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STEP BY STEP INSTRUCTIONS:

1. Using a center punch, measure and mark all 8 hole positions.
 - Before drilling, please note when drilling in steel, use a medium drill speed setting. When drilling in aluminum, use high drill speeds setting.
2. For M5 mounting hole hardware, use a M5 drill bit (or a 7/32" drill bit)
3. For light window opening start by using a minimum of 1/4" bit and work up to the final 1/2" hole size.
4. Using a cut-off tool (or similar), cut the square flats tangent to the 1/2" holes. Note:
 - The window will be slightly larger than the light housing for added clearance, to allow easier installation.
 - Make sure edges are free of burrs.
 - For steel applications: Finish cut edges with the rust inhibitor (or paint).

