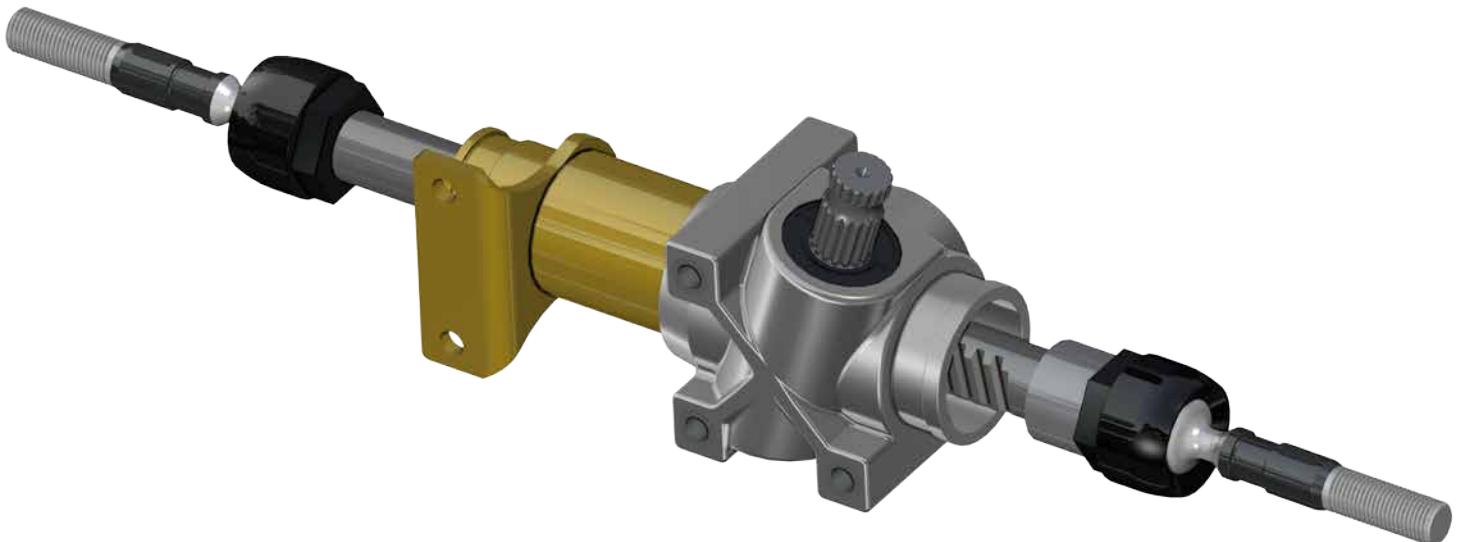
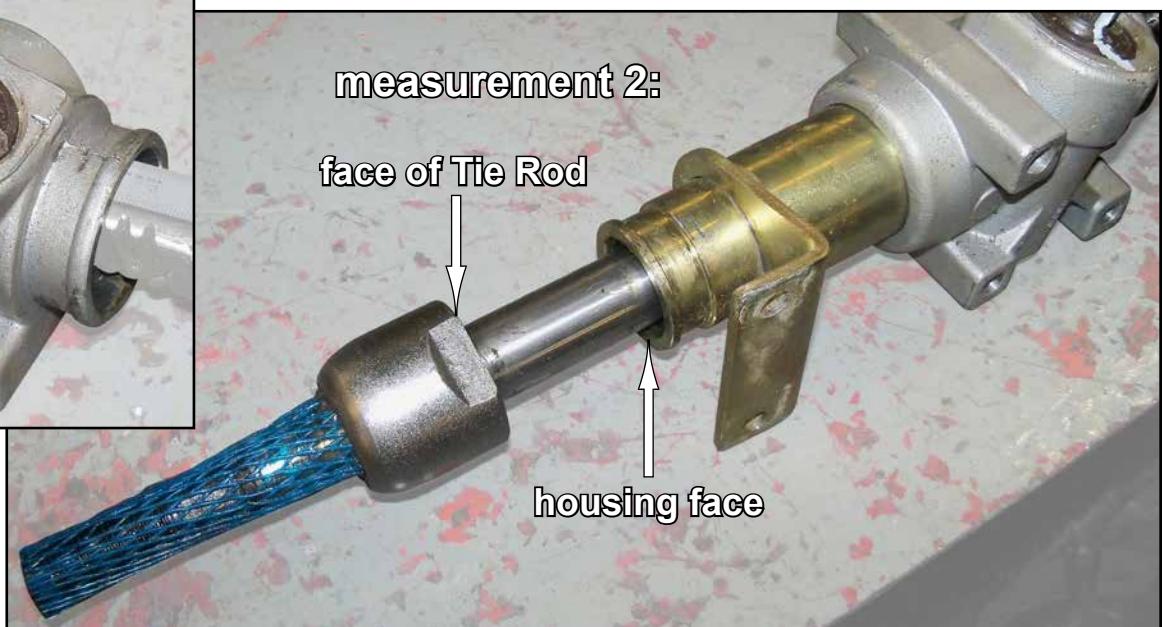
