TURBO KIT

2017-2020 Can-am X3 R Models

PARTS LIST

- 1 TURBO ASSEMBLY
- 1 WASTEGATE ACTUATOR
- × 1 INTAKE TUBE
 - 1 FLANGE
 - 1 GASKET
 - 1 3/4" BARB FITTING
 - 1 1/16" BARB FITTING

- 2 HOSE CLAMPS
- 3 5/16" HOSE CLAMP
- 1 5/8" HOSE CLAMP
- 1 1" HOSE CLAMP
- 1 1.1/4" HOSE CLAMP

PLEASE READ ALL DIRECTIONS BEFORE STARTING INSTALLATION.

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Refer to the service manual for detailed instructions on how to remove the stock turbo assembly.

You will need to remove:
Seats
Access panel behind seats
Heat shields
Intake tube
Airbox
Turbo assembly

Remove the clutch cover intake hose.

Loosen the clamp for the airbox intake hose

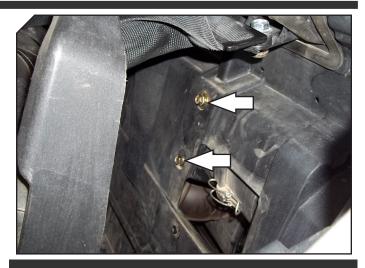
Remove the airbox assembly

Remove the stock wastegate and bracket.

The stock bracket and hardware will be reused.

Remove the clutch cover intake hose.

Remove the intake tube from the turbo



REMOVE AIR BOX BOLTS



REMOVE AIR BOX

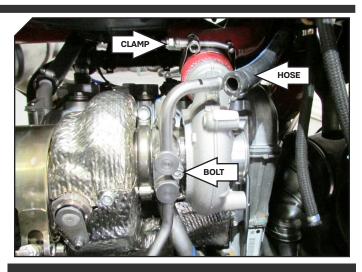


REMOVE WASTEGATE AND HOSES

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Clamp the coolant hose to keep the coolant from draining. Remove the coolant line from the turbo by removing the bolt and nut retaining the line in place You will need to cut the clamp to remove the hose. See the next pic for location of the nut.

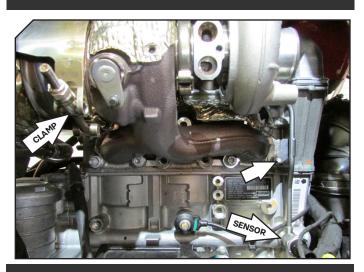
Loosen the clamp for the charge tube.



REMOVE COOLANT HOSE

SHIELD

REMOVE OIL DRAIN HOSE



REMOVE STOCK TURBO

Remove the oil drain hose

You will need to cut the clamp to remove the hose

The arrow on the left side of this pic indicates the location of the nut that needs to be removed for the coolant drain hose from previous step.

Remove the lower heat shield. There are 3 screws holding it in place.

Remove the oil pressure sensor and hard oil line.

Loosen the V-band clamp holding the exhaust to the turbo.

Remove the 9 bolts holding the exhaust manifold in place and remove the stock turbo.

With the stock turbo removed, remove the stock heat shield and install on the new turbo.

Remove the oil drain tube from the stock turbo and install on the new turbo.

Using the supplied gasket install the new turbo onto the engine.



INSTALL HEAT SHIELD

Cut the stock airbox flange using a hacksaw or similar



CUT AIRBOX FLANGE



REMOVE FLANGE

tool so that flange outlet is flush.

Cut a section out of the flange.

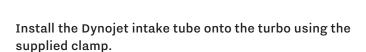
This will allow you to squeeze the opening and remove the flange from the airbox housing.

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Install the supplied barb fitting into the Dynojet flange.

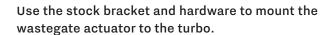
Install the Dynojet flange into the stock airbox paying attention to the position of the barb fitting.

You will need to use a soft mallet to get the flange to seat into the airbox.



Install the airbox using the supplied clamp.

Connect the crankcase breather hose to the Dynojet tube using the supplied barb fitting and stock clamp.



It is recommended to check the crack pressure of the wastegate which should be set to 10psi. Refer to this video if needed - https://www.youtube.com/ watch?v=5TEDJaH4NxU

Reconnect all hoses and lines using the supplied clamps.

Check coolant and oil levels before starting vehicle.



INSTALL DYNOJET FLANGE



INSTALL CRANKCASE HOSE



INSTALL WASTEGATE ACTUATOR



PUSH THE LIMIT