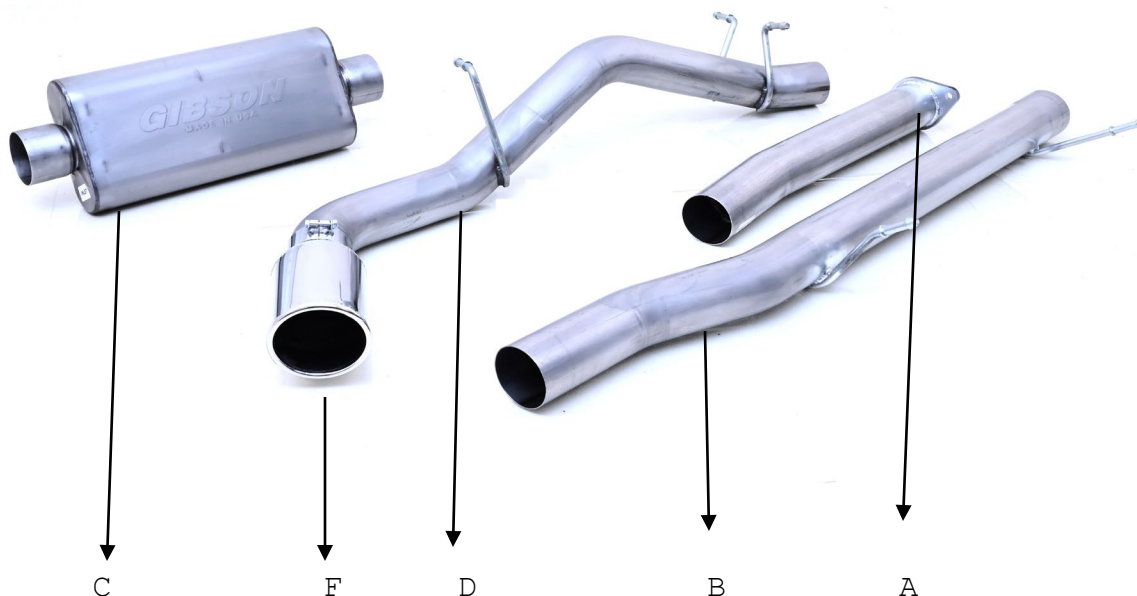




INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST
CHEVY COLORADO/GMC CANYON 2.7L
CREW CAB, SHORT BED

PART # 615636



ITEM	PART #	QTY	DESCRIPTION
A	9997011835S	1	3.5" Headpipe A
B	9997011836S	1	3.5" Headpipe B
C	11237S	1	Cft Muffler
D	9997011839S	1	3.5" Overaxle Tailpipe
E	4170	3	3.5" U-Bolt Clamp
F	500649	1	4-in. Rolled Edge Stainless Tip

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 PM

EXHAUST INSTALLATION #615636

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9/16", 12MM/14MM/15MM Socket, WD-40, Jack Stand



1. TO REMOVE YOUR STOCK EXHAUST, UN-BOLT IT FROM THE FLANGE THEN REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



3. INSTALL MUFFLER #C ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER.



2. INSTALL HEADPIPE #A AND #B ONTO STOCK PIPE USING FACTORY HARDWARE AND CLAMP #E. INSERT WELDED HANGER INTO RUBBER GROMMET. (DO NOT TIGHTEN.)



4. INSTALL OVERAXLE PIPE #D INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP #E TO SECURE PIPE TO MUFFLER (DO NOT TIGHTEN).

5. INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.