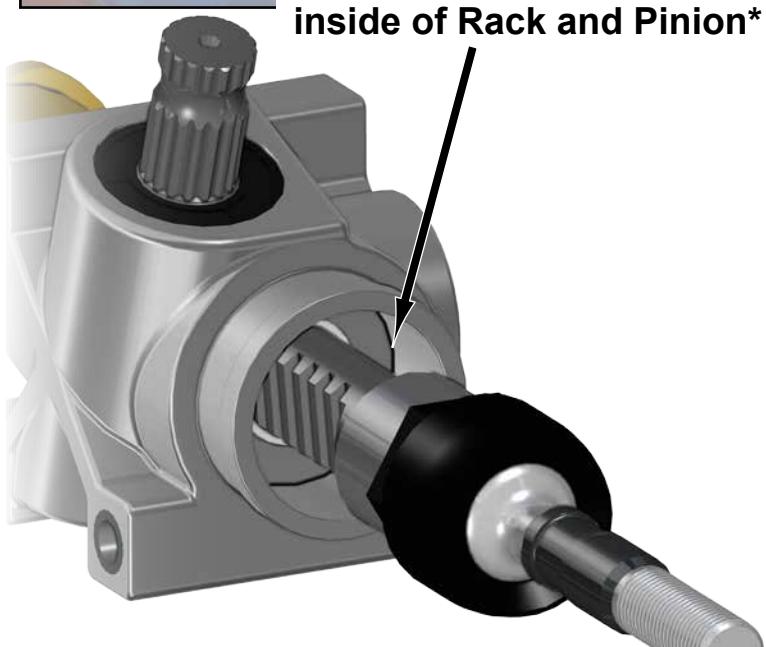


