



INSTALLATION INSTRUCTIONS

2019+ GM Truck Console Insert #356

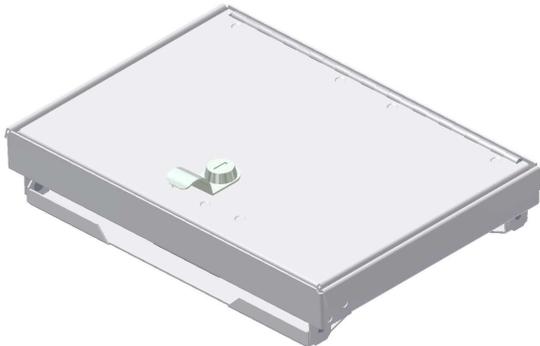
Fits Trucks with Full Console

Please read and fill out the enclosed warranty registration card or register online at tuffyprompts.com/warrantyreg.aspx to activate your warranty.

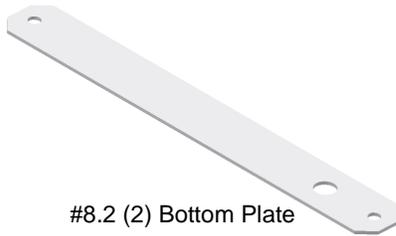
QC CHECK

- _____ SHIP PACK CONTENTS
- _____ VISUAL INSPECTION
- _____ LOCK FUNCTION TEST
- _____ RUBBER SEAL
- _____ SHIPPING PACKAGE
- _____ PLATE BUNDLE

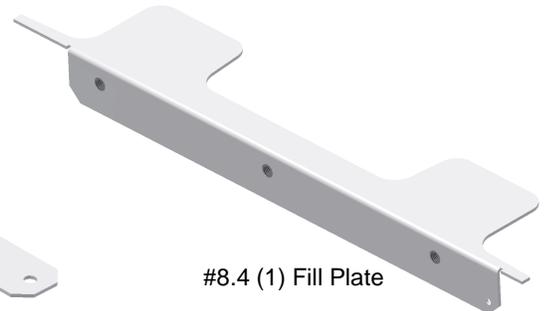
PARTS CHECKLIST



Console Insert #356



#8.2 (2) Bottom Plate



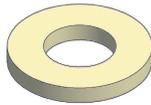
#8.4 (1) Fill Plate

SHIPPING PACKAGE CONTENTS

(Included In Key Bag)



#8.1.1 (1)
1/4" x 5/8" Screw



#8.1.2 (2)
1/4" Nylon Washer



#8.1.3 (1)
1/4"-20 Nylock Nut



#8.3 (4)
#10-32 x 3/16" Screws



#8.5 (3)
#10-32 x 3/8" Screws



#8.6 (2)
M6 x 30mm Screws

Tools needed for standard installation:

- 5/32" Hex Wrench
- 7/16" End Wrench
- 10mm Socket
- Phillips Head Screwdriver
- 4mm Hex Wrench

PLEASE READ ALL INSTRUCTIONS THOROUGHLY BEFORE STARTING INSTALLATION.

1. Remove all contents from the shipping box and confirm that you have all the components listed above.

2. Invert the #356 Console Insert so it rests on its lid, expand the legs and assemble the lid support hardware (*Found in the Key Bag*), as shown in **Figure 1**. Tighten the hardware in small increments so that the lid remains supported as you require (*usually self-supporting at a 45-degree lid angle*).

NOTE: One of the #8.1.2 Nylon Washers (shown to the left of the slotted arm) slips between the slotted arm and the stationary frame.

NOTE: Over time, the friction that holds the lid in the open position may be reduced. To increase the friction, it is necessary to tighten the assembly. Tighten in small increments as required, removal of the Console Insert should not be necessary.

