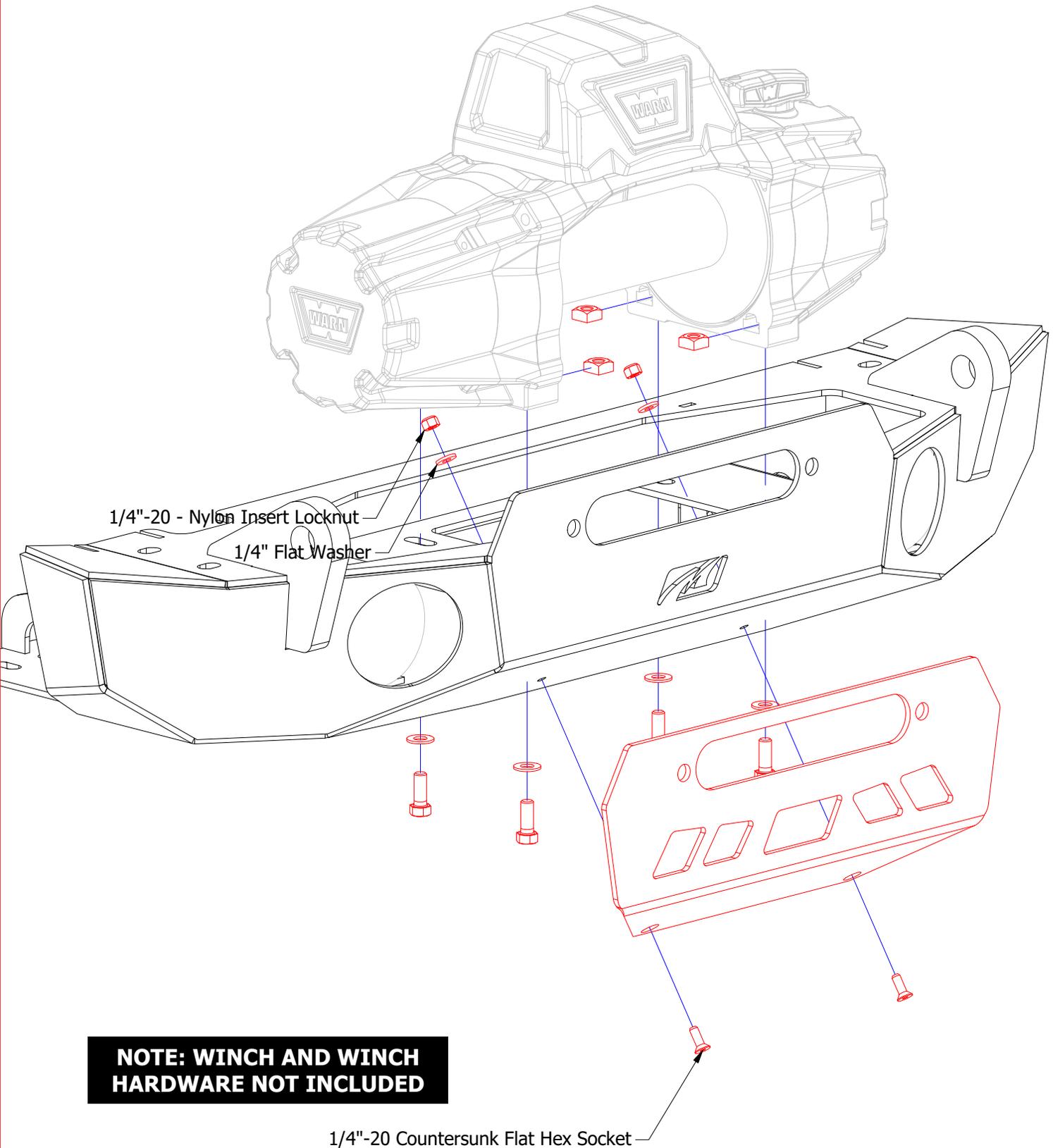
**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