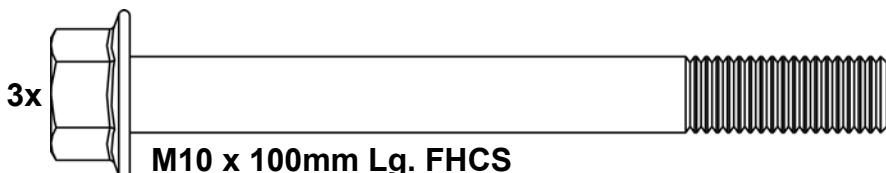
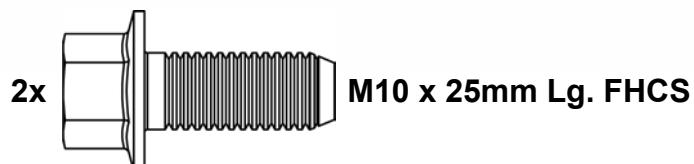
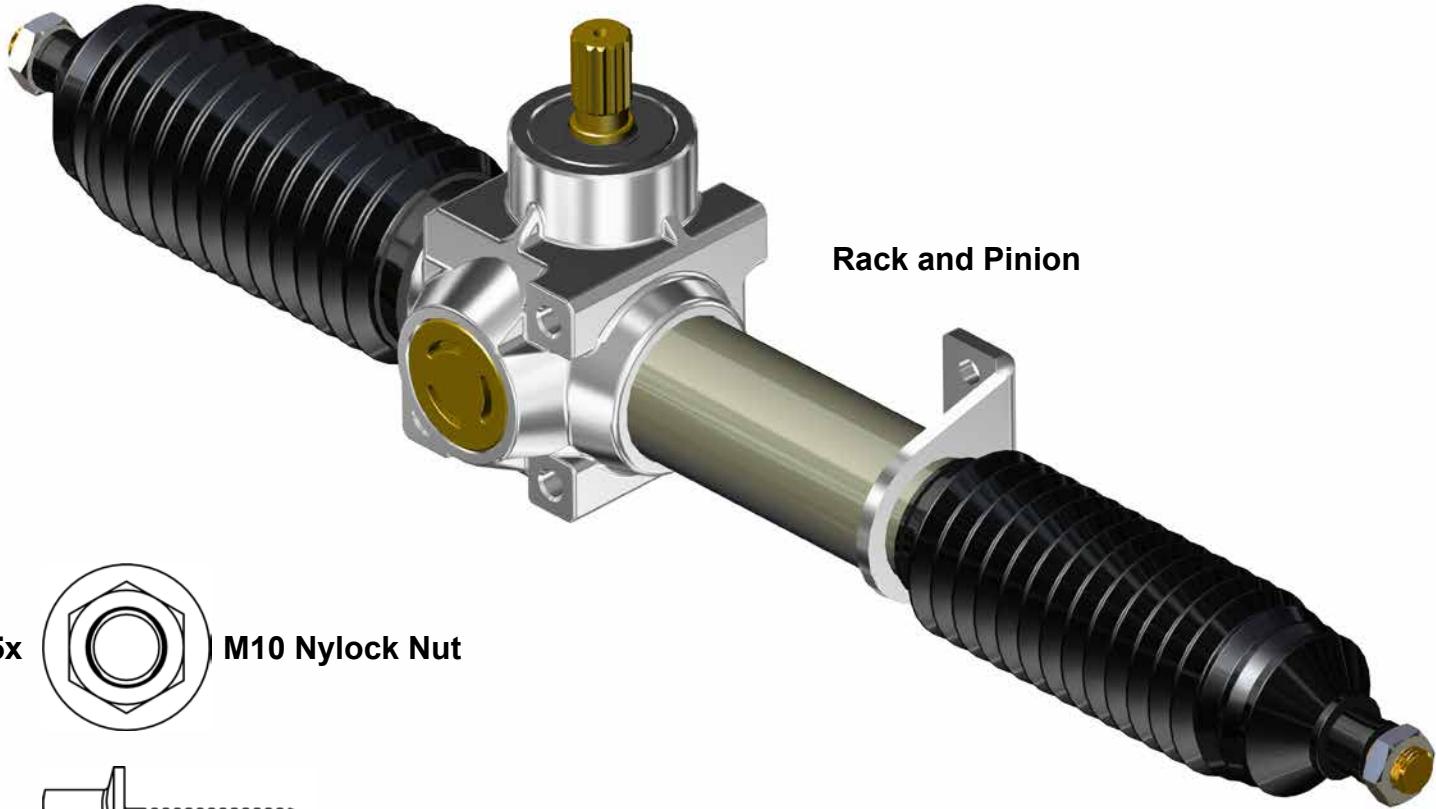
**Verify, and adjust if necessary, centering of Rack and Pinion before installing.**