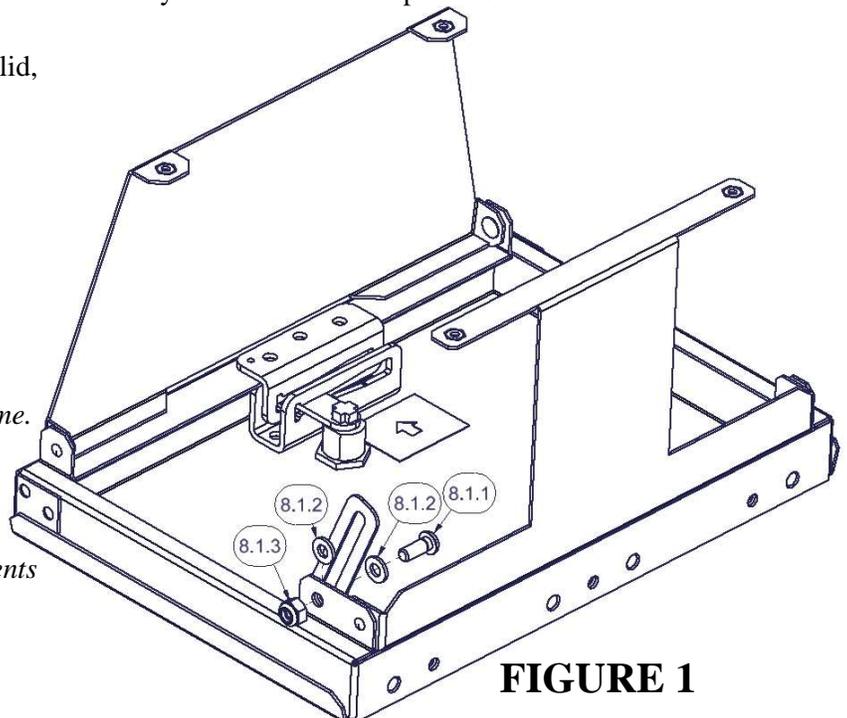
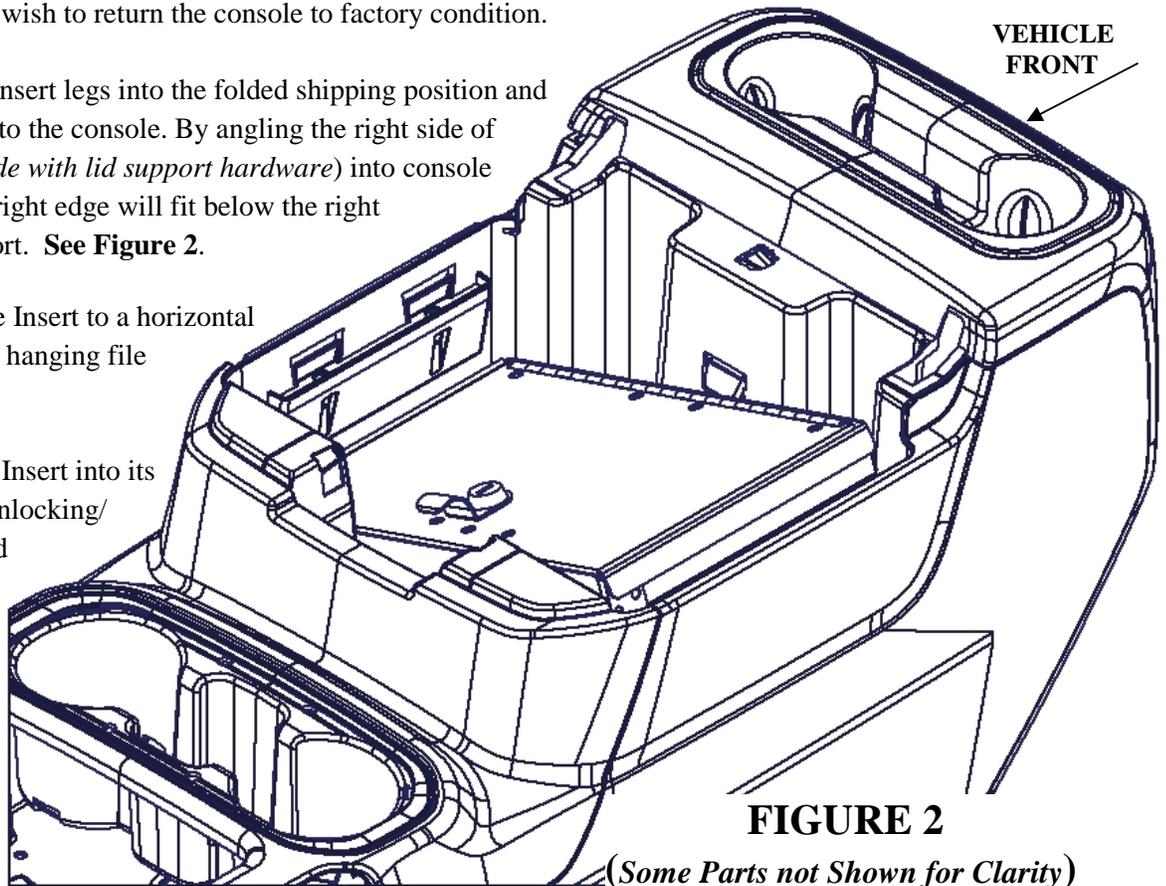


FIGURE 1

3. Remove the contents of the factory console, including the bottom mat.
4. Remove the (2) factory console mounting bolts from the bottom of the console. They will not be re-used, but should be set aside if you wish to return the console to factory condition.
5. Fold the Console Insert legs into the folded shipping position and lower the insert into the console. By angling the right side of Console Insert (*side with lid support hardware*) into console opening first, the right edge will fit below the right hanging file support. **See Figure 2.**
6. Rotate the Console Insert to a horizontal position below the hanging file supports.
7. Raise the Console Insert into its final position by unlocking/opening the lid and pressing the legs outward.