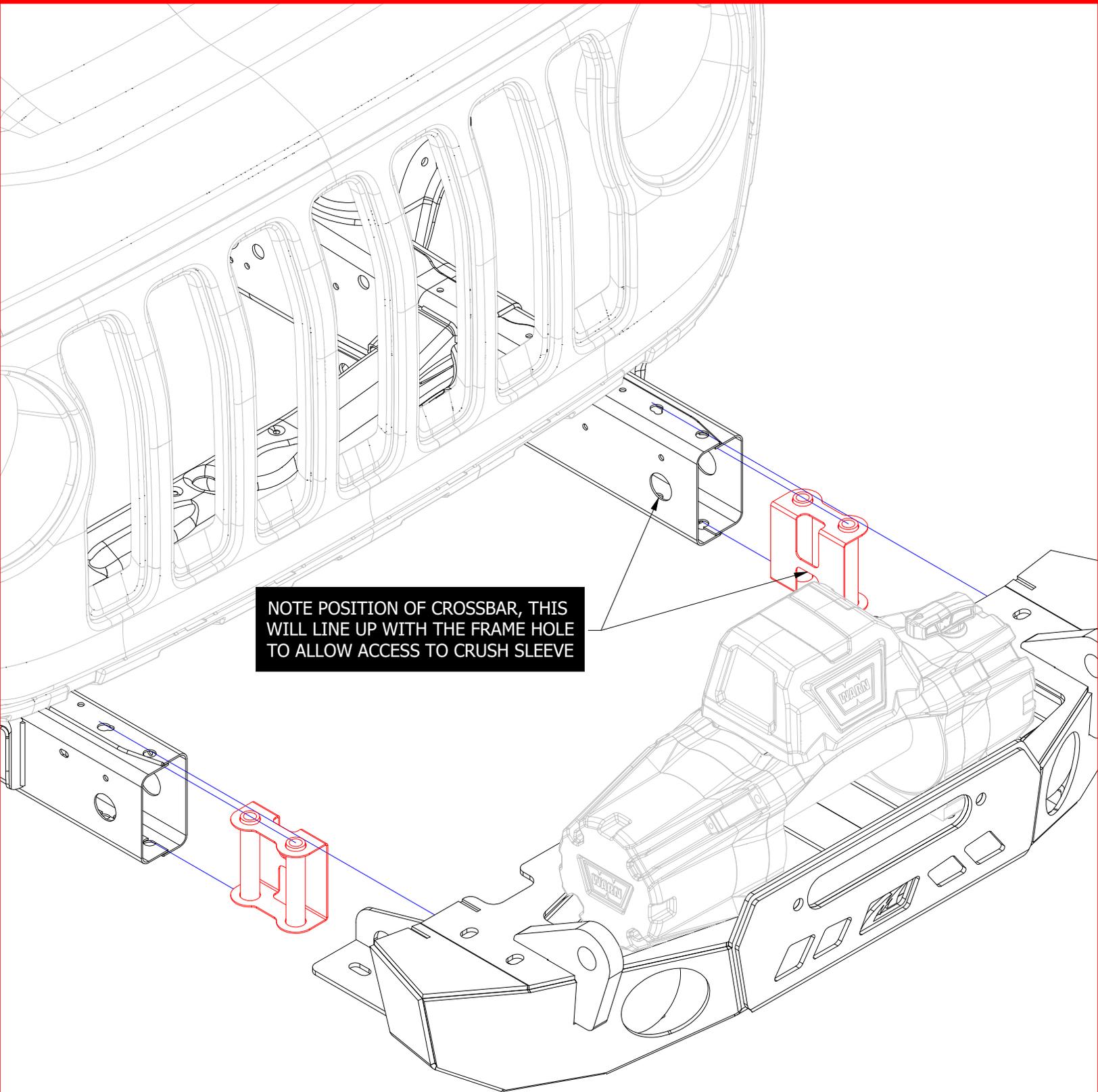
**USE BUMPER TO MARK HOLES TOP AND BOTTOM  
REMOVE BUMPER AND DRILL HOLES  
DO NOT DRILL THROUGH TOP AND BOTTOM AT THE SAME TIME**