1. Measure distance from inside of Rack and Pinion to face of Tie Rod End.
2. Measure distance from face of Tie Rod End to housing face.
3. Adjust Rack and Pinion until measurements are equal.
  - Mark center.

*(illustrations on following page)*





**Read instructions and view illustrations before beginning.**

**Need help with your installation?**

 sales@superatv.com	 www.superatv.com
 1-812-574-7777	8:00am - 9:00pm EST M-Th 8:00am - 7:00pm EST Friday 9:00am - 2:00pm EST Saturday

*Thank You  
For Choosing*

**SUPERATV**<sup>®</sup>  
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**Liability Statement**

SuperATV's® products are designed to best fit user's ATV/UTV under stock conditions. Adding, modifying, or fabricating any factory or aftermarket parts will void any warranty provided by SuperATV® and is not recommended. SuperATV's® products could interfere with other aftermarket accessories. If user has aftermarket products on machine, contact SuperATV® to verify that they will work together.

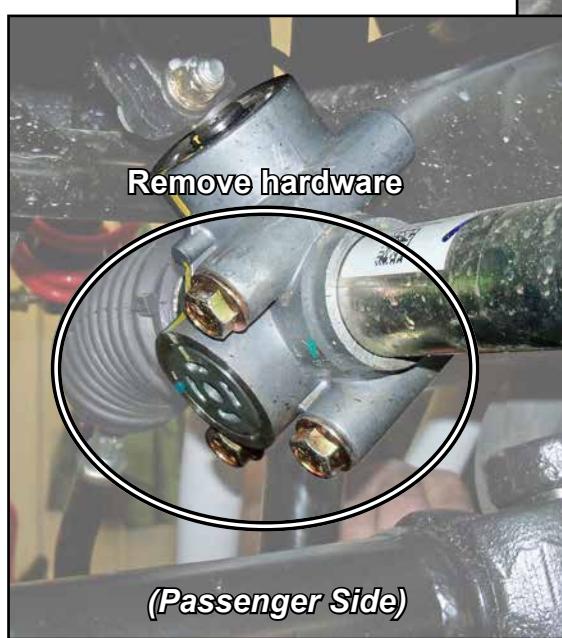
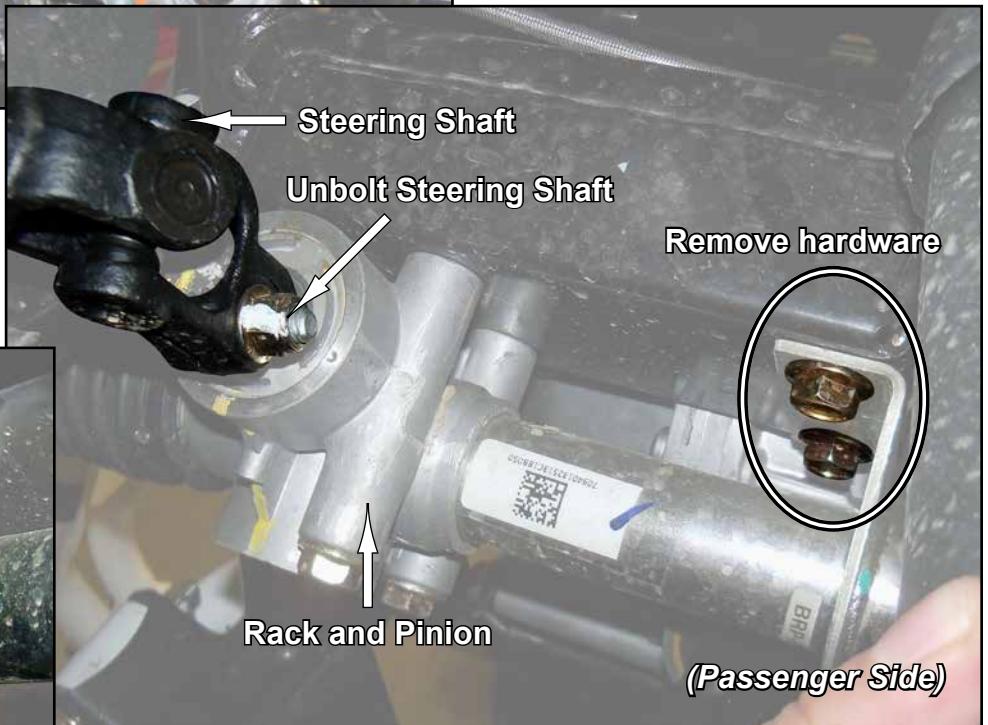
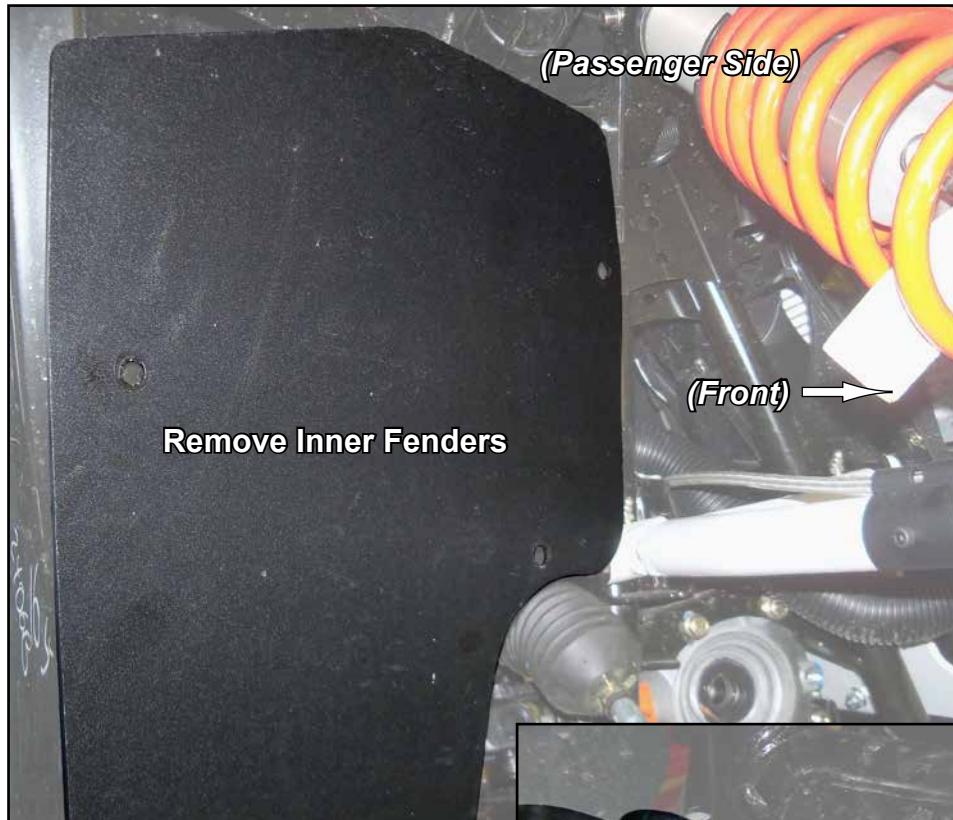
Although SuperATV® has thousands of satisfied customers, user should be aware that installing lift kits, long travel, or suspension kits, tires, etc. will change the ride of machine and may increase maintenance and part wear. Operating any off-road machine while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this product's ability to protect user from severe injury or death. SuperATV® urges operators and occupants to wear a helmet and appropriate riding gear at all times.