8. With the front and rear legs fully extended, install the #8.2 Bottom Plates using (4) #8.3 screws, as shown in Figure 3.

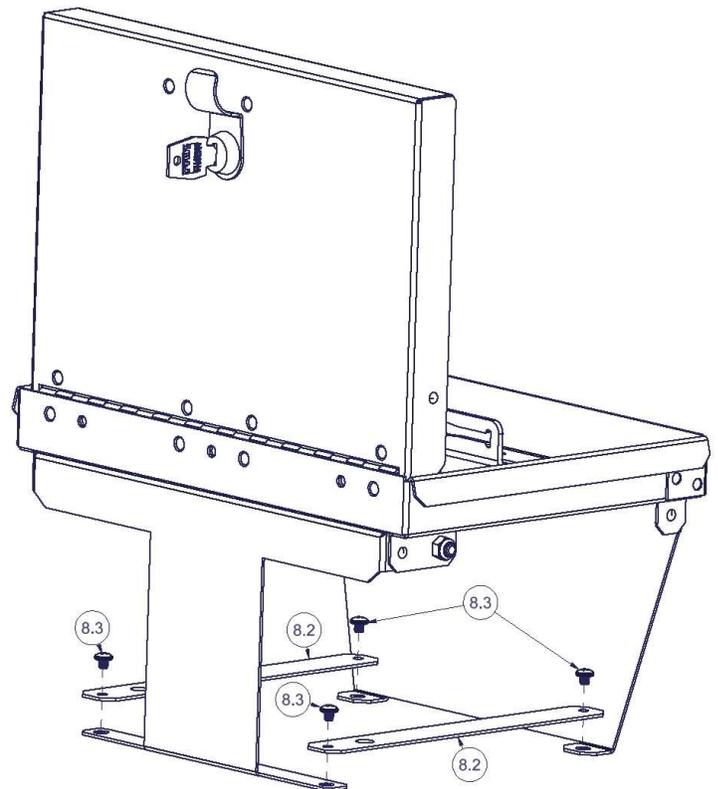


FIGURE 3

9. Insert the #8.6 Screws through the holes in the #8.2 Bottom Plates and into the base of the console. **See Figure 4.**

NOTE: Do not overtighten hardware, stop tightening once the #8.2 Bottom Plates begin to deflect into the cavity.

10. Lower the #8.4 Fill Plate into place at the rear of the Console Insert (between the Console Insert and the plastic body of the Factory Console), and secure in place using (3) #8.5 Screws. Start the screws by hand to insure they do not become cross-threaded. **See Figure 5.**

NOTE: A small-shaft screwdriver or awl may be used to align the holes in the Console Insert and the #8.4 Fill Plate.