**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

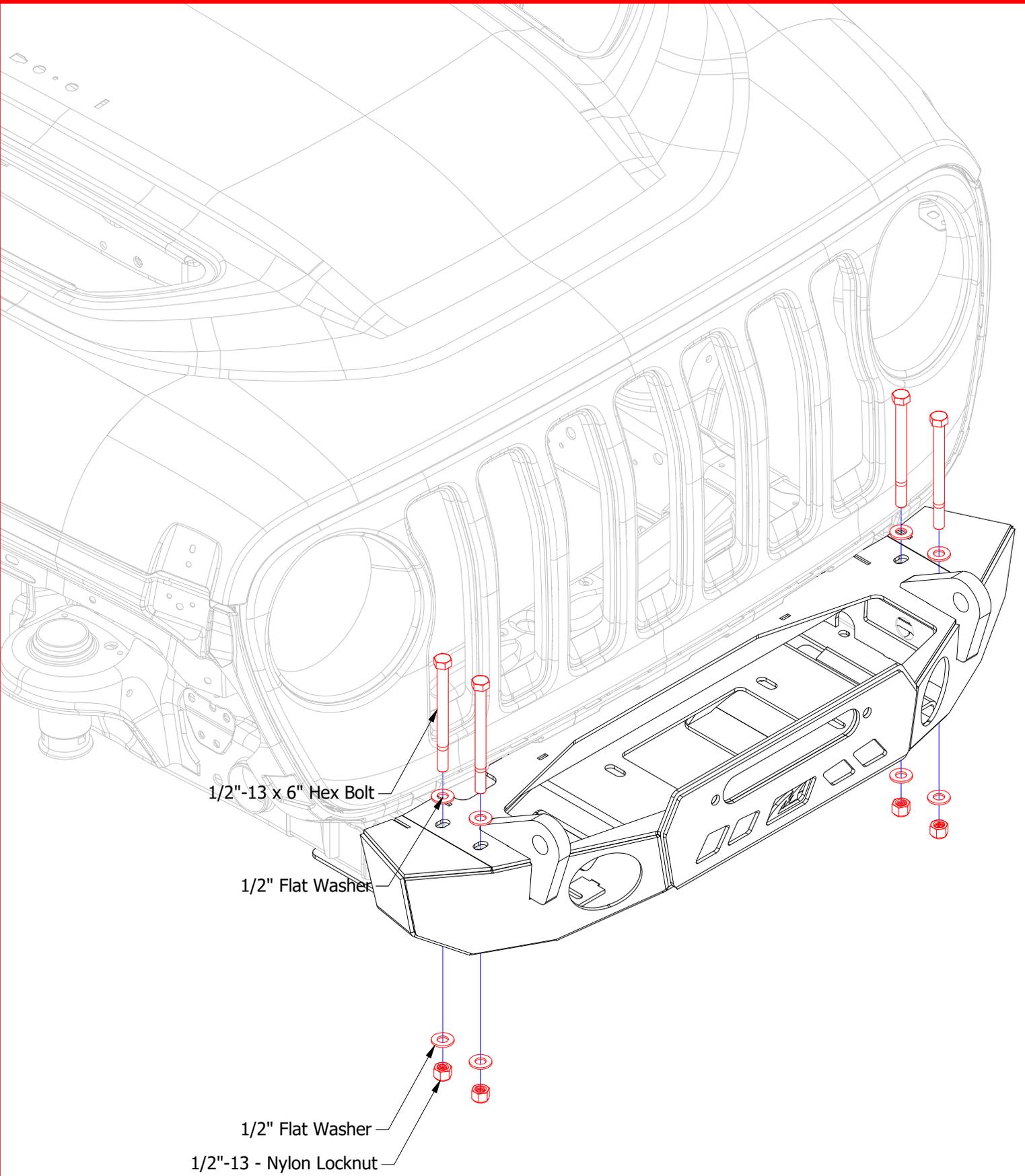
**ASSEMBLE LIGHTS WITH HARDWARE PROVIDED BY MFG LOOSE, TO ALLOW LIGHT TO SLIDE LIGHT ONTO BRACKET**