By purchasing and installing SuperATV® products, user agrees that should damages occur, SuperATV® will not be held responsible for loss of time, use, labor fees, replacement parts, or freight charges. SuperATV®, nor any 3rd party, will not be held responsible for any direct, indirect, incidental, special, or consequential damages that result from any product purchased from SuperATV®. The total liability of seller to user for all damages, losses, and causes of action, if any, shall not exceed the total purchase price paid for the product that gave rise to the claim.

SuperATV® will warranty only parts provided by SuperATV®. Any damage or problems with OEM housings, bearings, seals, or other manufacturers' products will not be covered by SuperATV®. SuperATV® parts and products are not warranted if item was not installed properly, misused, or modified.

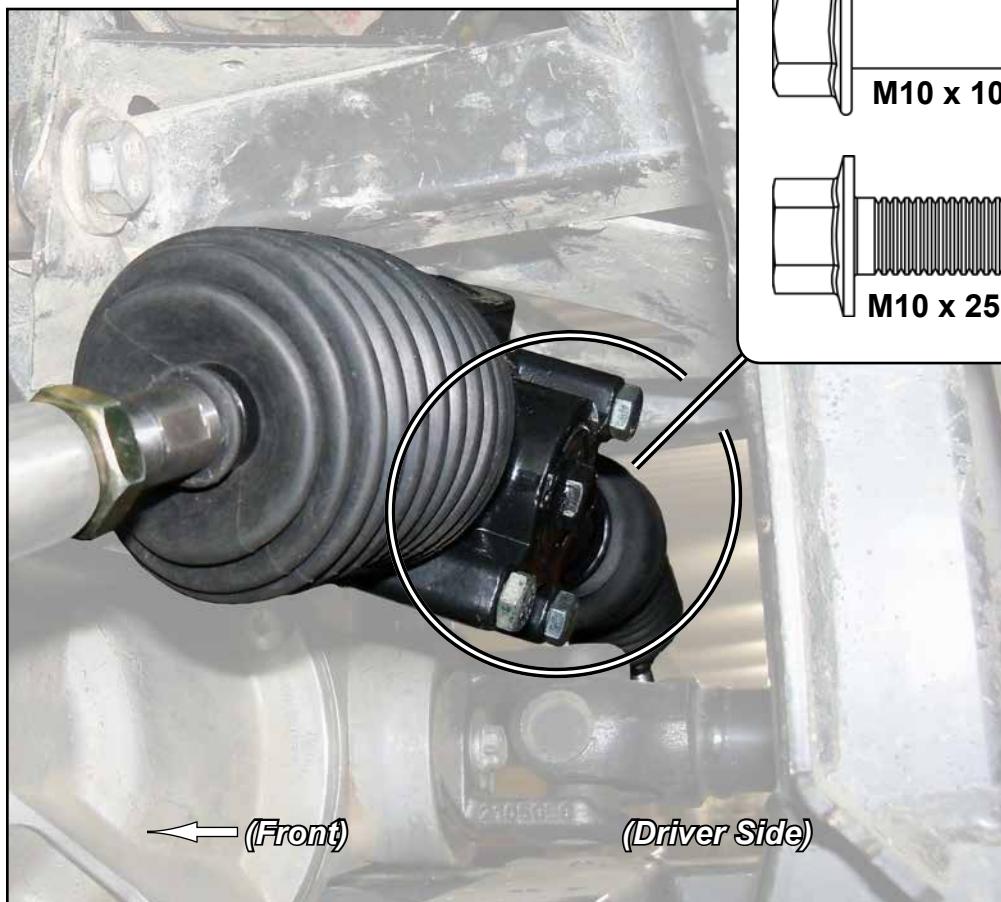
Removal: Keep all hardware and components removed from machine.

- Raise front of machine off ground, secure with jack stands and remove Wheels.
- Remove Tie Rod Ends from Knuckles.
- Remove Inner Fenders.
- Disconnect Steering Shaft from Rack and Pinion.
- Remove Rack and Pinion.



