



Heat Shield Installation Instructions

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MN-154
(09511)
ECR 5472

Please read these instructions completely before proceeding with installation

I. Exhaust Clearance Modification

1. Check the exhaust clearance and ensure that it is 2-3 inches from the air cylinder.
2. If necessary, loosen the clamps and move or rotate the cylinder to obtain additional clearance.

II. Positioning the Heat Shield

NOTE: The heat shield is installed on the exhaust pipe at the closest point to the air spring to protect the unit from the radiant heat of the exhaust system.

1. Attach radiator clamps loosely around the exhaust pipe nearest to the spring.

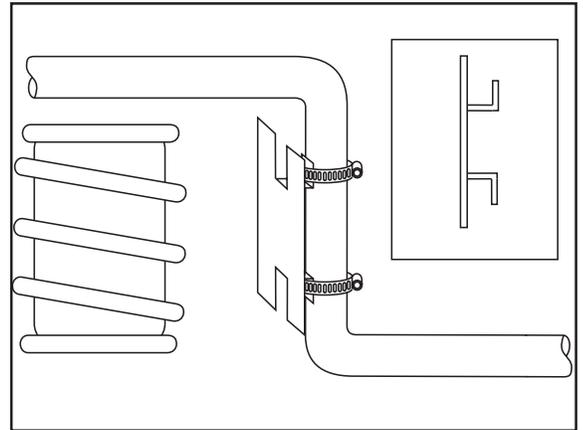


Figure 1



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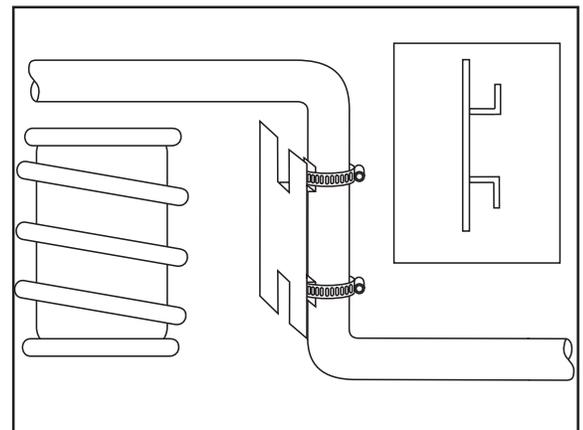


Figure 1

2. Bend the heat shield tab out at a 90° angle and again half the distance up at a 90° angle to form an "L" shape. Repeat on the other tab (Figure 1A). Position heat shield and insert the heat shield tabs beneath the two radiator clamps. Tighten the clamps (Figure 1).
3. Bend the heat shield to form it around the tail pipe. Be sure to maintain a "dead air" space of 1/2" to 1" between the tail pipe and the heat shield (Figure 2).

NOTE: Make sure installation does not interfere with moving parts, gas lines, etc.

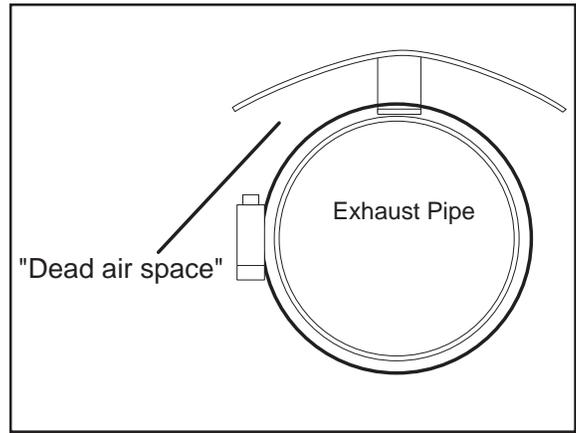


Figure 2

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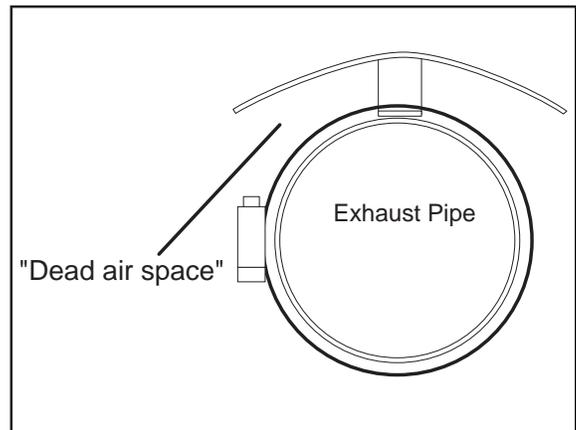


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