**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

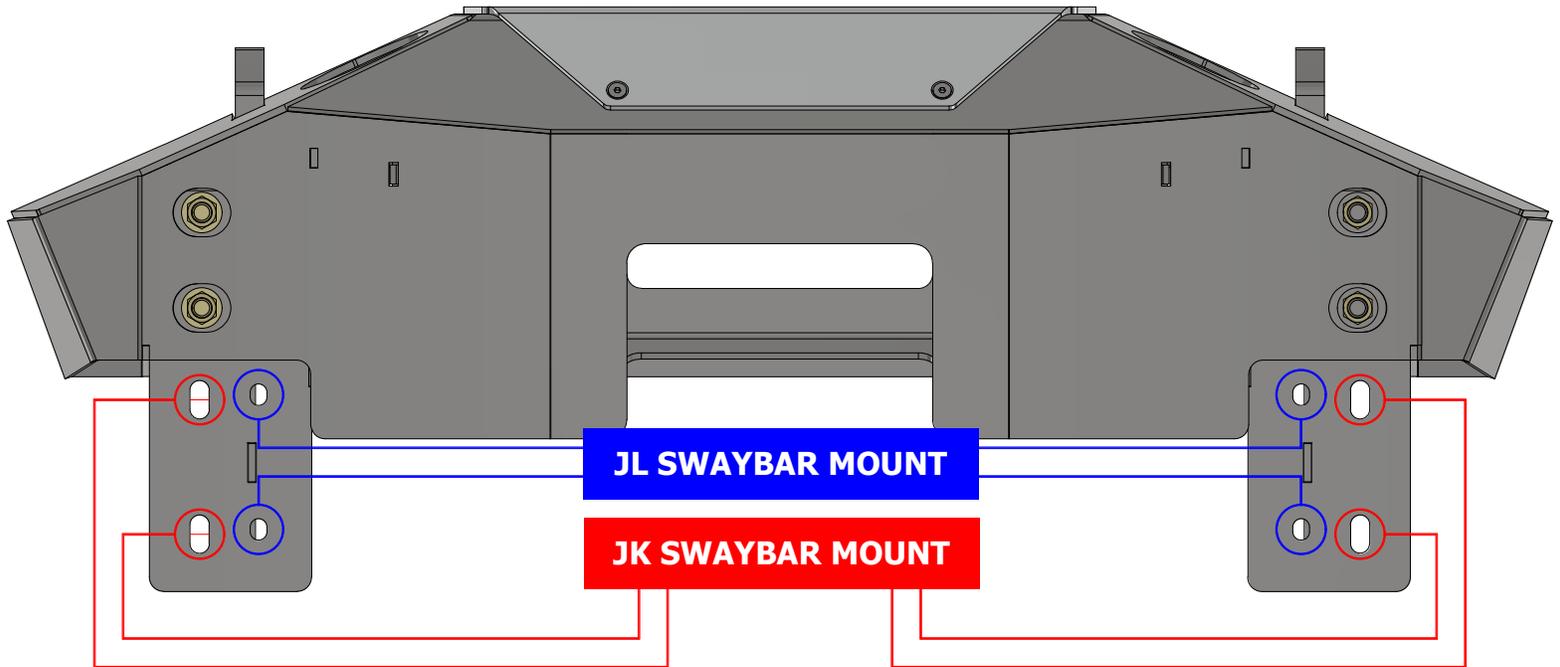


**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**

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**MB1248-B - Assembly Instructions Gladius Frame Chop Front Bumper**



**Jeep JL/JLU/JT Swaybar Compatibility:**

The factory swaybar can be modified to fit this product, however the Rubicon swaybar with electronic disconnect IS NOT COMPATIBLE with this bumper.

This product is also compatible with the following Rockjock Antirock Swaybars:  
 CE-9900JLF  
 CE-9900JLFA

**Jeep JK/JKU Swaybar Compatibility:**

The factory swaybar can be modified to fit this product, however the Rubicon swaybar with electronic disconnect IS NOT COMPATIBLE with this bumper.

This product is also compatible with the following Rockjock Antirock Swaybars:  
 CE-9900JKF  
 CE-9900JKFA