

**M113K Forged Pistons**

8 Pistons Complete With  
Wrist Pins, Rings, and Locks  
Ceramic and Teflon Coated  
PN 01-113-00564-1

	US	Metric
<b>Finished Bore</b>	3.819	97.00
<b>Clearance</b>	0.0050	0.127
<b>Comp. Height</b>	1.182	30.02
<b>Pin Diameter</b>	0.866	22.0
<b>Top Groove</b>	0.06	1.2
<b>2nd Groove</b>	0.060	1.8
<b>Oil Groove</b>	0.118	2.0

**INSTALL OFFSET AGAINST ROTATION OF ENGINE**

**DO NOT BORE CYLINDERS LARGER THAN  
SPECIFIED "FINISHED BORE SIZE"  
\*CLEARANCE .0050 IN .127 MM  
Verify All Measurements Prior to Assembly**

Measure Clearance 1.100 IN  
from the bottom of Oil Groove

