

ALUMINESS PRODUCTS, INC
9402 Wheatlands Ct "A"
Santee, Ca 92071

TIRE RACK CHEVY VAN

Please read before beginning

- *Stainless steel hardware may bind together when tightening—It is recommended that you apply an anti-seize assembly lubricant to the threads of each bolt before assembly*

Required tools

- Drill and 1/4" drill bit
- Standard wrench set
- Allen wrench set
- Center punch or scribing tool

Included hardware

Qty

- | | |
|--|---|
| • 70008 – 1/4"-20 Nylock Nut SS | 2 |
| • 70009 – 1/4" Flat Washer SS | 4 |
| • 70014 - 1/4-20x1-1/4" Button Hd Screw SS | 2 |
| • 300194 – Latch Pin (Chevy) SS | 1 |



Assembly instructions

1. The Chevy tire rack will bolt to the door hinges on the driver side.
2. First assemble the swing arm to the vertical pole. The bushings fit between the fixed hinge bracket and the swing arm bracket.
3. Remove the tail light to have access to the upper hinge.
4. Remove the 3 required bolts on the upper and lower hinge.
5. Position the vertical pole of the tire rack and replace the hinge bolts.
6. Close the tire arm with the latch pin captured in the latch and mark the desired location of the latch pin. Drill two 1/4" holes and fasten the latch pin to the bumper.
7. Check to make sure all hardware is tight.