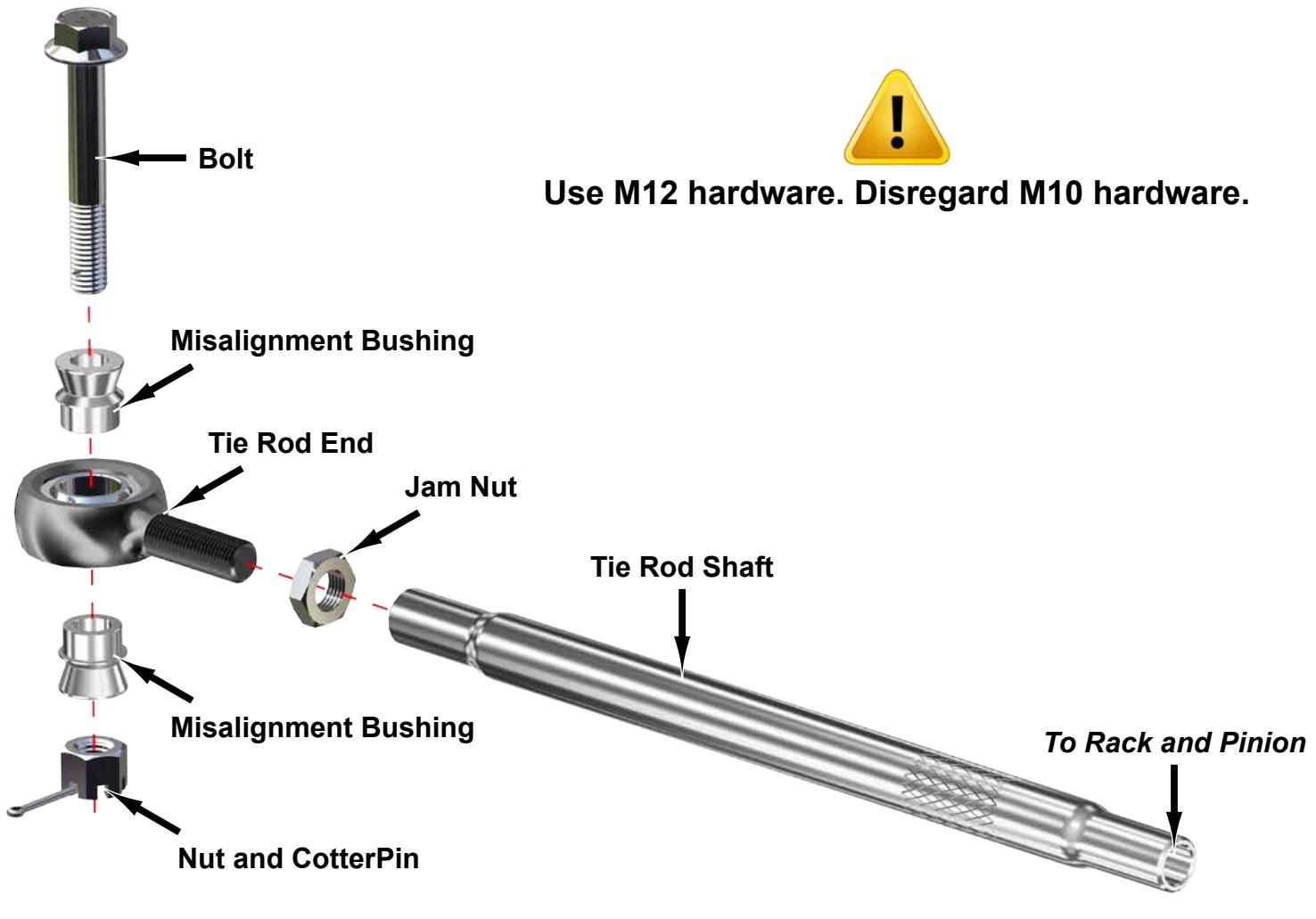
## Rack and Pinion Installation: Do not tighten hardware completely unless noted.

- Install Rack and Pinion to machine with hardware shown.
- Reinstall Steering Shaft to Rack and Pinion with stock hardware.
- Tighten all hardware completely.
- Proceed to "Tie Rod Installation".



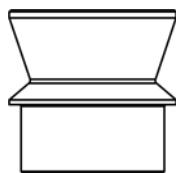
## Tie Rod Installation:

- Install Tie Rod Shafts to Ball and Sockets on Rack and Pinion.
- Install Tie Rod Ends to Tie Rod Shafts.
- Secure Tie Rod Ends to Spindles with hardware shown.

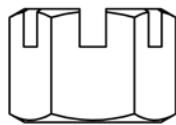


**Use M12 hardware. Disregard M10 hardware.**

**Misalignment Bushing**



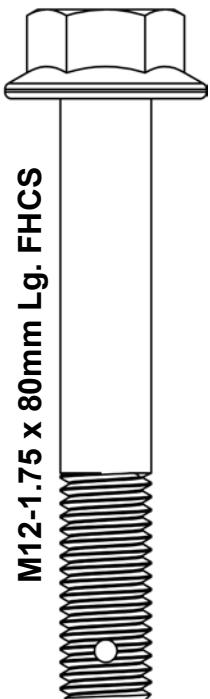
**M12-1.75 Castle Nut**



**Cotter Pin**



**M12-1.75 x 80mm Lg. FHCS**



- Reinstall necessary components.
- Before initial ride, set toe-in of vehicle.
- After initial ride check to see that hardware remained tight.