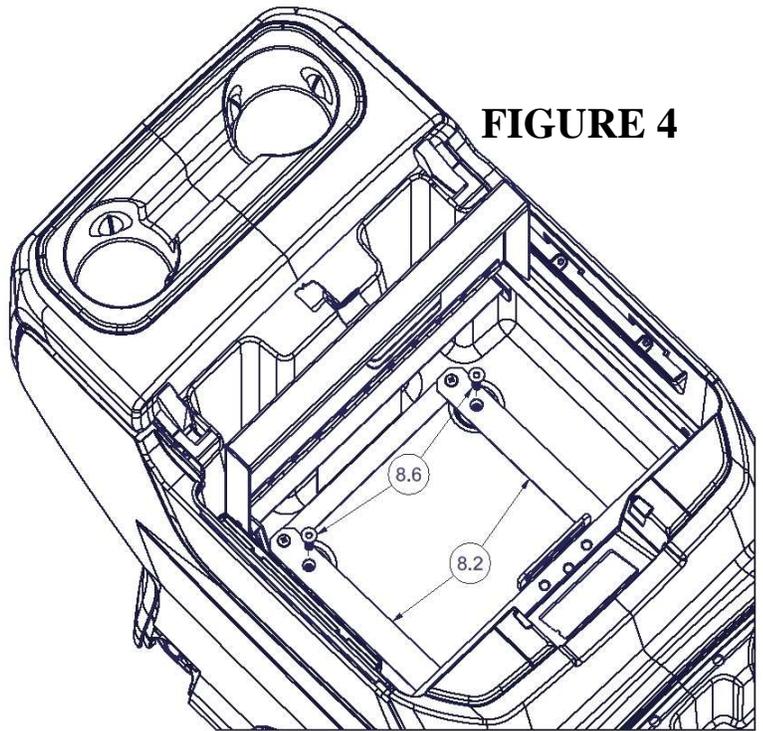


FIGURE 4

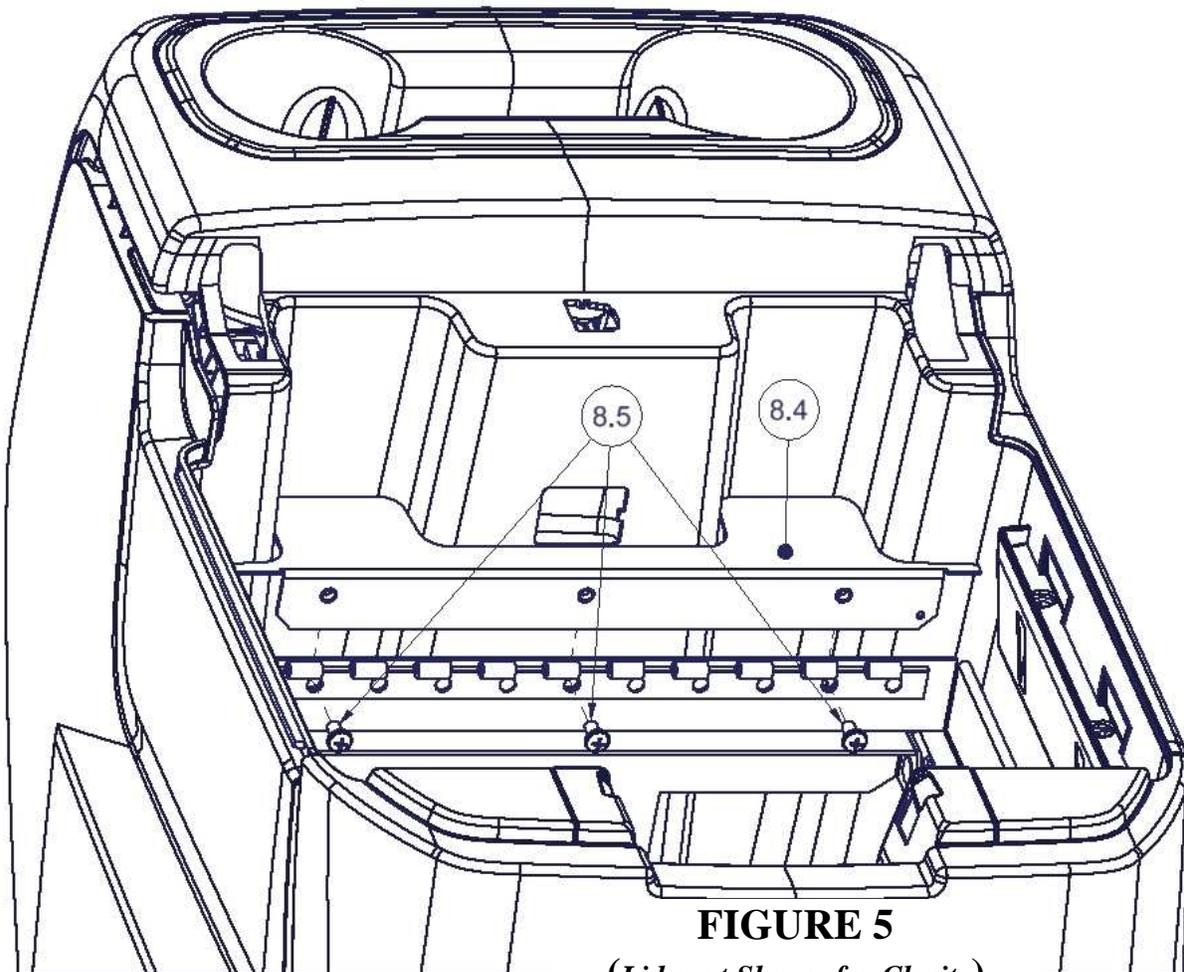


FIGURE 5

(Lids not Shown for Clarity)

11. Reinstall the Rubber Mat to the bottom of the console over the mounting hardware along with the other contents.