

**Q404.001**  
**1987-97 Yamaha YFM350FW**  
***Big Bear***  
**STAGE 1**

*For mildly tuned machines using the stock airbox, with stock or aftermarket filter. May also be used with a good aftermarket exhaust system. K&N Filter # YA-2597.*

<b>PARTS LIST</b>		
1	Main Jet	DJ110
1	Main Jet	DJ114
1	Main Jet	DJ118
1	Fuel Needle	DNO240
1	Adjusting Washer	DW0001
1	E-Clip	DE0001

**STAGE ONE INSTRUCTIONS**

1. Remove top carb plate. Remove the slide lift arm screw and the two needle plate screws. Flip the linkage forward and remove the slide (Fig. A).
2. Install Dynojet needle on groove #4, using all stock spacers. Install the Dynojet washer above the E-clip.
3. Remove stock main jet and replace with Dynojet main provided. Use the DJ118 below 3000 feet, DJ114 from 3000 to 6000 feet and DJ110 above 6000Feet. Be sure that the jet you are changing is the main jet.
4. Locate the Fuel Mixture Screw. Using a flat blade screwdriver, turn the mixture screw clockwise until it seats, then turn out 1 turn.



This is Groove #1.

Fig. A

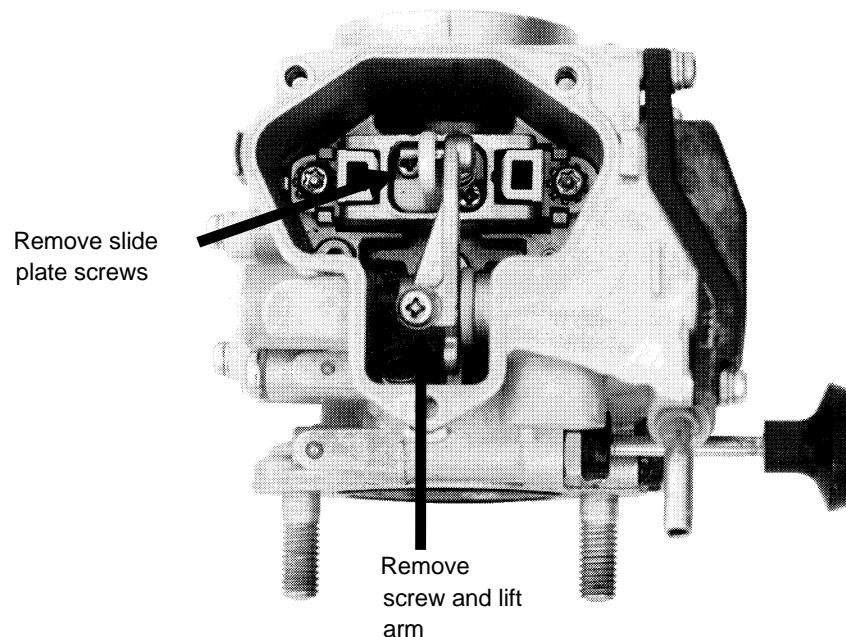


Fig.B

