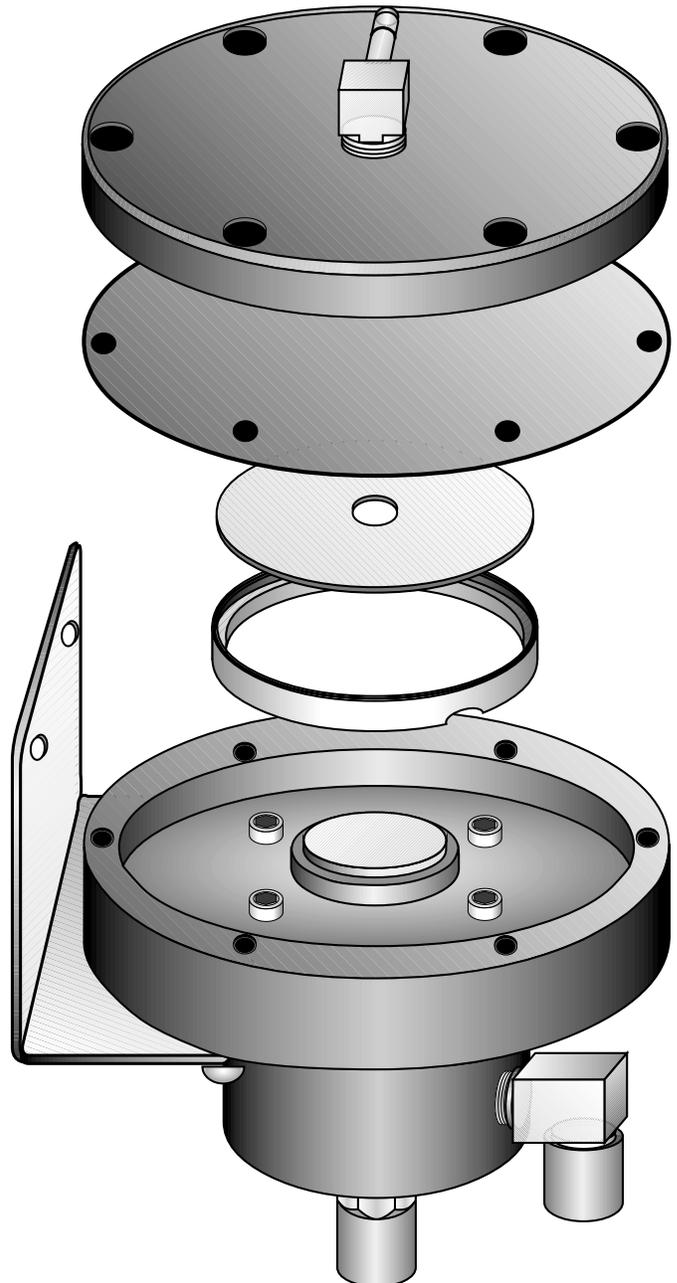


FUEL MANAGEMENT UNIT RECALIBRATION

1. Remove the six allen head screws on top of the fuel management unit (FMU).
2. Remove the diaphragm and disk (and the ring, if equipped) from inside of the FMU.

WARNING: Do not remove the four screws holding the valve body. Once taken apart the valve would have to be replaced.

3. Install replacement ring (with the notched part facing down) around the four screws inside the FMU.
4. Place the new disk inside the ring on top of the piston.
5. Install the new diaphragm and carefully line up holes to the body.
6. Reinstall the FMU cover with the six allen head screws. **Do not overtighten the screws.** The correct torque is 24 in./lbs. (2 ft./lbs.).



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