

# SPRING CUP

## INSTALLATION GUIDE

2020-2021 Polaris RZR Pro XP

2021 Polaris XPT / XPT S

**PART #**

**28700006**

**PLEASE READ ALL DIRECTIONS BEFORE STARTING INSTALLATION**

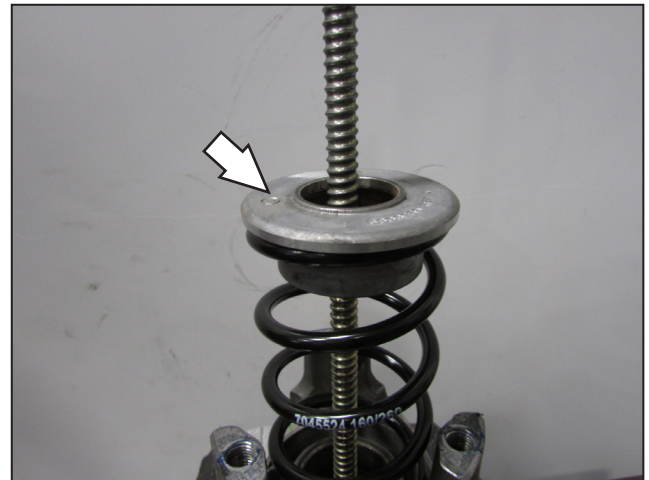
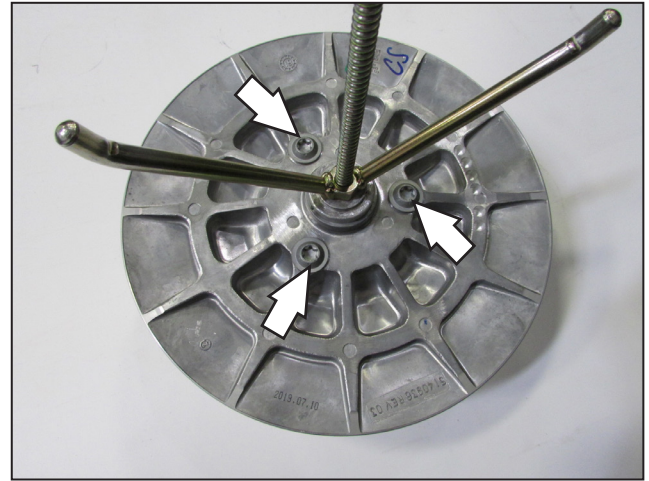
**THIS KIT REQUIRES SPECIAL TOOLS FOR INSTALLATION.  
FOR BEST RESULTS, DYNOJET RECOMMENDS  
INSTALLATION BY A QUALIFIED TECHNICIAN.**

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- Remove the secondary clutch from the vehicle.
- Use a 15mm socket to remove the retaining bolt. Before taking the clutch apart, be sure to mark the stationary sheave, moveable sheave, helix and cover with a reference mark.
- Remove the fixed sheave from the moveable sheave.
- Put the fixed sheave in the Dynojet clutch compression tool part #79100011. Remove the 3 torx head bolts using a T50. This cover is under extreme spring pressure.
- Replace the stock spring cup with the Dynojet spring cup.
- Reassemble the sheaves. Torque the torx bolts to 32 ft-lbs.
- Reassemble the secondary clutch paying attention to the alignment marks and reinstall on the input shaft. Torque the retaining bolt to 43 ft-lb (58 Nm).
- Make sure that all the washers are reinstalled on the installation bolt. These washers adjust the amount of pre-load on the drivebelt and can affect the engagement of the clutch.



## TOOLS NEEDED FOR INSTALLATION

- |                         |               |
|-------------------------|---------------|
| • COMPRESSOR (79100011) | • 10MM SOCKET |
| • T50 TORX              | • 15MM SOCKET |

**PUSH THE LIMIT.**

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